

GRAPHIC WAR

The Secret Aviation Drawings and Illustrations of World War II

DONALD NIJBOER



GRAPHIC WAR

The Secret Aviation Drawings
and Illustrations of World War II

DONALD NIJBOER

ALMOST ALL OF THE MATERIAL in this book was originally listed as "Restricted — Official Use Only" and is previously unpublished in any form.

Remarkable in both concept and scope, *Graphic War* is packed with detailed cutaway drawings of the aircraft and airborne weaponry vital to the war efforts of Allied and Axis forces alike, as well as top-secret training manual illustrations and colorful wartime posters.

Many of the graphic artists and technical illustrators employed by the Allies, and most of those employed by the Axis powers, remain anonymous, but their work survives in these pages and provides rare and unique insight into both war room strategy and the air- and ground-crew trainee classroom.

A featured artist for this book is Peter Endsleigh Castle, who worked with British Intelligence and provided many of the illustrations for the RAF's Enemy Aircraft Evaluation Unit.

While governments have long enlisted the talents of artists to record specific battles, the artwork in this book was created for a much different purpose: it was intended to help young men on both sides of the war effort win battles and survive to fight another day.

GRAPHIC WAR

NOV 2005

GRAPHIC WAR





GRAPHIC WAR

**The Secret Aviation Drawings
and Illustrations of World War II**



Donald Nijboer

The BOSTON
MILLS PRESS

A BOSTON MILLS PRESS BOOK
Copyright © 2005 Donald Nijboer

First printing

All rights reserved. No part of this work covered by the copyrights herein may be produced or used in any form or by any means — graphic, electronic, or mechanical, including taping, or information and retrieval systems, except by a reviewer, without prior permission of the publisher.

Library and Archives Canada Cataloguing in Publication
Nijboer, Donald, 1959-

Graphic war : the secret aviation drawings and illustrations of World War II / Donald Nijboer.

Includes bibliographical references and index.

ISBN 1-55046-424-8

1. Aeronautics, Military—Drawings. 2. World War, 1939-1945—Aerial operations. I. Title.

UG1240.N535 2005 623.66'09'044 C2005-901542-X

Publisher Cataloging-in-Publication Data (U.S.)

Nijboer, Donald, 1959-

Graphic war : the secret aviation drawings and illustrations of World War II / Donald Nijboer. —1st ed.
[272] p. : col. ill. , photos. (chiefly col.) ; cm.
Includes bibliographical references and index.

Summary: The secret aviation drawings and illustrations of WWII, including detailed cutaway drawings of the aircraft and airborne weaponry vital to the war efforts of Allied and Axis forces alike, as well as top-secret training manual illustrations and colorful wartime posters.

ISBN 1-55046-427-2

1. Aeronautics, Military—Drawings. 2. World War, 1939-1945—Aerial operations. I. Title.
623.66'09'044 dc22 UG1240.N55 2005

Published by BOSTON MILLS PRESS, 2005
132 Main Street, Erin, Ontario N0B 1T0
Tel: 519-833-2407 Fax: 519-833-2195
e-mail: books@bostonmillspress.com
www.bostonmillspress.com

IN CANADA:
Distributed by Firefly Books Ltd.
66 Leek Crescent
Richmond Hill, Ontario, Canada L4B 1H1

IN THE UNITED STATES:
Distributed by Firefly Books (U.S.) Inc.
P.O. Box 1338, Ellicott Station
Buffalo, New York, U.S.A. 14205

Design by PageWave Graphics
Printed in Singapore

The publisher gratefully acknowledges the financial support for our publishing program by the Canada Council for the Arts, the Ontario Arts Council and the Government of Canada through the Book Publishing Industry Development Program.

Cover: This highly detailed cutaway drawing by Hubert Redmill shows the Me 110 in the fighter-bomber role. Armed with two 250-kilogram (551 lb) and four 100-kilogram (220 lb) bombs, the Bf 110 proved an extremely effective ground-attack aircraft during the early stages of Russian campaign that began in June 1941.

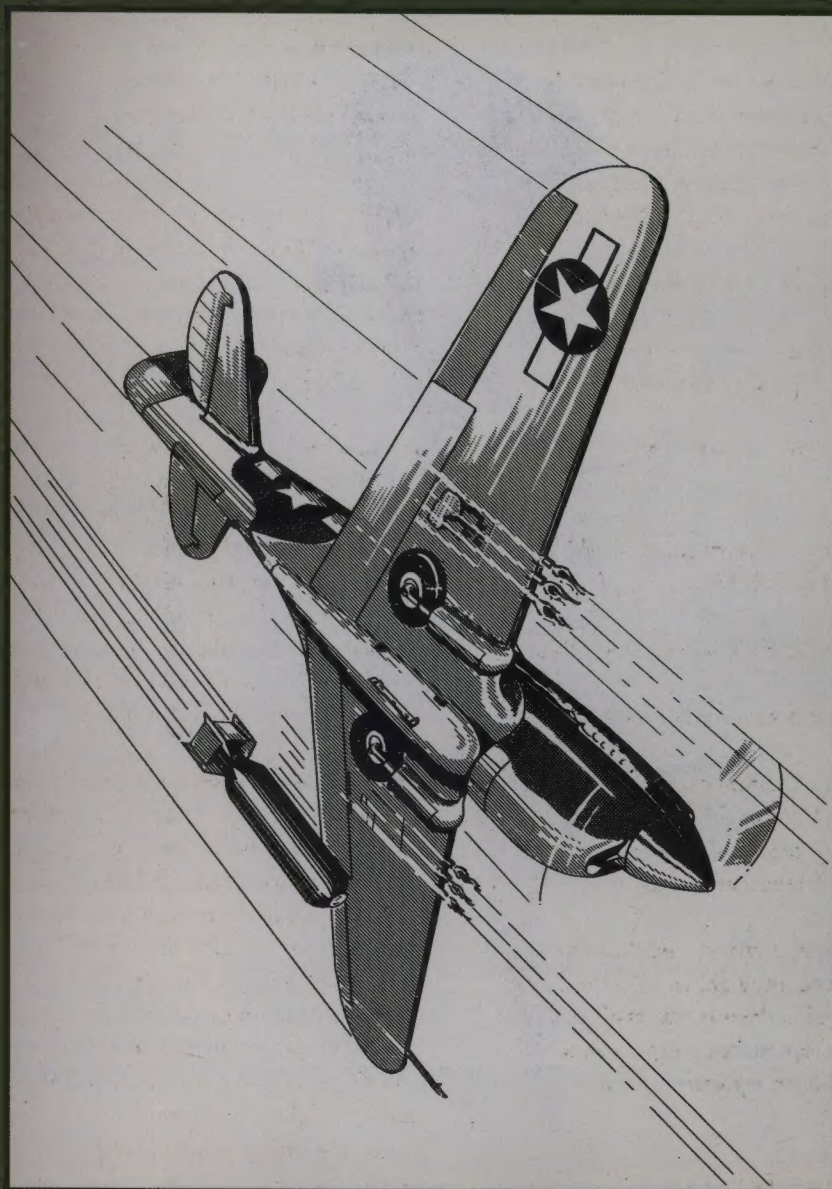
Backcover: Combat aircraft during World War II were not pressurized (except for the B-29 and small numbers of specialized high-altitude fighters, bombers and reconnaissance aircraft. Above 10,000 feet, oxygen was used at all times. Failure of the oxygen system usually meant a return to base; during the combat mission, crews had to continually check on each other to make sure no one was suffering the effects of anoxia. Without oxygen, the lifespan of a pilot or crew member was measured in minutes.

Previous Page: Artist's tools from the 1940s. Bottom left: pastels and a variety of pencils. The pastels can be blended into an endless and subtle range of colors. Pencils are made in a range of hard and soft leads for a range of tones and sharpness of line. Bottom center: pans of opaque watercolors, which can be used with little water for a solid color or diluted with more water to create a wash of color. Left center: a ruling pen and Speedball pen points, along with glass bottles of ink. Far left: vellum, a much-used translucent paper for refining rough sketches; an artist would place the rough drawing under the vellum and rework the art on the new paper. Many artists shot their own reference photos and the Argus 35 mm camera is from that era, along with the ubiquitous blue flash bulbs. Top right: a 1940s mail-order art-supply catalog, a pencil sharpener and the red can of rubber cement thinner. This commonly available solvent was used for all kinds of art techniques. Final artwork was often glued down with rubber cement or wax. The nature of this type of artwork was, and remains today, a series of changes and alterations up to the time the piece is put onto the printing press. If the rubber cement was too thick, making last-minute changes was difficult. An artist from the period said that "the secret to life is thin rubber cement."

Photograph of artist's tools here and throughout this book by Dan Patterson.

Thanks to George Bussinger of Ken McCallister's Art Supplies, Dayton, Ohio, for supplying some of the artifacts for this image.

Opposite: A dramatic drawing of a P-40 found on the inside cover page of the *P-40 Pilot's Flight Operating Instructions*.



For Eric, Julia and Andrea



United States Air Cadets train in Canada. Here they are learning the mechanical details of a machine gun from an armament instructor.

Contents



Foreword by Peter Endsleigh Castle 9

Introduction

In a war that was so destructive, so much was created... 11

CHAPTER 1

The Sword and the Pen 14

CHAPTER 2

Today Is Not a Job 22

CHAPTER 3

Lessons Learned — Into the Fire 40

CHAPTER 4

Image Collections 46

Great Britain 46

Germany 168

United States 206

Soviet Union 250

Acknowledgments 265


Bibliography 266

Photo Credits 268

Index 270



Foreword illustration from the
Basic Flying Instructor's Manual.



Foreword

by Peter Endsleigh Castle

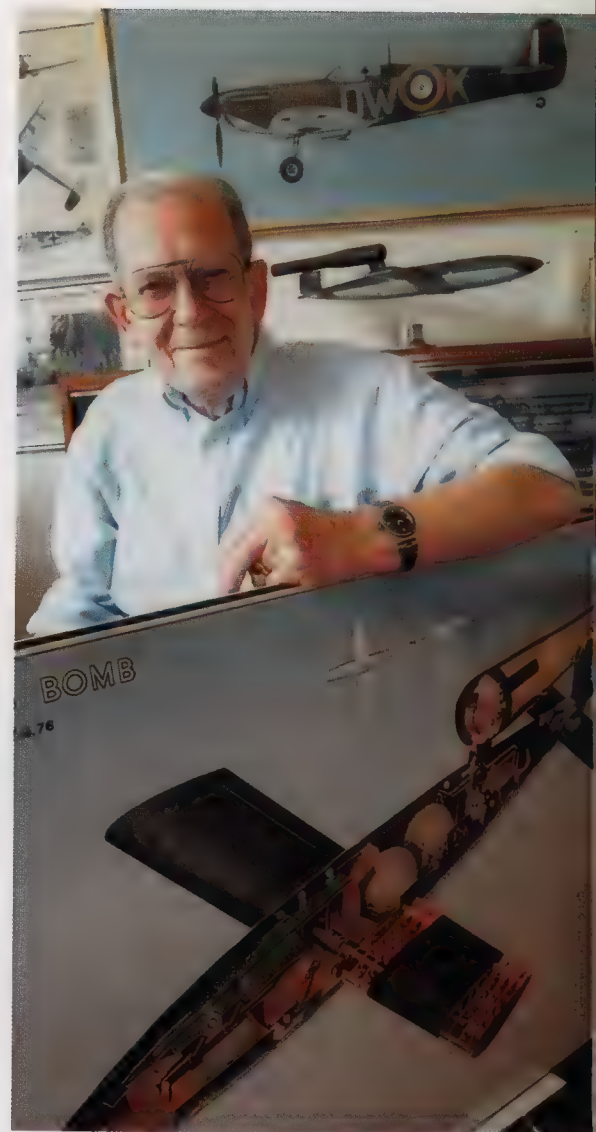
Congratulations to Donald Nijboer for creating this most interesting tribute to the myriad designers, draftsmen, technical and graphical illustrators, artists and cartoonists who contributed to the millions of images on the pages of wartime technical and training manuals, the wall posters and the vital recognition portrayals of aircraft, ships and armored vehicles. These varied illustrative works covered every aspect of the fighting machinery, weaponry and training programs of the Allied Services in World War II and, as it became available, the detailed and combat-helpful studies of enemy equipment. The wartime illustrative works reproduced in this book were created by keen eyes and skilled hands, done the hard way decades before today's computer imaging, with those in war zones suffering poor facilities and poor-quality art materials to work with.

My own eventual and, as it turned out, quite eventful career as a technical and graphic artist must have started with my immediate interest in aircraft when very young in the 1920s. The khaki-clad RFC had become the blue-clad RAF a week or so before I was born, and early school days were full of the World War I battle images. When leaving my preparatory school, aged twelve in 1930, my final term report read, "He wastes a lot of pencil lead and heaven help us if there is another war."

Little did the teaching staff know that a mere six years later young Castle would have educated himself in things aeronautical and used much more pencil lead to be qualified to join a firm as their draftsman and inventive modeler undertaking classified work for an Air Intelligence Branch of the Air Ministry.

Two and half years later I was invited to join that Branch, but more of that in Chapter 1.

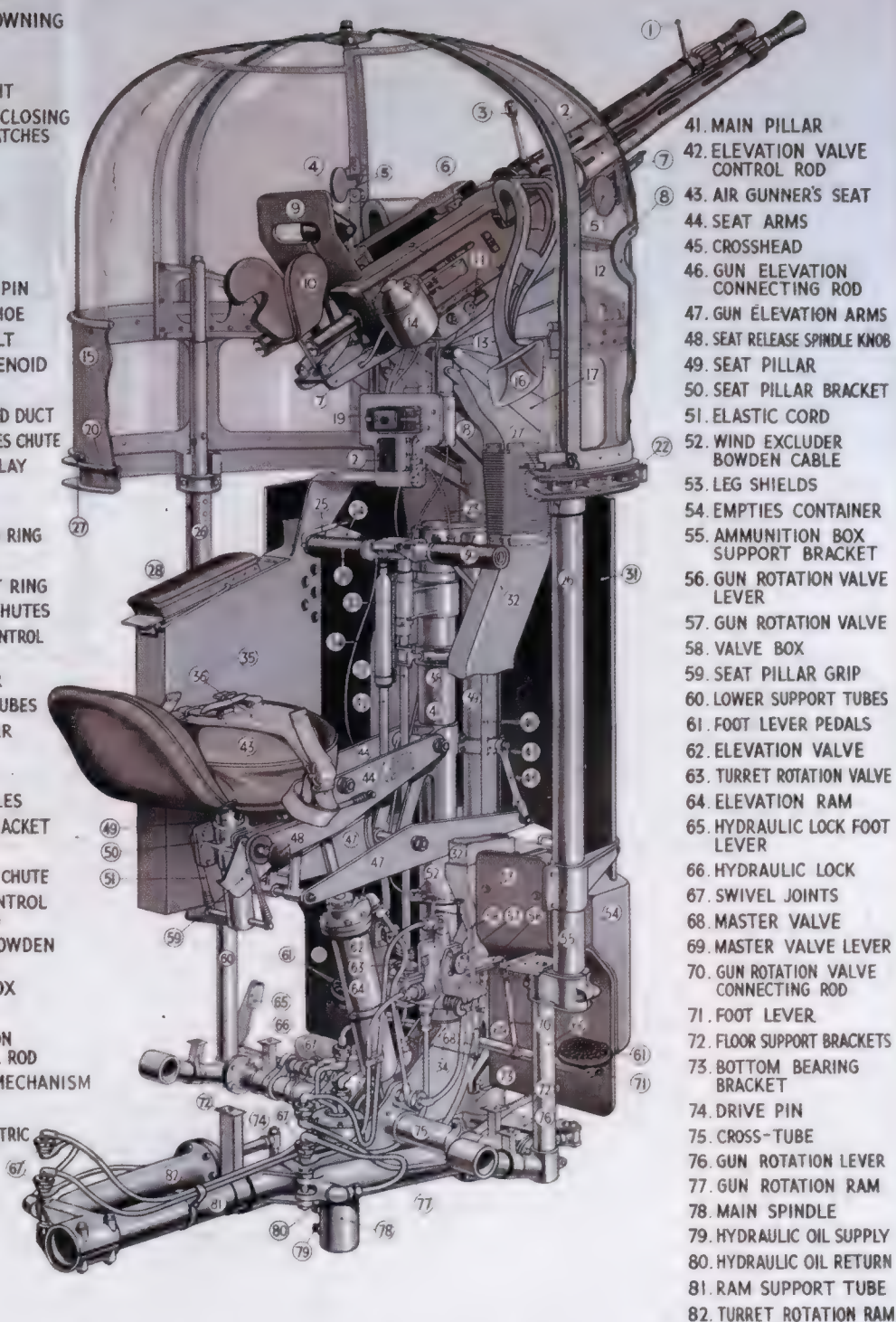
Peter Endsleigh Castle, AMRAes, 2005



RESTRICTED
(FOR OFFICIAL USE ONLY)

1. BEAD SIGHT
2. .303 IN. MK II BROWNING GUNS
3. RING SIGHT
4. REFLECTOR SIGHT
5. WIND EXCLUDER CLOSING HANDLES AND CATCHES
6. LINK CHUTE
7. GUN CRADLE
8. WIND EXCLUDER
9. FACE SHIELD
10. FACE SUPPORT
11. GUN ADJUSTING PIN
12. INTERRUPTER SHOE
13. GUN STEADY BOLT
14. GUN FIRING SOLENOID
15. SHROUD
16. AMMUNITION FEED DUCT
17. TELESCOPIC EMPTY CHUTE
18. CINE CAMERA RELAY SOCKET

19. FUSE BOX
20. TURRET MOUNTING RING
21. MASTER SWITCH
22. TURRET SUPPORT RING
23. UPPER EMPTY CHUTES
24. MASTER VALVE CONTROL LEVER
25. ASSISTER LEVER
26. CUPOLA GUIDE TUBES
27. WIND EXCLUDER GUIDE RAIL
28. ARM REST
29. CONTROL HANDLES
30. TOP BEARING BRACKET
31. FRONT SHIELD
32. LOWER EMPTY CHUTE
33. ELEVATION CONTROL RETURN SPRING
34. MASTER VALVE BOWDEN CONTROL CABLE
35. AMMUNITION BOX
36. SAFETY BELT
37. TURRET ROTATION VALVE CONTROL ROD
38. CENTRALIZING MECHANISM
39. GUN PILLAR
40. CONDUIT FOR ELECTRIC SUPPLY CABLE



41. MAIN PILLAR
42. ELEVATION VALVE CONTROL ROD
43. AIR GUNNER'S SEAT
44. SEAT ARMS
45. CROSSHEAD
46. GUN ELEVATION CONNECTING ROD
47. GUN ELEVATION ARMS
48. SEAT RELEASE SPINDLE KNOB
49. SEAT PILLAR
50. SEAT PILLAR BRACKET
51. ELASTIC CORD
52. WIND EXCLUDER BOWDEN CABLE
53. LEG SHIELDS
54. EMPTY CONTAINER
55. AMMUNITION BOX SUPPORT BRACKET
56. GUN ROTATION VALVE LEVER
57. GUN ROTATION VALVE
58. VALVE BOX
59. SEAT PILLAR GRIP
60. LOWER SUPPORT TUBES
61. FOOT LEVER PEDALS
62. ELEVATION VALVE
63. TURRET ROTATION VALVE
64. ELEVATION RAM
65. HYDRAULIC LOCK FOOT LEVER
66. HYDRAULIC LOCK
67. SWIVEL JOINTS
68. MASTER VALVE
69. MASTER VALVE LEVER
70. GUN ROTATION VALVE CONNECTING ROD
71. FOOT LEVER
72. FLOOR SUPPORT BRACKETS
73. BOTTOM BEARING BRACKET
74. DRIVE PIN
75. CROSS-TUBE
76. GUN ROTATION LEVER
77. GUN ROTATION RAM
78. MAIN SPINDLE
79. HYDRAULIC OIL SUPPLY
80. HYDRAULIC OIL RETURN
81. RAM SUPPORT TUBE
82. TURRET ROTATION RAM

CENTRE GUN TURRET

BRISTOL Type B.I. Mk. V

For further information, see AP.2768A, Vol I and II

AIR DIAGRAM 2510	ALM 1	MINISTRY OF AIRCRAFT PRODUCTION FOR REGISTRATION OF AIR MINISTRY
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5
6	6	6
7	7	7
8	8	8
9	9	9
10	10	10
11	11	11
12	12	12
13	13	13
14	14	14
15	15	15
16	16	16
17	17	17
18	18	18
19	19	19
20	20	20
21	21	21
22	22	22
23	23	23
24	24	24
25	25	25
26	26	26
27	27	27
28	28	28
29	29	29
30	30	30
31	31	31
32	32	32
33	33	33
34	34	34
35	35	35
36	36	36
37	37	37
38	38	38
39	39	39
40	40	40
41	41	41
42	42	42
43	43	43
44	44	44
45	45	45
46	46	46
47	47	47
48	48	48
49	49	49
50	50	50
51	51	51
52	52	52
53	53	53
54	54	54
55	55	55
56	56	56
57	57	57
58	58	58
59	59	59
60	60	60
61	61	61
62	62	62
63	63	63
64	64	64
65	65	65
66	66	66
67	67	67
68	68	68
69	69	69
70	70	70
71	71	71
72	72	72
73	73	73
74	74	74
75	75	75
76	76	76
77	77	77
78	78	78
79	79	79
80	80	80
81	81	81
82	82	82



Introduction

In a war that was so destructive, so much was created...

The idea for *Graphic War* came about when I was writing and assembling my second book, *Gunner: An Illustrated History of World War II Aircraft Turrets and Gun Positions*. While doing research at the RAF Museum, I came across a number of "air diagrams." These were large, poster-sized cutaway drawings of British aircraft turrets. I also discovered a wonderful cutaway of the Junkers Ju 88, drawn by Kerry Lee. The drawings were infinitely fascinating and each illustration a piece of art in itself. While most of the drawings were of machines and equipment, many had an abstract, aesthetic quality to them. So began the idea for this book.

World War II was a highly mechanized war. In a very short period of time, the aircraft of World War II gave way to the stressed-skinned all-metal monoplane fighter and bomber. These complex aircraft required a new level of skill to fly and a whole new training regimen. Aircrew and ground crews now had to deal with greater speeds, higher altitudes, accurate navigation, sophisticated hydraulics, radar, superchargers and more powerful engines. Applicants of the highest degree were recruited for training, and training methods had to be developed to ensure the best and quickest techniques were used to meld these trainees into aircrew of the highest quality.

A big part of the training of aircrew involved the use of visual aids, in poster form and in illustrations found in manuals. Many of these drawings were three-dimensional perspective drawings. Unlike traditional two-dimensional engineers' drawings, these were designed to be easily deciphered by the thousands of new recruits. In Britain, the source for this material was the Air Ministry and the Ministry for Aircraft Production. During the war, thousands of air diagram posters were produced. These 40-by-30-inch works of art are the most impressive pieces in this book. They include everything from multicolored cutaway drawings of enemy aircraft to simple illustrations bearing reminders such as "Beware of the Hun in the Sun." All this material was

Opposite: Bristol Type B.I. Gun Turret

When first fitted to the Bristol Blenheim light bomber, this hydraulically powered turret was a big step forward in bomber defense. In early confrontations with Luftwaffe fighters, gunners complained of the lack of armor and firepower. The Mk IV, shown here, was introduced with added armor and two belt-fed Browning machine guns.



“Restricted — Official Use Only,” and most of it has never been published before. In the United States, a wealth of graphic illustrations and cutaway drawings can be found in the thousands of manuals published during the war. The U.S. Air Training Division also created posters, but very few of these have survived. The Axis forces were similarly very busy producing illustrations for their manuals and posters. However, where Allied manuals were lavishly illustrated (with, for instance, the addition of cartoon characters and pen-and-ink drawings of aircraft flying through the copy), German manuals were well illustrated but without the frills. Their posters, however, were just as detailed and as well crafted as those of their Allied counterparts. Many military documents were destroyed just before and after the end of the war, and so illustrations from Germany, China, Russia and Japan in particular are very hard to come by and the examples in this book are rare survivors of that time.

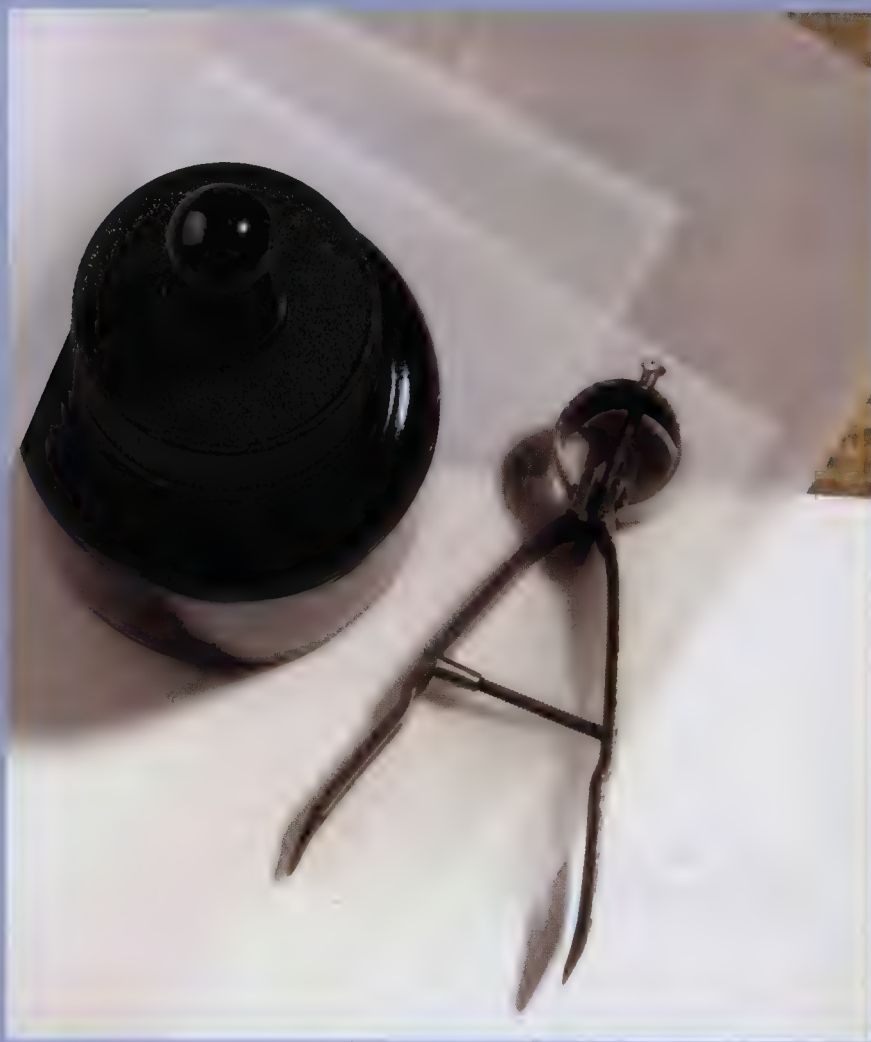
The illustrations included in the Image Collections section of this book are organized by country of origin — Great Britain, Germany, the United States and the Soviet Union. So, for example, you can compare the British renderings of a Junkers Ju 88 (at pages 54–5 and 64–5) with the German drawings of the same aircraft (starting at page 180).

Out of all the artists, illustrators and technical artists employed by the Allies and the other major combatants, most remain anonymous. Almost all of the drawings still in existence are unsigned and uncredited, no doubt primarily because of the top secret nature of the work. Some of the artists had jobs in commercial art and design before the conflict began and found other, similar employment once the war was over; others continued to work as technical artists for aircraft companies in the postwar years.

The featured artist for this book is Peter Endsleigh Castle. I had the pleasure of interviewing him in the fall of 2003. His first-hand account of what it was like to work for British Intelligence and the part he played creating illustrations while working for the RAF's 1426 Flight, the Enemy Aircraft Evaluation Unit, is fascinating. His amazing drawings are among the hundreds that can be found this book.

The artwork in this volume is not meant to be viewed as a celebration of war. While today we can calmly view the images and read the instructions on how to abandon a ditched aircraft, we can only imagine what it must have been like to be twenty years old, flying in a stricken aircraft about to crash-land in complete darkness on the surface of the North Sea or Pacific Ocean. The illustrations in this book give us a brief insight into the world of the air and ground crew trainee. All that we see, they had to learn, absorb and memorize. It was an enormous task and one that would have not been possible if not for the talent and creativity of the artists employed.

While most governments employed war artists to record the battles and to further propaganda efforts, the artwork in this book was created for a very different purpose — to help young men win the battles and, it was hoped, survive the war.



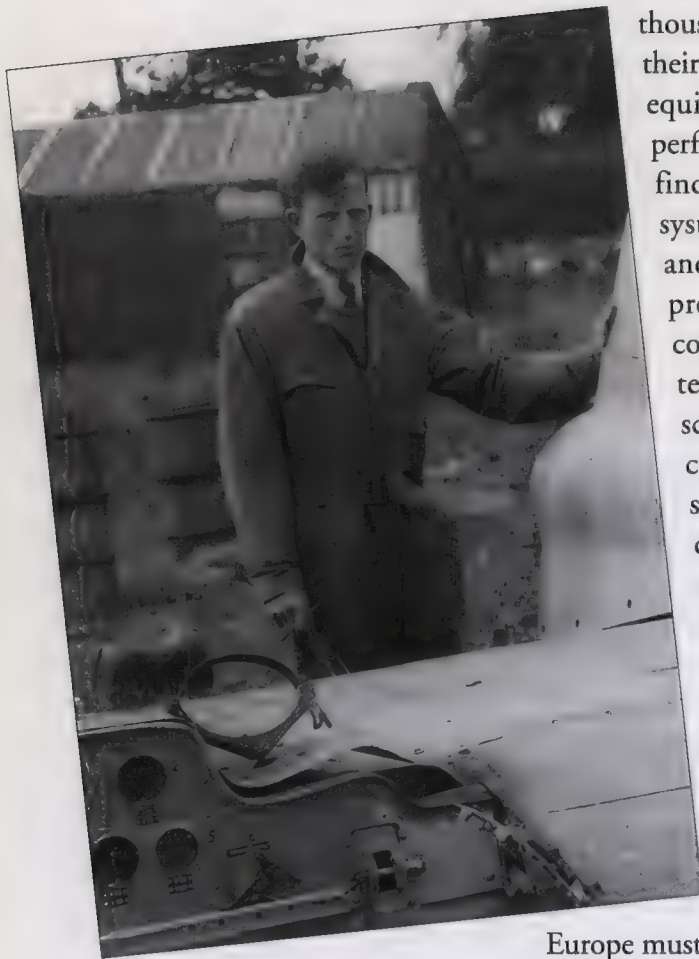
Donald Nijboer, 2005

CHAPTER I

The Sword and the Pen

It was a battle for the high ground – mastery of the skies. World War II proved fertile ground for the advancement of aviation technology. As the warring nations struggled to gain a technological edge with new, more advanced designs they also had to find new ways to train thousands of aircrew to make them capable of flying and using their new aircraft effectively in combat. These new aircraft were equipped with supercharging, which enhanced high-altitude performance of the piston engine; radar, which helped the pilot find his way and search for enemy aircraft at night; and new systems along with rescue equipment that made flying safer and more comfortable for aircrew. To speed up the training process, many air forces turned to graphic design and full-color illustrations to help aircrew understand the new technology. The cutaway drawings, illustrations and schematics created to aid in the training of air and ground crews had to illuminate, simplify, clarify, persuade and, in some cases, amuse their target audience. A good graphic design or illustration was able to do that. Clear illustrations showing a trainee how to do something could and in many cases did save weeks of training. In 1944, U.S. designer Will Burtin produced a series of instructional books to help air gunners in their training. His manuals shortened the gunnery course from six months to six weeks!

When war broke out in Europe in September 1939 with the German invasion of Poland, the British magazine *Art and Industry* featured an article entitled “The Artist’s Function in Time of War.” The editor wrote, “War in Europe must inevitably affect many of those engaged in Art for Industry somewhat adversely. There will be much less advertising; much less call for magazine and newspaper illustrations; industrial design and styling must await the return of peace; and a great many artists, designers, art schools teachers and students will be compelled to find some other outlet for their activities and an alternative source of income.” And many did just that, on both sides – they went into military service. Those who did not apply for active service helped the war effort as best they could.



Peter Castle examines the main structure of a German Henschel Hs 129 tank buster. The aircraft had been recovered from the western desert of North Africa.



Many found themselves working for the large aircraft companies such as Boeing, Consolidated, Grumman, North American, Avro, Supermarine, Handley Page, de Havilland, Junkers, Messerschmitt, Mitsubishi, and Yakovlev. Other artists, like Peter Endsleigh Castle, found themselves working in the shadowy world of British Intelligence.

Just before war broke, accurate information and detailed drawings of German aircraft were almost nonexistent. While many "war artists" would be appointed to record the progress of the war, there were few if any capable of producing an accurate and operationally useful diagram of any enemy aircraft. Much of the RAF material consisted of illustrations found in the publications *Flight* and *The Aeroplane!* In May 1939, Peter Endsleigh Castle was offered employment with MI6's Branch of Air Intelligence A.I.1. (a).

"One Saturday, a buff envelope turned up. I was between jobs and had just moved into a Wimbledon hotel. How they found me, I don't know. It was an invitation to report the following Monday, after taking the Civil Service medical examination on a Sunday, to Air Ministry, Adastral House, Kingsway. When I showed up on the Monday I was asked to take a mapping and lettering test and then was told to report to the Whitehall building in King Charles Street and go the Rotunda in the courtyard.

Peter Castle holds up the collapsed frontal cockpit frame of a wrecked Ju 188 at the Royal Aircraft Establishment in May 1944.

"This turned out to contain the War Office Map Department, with plenty of drawing tables and cartographers and good light from ceiling windows. I was duly allotted my table and drawing board, a boxed set of drafting instruments, and shown the blue-tinged linen tracing paper used for pen-and-ink work."

To cover the true nature of his work, Peter Castle was classified as a cartographer. Castle was later joined by artists Hubert Redmill, in early 1940, and Kerry Lee, in February 1941. The three men were all gifted artists and each was able to use his talents in the creation of well-known posters of aircraft and equipment of the German Luftwaffe. These posters were vital to the RAF, Anti-Aircraft Command, the Army, Navy, Observer Corp, Air Raid Precautions, the Home Guard and anyone else who had to be familiar with the enemy's equipment and performance.

One of Castle's first tasks was to illustrate aircraft recognition booklets covering foreign military aircraft.

"All that summer was spent amending or preparing up-to-date pages of foreign military aircraft recognition silhouettes for the eighteen loose-leaf booklets in the Air Publication series, doing French, some American and even a few Japanese, but never anything German, which, I presumed, was the reason for my sudden enrolment. All through the summer we worked to the background noise of pneumatic drilling beneath us. It was Churchill's war bunker under construction, secret at the time."

After the Battle of Britain, Castle began working on his first cutaway drawings. Like many cutaway artists of the period, he was self-taught. He and his fellow artists also had to work under less than ideal conditions.

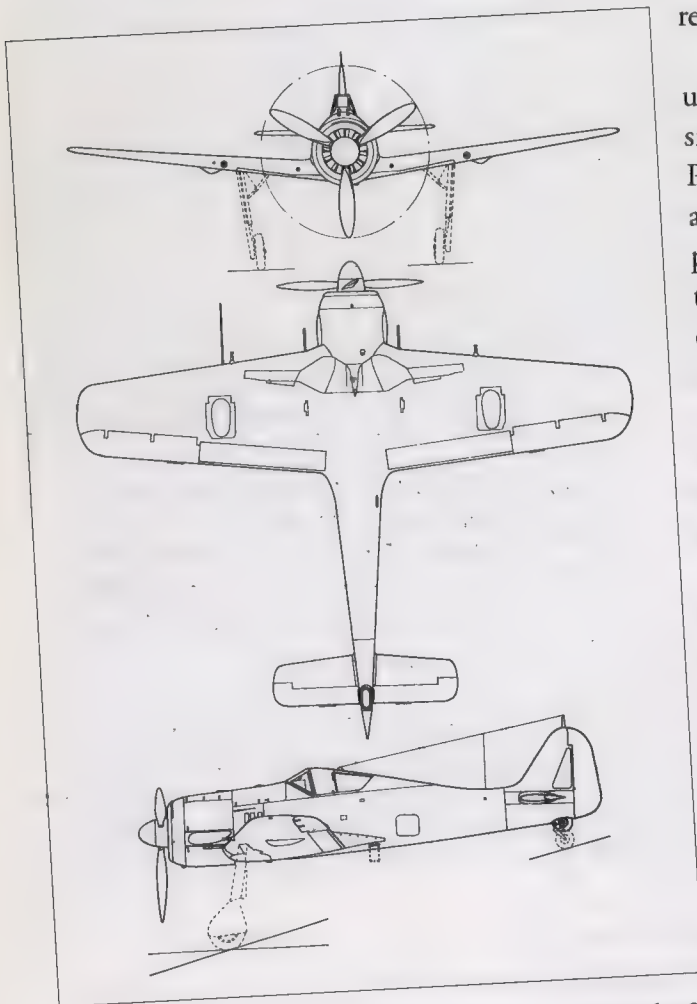
"Needless to say, our six months or more back at Adastral House was the time of the main blitz on London, sometimes causing difficulties getting home with bombing having commenced before our 8 A.M. to 6 P.M. workday (six days a week) ended. By now we were quite busy turning out poster-style aircraft recognition monotone views of enemy aircraft and doing technical diagrams of incoming daily bits and pieces.

"The first cutaway drawing I did was very poor. I think it was a Dornier Do 217, black and white. I'm ashamed of that one. When one came straight from

drafting type of work to illustration — it was a real change.

"We had no facilities for getting good materials. I think the colors I used for the Ju 188 cutaway drawing were poster colors — little pots. They weren't even these nice smooth designer gouache colors, which I use now. Later on we acquired an airbrush."

Peter's three-view drawing of the Focke Wulf Fw 190.

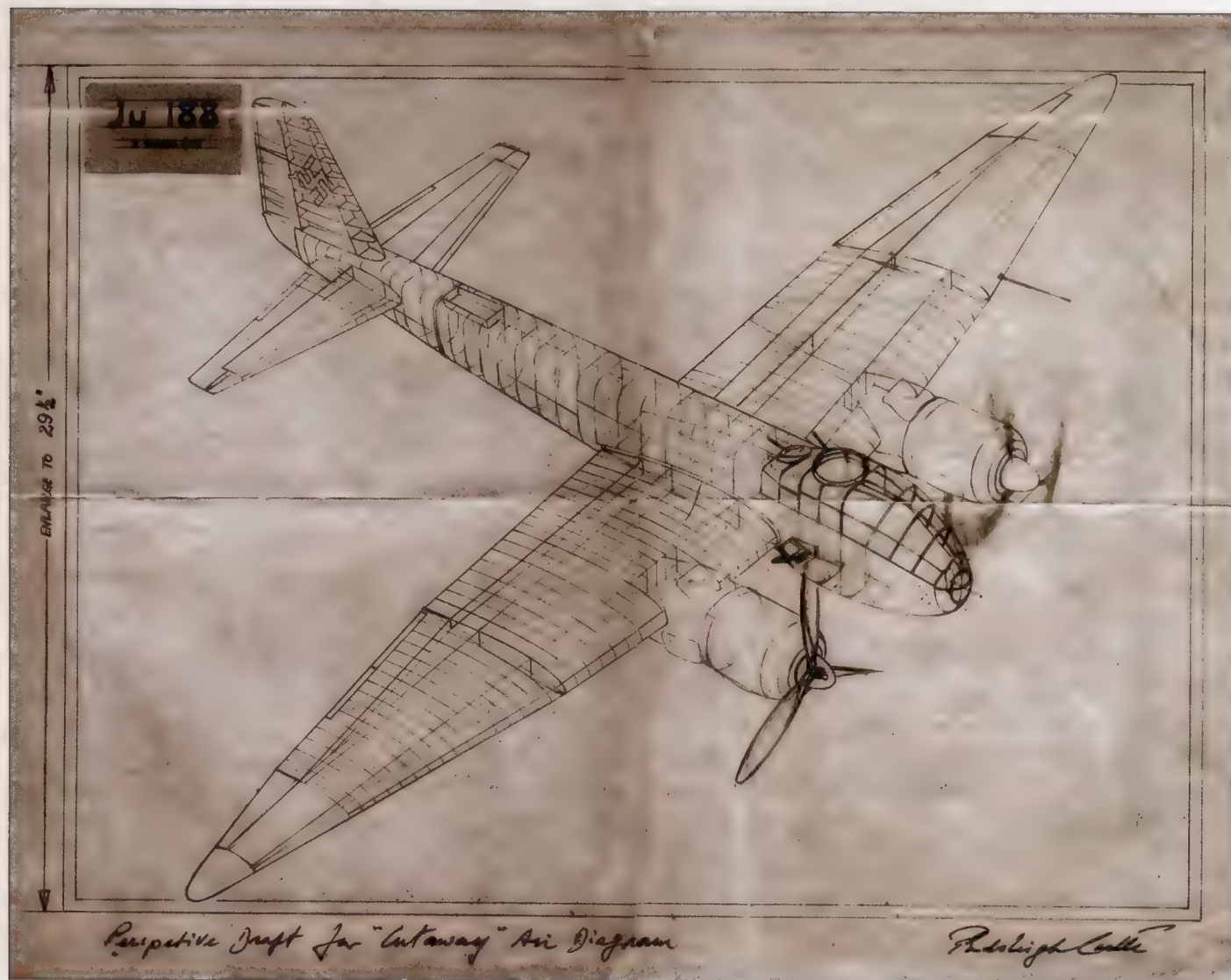


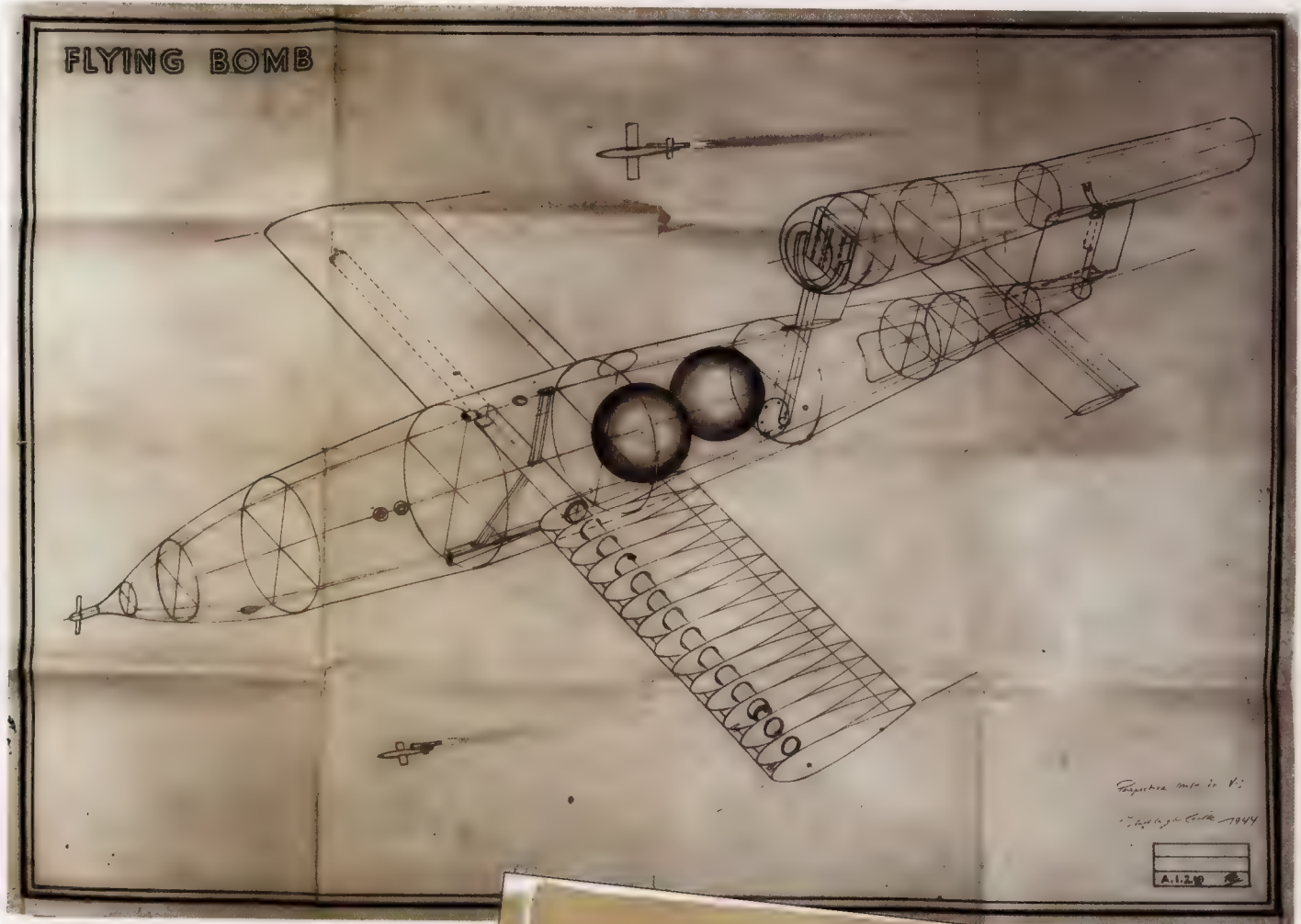
Opposite: Peter Castle's preliminary sketch work on the V1 flying bomb. Above is the basic outline with compressed air spheres in place, and below, the detail work has begun showing the air intake for the V1's Argus pulse jet engine. The completed drawing is on pages 70-71.

Castle's preliminary sketch of the Ju 188 cutaway drawing. The final is on pages 68-9.

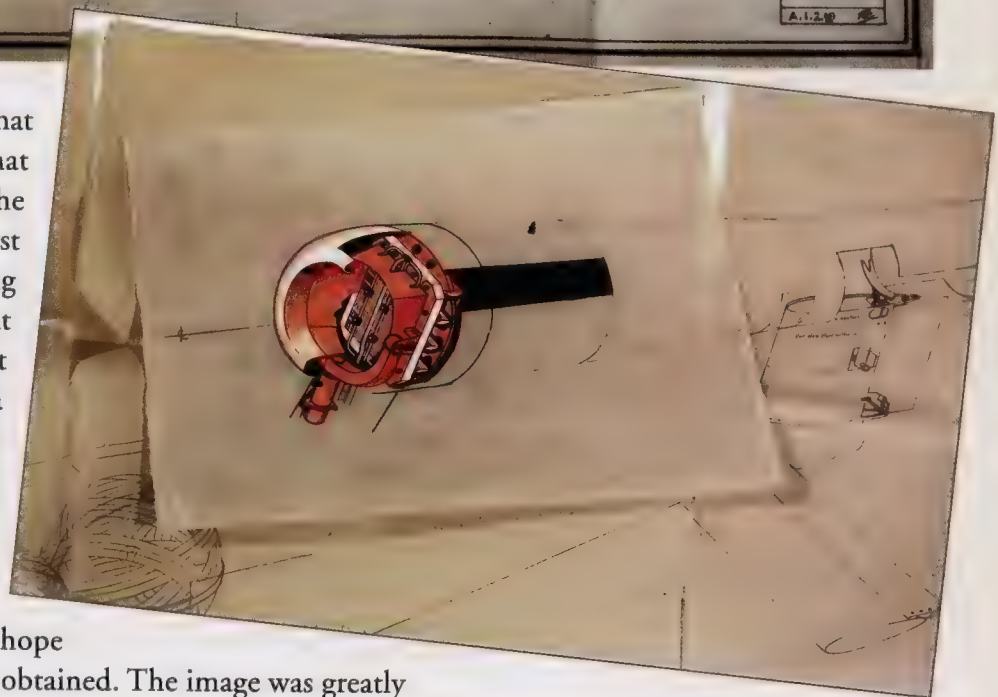
"We also had a photographer with us, which was a great help. We also had material fed to us from espionage sources and that sort of thing. We had access to German flight manuals. A lot of material came from Spain through Lisbon. Sometimes all we had was a photograph of, say, a new aircraft, and if we knew the dimension of the tail wheel we could then do an approximate overall side-view dimension drawing. Once the sketches and photographs were completed, I would then start on the larger master drawing. This drawing would be about $\frac{1}{24}$ scale or something of that nature."

One of Castle's most important pieces was a cutaway drawing of the Fiesler Fi 103 Flying Bomb, or V1 — the world's first operational cruise missile. In November 1943, Flight Officer Constance Babington Smith at the RAF Photographic Interpretation Unit discovered something very unusual. After examining a new set of photos of the Luftwaffe Experimental Station at Peenemunde, Smith found a very small





cruciform shape on a catapult ramp that was similar to the many "ski sites" that were appearing ominously along the French Channel coast. This was the first evidence that the world's first flying bomb was about to be launched at Britain. A copy of this photo was sent to Air Intelligence in the hope that a provisional drawing could be prepared and distributed as quickly as possible. Squadron Leader Michael Golovine and Peter Castle paid a visit to the Royal College of Science. There they used a traveling microscope in the hope that accurate measurements could be obtained. The image was greatly halated due to the great height from which the photo was taken. It was not much to work with, but after a diligent and lengthy afternoon spent traveling the microscope back and forth over the fuzzy image, an



Opposite, above: The preliminary sketch of Peter's Fw 190 cutaway drawing.

Below: The final cutaway drawing of the Fw 190 was produced too late in the war for distribution. During interrogation after the war, Kurt Tank, the aircraft's designer, was so impressed with Peter's drawing he added his signature (bottom right).

estimated wingspan was calculated. They estimated the wingspan of the new V1 to be 16 feet, 9 inches. Subsequent examination of the first crashed example of the Flying Bomb to land in England revealed that the wingspan was 17 feet, 6 inches. Further information was obtained from a crashed V1 site in Sweden. Squadron Leader Heath of Air Intelligence was dispatched to photograph the wreckage.

"We had one in Sweden. One of our men flew over to Sweden to photograph the wreckage. We got the form of the thing and I was able to produce a three-quarter-view sketch. That went out to all the home defence services. After the V1s started coming over, we quite soon found one intact. This was brought up to the Manor, Harrow Weald, and dumped in the drive. I have some photographs of me actually sitting on the bloody thing. It had about five fuses on the thing and I assumed they all had been coped with. I worked very quickly on that drawing. I got it out in about three weeks. It was very intense work and I believe almost every last thing I could illustrate is in that drawing. That was in July, because the V1s started coming over in June 1944. In spite of the urgency of the information, Civil Service printers failed to issue this air diagram to defence services immediately — it is marked as issued September 1944."

The work done by Peter and his fellow artists proved a great contribution to the war effort. Their accurate drawings and illustrations provided the British and Americans with a clear picture of German aircraft development and provided Allied aircrews with valuable information regarding performance, armaments, protective armor and arcs of fire. In ready rooms and briefing halls across England, the accurate drawings created by Peter and his fellow artists were seen by thousands of Allied aircrew. For new and inexperienced aircrew, these illustrations were tools upon which their survival depended, to be closely studied; for battle-weary crews, these images were merely glanced at. The jarring reality of combat had taught them another lesson — one that could never be illustrated with a simple poster or drawing in a field manual.

After the war, these drawings were soon forgotten and most were destroyed. Today some of Peter's original artwork can be found at the Imperial War Museum in London.

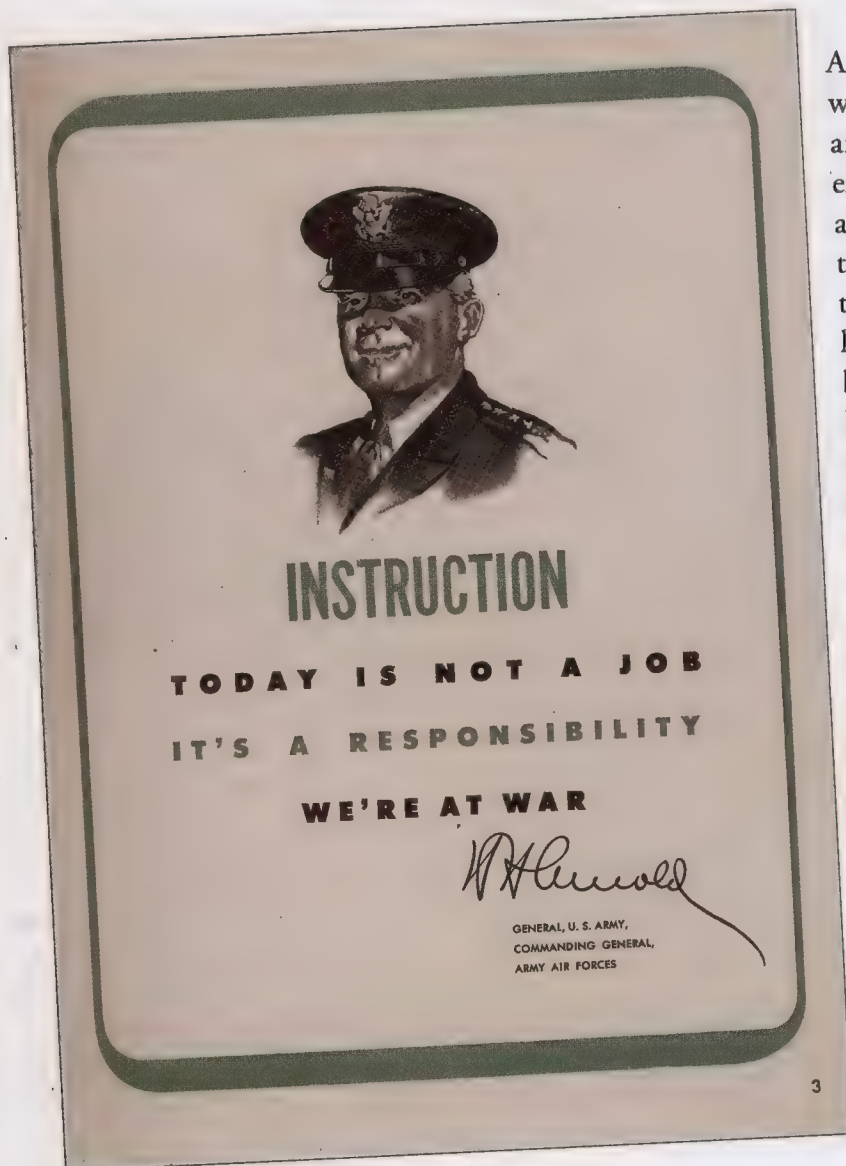
In late 1945, Peter began working with USAAF Air Document Research Center in London. There he helped evaluate the postwar documents captured from the Luftwaffe and German aircraft manufacturers. As World War II ended and the Cold War began to heat up, Peter continued to work with Britain's MI6 Technical Air Intelligence for another five years. Today, Peter is retired but continues to draw in his home in Tunbridge Wells, England.

CHAPTER 2

Today Is Not a Job

"Flying is one of the few activities where training and preparation exact a casualty rate comparable with combat."

—Stafford-Clark, "Morale," 18



A message to the troops found on the inside of the *Basic Flying Instructor's Manual*.

Air combat in World War II was in many ways a race. The pursuit for speed, altitude and destructive capability drove designers, engineers and scientists to improve the airplane and enhance its deadly capabilities. During the war, many firsts were accomplished — the first jet fighters took to the air; the helicopter made its appearance, "smart" bombs drew first blood, and the world's first ballistic missile made a limited but horrifying entrance. It was also a total war, a war in which industry and education played a major role. Industry for its part was able to supply the aircraft, guns and tanks needed to wage war. Nations were tasked with training the millions of men and women needed to use these new and sophisticated machines, and the one piece of equipment that demanded the most highly trained personnel was the airplane. These individuals, almost all men, were chosen for their fitness and intelligence. Women were also trained to pilot these aircraft but primarily to fly the new aircraft from the factory to the forward supply depots and air bases. Their training also allowed them to fly almost anything — from a single-seat fighter to a four-engine bomber. Considered the cream of the

crop, only a fraction of the recruits who signed up for flight training ever made it to a front-line squadron. Of the 193,440 pilots trained in the United States, another 124,000 failed to make the grade.

Aircraft development in the early 1930s was slowly beginning to break away from its WWI origins. The fabric-covered biplane fighter of the 1930s, although faster than its older cousins, was still only armed with two machine guns and was equipped with fixed landing gear. Bombers of that era fared even worse. It was not until the introduction of the stressed-skinned monoplane that the true fighting capability of the airplane was slowly realized. These new fighters and bombers were all metal in construction, with enclosed cockpits, retractable landing gear, flaps and increased armament. When first introduced into service, the new all-metal Supermarine Spitfire Mk I was powered by a 1,030-horsepower Rolls Royce Merlin engine with a top speed of over 350 miles per hour. Its biplane stable-mate, the Gloster Gladiator, which was still in service when the war began, had a top speed of only 253 miles per hour (407 km/h). The differences were startling, but the degree of sophistication and skill required to fly the new Spitfire called for a pilot with enhanced skills and abilities.

Aircrew training in the 1930s was in no way ready to cope with wartime requirements. New aircraft such as the Spitfire, Bf 109, Curtiss P-40, Ju 88 and Mitsubishi Zero required pilots with at least 250 to 300 hours of flying time before they began operational training on their new mounts. The training of crew had to strike a balance between quality and quantity, and during World War II it also had to have the flexibility to change depending on wartime requirements. When the war began, the Germans had some 4,300 aircraft manned by highly trained crews. The Luftwaffe training scheme was producing between 10,000 and 15,000 pilots a year. The British, in comparison, produced 5,300 pilots in 1940. At the outbreak of the war, aircrew training in the RAF had no command status or representation the way Fighter Command and Bomber Command did on the Air Council. In September 1939, the RAF had only fourteen Service Training Schools, including one in Egypt.



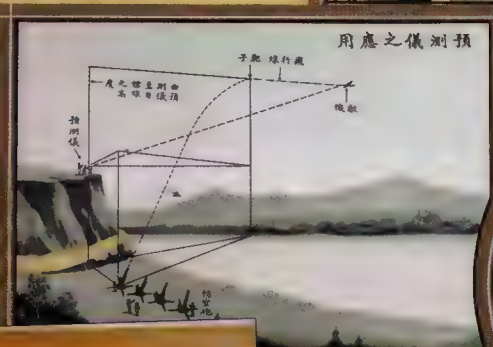
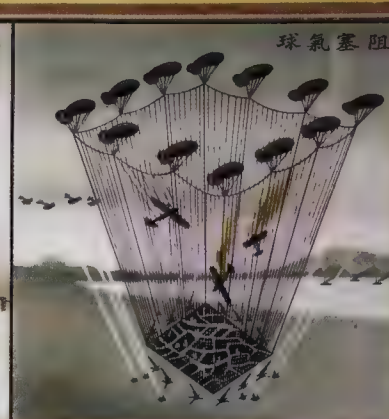
Chinese Posters

In the early 1930s Japan began to make plans to become the masters of Greater Asia. In 1931 Japan seized Manchuria from China. Following the invasion, thousands of Japanese colonists soon followed. Anti-Japanese sentiments in China finally came to a head when Japanese and Chinese troops clashed on the Marco Polo Bridge near Beijing on July 7, 1937. (Some historians regard this as the real beginning of World War II.) This local firefight gave the Japanese the excuse they wanted to seize more Chinese territory. The Chinese Air Force and ground forces were no match against the Japanese. Various provincial warlords also had their own squadrons and when they were not fighting the Japanese, they were fighting each other.

Three of these Chinese posters deal exclusively with anti-aircraft defenses and were produced sometime in the mid-1930s. These training posters highlight the equipment required and the methods needed for a successful defense: searchlights, a sound locator, a predictor, a range-finder, guns, and barrage balloons. The other poster, below, deals with aircraft and the emergence of the aircraft carrier. The aircraft shown are from Britain, France, Italy and the United States, and all are of late 1920s and early 1930s design. The Chinese Air Force used a varied collection of aircraft, all imported from Europe, the Soviet Union and the United States.

阻礙氣球
在戰爭的時候，都市防空實在是非常重要的。美國人有一種計劃，就是在戰時把十多個氣球，用繩子連起來，成爲環狀，昇高一萬五千英尺，懸定于都市的空中。繩下掛着纏綿的金屬網，敵方的轟炸機一觸着這網，就失去了自由動作的能力，而墜到湖上了。如果敵機昇高到氣球之上，那末都市外面的防空燈，可以把牠照出，而都市裏砲台上的防空砲，可以把牠擊落下來。

飛機散放煙幕
在戰時，爲都市的安全起見，飛機便散放煙幕，以遮蔽都市，使敵人的轟炸機失去目標，無從轟炸。



測高鏡由測定之距離度，計算其高度，是測量

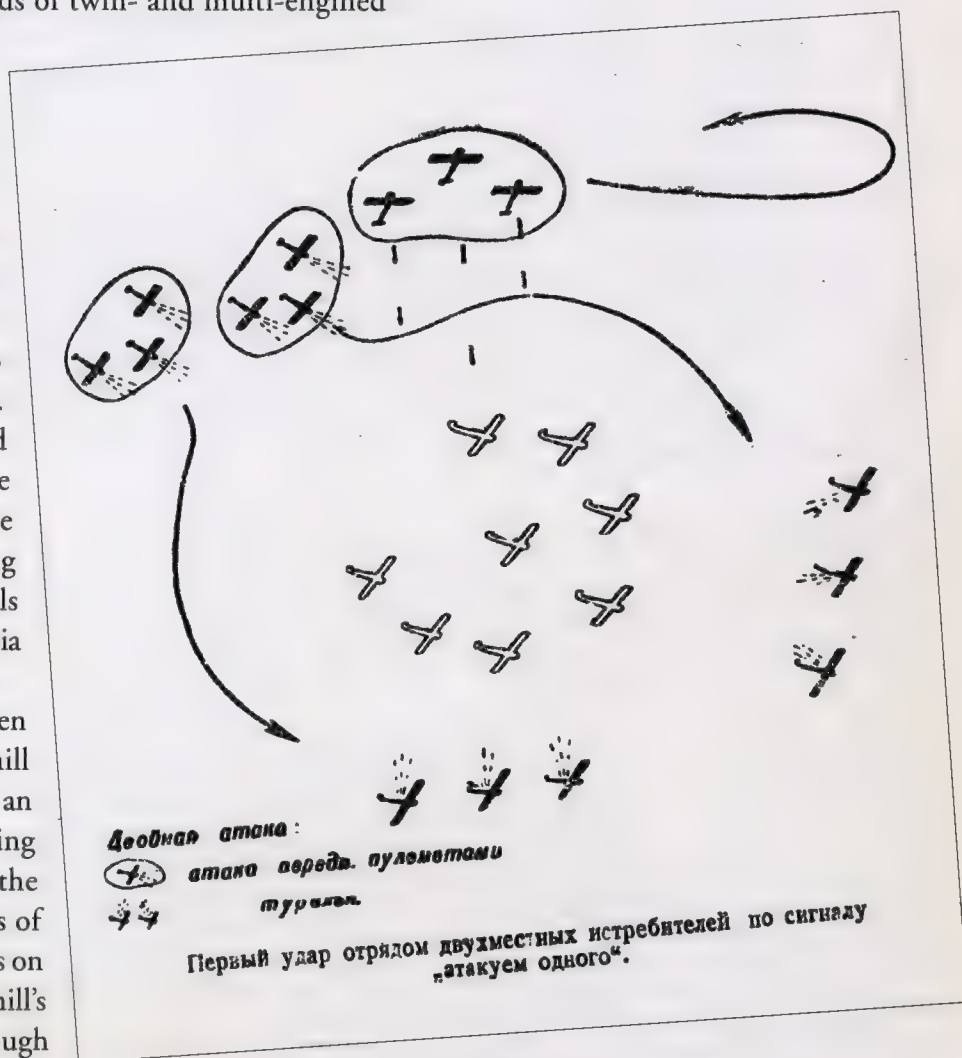


我們利用這些儀器，可以預先測出敵機的高度，計算其距離，並預先測出其飛行方向，以便及時發射防空砲，將敵機擊落。這些儀器是現代防空的重要設備，也是我國防空部隊所必需的。



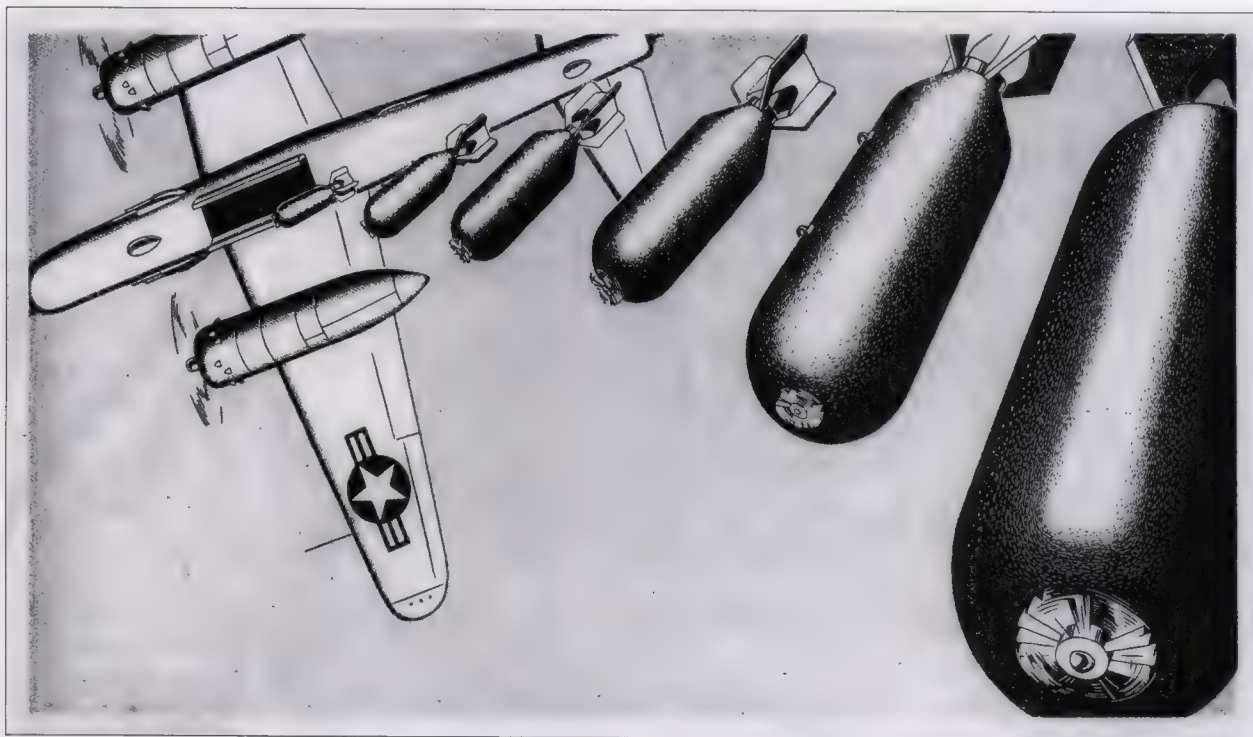
These schools were operating obsolete biplane aircraft such as the Hawker Hart, Hind and Fury. All were open-cockpit aircraft with limited navigational instruments and no radios. As the war progressed, the monoplane Miles Master and North American Harvard trainer became readily available. These two aircraft were ideal for the training of fighter pilots, while the twin-engined Avro Anson and Airspeed Oxford proved their worth training thousands of twin- and multi-engined aircrew. Britain also suffered another handicap — the weather. Every daylight hour had to be used, and so dawn-to-dusk flying became routine. Britain's maritime weather disrupted flying training, and aerodromes with grass became unserviceable after prolonged rains. A solution had to be found and soon Britain turned to Canada and its Commonwealth allies. Shortly after the outbreak of World War II, Canada embarked on a massive aircrew-training program known as the British Commonwealth Air Training Plan (BCATP). Flight training schools were also set up in South Africa, Rhodesia and Australia.

In the dark days of late 1940, when Britain stood alone, Winston Churchill could "only see one path to victory... an absolutely devastating, exterminating attack by very heavy bombers upon the Nazi homeland." For the proponents of strategic bombing, "there were no limits on the size of the force required." Churchill's belief that the war could be won through strategic bombing and that heavy ground casualties could be avoided found many supporters in the United States Army Air Force. Absolute priority was given for Anglo-American bomber production and aircrew and ground-crew training. New aircraft plants were built and hundreds of training airfields were constructed. And thousands upon thousands of flight manuals, maintenance and familiarization manuals, how-to posters, cutaway drawings, electronic and hydraulic schematics were produced. In the United States, when an aircraft left the plant it was issued with what were called "Four Tech Orders." This consisted of the Handbook of Operations and Flight Instruction, the Handbook of Service Instructions, a Handbook of



Fighter Tactics

This rather crude Soviet prewar sketch showing potential fighter pilots how to attack an incoming bomber raid is revealing in its simplicity. When German forces invaded Russia in June of 1941, the Red Air Force was completely overwhelmed and suffered grievous losses.



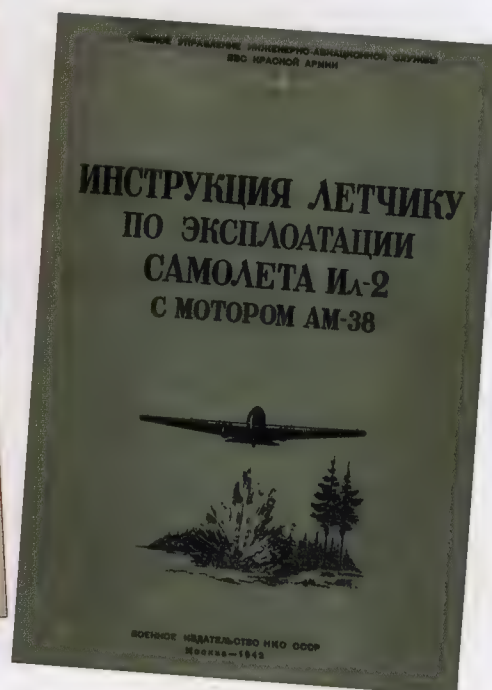
Above: This illustration taken from the *B-25 Flight Operating Instructions Handbook* shows what it would like to be bombed by a B-25. The fuse-arming vanes on the bombs are shown spinning as they fall.

Overhaul Instruction; and an Illustrated Parts List. However, once produced, Tech Orders were rarely final — they were constantly being updated as new methods of maintenance emerged and new versions of the same aircraft left the assembly line. During World War II, the United States alone produced 299,293 military aircraft.

Right: The cover of the *Pilot Training Manual for the B-26*.

Far right: The cover of the pilot's instruction manual for the Il-2 powered by the AM-38 engine. The Il-2 is probably the best known Soviet aircraft of World War II and was the most widely produced aircraft of all time.

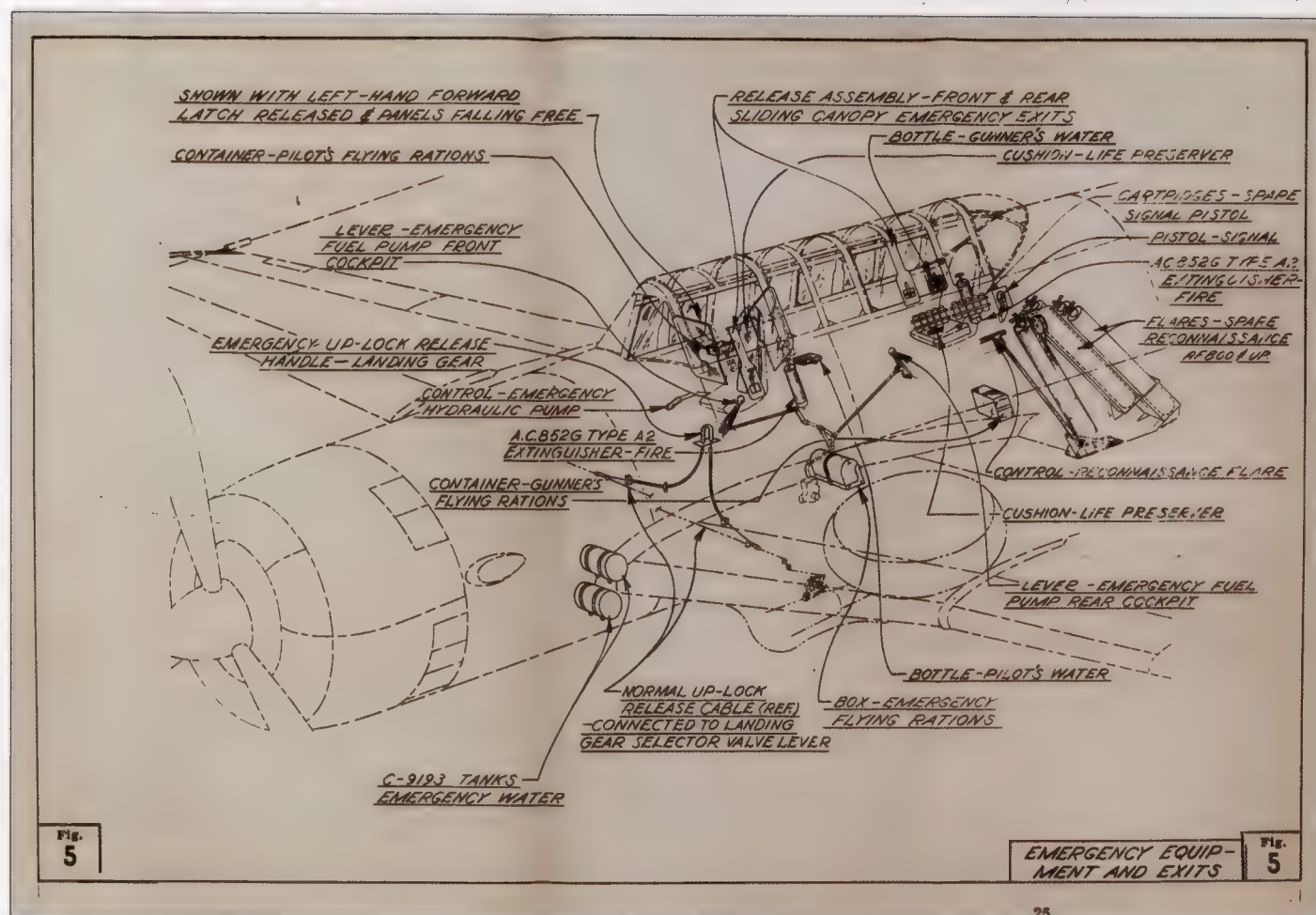
Soon, thousands of illustrators, graphic and technical artists in Canada, America, Germany, Russia and Britain were busy churning out many thousands of illustrations,



all designed to help speed up the training process. A great number of the artists were doing this type of work for the first time and had to learn on the job. Styles and the degree of sophistication for these drawings varied greatly. Some were simple line drawings of poor quality while others were rich in detail and exploded with color. To take one example, the *Service Aircrew Manual* created for the British Commonwealth Air Training Plan was a crude effort, by Allied standards, with a common typewriter typeface and line drawings that were either simple in nature or quite detailed. There was no continuity and the paper it was printed on was of a low standard, no doubt in part due to wartime shortages. On the other hand, the British did have the wherewithal to produce large, full-color instructional posters known as "air diagrams," which were issued by the Air Ministry. Each was rich in detail and wonderfully illustrated. These consisted of everything from aircraft cutaway drawings of enemy aircraft and engines, to how-to and reminder posters. (Some of the finest artwork included in the Image Collections of this book are examples of these air diagrams.) However, when it came to ensuring any kind of continuity and consistency in the presentation of flight and maintenance manuals, that was left to the manufacturer.

Vultee Pilot's Reference Notes Vengeance I Dive Bomber

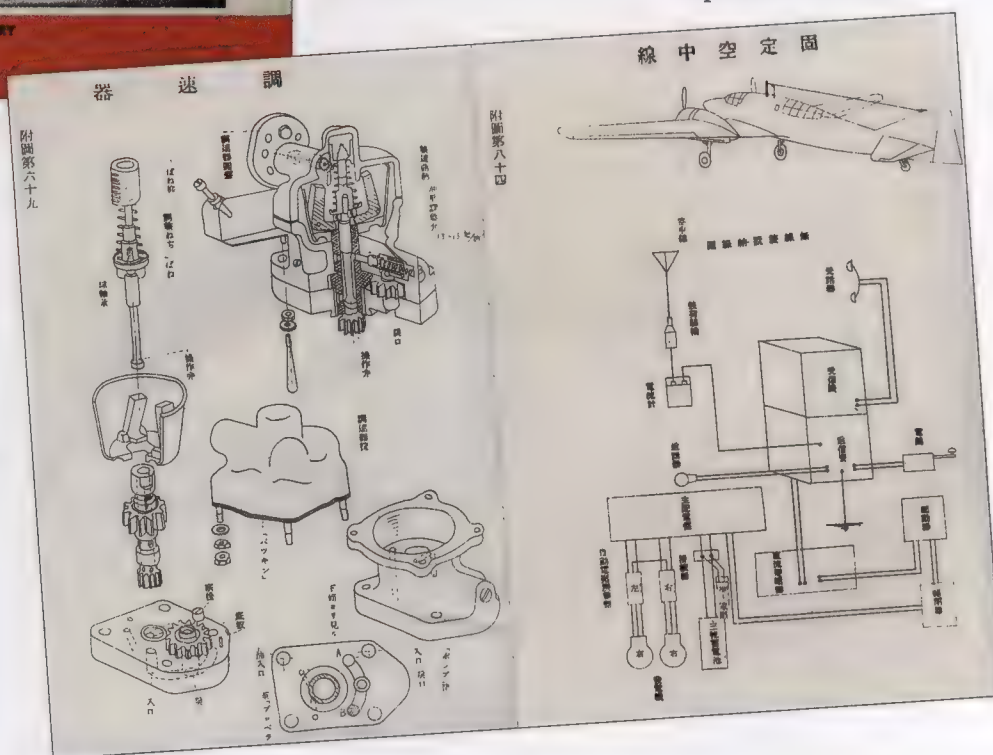
This confusing drawing of the Vengeance's emergency equipment and exits appears in the *Pilot's Reference Notes*. The Vengeance existed only because of the British Purchasing Commission. The aircraft was first ordered in September 1940, but never saw combat in Europe. Most of the 200 aircraft were shipped directly to India, where they equipped four RAF squadrons, and squadrons with the Indian Air Force and Royal Australian Air Force. The USAAF used the Vengeance as an air gunner trainer and target tug.





Above: Optimistic illustrations such as "Wings of Victory" were not uncommon in British manuals.

Right: These two drawings come from the Mitsubishi Ki-46-II maintenance manual. On the right is a cutaway of a propeller governor and the other is a radio schematic. Compared to manuals produced by the Allies, the Japanese illustrations are rather crude.



Because of this, the quality of the manuals varied according to the resources available to each company. A survey of the surviving material reveals that some were well done but others look rushed and are somewhat lacking. On the whole, the German manuals were the most consistent in their drawings and illustrations. Where the Allied manuals and illustrations differed the most from those produced by the Axis powers was in their optimism and humor. Sprinkled throughout their manuals were drawings of aircraft in flight with titles such as "Wings for Victory." Cartoon characters were also used to highlight dangers and inspire the aircrew trainees. The German manuals, however, were very straightforward and well illustrated, but with no mention of final victory.

As British industry geared up for the mass production of aircraft and weapons, there was a need for skilled artists to create comprehensive illustrated instruction manuals. One of those artists was a young Roy Cross. In 1942, the *Air Training Corps Gazette* accepted Roy Cross's first work for publication. Like most young men at the time, Cross wanted to be a pilot, but at his

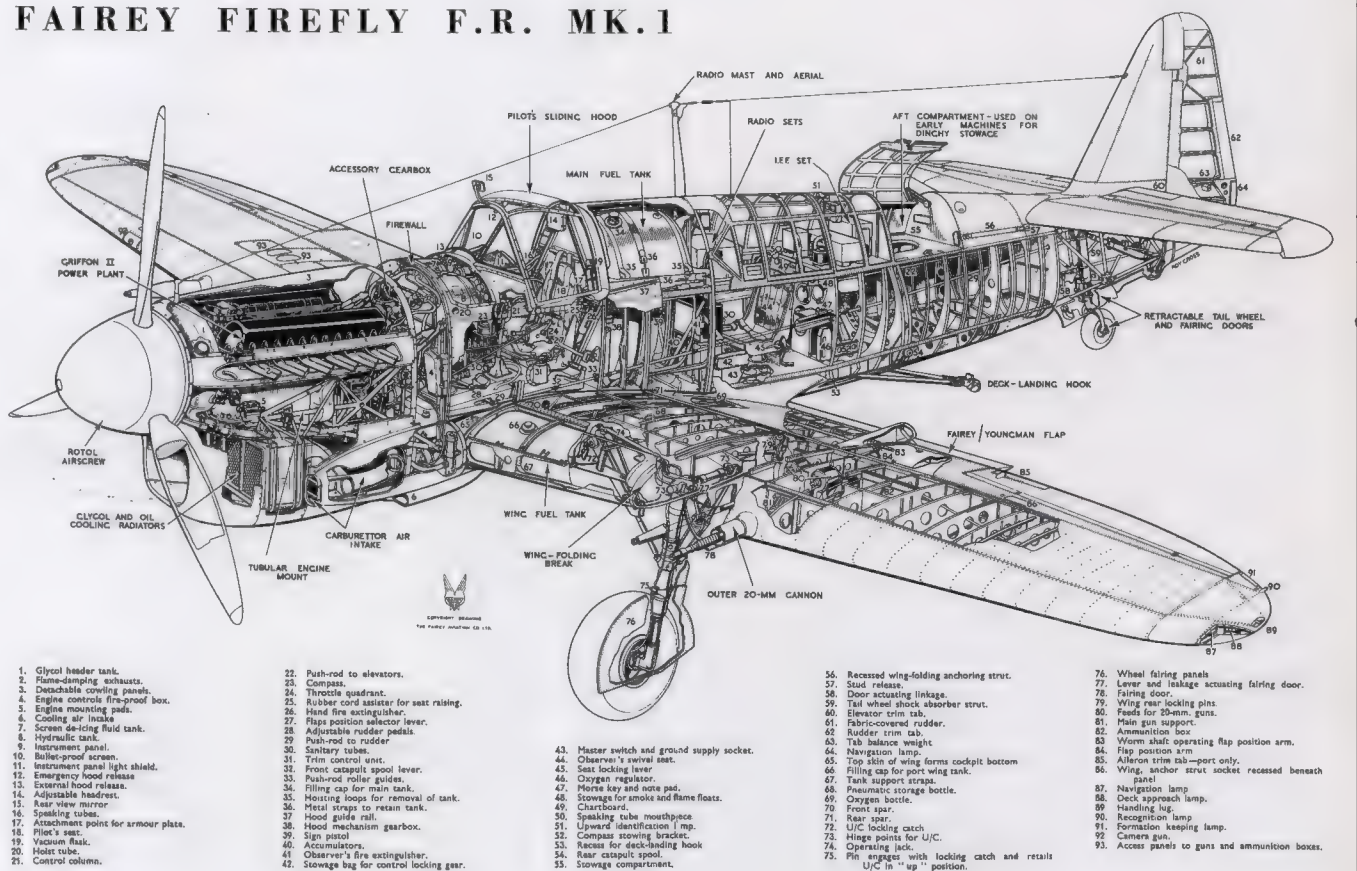
medical in 1942 he was classified an A2 and offered the opportunity to join the RAF as a radio mechanic. By this time Cross had contributed several illustrations to the *Air Training Corps Gazette*, and James Hay Stevens, who also contributed to the *Gazette*, suggested that Cross lend his considerable talents to the aircraft industry. Cross soon found himself working for the Fairey Aircraft Company, where he began work in the embryonic Technical Publications Department.

"This business of air publications was to some extent in its infancy, certainly compared to what went on in the states. The artwork first of all was rather crude indeed. We gradually learned our trades on the job! Most of the drawings I did were structural and one of my first cutaway drawings was of the Firefly. Being a beginner, I used the usual slightly top three-quarter front view, that being the best view to show the aircraft. I was very influenced by Jimmy Clark of the *Aeroplane*. As a youngster, I was using him as a master, if you like.

"We worked on Bristol board, which was a nice shiny sort of thick board, and used pen and ink to create the cutaways. Of course, the drawing office was right across the yard from the production line, so

Roy Cross's cutaway drawing of the Firefly Mk I carrier-borne fighter.

FAIREY FIREFLY F.R. MK.1

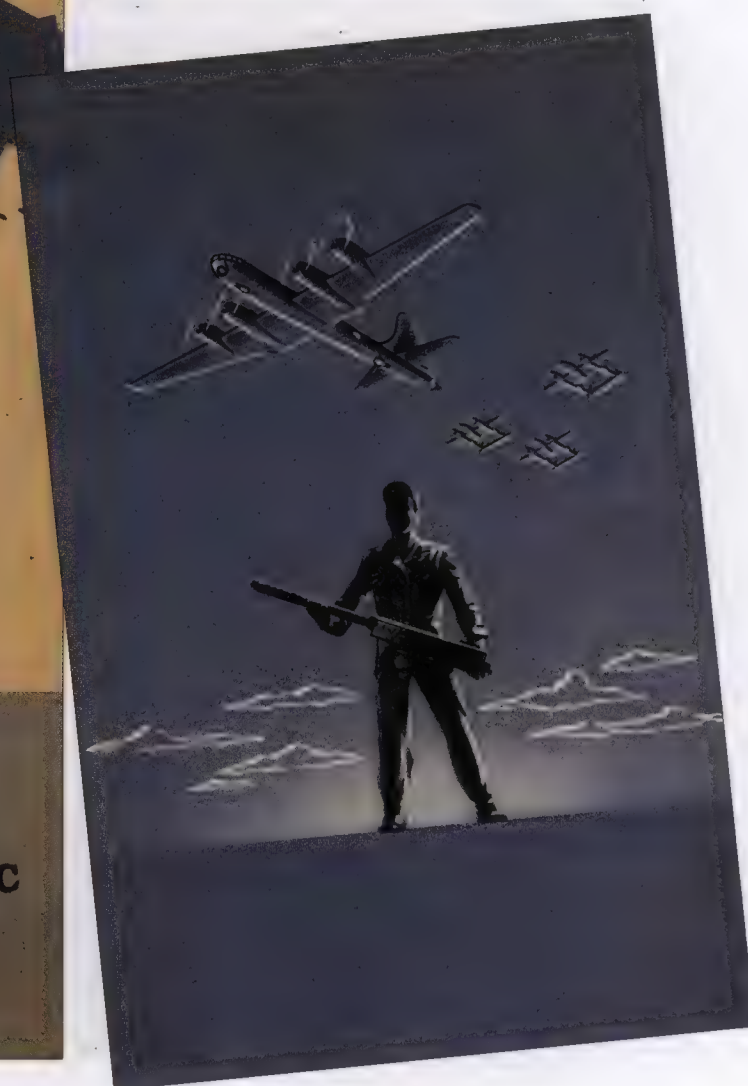
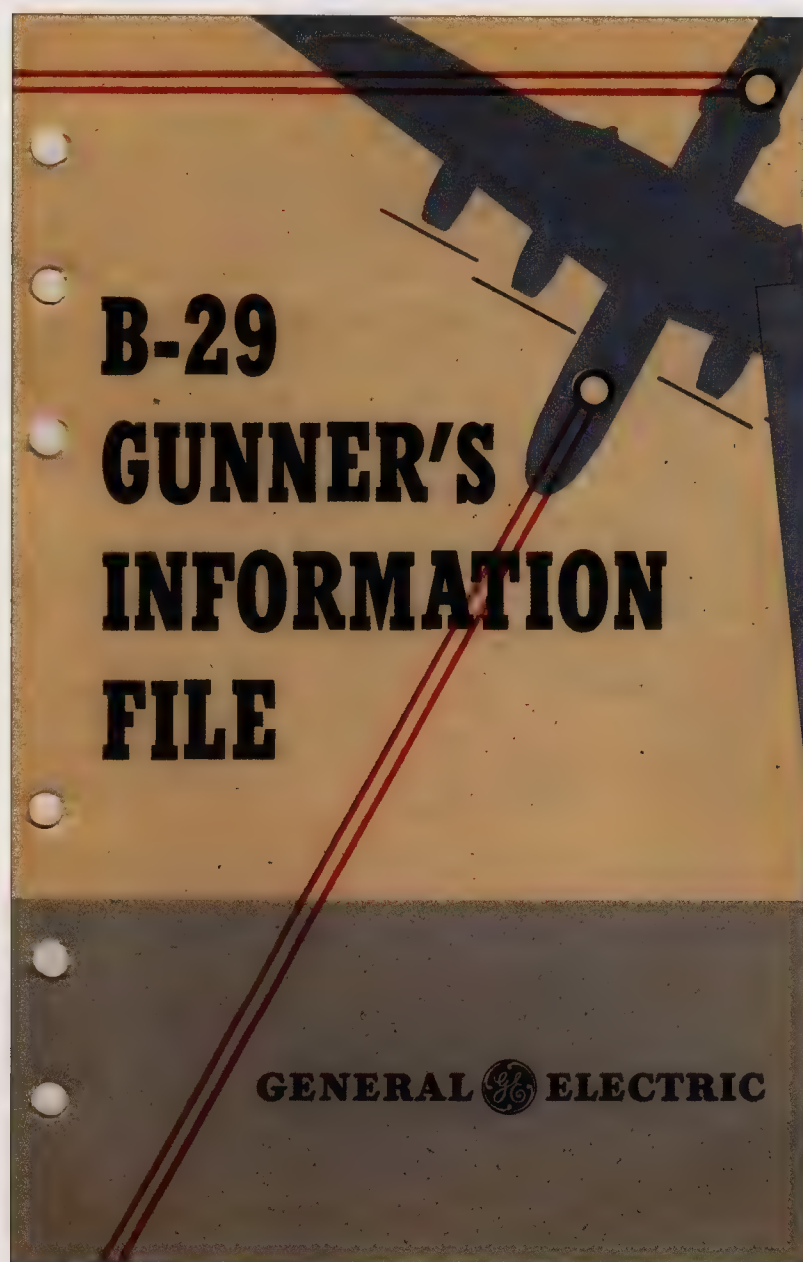


Each manual was different. Depending on time, resources and the talent of the men working on them, manuals were either sparse and very straightforward or they were well laid out with colorful diagrams and interesting artwork. The *B-17 Field Service Manual* was one of those manuals with atmospheric pen-and-ink drawings sprinkled throughout the copy (opposite).

Below: Cover and inside cover page of *B-29 Gunner's Information File*.

were able create sketches on the spot. We also had access to all the blueprint drawings whenever we needed them."

In October 1942 the British Chiefs of Staff Committee gave the British bomber fleet "absolute priority of Anglo-American production" until 1943. The political decision to use strategic bombing as a means to win the war in both Europe and the Pacific ensured that the giant Allied bomber fleets would receive first priority when it came to vital strategic use of resources, and the majority of aircrew and ground crew trained in the United States, Britain and Canada were streamed for bomber service. RAF Bomber Command grew until it was the RAF's largest component, comprising one-fifth of all RAF personnel and one the largest Allied forces capable of attacking targets deep into Germany. The air forces felt they had captured the best and brightest and left the army and navy with what was left over. During the war it took one to three years to train aircrew to operational standards, compared to just months for infantry training.



The Japanese attack on Pearl Harbor on December 7, 1941, thrust America into war. Even before the attack, American flight schools were busy training both British and Canadian aircrew. To circumvent the Taft Act, British cadets were issued Canadian visas and crossed into the United States from Canada. Officially civilians when off-station, the British cadets had to follow U.S. Army Air Corp rules and regulations at all times when back on base. German pilots had used a similar method when circumventing the Treaty of Versailles. Posing as tourists, they secretly crossed the border into Italy and trained with the Regia Aeronautica.

Even before war had engulfed Europe, the U.S. Army Air Force had laid plans to expand pilot and aircrew training — to 1,200 pilots a year by 1941. This was later revised to 7,000 a year in 1940 and up to 30,000 a year in 1941. It was estimated that more than 500 separate skills were required to contribute to the success of a routine bombing mission. What the U.S. Army Air Force meant by “routine” is not entirely clear. What was clear, however, was that in order to fly and fight in a modern fighter or bomber with a good chance for survival, a new understanding of each combat aircraft and its abilities was necessary, in concert with a training regime that could produce quality aircrew in the shortest amount of time. In World War I, most pilots went to the front still learning how to fly their aircraft, but the pilots of World War II had to spend hundreds of hours in both the air and on the ground before being posted to a frontline squadron. Captivated by the romantic image of the World War I fighter pilot and the belief that flying would be safer than joining the infantry (although according to RCAF figures, 92 percent of all air force casualties were fatal, compared to 30 percent for the Canadian Army) thousands of young men flooded the recruitment depots. Many were rejected and thousands more washed out during training. As the war evolved, new requirements placed continually changing demands on the pilot training system, and the pressure to meet quotas had an adverse effect on the quality of graduates. Surprisingly, before 1944, when large numbers of aircrew were needed, flight school commanders were routinely replaced for not meeting numerical goals. The inevitable result was the lowering of graduation standards. When fewer aircrews were needed, failure rates were deliberately increased.



Below: “Time Flies Too!” An example of the cartoon art used in the *Service Aircrew Manual*. The artist is unknown.

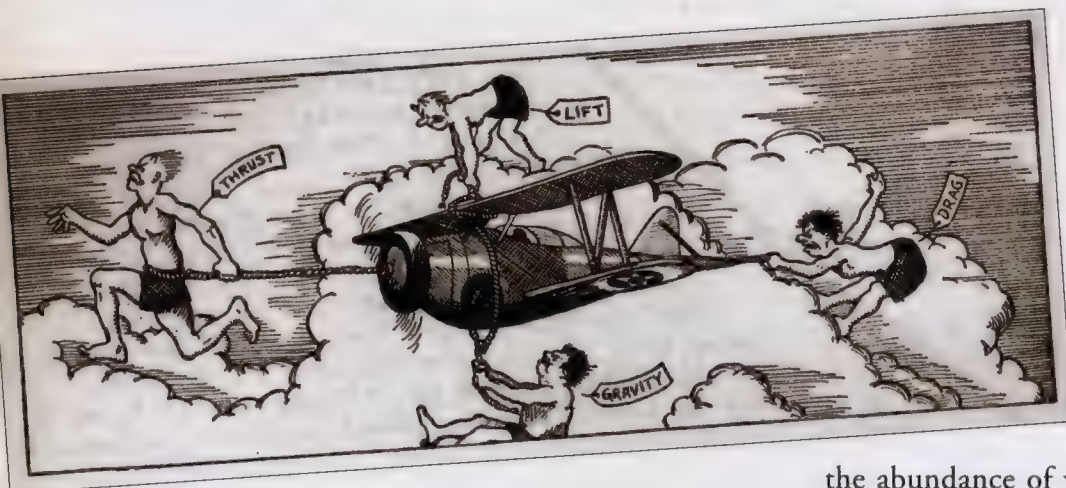




Above: A young pilot trainee enters the cockpit of his Harvard.

Below: Principles of flight; this illustration shows the four forces critical for flight.

Opposite: **Pilot Qualification Form**
The pilot qualification form of 2nd Lieutenant Robert Boucher reveals exactly how many hours were required to produce a highly skilled night fighter pilot in 1944.



The long process of the British Commonwealth Air Training Plan (BCATP) training began with the aircrew selection board. There the young volunteer would face two or three officers, and within minutes his fate would be decided. There were no second chances, and if he failed to impress the board his feet would remain firmly on the ground. For the successful candidate, the assembly-line process of aircrew training would begin. The manning depot was the next stop for a new trainee, where he once again faced a succession of interviews, lectures, tests and countless hours of drills. There he also spent one or two

hours in the Link trainer, the 1940s version of today's simulator. Developed in the United States during the 1930s, the Link was used to train pilots in instrument flying, and for its time was a very sophisticated machine. If the aspiring pilot showed little aptitude for coordinating its controls, he soon found himself being asked to become a navigator, bomb-aimer or wireless operator / air gunner, or air gunner. Those who survived the Link experience soon found themselves at Elementary Flying Training School (EFTS). Those eager to get their hands on a Spitfire were disappointed. Waiting for them was the two-seat de Havilland Tiger Moth, or the Fleet Finch — both fabric-covered biplanes with an open cockpit.

In his book *A Thousand Shall Fall*, Murray Peden describes his early training on the Tiger Moth. "Outside, everywhere one looked there were Tiger Moths. I never counted them, but I guessed there were about 60 all told on the station.

"The slow flying aircraft were perfect for the job, but they did have their quirks. Because of

the abundance of wing, they were tricky to land in windy weather and they had to be 'flown' constantly. I gradually developed a modicum of confidence, although at first, when I was simply trying to keep the aircraft straight and level, it seemed to me that

It was at EFTS that the young student pilot, for the first time, came face to face with mysteries of heavier-than-air flight. Learning in three dimensions was the name of the game. The first step was to be shown how the stick and rudder pedals could be used to tame the invisible aerodynamic forces at play and keep an aircraft from doing what it wanted to do. The student pilot faced a barrage of information about drag and lift, longitudinal stability, angle of incidence, stalling, spinning, side slipping — why they happen and the correct way to deal with them. On the ground it all made sense. Of course, once in the air, the chalkboard words quickly vanished and the young pilot soon found himself fighting a new force — panic. But it was the only way. Squeezed into a tiny cockpit and blasted by hurricane-force winds, the young recruit had to master his fear and then take control of the aircraft. Many did not. On average, one in four washed out during elementary training.

[illegible]



But flight school was not just about flying. Ground school was also a major component. There the new aircrew recruits had to learn about their aircraft and how they worked. They had to master navigation, aircraft recognition, principles of flight, radio codes and communication, first aid, hydraulics and electrical systems. Pilots had to know everything about them and more. Upon their arrival in England, many of the crews that were trained overseas were assigned to Advanced Flying Units (AFU). There they learned to fly under British weather and in blackout conditions. For many it was an unnerving experience. Compared to flying conditions in Canada, the mist, rain and poor visibility over Britain was appalling. The second last step before being assigned to a front-line squadron was the Operational Training Unit (OTU). If he was a bomber pilot, he would be joined by the rest of his crew for the first time. Here he would learn to how to work with the rest of his crewmates as a team. Many hours would be spent flying over the blacked-out English countryside in

Above: B-24D Service and Instruction Manual

This illustration and poem, found in the front pages of the B-24D manual are clearly designed to show trainees their fate if they fail in their attempts.

Right: This rare wartime color photograph shows a Fairey Battle trainer warming up for a training flight. The Battle was used to train gunners and bombardiers.



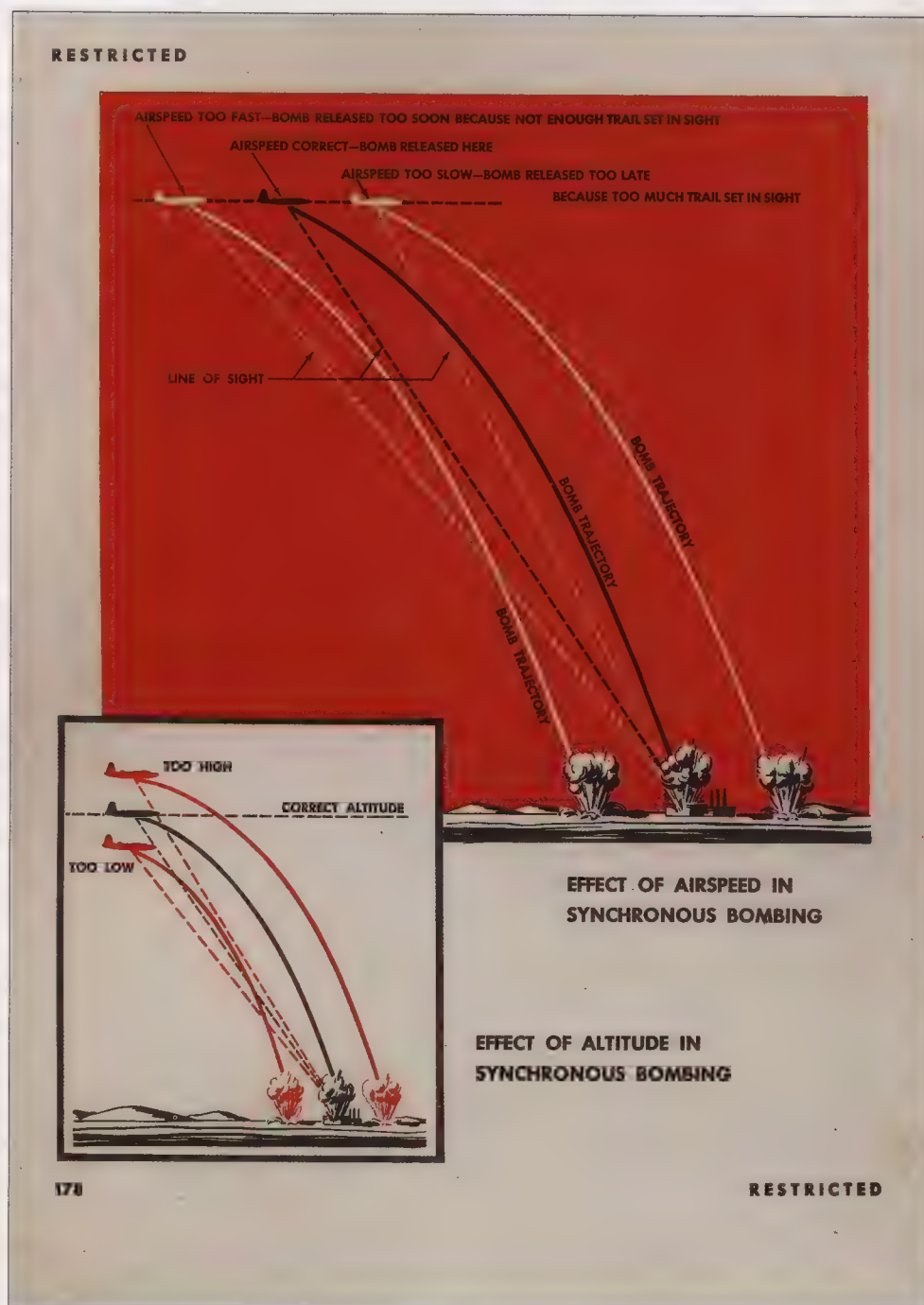
aircraft that had long since retired from operational flying. Many of the (OTU) aircraft were "de-rated," meaning that the pilot could not open the throttles to full power, otherwise the engines might blow up. If the young pilot and his crew survived this part of their training, the next and last step before operational training was the Heavy Conversion Unit (HCU). Here the new, or "sprog," crews would fly learn to fly the aircraft they would use on operations. Again, these aircraft were well worn and long past their prime. It was not unusual for aircraft to take off and simply disappear. Well-trained crews were killed because the aircraft they flew simply broke apart. (There were 8,195 Bomber Command aircrew killed during the war because of flying or ground accidents.)

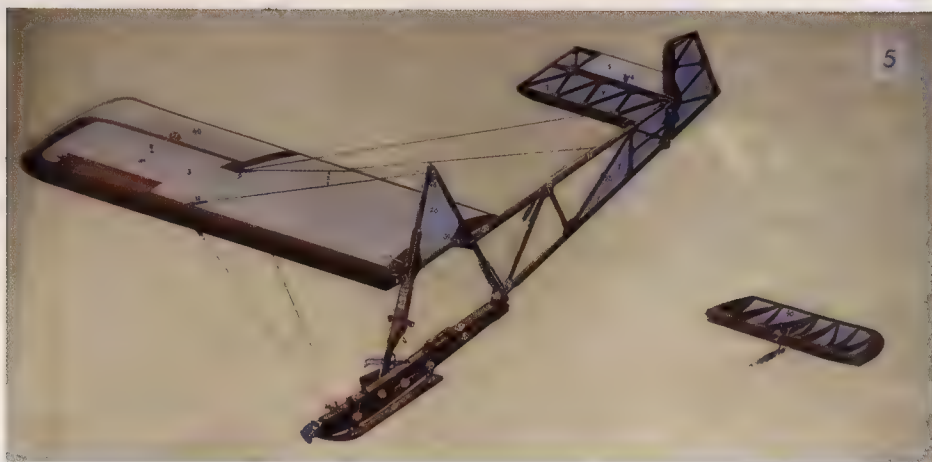
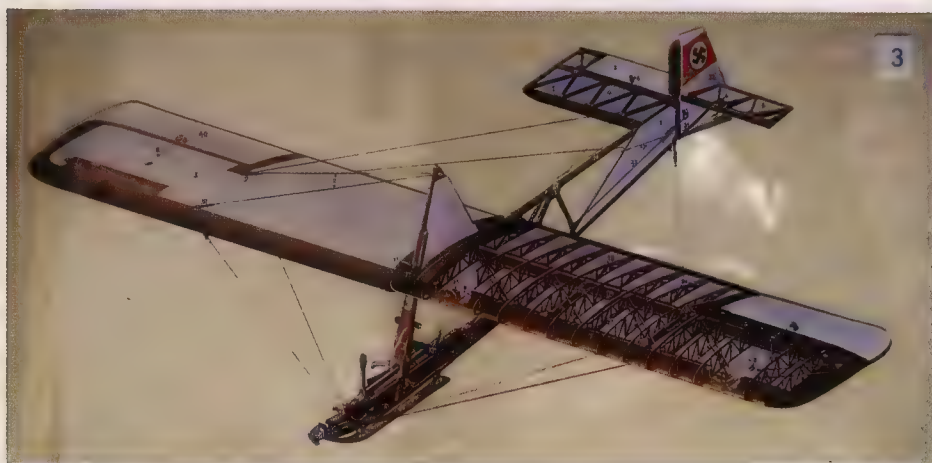
In Spencer Dunmore and William Carter's book *Reap the Whirlwind*, RAF Fitter Bill Johnson describes the war-weary aircraft. "The old, well-worn planes needed every yard of the runway to lift off; their worn-out Merlins, although sounding just as sweet as ever, didn't have the power any more. I've seen both Halifaxes and Lancasters as far away as three miles away and still only about two hundred feet off the ground."

The demands of the training system were so intense that of the 5,300 medium and heavy bombers in RAF Bomber Command in early 1943, more were being used for training than in combat. After this intense period of training, the new pilot, with 300 hours or more of flight time under his belt, would be posted to an operational squadron. Many of the pilots who failed at this late stage reentered the training program and became navigators, wireless operators, bomb aimers and air gunners. These courses

B-26 Synchronous Bombing

The bombsight, with data computed by the bombardier set into the mechanism, determines the correct point in space at which a specific type of bomb must be released to strike a selected target.





After World War I, German soaring clubs were formed in order to circumvent the Treaty of Versailles, which banned German military aircraft. The *Nationalsozialistisches Fliegerkorps (NSFK)* was established to encourage boys in the Hitler Youth, aged twelve to seventeen, to fly. This cutaway drawing shows the simple wood-canvas construction of the SG-38, the primary glider they used.

lasted as long as six weeks for gunners and up to twenty-six weeks for navigators and bomb aimers.

The other major player in the air war against Germany was the Soviet Union. The invasion of Russia by Germany in 1941 graphically illustrated the inferiority of Soviet fighters and bombers and also revealed the woeful training system in place at the time. Stalin's purges in the late 1930s stripped the Soviet Air Force of its best commanders. By September 1941, Soviet aviation losses had reached an estimated 7,500 aircraft. By 1943, German evaluations of the Soviet Air Force confirmed the dramatic improvement of Soviet fighter and bomber formations. Luftwaffe fighter and bomber pilots could no longer operate with the freedom they had experienced during the first two years of combat. By the end of World War II, the Soviet Air Force emerged as the most powerful tactical air arm in the world. At the beginning of the war the Soviet Air Force numbered 7,321 aircraft, most of them obsolete. In the final attack on Berlin alone the Soviet Air Force deployed more than 7,500 modern combat aircraft.

Training in the United States followed the same pattern: EFTS was Primary Flying Training; SFTS, Advanced Flying Training; and OUT, Transition Flying Training.

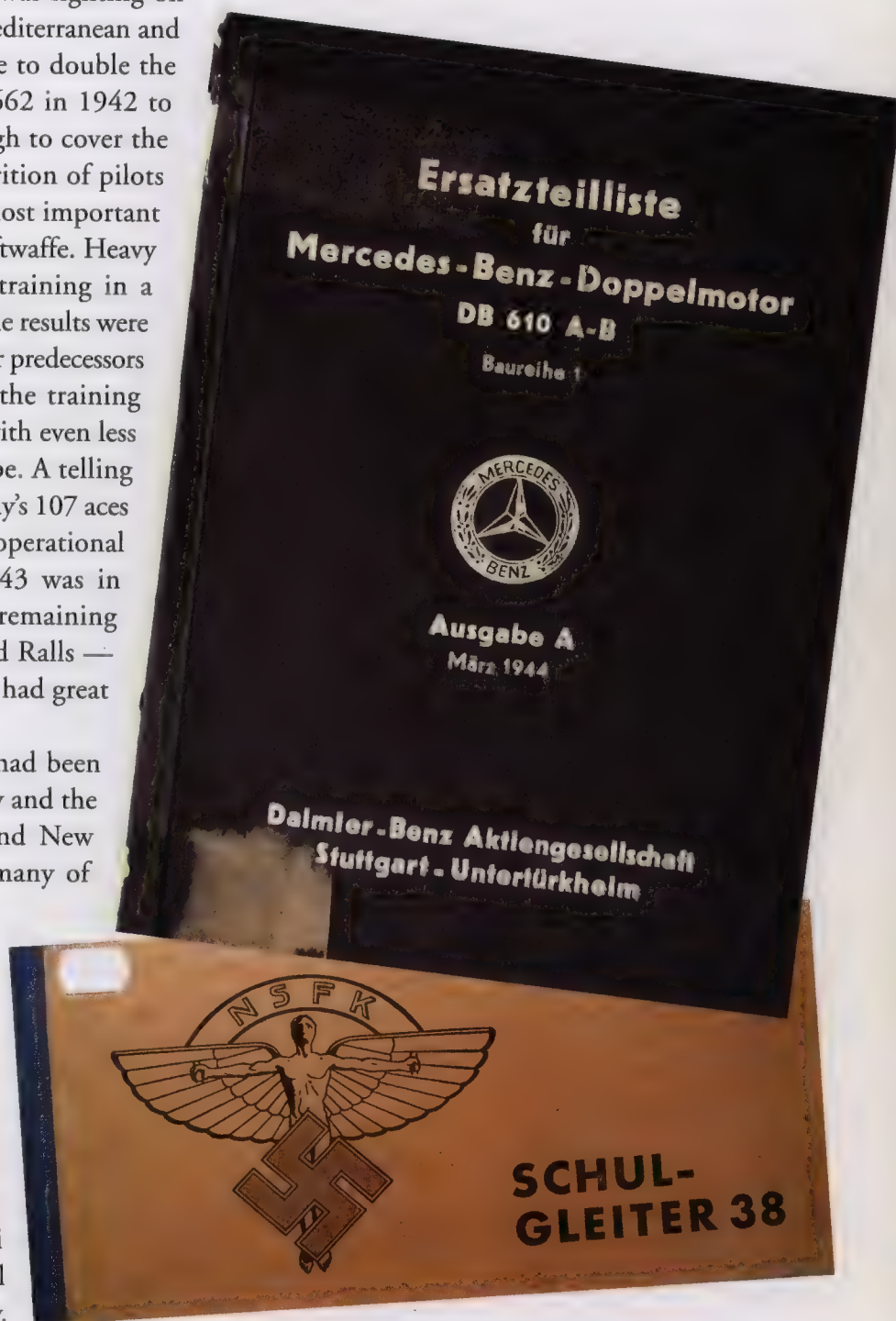
For the German, Japanese and Italians, flight-crew training went from excellent to horrendous in a very short period of time. At the beginning of the war, most front-line Japanese fighter pilots had over

600 hours of flight time, with squadron leaders averaging 2,000, many with combat experience gained in China. By 1945 that figure had dropped to 250 hours with a minimum of 150. The Germans were in a similar situation, having gained valuable combat experience during the Spanish Civil War. But as the war progressed and losses mounted, the Axis Air Forces were unable to match the pilot and aircrew output of the combined British, American, Canadian, Australian and Russian air forces.

By the end of 1942 the Luftwaffe was fighting on three fronts — the Soviet Union, the Mediterranean and the Atlantic. The Germans did manage to double the number of new fighter pilots from 1,662 in 1942 to 3,276 in 1943. But it was barely enough to cover the losses on three fronts (2,870). The attrition of pilots and skilled aircrews was probably the most important factor in the final destruction of the Luftwaffe. Heavy losses forced the Germans to curtail training in a desperate move to fill empty cockpits. The results were pitiful. New pilots with less skill than their predecessors were lost at a faster rate. This forced the training establishments to produce more pilots with even less skill. It was a death spiral with no escape. A telling statistic reveals that only eight of Germany's 107 aces to score more than 100 victories were operational after mid-1942. The Luftwaffe in 1943 was in reality two separate air forces: the remaining *experten* — the Hartmans, Galands and Ralls — and the rest, who for the most part still had great difficulty landing their aircraft.

In the Pacific, Japanese expansion had been checked after the naval battle of Midway and the air and land battles at Guadalcanal and New Guinea. During these critical battles many of Japan's most experienced pilots were killed. Interviews of Japanese personnel conducted after the war by the Air Technical Intelligence Group reveal a stark reality. "The *Hiryu* [the *Hiryu* was one of four Japanese aircraft carriers sunk at Midway] was making 30 knots when she was hit and maintained that speed for some time thereafter, but gradually came to a stop because, as Captain Kawaguchi stated, the engineering personnel were all killed by the fires and explosions below.

Covers for the Parts List Manual for the Mercedes Benz Doppelmotor DB 610 engine and the Schul-Gleiter 38 Glider.



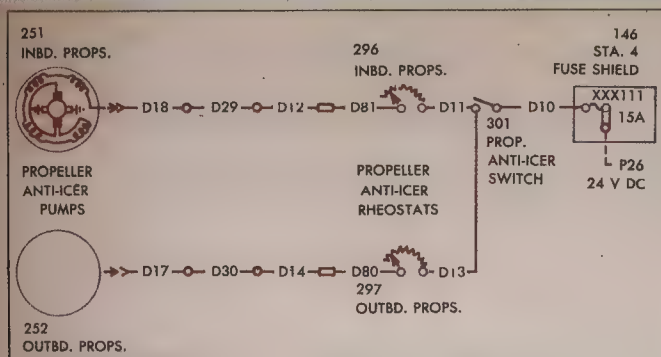


FIGURE 173—PROPELLER ANTI-ICER PUMP CIRCUIT

Service Information—No lubrication of the pump is required between overhauls.

Every 60 hours inspect the motor brushes for binding and wear. Replace the brushes if worn to a length of 11/32 inch, or if they will exceed this minimum length before the next overhaul period. If brushes bind, wipe them clean with a gasoline moistened cloth. Inspect the wiring and wiring connections

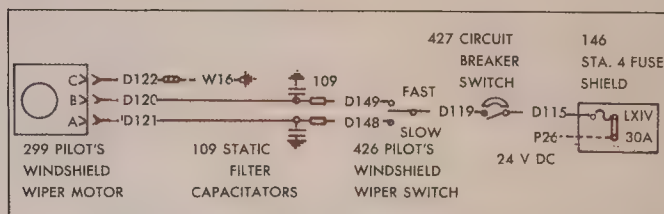


FIGURE 174—PILOT'S WINDSHIELD WIPER CIRCUIT

249



RESTRICTED

VACUUM AND DEICER SYSTEM

This evocative pen-and-ink drawing appears in the *B-17 Field Service Manual*.

Of the 150 flying personnel attached to the *Hiryu*, only 20 survived the action and returned to Japan."

The Germans and Japanese, unlike the British and Americans, did not have tours of duty for their aircrew. While experienced American and Commonwealth aircrew were rotated out of the combat zone and back into the training system, German and Japanese aircrew flew until they were killed or listed as unfit to fly. More and more pilots were forced to the front with fewer and fewer hours of flight time. Lack of instructors, fuel and aircraft only added to the chaos. The shortages were so severe that the Japanese were forced to use cadets as flight instructors; in final desperation, thousands were used as Kamikaze pilots. As the Allied system improved and grew, the Axis forces faced only shortages, slaughter and defeat.

The Air Technical Air Intelligence Group again discovered that "All Japanese training and accident personnel interrogated were asked finally what they would do to prevent aircraft accidents if given time, facilities, and a free hand. Major Iijima (representing the best informed Army viewpoint) proposed: Wider and more effective use of motion pictures, posters, illustrated textbooks."

By the end of the war, the reservoir of trained Allied pilots measured in the thousands. After some 10,000 parachute and glider-borne troops had landed at Arnhem in Holland in September 1944, and fewer than 3,000 came out, the army was desperately short of glider pilots. The army was able to borrow some 1,500 RAF pilots for conversion to gliders and demonstrated that the overseas flying training program had provided a reservoir of talent that had not been planned for or even contemplated. In the end, the RAF was able to train 88,000 aircrew in England. Under the British Commonwealth Air Training Plan, 340,000 Commonwealth aircrew were trained from 1939 to 1945. The Canadian contribution was huge; more than 130,000 aircrew from every Allied nation, representing 44 percent of the total, were trained in Canada. Included in that number were 2,000 French, 900 Czech, 677 Norwegian, 450 Poles and approximately the same number of Belgians and Dutch aircrews. In the United States, between July 1, 1939, and August 31, 1945, 193,440 pilots graduated from AAF advanced flying training schools along with 347,236 gunners, 497,533 mechanics, 195,422 radio mechanics and operators, 50,976 navigators, and 47,354 bombardiers. Thousands of Allied aircrew also passed through the American system. From May 1941 to the end of 1945, 21,302 airmen from thirty-one foreign nations graduated from flying and technical schools in the USA: 12,561 were British, 2,238 were Chinese, 4,113 French and 532 Dutch.

Air power in World War II proved decisive. The Allied Air Forces were the best equipped, most well trained and lead by outstanding commanders. The expansion and sophistication of the Allied Air Forces is reflected in the time that it took to train a pilot, which changed as the war progressed. In 1940 it took 25 weeks to train a pilot, in 1942 it was increased to 38 weeks and by February 1944 it was 50 weeks.

Fitters of 420 Squadron work on the Hercules engine of a Halifax bomber in the summer of 1944.



CHAPTER 3

Lessons Learned — Into the Fire

"There is no place among combat outfits for prima donnas."

—Pilot Training Manual for the B-26

A No. 442 Squadron Spitfire undergoes an engine change in August 1944.



Success in air warfare during World War II depended heavily on the skills of the aircrew and ground crew involved. Well-trained aircrew matched with effective fighters and bombers made for a very formidable fighting force. The aircraft the major combatants possessed at the beginning of the war were very similar. Single-seat fighters such as the Bf 109, Spitfire and Mitsubishi Zero, all designed in the late 1930s, were similarly equipped with cockpit instruments and reflector gunsight, multiple gun installations including cannons and arming circuits, radio for both air-to-ground and air-to-air communication, electrical generator and circuits to power other equipment, hydraulic and undercarriage operating systems, oxygen systems and radar for navigation and night fighting.

But as the war progressed, the complexity and sophistication of the warplane continued to evolve in leaps and bounds. Aircrew were continually trained and retrained to meet the increasing demand. A memorandum written in June 1945 by Wing Commander F.G. Grant, 143 Typhoon Wing, describes the importance of constant training:

In training pilots for a ground attack role using bombs and cannon, flying under simulated operational conditions should be constantly carried out; dive-bombing particularly needs constant practice as it is experience only which enables the present day pilot to hit a target because he has no trick sight to guide him. A dive-bombing range with quadrants and ground-to-air control should be available, and the following "DON'TS" adhered to:



DON'T break formation during the run-in to the target.

DON'T dive too shallow. Make it at least 60 degrees.

DON'T release too high or you will miss for sure; release at 2,500–2,000 ft.

DON'T pop all the rivets pulling out, the ground crew become most unhappy.

DON'T embarrass your squadron by not being able to find them when you pull up and re-form.

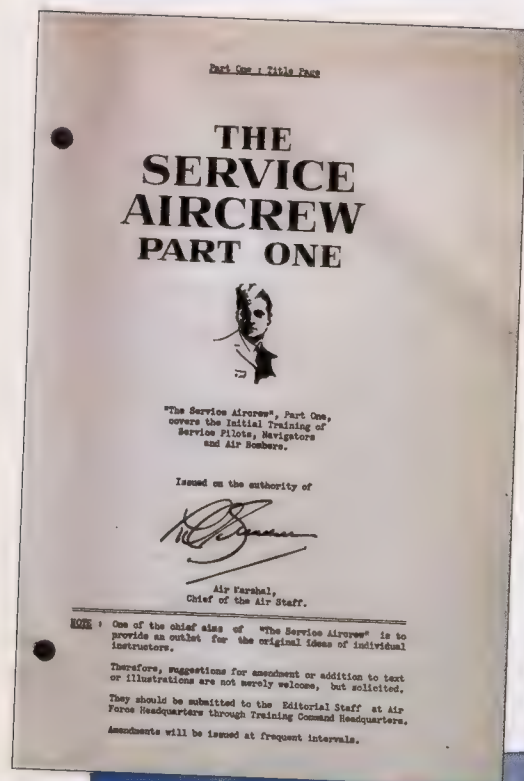
For ground strafing practice, a suitable ground range should be provided which possesses normal bulls-eye targets; scattered MET and tanks for realistic strafing should be laid out.

Mosquito FB Mk 26 Servicing and Descriptive Handbook

This fine pen-and-ink drawing shows a Mosquito fighter-bomber soaring through the clouds. There were 338 examples of this variant built during World War II.

Below: The inside cover page of *The Service Aircrew Manual Part One*.

Bottom: A rigger cleans the cockpit Perspex while an armorer rods the barrels of a Boulton Paul Type C Mk I nose turret.



For the first time, the aircraft became well-equipped weapons platforms capable of very specific roles. For example, the radar-equipped night-fighter required both an extremely skilled pilot with many hours of flying time and a well-trained radar operator each working in concert with ground-based radar to guide them to their target.

The standard of skill required in the modern night-fighter squadron is extremely high, and proficiency in bad weather flying must be developed until crews are capable of operating in extremely adverse flying conditions. Such efficiency can be achieved only by developing teamwork and the crew spirit. It is not enough to have a pilot and navigator who are both excellent at their own particular jobs, but who fail to work as a harmonious team. On the other hand, it is not uncommon to find a pilot and a navigator, each of average ability, whose personalities and temperaments blend so effectively that the whole is transformed into a fighting unit of potential effectiveness far in excess of that displayed by either individual.

On arriving at a night-fighter Operational Training Unit in Great Britain, the pilot and navigator meet for the first time. The pilot has completed a special A.F.U. course, during which he has flown a service-type aircraft both day and by night; the navigator has completed a full dead reckoning navigation course

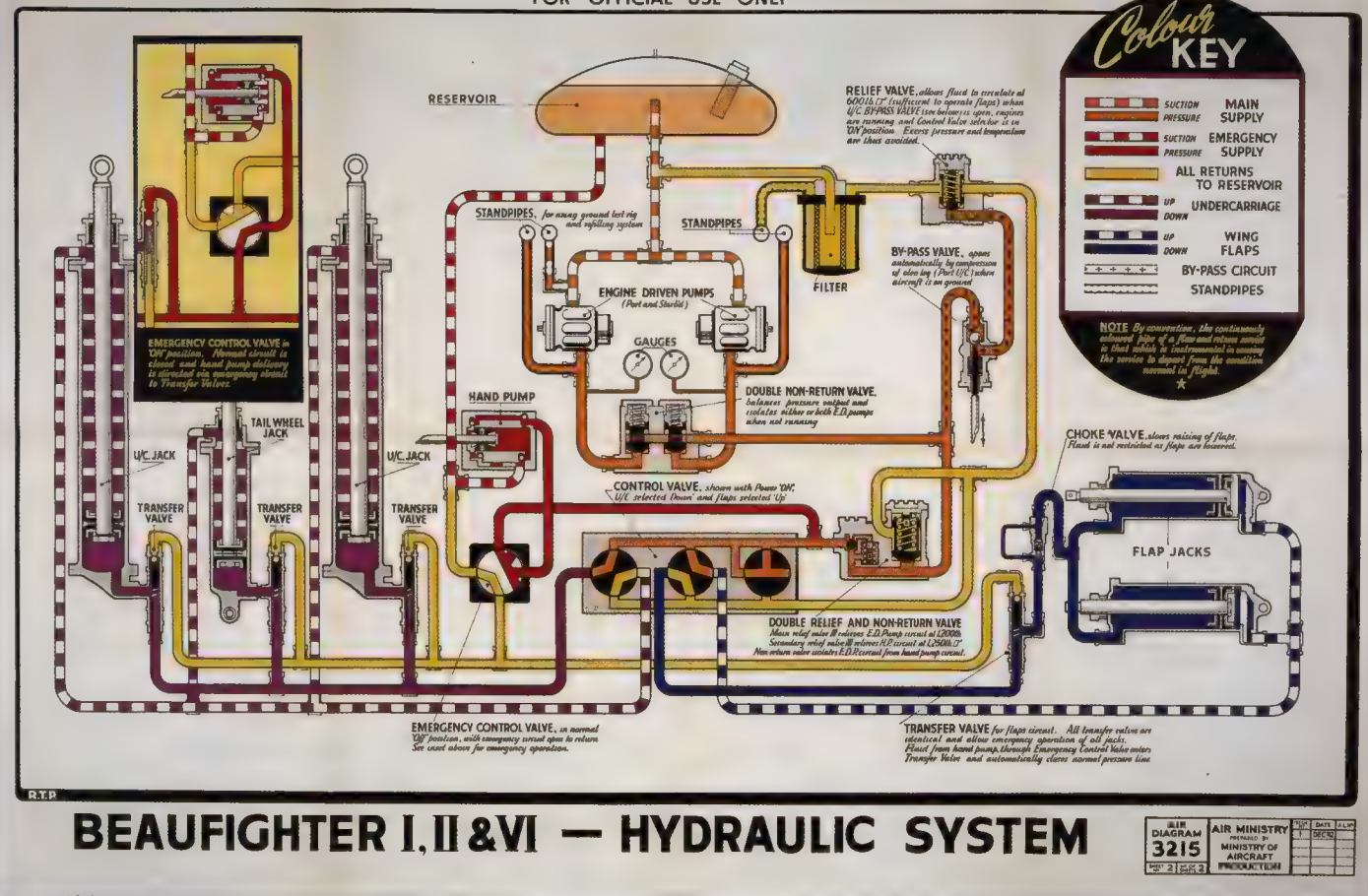
and has successfully passed through a specialized school giving instruction in the basic principles of interception by night. Altogether, 75 hours flying — of which 25 are by night — are completed during the course.

It has been found through experience that it requires at least six months in a squadron for a crew to reach a pitch of maximum efficiency.

—*Aircrew Training Bulletin*
No. 19, August 1944.



FOR OFFICIAL USE ONLY



While aircrew were the most highly trained combatants of World War II and seen as the “glory guys,” there was another group without whose skills and abilities the flyboys would never take to the air. These were the ground crew, earthbound and on call twenty-four-hours a day, seven days a week, until the war ended. No matter what the nationality, all wartime fliers held their ground crews in the highest esteem. In all theaters of war these men battled excessive heat and bitter cold, and fought against disease, mud, dust, boredom and fatigue. In 1943, Air Chief Marshal Harris of Bomber Command praised his ground crews with this message: “On January 20th, 1,030 aircraft were serviceable out of an establishment of 1,038. When the work has to be done under such trying conditions this record is almost incredible. My thanks and congratulations to all concerned in this achievement. You, after the aircrew, are playing the leading part in getting on with this war.” Ground crews in the Pacific had it far worse than their brothers in the European theater. For the ground crews, the maintenance manual was their bible and the reason the thousands upon thousands of illustrations, drawings and schematics were created — to help them keep their aircraft flying.

Beaufighter Hydraulic System
A simplified diagram of the hydraulic system in a Bristol Beaufighter.

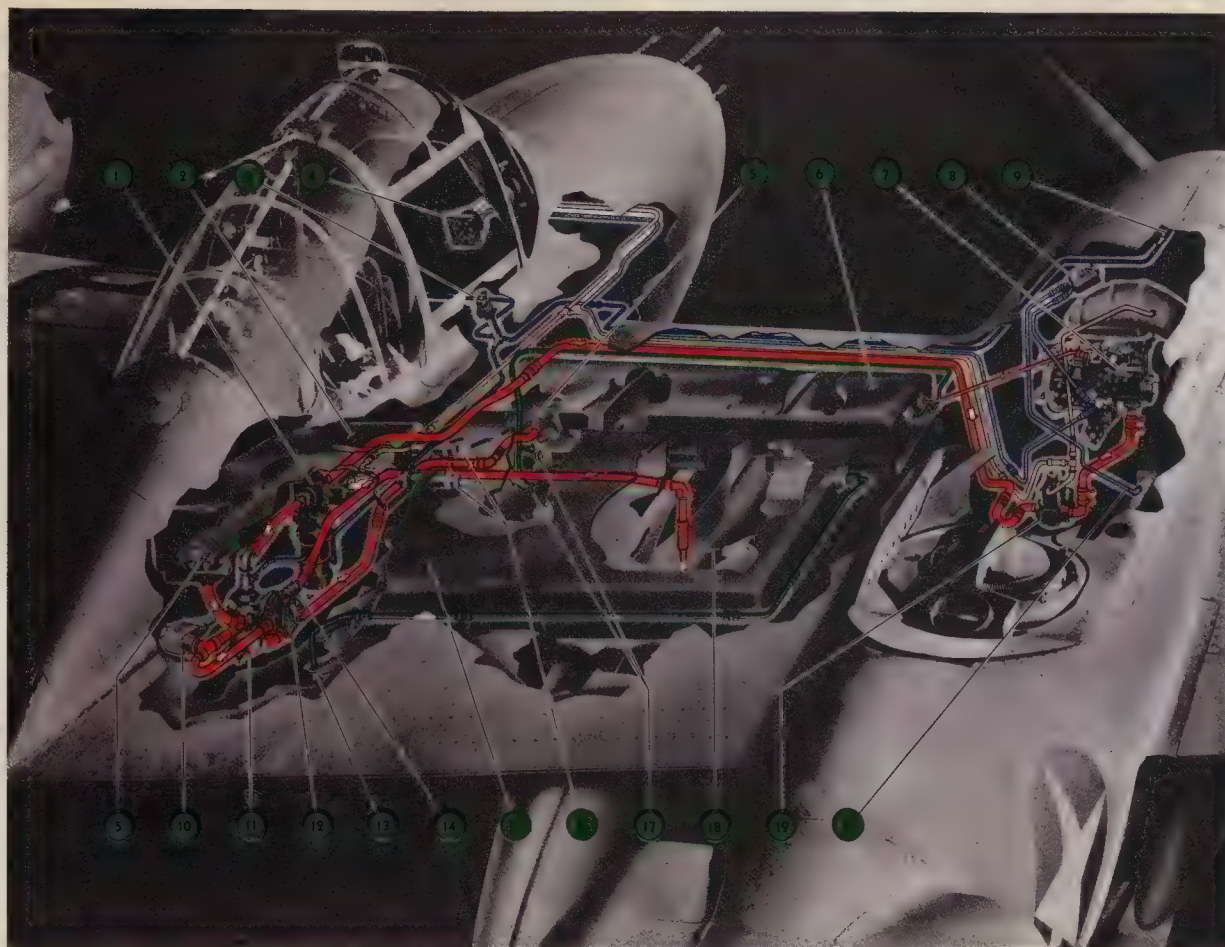


Figure 9 — Fuel System Diagram

P-38 Fuel System

Some American manuals mixed photographs with graphic elements to good effect. This exploded cutaway shows the fuel system of the P-38 Lightning.

A typical American four-engine bomber consisted of as many as 12,000 individual parts, all needing replacement at some time due to wear and tear and or battle damage. While the crew of a B-17 consisted of ten individuals, the number of ground crew needed to keep it flying exceeded that number. The heavy bomber of World War II was a complex instrument of war. It needed well-trained ground crew members specializing in superchargers, power plants, fabric and dope, armaments, hydraulics, electrical systems, flight instruments, propellers, parachute rigging, sheet metal and welding and woodworks.

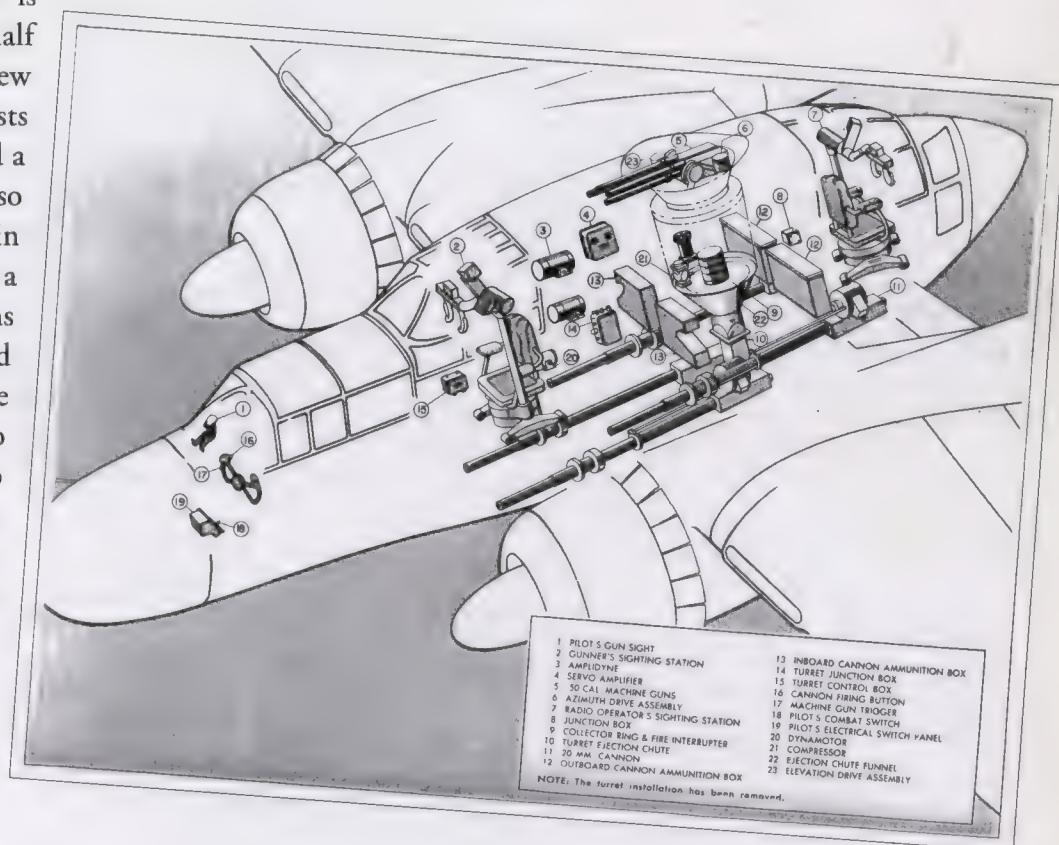
Every airplane had a ground crew and was supervised by a crew chief. It was their job to keep their aircraft serviceable and ready for the next mission. And the job was a daunting one. If you were to take 150 bombers and 75 escort fighters and put them through a hypothetical daylight bombing mission, the numbers would look something like this: Assume 10 aircraft shot down over enemy territory, 6 forced to land at alternate airfields, 25 extensively damaged, 50 moderately damaged, 25 with minor damage, and 109 unscathed. The 6 forced landings would


require 7,200 man-hours for maintenance; the 25 extensively damaged would average 450 man-hours apiece, totaling 11,250 man-hours; the 50 moderately damaged, at an average of 300 man-hours, would total 3,750. The total maintenance required for repairs alone (not service) would be 37,200 man-hours, or a 48-hour workweek for 775 men. Much of the repair and servicing work had to be done at night and in all kinds of weather, on both sides. Exhaustion was a constant companion, and while American and British aircrew could fly their allotted missions and go home, the ground crew were stuck where they were for the duration. Ground crews took great pride in the work and considered the aircraft they worked on as their own. If it was not for the dedication and abilities of these men, the great strides made by the Allied Air Forces in World War II would have not been possible.

At war's end, the manuals, posters and illustrations that were so vital for the war effort were soon forgotten. Like the war machines that were being melted down, they too were being destroyed and turned to ash. For the thousands of air and ground crew who returned home, thoughts of war turned to hopes for new beginnings and a better life. Most of them never wanted to see another cutaway drawing or how-to poster again. Those illustrators and artists whose creative force was harnessed and used for the purpose of war moved on to other endeavors and their work is barely remembered over half a century later. Yet for a few very critical years, these artists put pen to paper and created a "how to" guide to wage and also to survive war. The images in the following pages do offer a glimpse into the machinations of war — the resources and technology required and the intellectual forces brought to bear — but they should also remind us that war is not fought by machines alone. War is fought by humans and the greatest cost is life itself.

Black Widow Gunnery Equipment, in Black Widow Pilot's Manual

The crew for the formidable P-61 Black Widow consisted of a pilot, radar operator and gunner. It was the most heavily armed Allied night-fighter to see service and the only one equipped with a four-gun dorsal turret.





HE WHO SEES FIRST

Systematic
SCANNING
is essential

1001-9224
R T D

VISION
N9 51-1313 HS&S

TRAINING FOR

GREAT BRITAIN



Me 109F

DAIMLER-BENZ DB-601E

2 SYNCHRONISED M.G. 17 GUNS
7.9 M.M. FIRING THROUGH PROPELLER
500 ROUNDS PER GUN

OIL TANK

COOLANT TANK

OIL COOLER

BULLET RESISTING GLASS
REFLECTOR SIGHT

8 M.M. ARMOUR PLATE
BEHIND PILOTS SEAT

PILOTS HEAD
ARMOUR 10M.M.

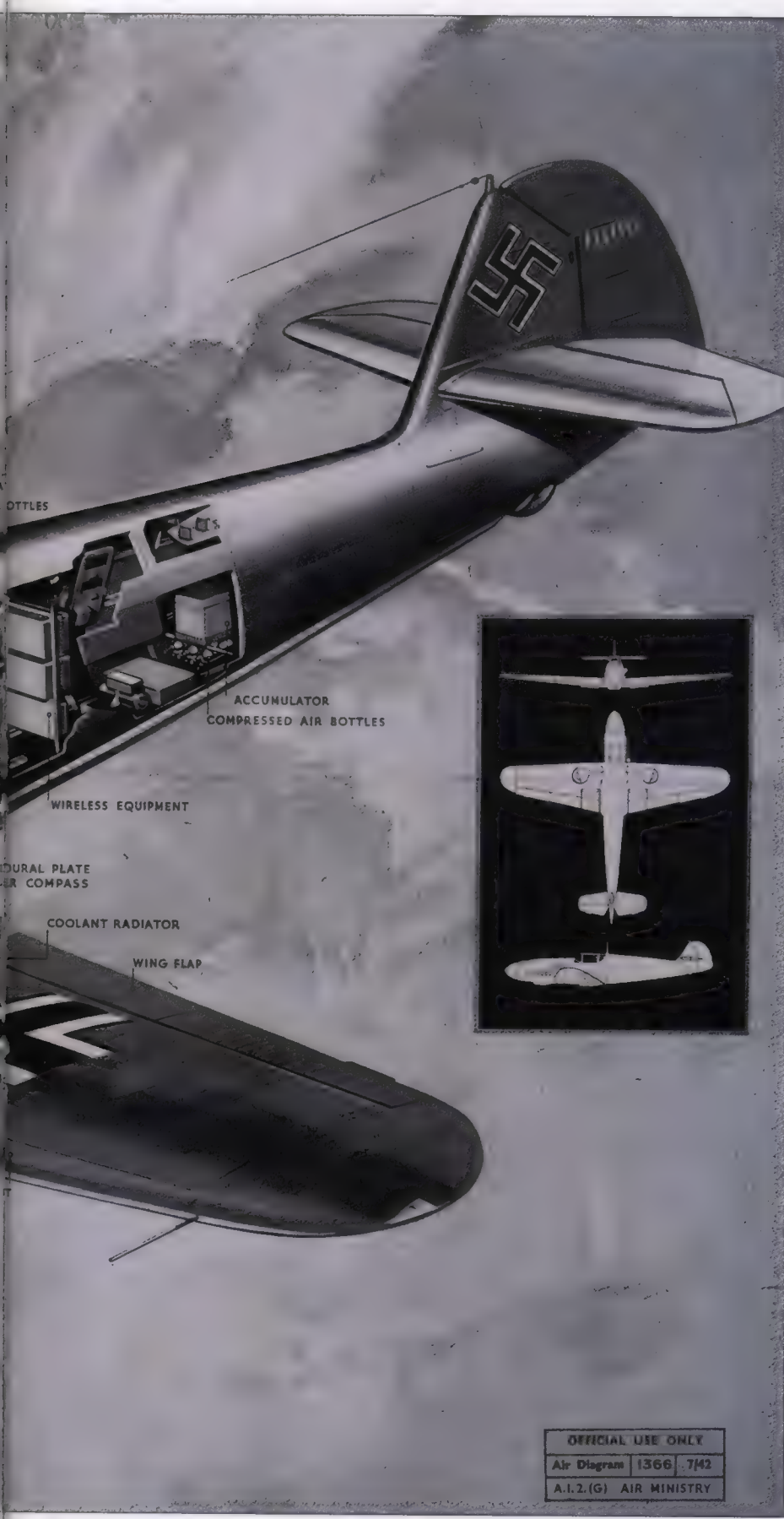
FUEL TANK EXTRN.
UNDER PILOTS SEAT

LAMINATED
M.R.

BELT FEED FOR M.G. 151
200 ROUNDS
M.G. 151, 20 M.M. FIRING BETWEEN CYLINDER
BANKS & THROUGH PROPELLER HUB

AUTOMATIC T

H. REDMILL



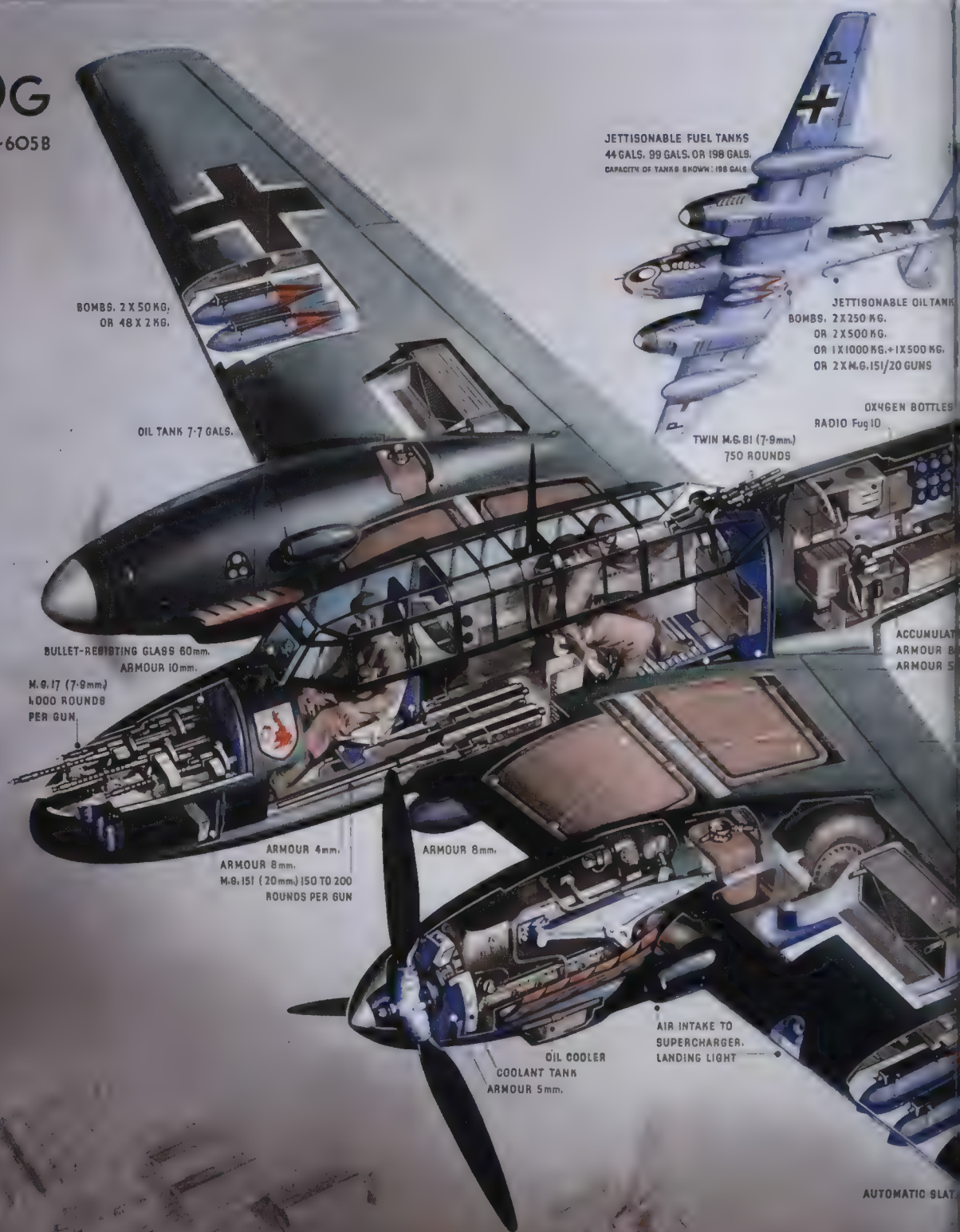
Messerschmitt Me 109F

The more powerful and aerodynamically refined Bf 109F was considered by many to have reached its developmental zenith in the spring of 1941. Introduced at the same time as the Spitfire V, the Friedrich-2 had a maximum speed of 373 miles per hour at 19,700 feet — making it remarkably close to the Spitfire V in capabilities at height. At low level, however, the new Bf 109F was the superior aircraft, 27 miles per hour faster than the Spitfire V at 10,000 feet. It also had a better rate of climb.

OFFICIAL USE ONLY	
Air Diagram	1366 7/42
A.I.2.(G) AIR MINISTRY	

Me 110G

DAIMLER-BENZ DB-605B



BOMBS, 2 X 50 KG,
OR 48 X 2 KG.

OIL TANK 7.7 GALS.

BULLET-RESISTING GLASS 60mm.
ARMOUR 10mm.

M.G. 17 (7.9mm)
1,000 ROUNDS
PER GUN.

ARMOUR 4mm.
ARMOUR 8mm.
M.G. 151 (20mm) 150 TO 200
ROUNDS PER GUN

ARMOUR 8mm.

OIL COOLER
COOLANT TANK
ARMOUR 5mm.

AIR INTAKE TO
SUPERCHARGER.
LANDING LIGHT

AUTOMATIC SLAT

JETTISONABLE FUEL TANKS
44 GALS. 99 GALS. OR 198 GALS.
CAPACITY OF TANKS SHOWN: 198 GALS.

JETTISONABLE OIL TANK
BOMBS, 2 X 250 KG.
OR 2 X 500 KG.
OR 1 X 1000 KG. + 1 X 500 KG.
OR 2 X M.G. 151/20 GUNS

OX46EN BOTTLES
RADIO Fug 10

TWIN M.G. 81 (7.9mm)
750 ROUNDS

ACCUMULAT
ARMOUR 8
ARMOUR 5



Messerschmitt Me 110G

Before the outbreak of the war there was a wealth of material describing Luftwaffe aircraft available, most of it published in open literature between 1936 and 1940. As war clouds gathered, British knowledge of Luftwaffe equipment was shockingly inadequate. There were no "official" cutaway drawings and the ones that did appear in the public press were inaccurate at best. In January 1940, a number of Me 110s had crashed in France and were available for study, and after the Battle of Britain the RAF had a number of Me 110s to study. In 1943, Hubert Redmill's full-color and highly detailed and accurate cutaway drawing finally appeared.

The Me 110G model was powered by two DB-605 engines and was one of the most heavily armed fighters of the war. It was also the most successful night-fighter, shooting down more RAF heavy bombers than all other night-fighters combined. A total of 6,050 Me 110s were delivered.

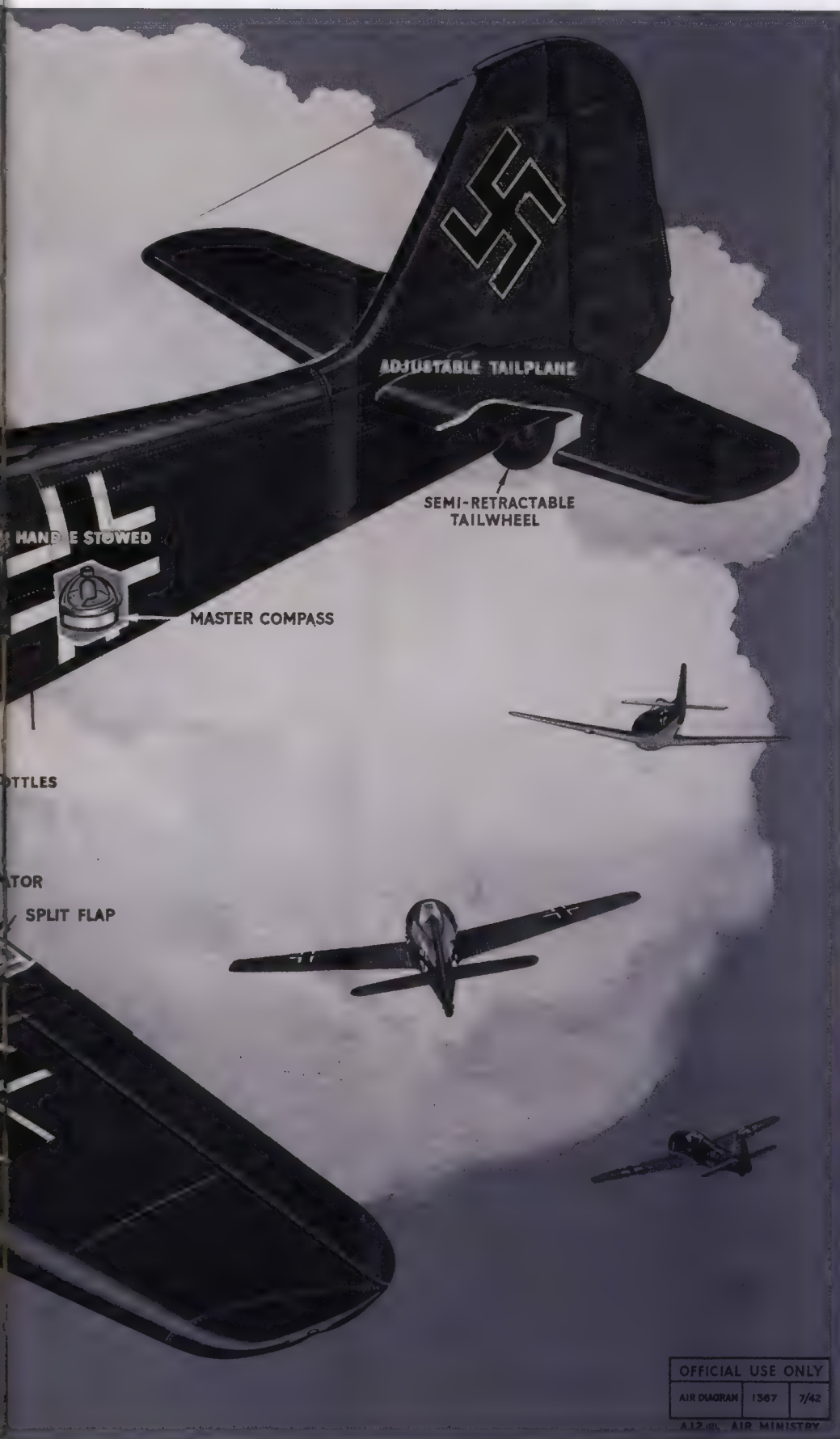




Fw 190



P. ENDSLEIGH CASTLE



Focke Wulf Fw 190

"This cutaway was ordered completed during a weekend in June 1942 as an urgent requirement after Arnim Faber had force-landed his Fw 190 at Pembrey Wales. Fw 190s were downing Spitfires at that time, and this was our first specimen for evaluation and detailed illustration for distribution to fighter units. The hasty artwork included hand lettering for all the captioned technical features. After all the rushed effort, the Civil Service Reproduction Branch managed to delay issue till September 1942."

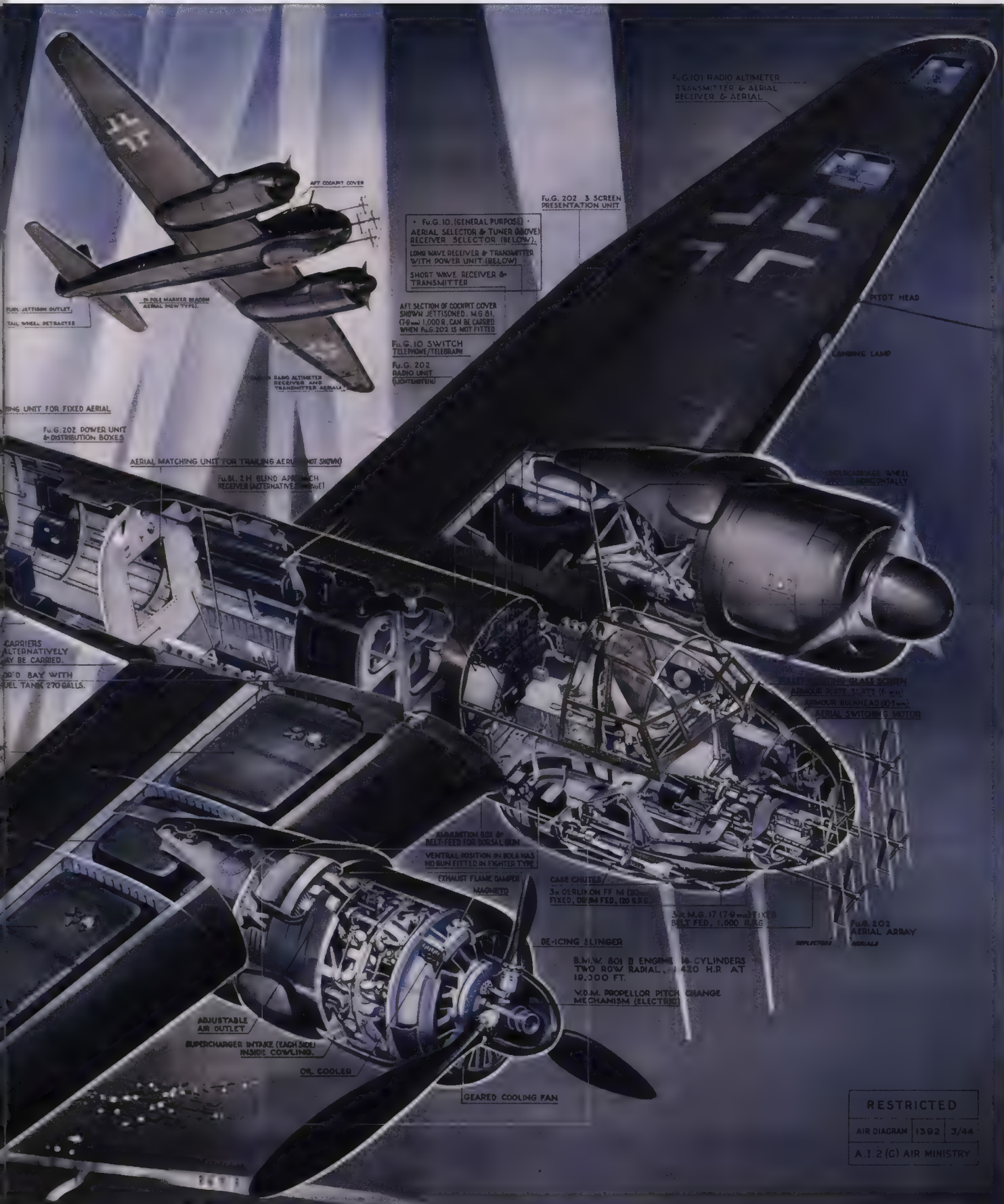
PETER CASTLE, 2004

Junkers Ju 88C

In December 1940, *Flight* magazine described the Ju 88 as "a collection of numerous 'brainwaves', but it is not a good aeroplane, since it has failed in its function." It was a damning statement for an aircraft that many consider Germany's equivalent of the Mosquito.

The Ju 88 proved one of the most versatile combat aircraft ever built. In the skies above Germany the Ju 88 excelled in the night-fighter role. It had excellent range, was well armed and had adequate space to accommodate the extra equipment necessary for the tasks assigned it. During the war the German night-fighter force claimed 7,400 enemy aircraft destroyed.





Fu.G. 10 (GENERAL PURPOSE) -
AERIAL SELECTOR & TUNER (ABOVE)
RECEIVER, SELECTOR (BELOW),
LONG WAVE RECEIVER & TRANSMITTER
WITH POWER UNIT (BELOW)
SHORT WAVE RECEIVER &
TRANSMITTER

AFT SECTION OF COCKPIT COVER
SHOWING JETTISONED M.G. 81
(70mm) 1,000 R. CAN BE CARRIED
WHEN Fu.G. 202 IS NOT FITTED

Fu.G. 10 SWITCH
TELEPHONE/TELEGRAPH

Fu.G. 202
RADIO UNIT
(LIGHTNING)

Fu.G. 101 RADIO ALTIMETER
TRANSMITTER & AERIAL
RECEIVER & AERIAL

PYLOT HEAD

LANDING LAMP

WHEEL CARTRIDGE WHEEL
ON HORIZONTAL

WHEELING GLASS SCREEN
ARMOUR PLATE SHIELD (6 in)
ARMOUR BULHEAD (10 1/2 in)
AERIAL SWITCHING MOTOR

ARMOURING BOX &
BELT-FEED FOR DORSAL GUN
VENTRAL POSITION IN BOLA HAS
NO GUN FITTED IN FIGHTER TYPE

EXHAUST FLAME DAMPER
MAGNETO

CASE COULDES
3x GERVIN ON FT 14 (BOL)
FIXED, DR 94 FED, 120 B.B.C.

3x M.G. 17 (7.9mm) FIXED
RIGHT FED, 1,000 B.B.C.

Fu.G. 202
AERIAL ARRAY

REFLECTOR
AERIALS

DE-ICING SLINGER

B.M.W. 801 D ENGINE 16 CYLINDERS
TWO ROW RADIAL, 420 H.P. AT
19,300 FT.

V.D.M. PROPELLOR PITCH CHANGE
MECHANISM (ELECTRIC)

ADJUSTABLE
AIR OUTLET

SUPERCHARGER INTAKE (EACH SIDE)
INSIDE COWLING

OIL COOLER

GEARED COOLING FAN

RESTRICTED

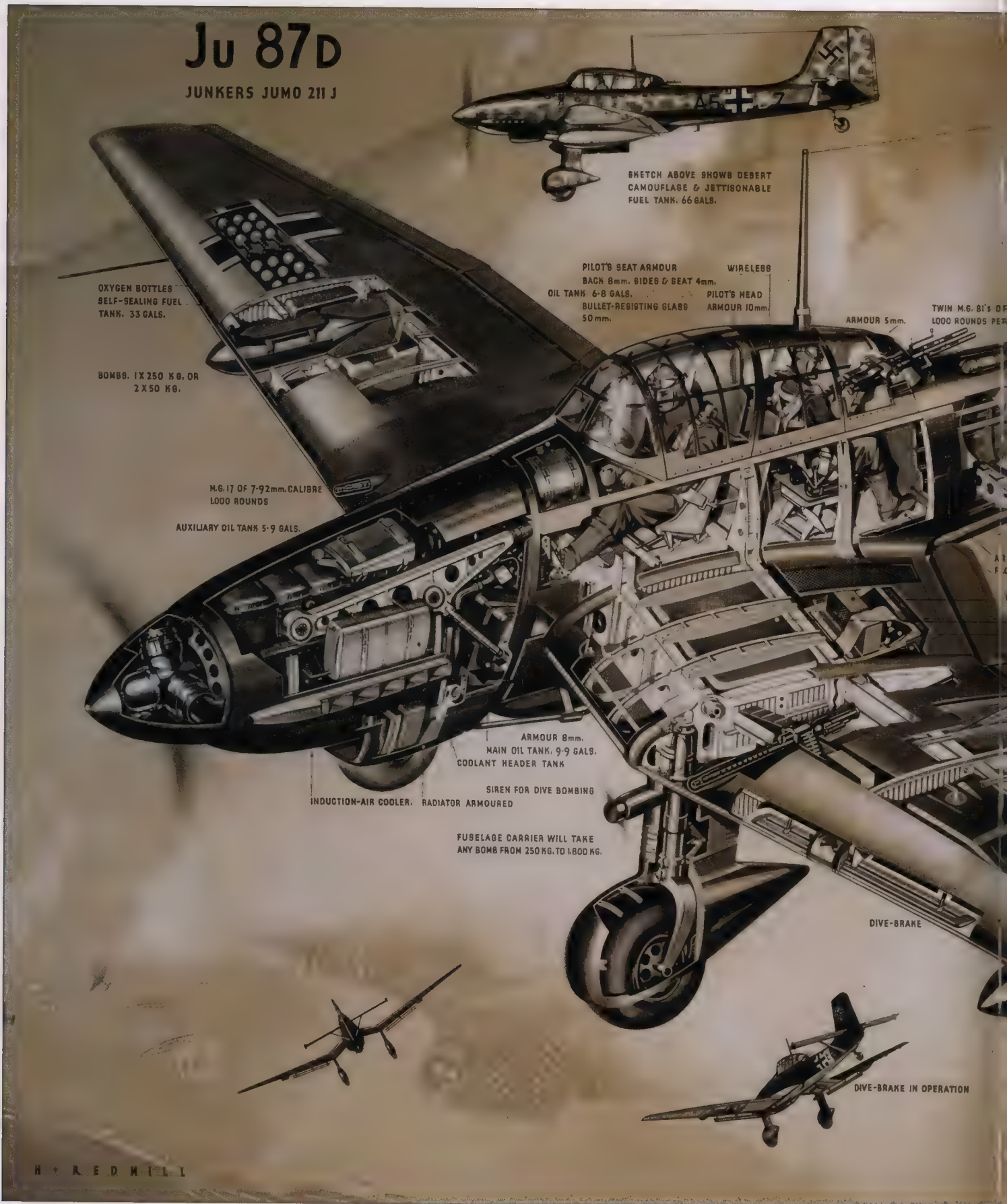
AIR DIAGRAM 1392 3/44

A.I.2 (C) AIR MINISTRY



Ju 87D

JUNKERS JUMO 211 J



SKETCH ABOVE SHOWS DESERT CAMOUFLAGE & JETTISONABLE FUEL TANK. 66 GALB.

OXYGEN BOTTLES SELF-SEALING FUEL TANK. 33 GALB.

BOMBS. 1X 250 KG. OR 2X 50 KG.

M.G. 17 OF 7.92mm. CALIBRE 1000 ROUNDS

AUXILIARY OIL TANK 5.9 GALB.

PILOT'S SEAT ARMOUR BACK 8mm. SIDES & SEAT 4mm. OIL TANK 6.8 GALB. BULLET-RESISTING GLASS 50 mm. PILOT'S HEAD ARMOUR 10mm.

WIRELESS

ARMOUR 5mm.

TWIN M.G. 81'S OF 1000 ROUNDS PER

ARMOUR 8mm. MAIN OIL TANK. 9.9 GALB. COOLANT HEADER TANK

SIREN FOR DIVE BOMBING INDUCTION-AIR COOLER. RADIATOR ARMoured

FUSELAGE CARRIER WILL TAKE ANY BOMB FROM 250 KG. TO 1,800 KG.

DIVE-BRAKE

DIVE-BRAKE IN OPERATION

H. A. REDMILL



Junkers Ju 87

Commonly known as the "Stuka" (from Sturzkampfflugzeug, German for dive-bomber) the Ju 87 was selected to carry out the very first operation of World War II. Twenty minutes before the official outbreak of hostilities a Kette of Ju 87s (meaning three of them) took off from their forward base in East Prussia. The bridge at Dirschau (Tczew) in Poland was vital to both the Germans and Poles. But the bridge itself was not the target; the object was to take out the demolition ignition points situated in the blockhouses close to the bridge. The Stukas completed their mission, but they were not successful. The Poles managed to destroy the bridge before the Germans could reach it.

By the time the Ju 87D variant entered service, the Stuka was all but obsolete. Slow and not very maneuverable, the Stuka was extremely vulnerable to fighter attack and only saw success once the Luftwaffe had gained local air superiority.



Me 210

DAIMLER BENZ DB-601 F



RETRACTABLE LANDING LIGHT

DIVE BRAKES EXTENDED

TROUGH FOR FLOTATION GEAR

GUN PORTS

BOMB DOORS OPEN

PROVISION FOR EXTERNAL BOMBS

TAIL WHEEL FULLY RETRACTABLE

AIR INTAKE

ARMOUR

ARMOUR

BULLET-RESISTING GLASS
(MAY BE FITTED)

ARMOUR EACH SIDE

TRANSPARENT PANELS

GUN PORTS

TYPICAL BOMB LOAD:
2 x 250 kg or 2 x 500 kg
or 1 x 1000 kg or 1 x 1000 lb
1000 LB BUCKET BOMB

ARMOUR

EXHAUST SHIELD

OIL RADIATOR

OUTBOARD FUEL TANKS
SELF SEALING - 40 GALLONS

LEADING EDGE SLAT
SHOWN SLIGHTLY OPEN

WHEEL STOWED HORIZONTALLY

ARMOUR
(ON UPPER & LOWER SURFACES)

OXYGEN CYLINDERS
(3 IN EACH WING)

PLAIN FLAP

LINK & CASE CHUTES

MG 17 (7.9mm)
2 x MG 51 (20mm)
TOTAL 250 GALLONS

KERRY LEE



Messerschmitt Me 210

The Me 210 was designed to replace Messerschmitt's first twin-engine fighter, the Bf 110. It was meant to be a heavy fighter with a secondary capability as a fighter-bomber/dive-bomber. When introduced into service, Me 210 units suffered a protracted and expensive wastage of aircraft due to accidents. In June 1941 production of the Me 210 was finalized with the Hungarians. The original plan called for the production of 557 Me 210s and 817 Me 410s, but in the end only 176 aircraft were built. The Royal Hungarian Air Force was the only other nation to use the Me 210 in combat during World War II. After a short operational life the Me 210 was replaced by the improved Me 410.



OFFICIAL USE ONLY

A12.1(g) 1369 10/42

A12.1(g) AIR MINISTRY

He 177

DAIMLER-BENZ 610 ENGINES





Heinkel He 177

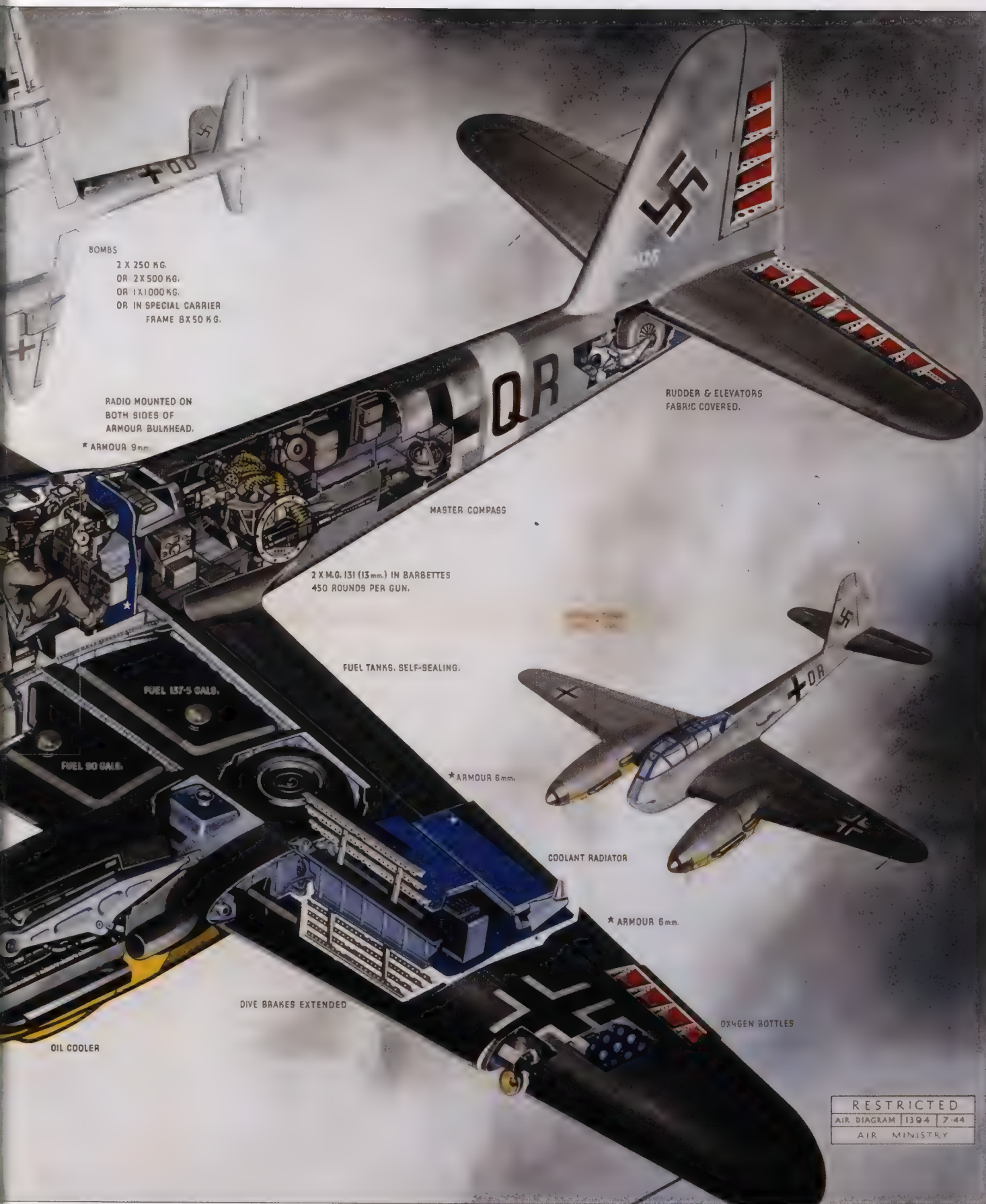
Aerodynamically, in terms of handling and performance, the He 177 strategic bomber had a sound design that received favorable reports from most pilots. The long wings and sleek fuselage gave the He 177 a healthy range of 3,417 miles (5500 km). However, its twin-engine appearance concealed a major flaw. The He 177 was in fact a four-engine bomber with two coupled engines in each nacelle driving a single propeller. This engine arrangement was a total failure. The engines overheated and frequently caught fire, earning the bomber the nickname the "Flaming Coffin" from its crews. Because of the pressure to get the He 177 into action, the engine problems were never fully addressed and early production models of the He 177 were in fact dangerous to fly. The most important units to use the He 177 were KG 40 and KG 100 for maritime attack and reconnaissance based on the French coast. Anti-shipping operations from France came to an end in the summer of 1944. Just over 1,000 He 177s were produced.



Messerschmitt Me 410

The Me 410 was a direct descendant of the unsuccessful Me 210. This "new" design was really just a continuation of the Me 210. With slight physical changes — an 8-inch (20 cm) extension of the engine cowlings to accommodate the larger DB603 engines, a rear fuselage extension of 14 inches (36 cm) and wing slats — the Me 410 had similar performance and better flight characteristics. The Me 410 entered operational service during the spring of 1943. Originally designed to replace the Bf 110, the Me 210/410 never did live up to expectations and served for only a short period of time. Only 702 Me 410s were delivered to Luftwaffe units before production ceased.





RESTRICTED

AIR DIAGRAM 1394 7-44

AIR MINISTRY

JUMO 211 J ENGINES



Junkers Ju 88

The Ju 88 was designed as a tactical bomber with a moderate range. Normal fuel capacity was only 1,677 liters (369 Imp gal) in tanks between the spars inboard and outboard of the engines. To increase its range, many versions of the Ju 88 were plumbed with a large fuel tank in the bomb bay. At the bottom right of this air diagram under the "Official Use Only" box is the designation A.I. 2 (G). The A.I. stood for Air Intelligence. The Number 2 designated the intelligence section, which dealt with four different areas: (A) Aircraft Industries and Production, (B) Airfields, (C) Liaison with Ministry of Economic Warfare and Ministry of Aircraft Production, and (G) Aircraft and Aeronautical Equipment.

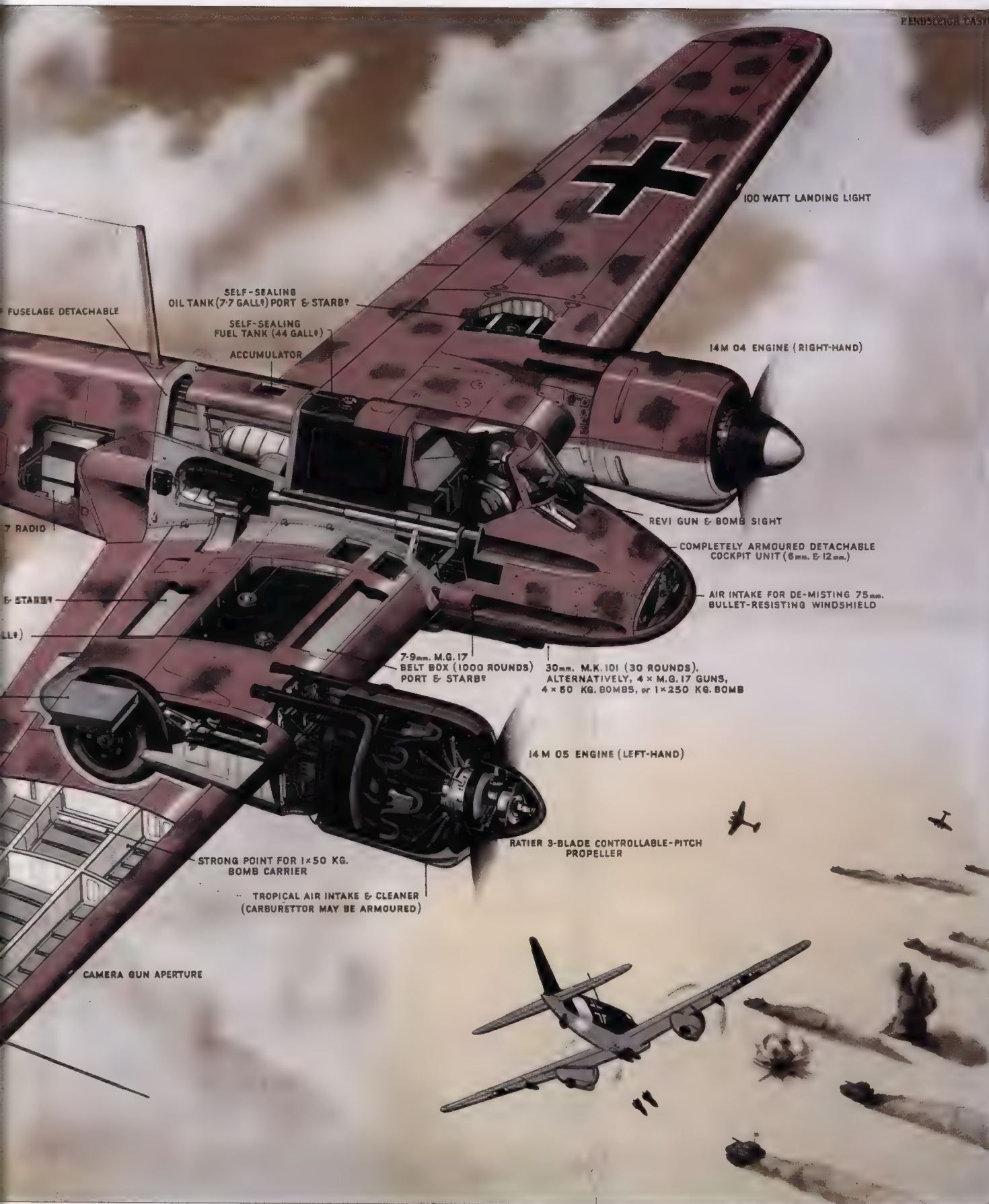




Henschel Hs 129B

The Hs 129 was not built in great numbers. It served for a short time in North Africa and on the Eastern Front. Armed with a 30 mm cannon, the Hs 129 proved a very effective anti-tank aircraft. In the summer of 1943 a captured example from North Africa was brought to Britain, where Peter Castle had a chance to sketch the unassembled pieces.

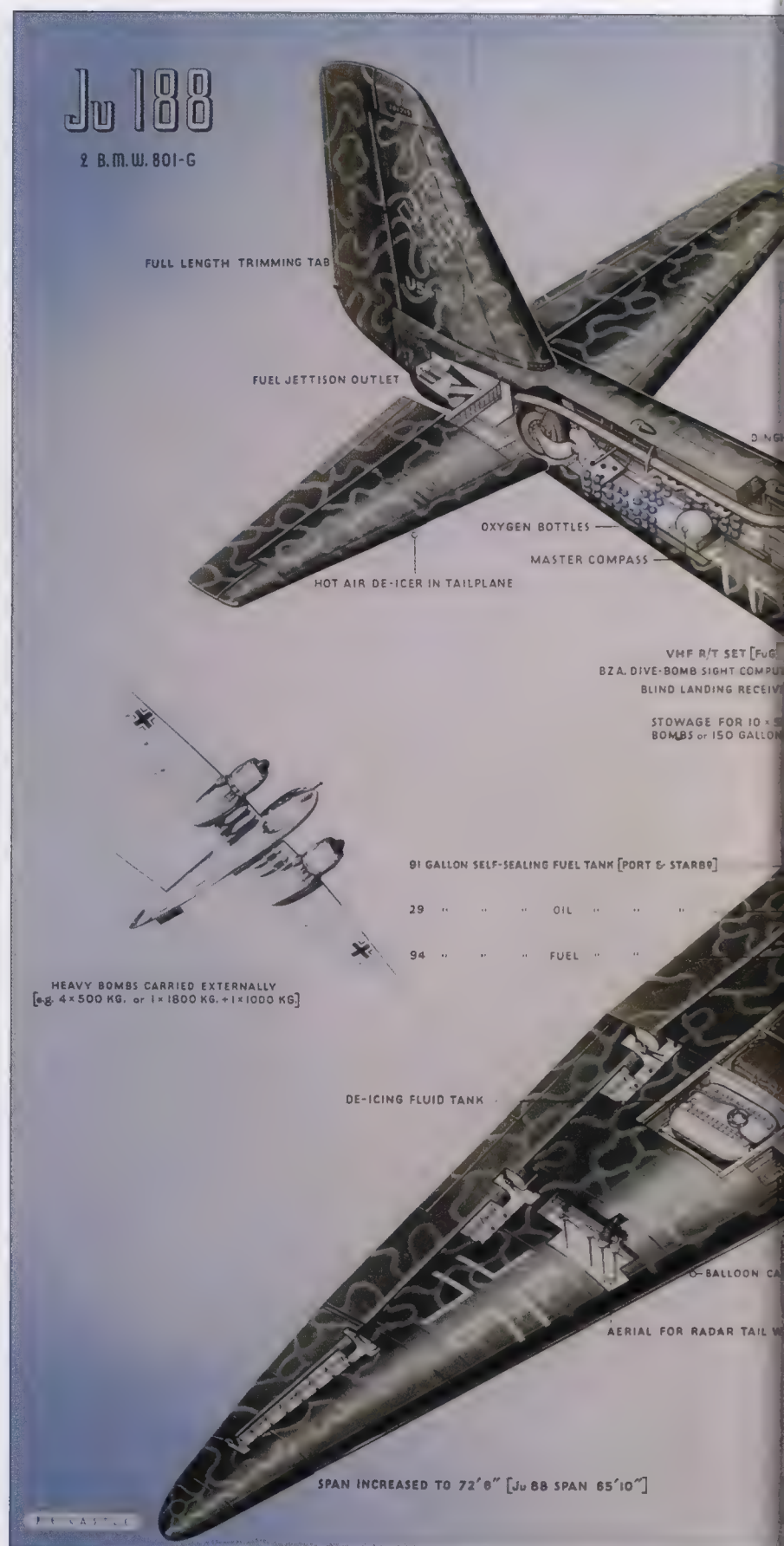




Junkers Ju 188

The Ju 188 was probably the best medium bomber produced by Germans during the war. It was also a sign that the Germans were losing. By the time the Ju 188 entered service in May 1943, aircraft production was shifting rapidly to fighter production. The need for more fighters meant the Germans were bolstering their defenses and not investing in offensive weapons such as bombers.

The Ju 188 was a great improvement over the famous Ju 88. It handled better, was able to perform better at high weights and was able to use the more powerful BMW 801 engines to their full extent. While 15,000 Ju 88s were produced during the war, only 1,076 Ju 188s left the production line. At the end of the war the French recognized the excellent qualities of the Ju 188. The new French Air Force put at least 30 Ju 188s back into service for a short period of time. The camouflage pattern on Peter Castle's Ju 188 seems to be the standard maritime finish of blue-gray meander over dark green.





RESTRICTED		
AIR DIAGRAM	1393	B 44
AIR MINISTRY		

Flying Bomb

The first cruise missile used in action was the Vergeltungswaffe I (Revenge No. I or VI), alias Fieseler Fi 103. Nicknamed "Doodlebug" in Britain, the VI was launched in large numbers against London and other targets starting in June 1944.

The VI was not manufactured to normal aircraft tolerances. This made for large variations in performance. The majority of VIs flew at around 350 miles per hour, others were tracked at 420, and the slowest came in at around 320. Launch time from the Pas de Calais in France to London averaged between 20 and 25 minutes.

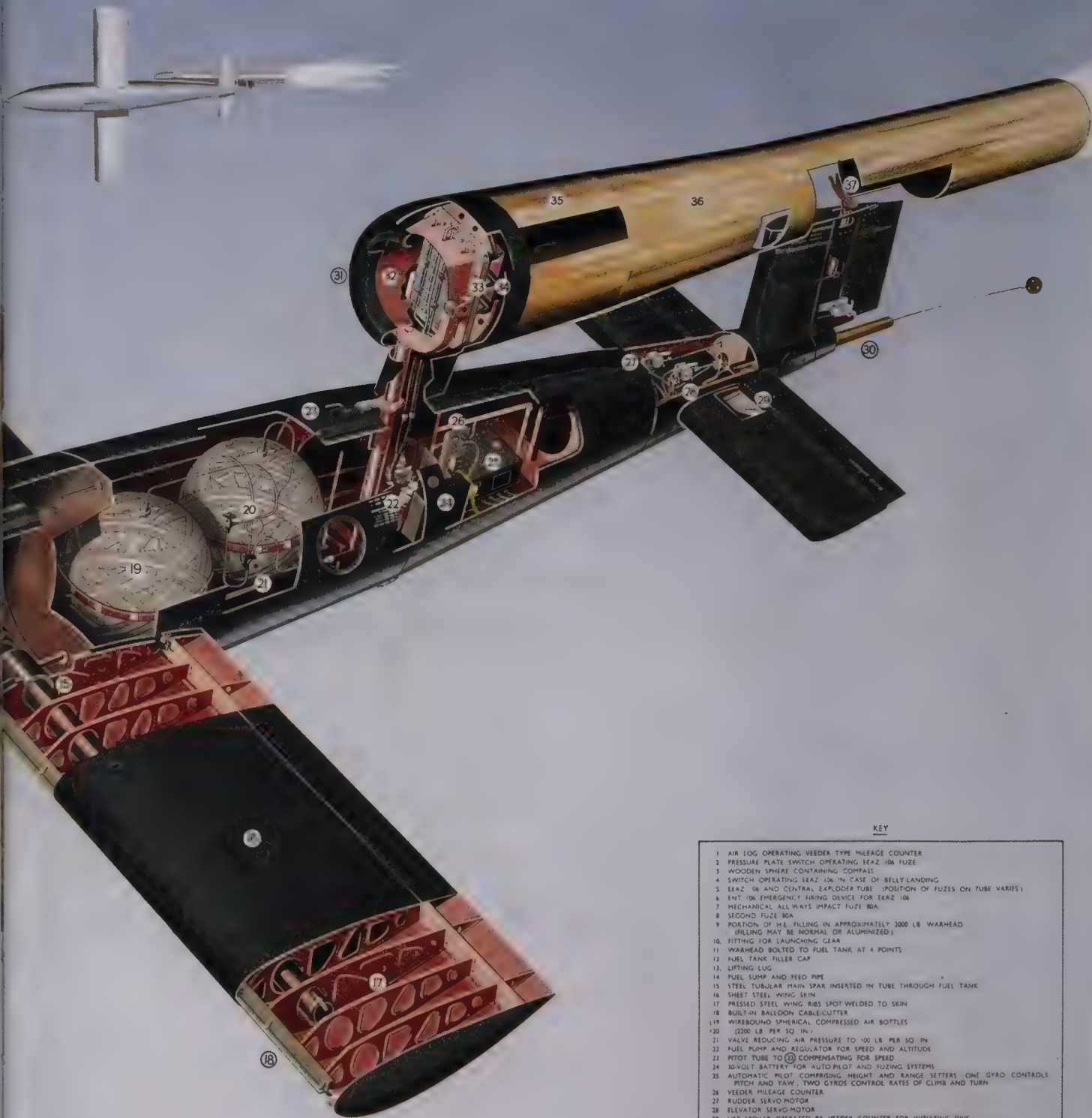
Just over 10,000 VIs were launched against England. Of the 7,488 that crossed the British coast, 3,957 were shot down short of their targets (more than 10 percent of all VIs launched crashed shortly after takeoff). Of the 3,531 that made it through the defenses, 2,419 reached London, 30 of them hitting Southampton and Portsmouth. There were 6,184 people killed during the first cruise missile attack in history.

FLYING BOMB

F.Z.G. 76



RESTRICTED
AIR DIAGRAM 1395 9/44
A.1.2 (1) AIR MINISTRY

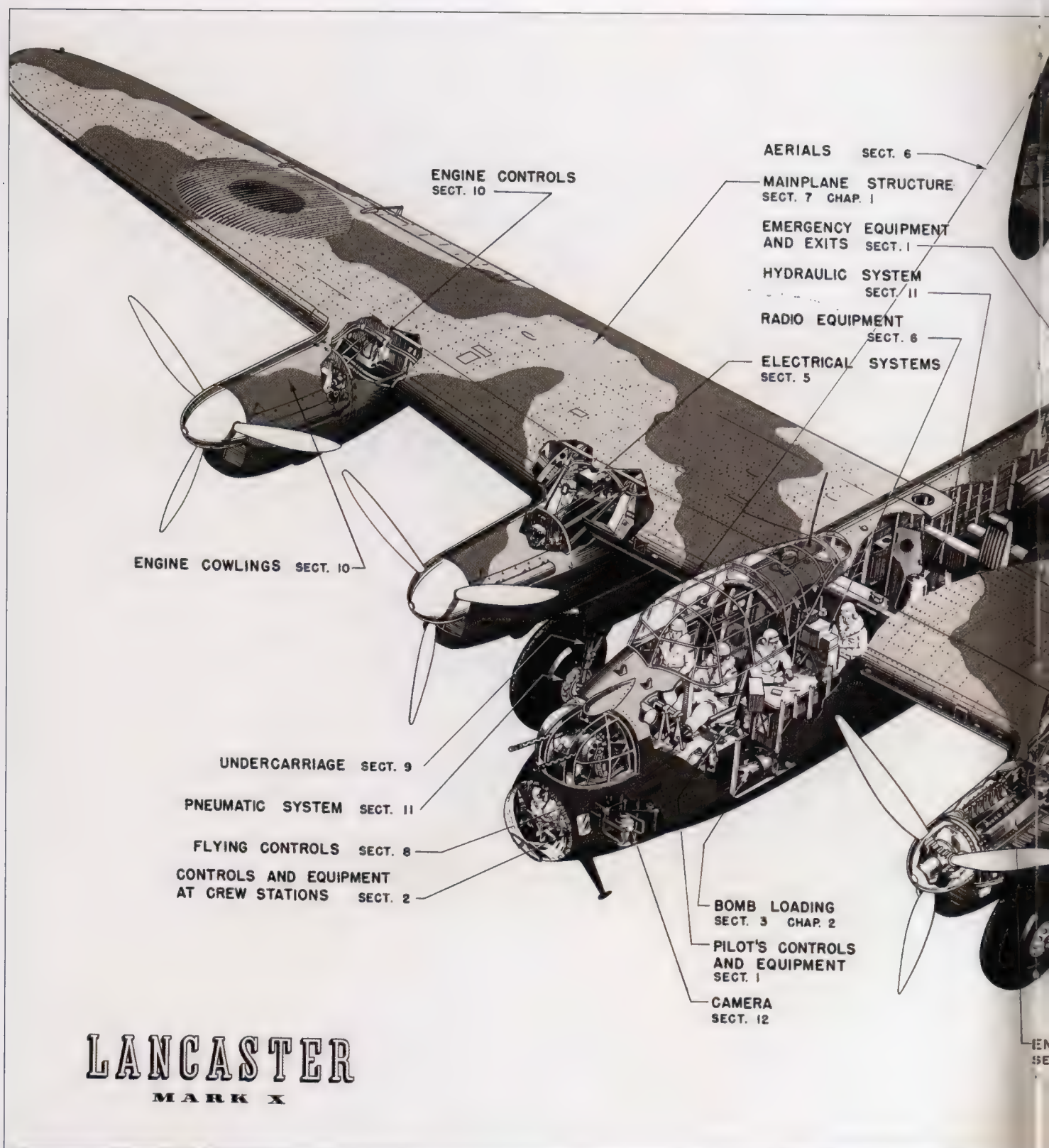


VICKERS

KEY

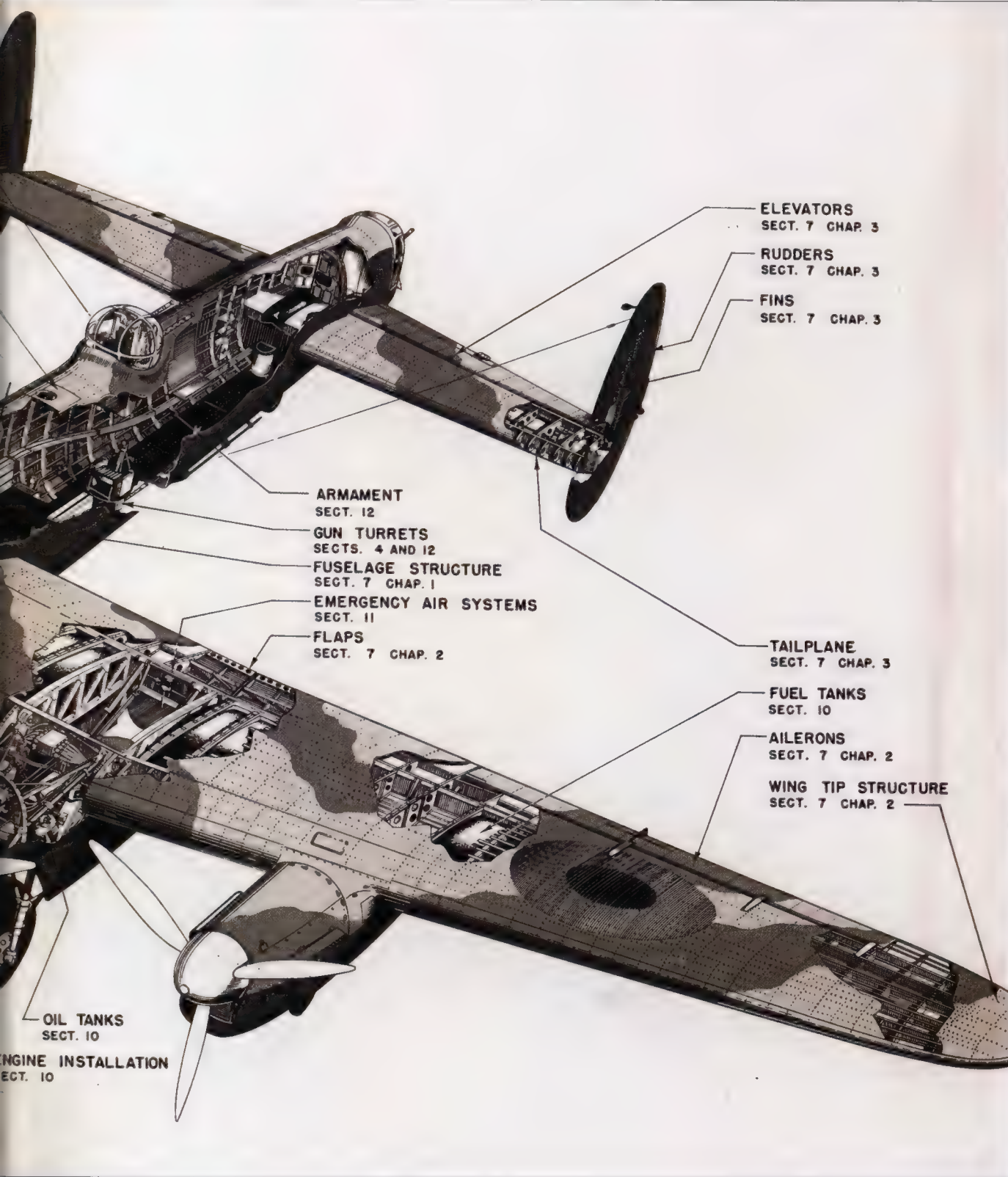
- 1 AIR LOG OPERATING VEEDER TYPE MILEAGE COUNTER
- 2 PRESSURE PLATE SWITCH OPERATING EEAZ 106 FUZE
- 3 WOODEN SPHERE CONTAINING COMPASS
- 4 SWITCH OPERATING EEAZ 106 IN CASE OF BELLY LANDING
- 5 EEAZ 106 AND CENTRAL EXPLODER TUBE (POSITION OF FUZES ON TUBE VARIES)
- 6 ENT 106 EMERGENCY FIRING DEVICE FOR EEAZ 106
- 7 MECHANICAL ALLWAYS IMPACT FUZE BOA
- 8 SECOND FUZE BOA
- 9 POSITION OF H.E. FILLING IN APPROXIMATELY 3200 LB WARHEAD (FILLING MAY BE NORMAL OR ALUMINIZED)
- 10 FITTING FOR LAUNCHING GEAR
- 11 WARHEAD BOLTED TO FUEL TANK AT 4 POINTS
- 12 FUEL TANK FILLER CAP
- 13 LIFTING LUG
- 14 FUEL SUMP AND FEED PIPE
- 15 STEEL TUBULAR MAIN SPAR INSERTED IN TUBE THROUGH FUEL TANK
- 16 SHEET STEEL WING SKIN
- 17 PRESSED STEEL WING RIBS SPOT WELDED TO SKIN
- 18 BUILT-IN BALLOON CABLE-CUTTER
- 19 WIREBOUND SPHERICAL COMPRESSED AIR BOTTLES (2200 LB PER SQ IN.)
- 20 VALVE REDUCING AIR PRESSURE TO 100 LB PER SQ IN
- 21 FUEL PUMP AND REGULATOR FOR SPEED AND ALTITUDE
- 22 PITOT TUBE TO COMPENSATING FOR SPEED
- 23 30-VOLT BATTERY FOR AUTOPILOT AND FUZING SYSTEMS
- 24 AUTOMATIC PILOT COMPRISING HEIGHT AND RANGE SETTERS ONE GYRO CONTROLS PITCH AND YAW, TWO GYROS CONTROL RATES OF CLIMB AND TURN
- 25 VEEDER MILEAGE COUNTER
- 26 RUDDER SERVO MOTOR
- 27 ELEVATOR SERVO MOTOR
- 28 LIFT SPIDER OPERATED BY VEEDER COUNTER FOR INITIATING DIVE
- 29 TUBE CONTAINING 400 FT TRAILING AERIAL (ONLY FITTED WHEN RANGING TRANSMITTER IS INSTALLED)
- 30 NOSE CONING
- 31 SHAPED AIR DUCT
- 32 GRILL INCORPORATING SPRING LEAVES AND PETROL INJECTION JETS
- 33 VENTURI BLOCK
- 34 SPARKING PLUG FOR STARTING ONLY
- 35 IMPULSE DUCT ENGINE
- 36 REAR SUPPORTING FORK

NOTE: TWENTY-THREE 1 KG EXPLOSIVE INCENDIARY BOMBS HAVE BEEN CARRIED ON A FEW OCCASIONS



Lancaster Mk X

This richly detailed partial cutaway drawing appears in the Lancaster Mk X maintenance and descriptive handbook.



RESTRICTED (For Official Use Only)

COLOUR key

- Breaking Down Points
- Plywood Surfaces
- Solid and Laminated Spruce Construction
- Spruce Struts, Balsa Filling Birch Ply Skin
- Ash Stiffeners (Main Spar)
- Metal Structure
- Balsa Wood Planking



RTP

MOSQUITO

main stru

FOR FURTHER INFORMATION SEE AP 3819 A 3833 (VOL. 11 PART 3). NOTE THAT FIGHTER IS ILLUSTRATED BUT STRUCTURE IN THE

PRINTED FOR AIR ATTACHMENT OFFICE BY A.C.M. PRINTING SERVICE LTD. LONDON, W.11

X.021-5660



Mosquito Main Structure

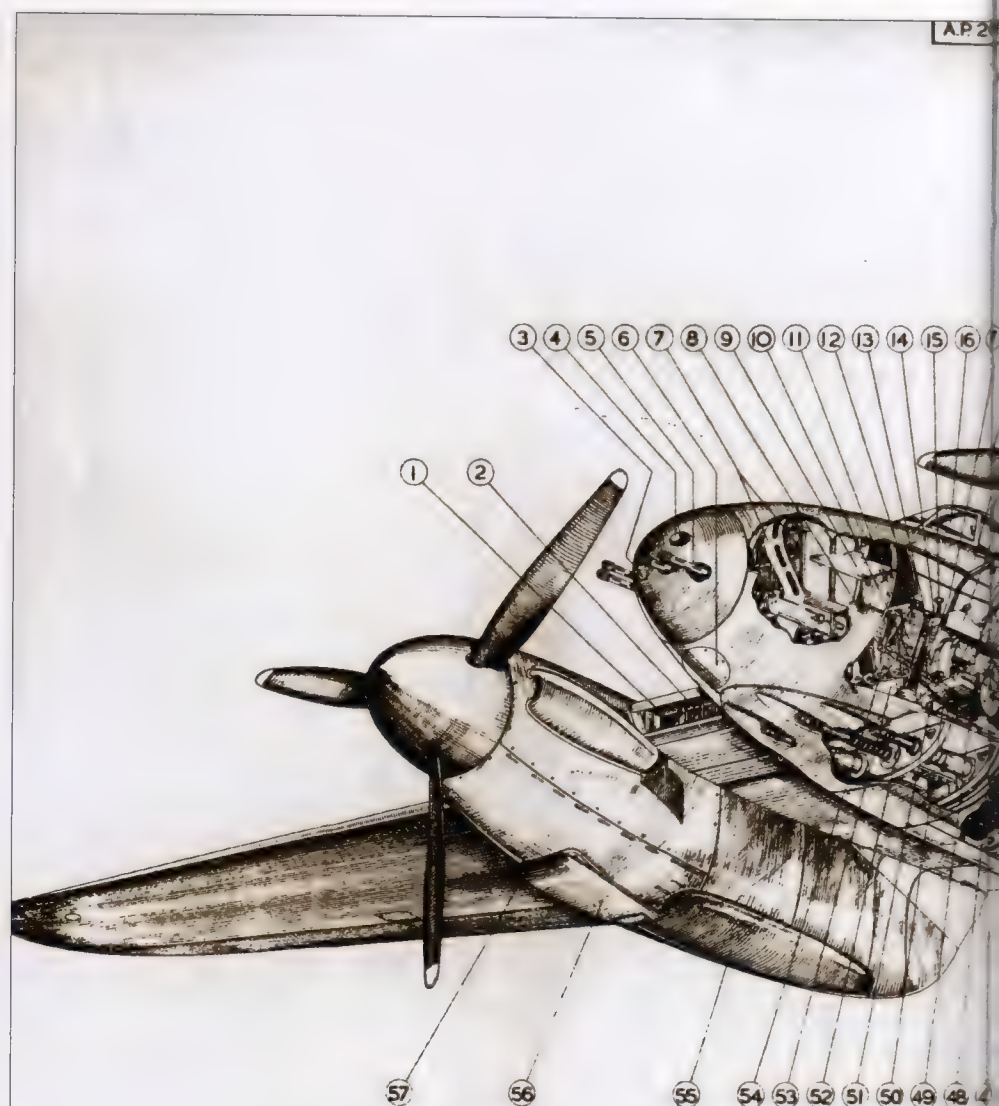
The de Havilland Mosquito was the first modern all-wood aircraft to enter RAF service and was one of the most successful aircraft of World War II. Through the use of nonstrategic materials, the Mosquito was produced quickly and cheaply, built using a ply-balsa-ply "eggshell" construction. The Mosquito was the fastest operational aircraft of its type to enter service anywhere in the world. The use of wood also meant that spares and serviceable repairs could be readily accessed through subcontracting to firms employing carpenters of average skill. The last of 7,781 Mosquitoes built was completed on November 15, 1950.





Mosquito F Mk II

This marvelous cutaway drawing highlights the four 20 mm cannon armament of the Mosquito F Mk II fighter. Notably, all fighter versions of the Mosquito were equipped with a fighter-type stick control column and not the bomber-type hand wheel. Maximum speed of de Havilland's first fighter version was an impressive 370 miles per hour (596 km/h).



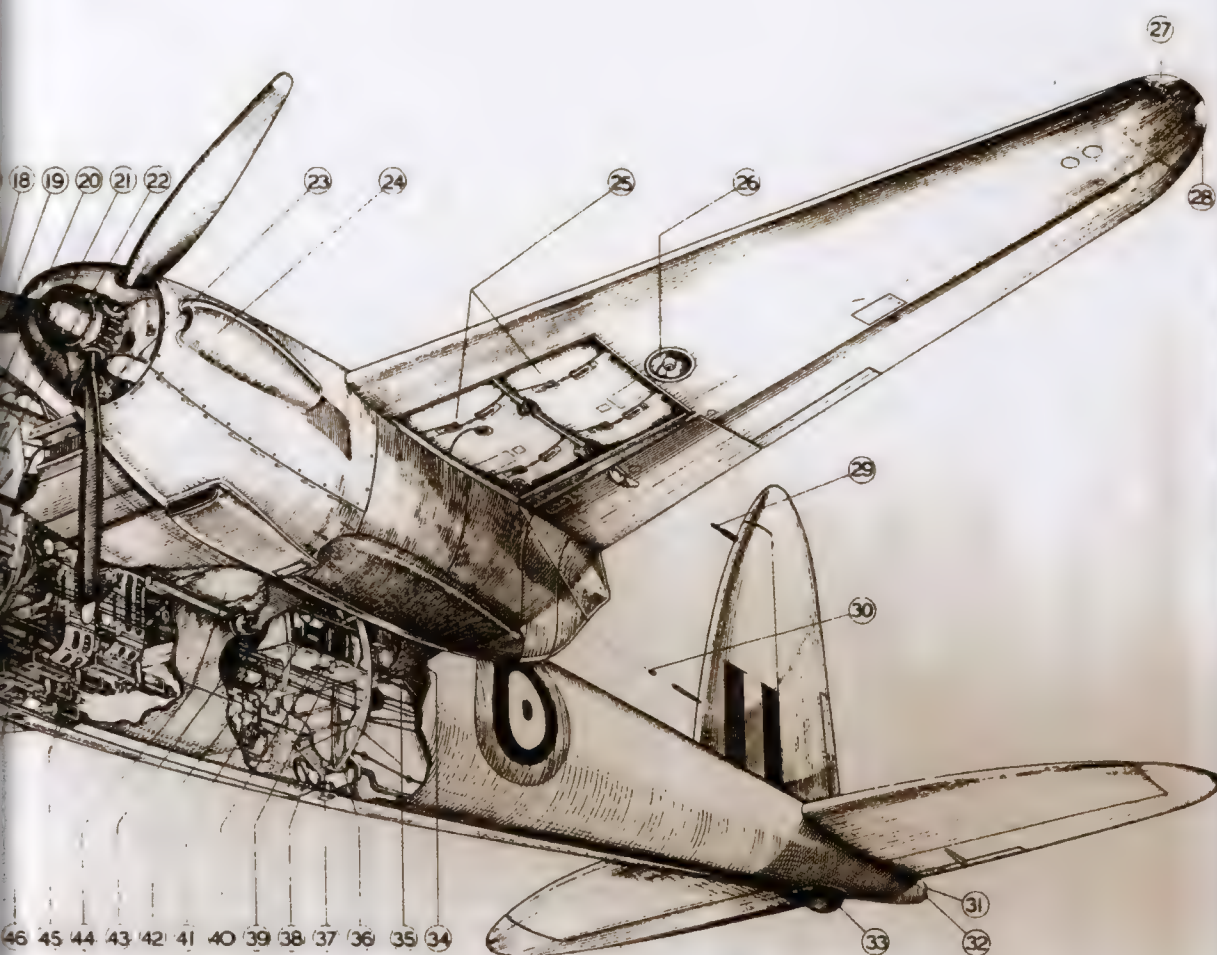
- 1 OIL COOLER
- 2 COOLANT RADIATOR
- 3 NAVIGATION HEADLAMP
- 4 CAMERA GUN SPOUT
- 5 .303 GUNS (FOUR)
- 6 COVER TO USED CARTRIDGE-CASE CHAMBER
- 7 AMMUNITION BOXES & FEED CHUTES FOR .303 GUNS
- 8 HINGE FOR GUN LOADING DOOR
- 9 INSPECTION DOOR FOR INSTRUMENT PANEL
- 10 FOLDING LADDER
- 11 VENTILATOR CONTROL
- 12 COMPASS
- 13 CONTROL COLUMN
- 14 BRAKE LEVER

- 15 FIRING SWITCHES
- 16 SLIDING WINDOW
- 17 OXYGEN REGULATOR
- 18 EMERGENCY EXIT
- 19 ENGINE & PROPELLER CONTROL
- 20 COCKPIT LAMP
- 21 PILOT'S SEAT AND HARNESS
- 22 OBSERVER'S SEAT AND HARNESS
- 23 CONSTANT SPEED UNIT
- 24 FLAME-TRAP EXHAUST
- 25 OUTBOARD FUEL TANKS
- 26 LANDING LAMP
- 27 NAVIGATION LAMP
- 28 FORMATION KEEPING LAMP
- 29 PITOT HEAD (PRESSURE)
- 30 AERIAL FOR T.R.1133
- 31 TAIL NAVIGATION LAMP

MOSQU



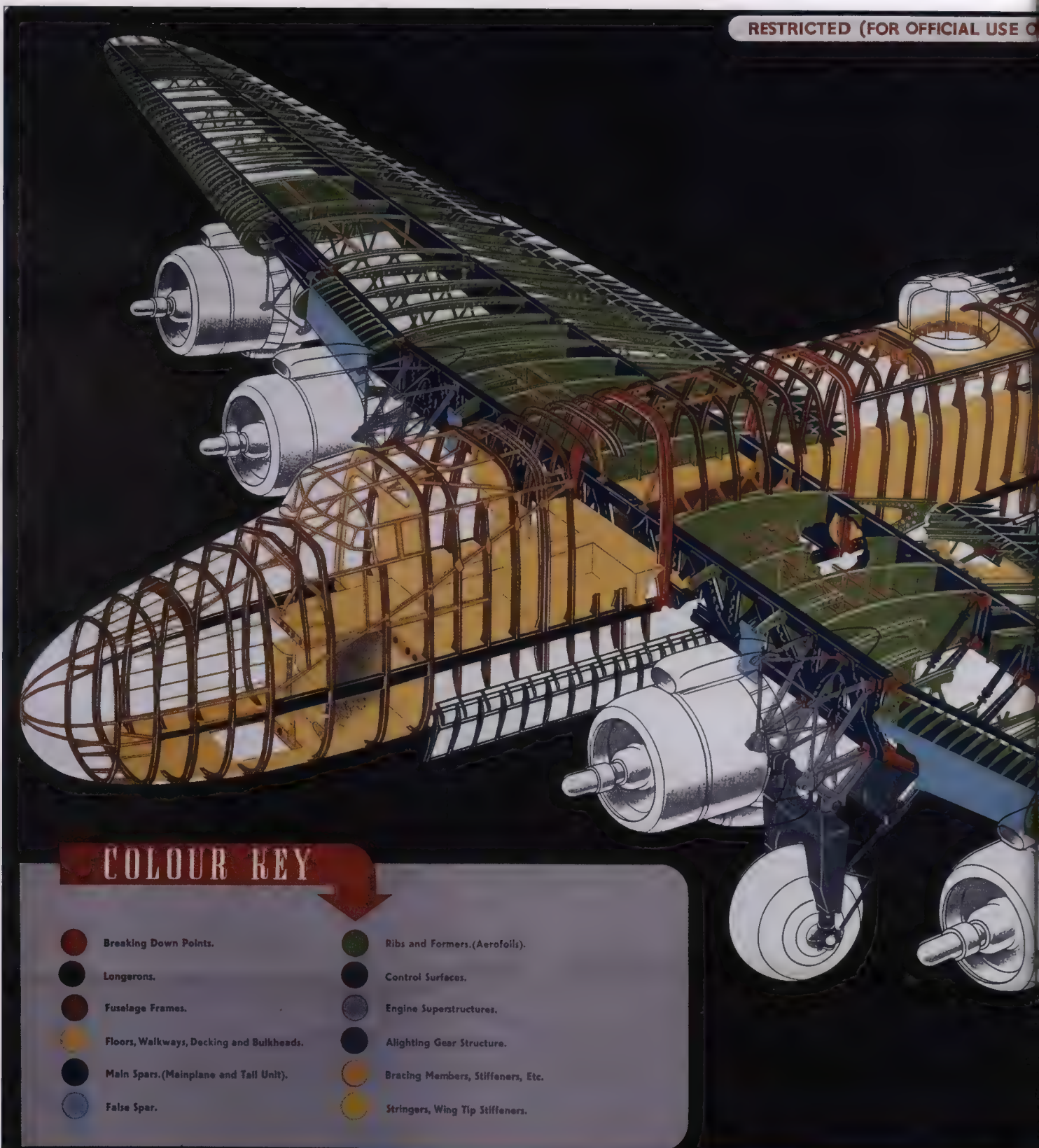
9 8 VOL. I FRONTISPIECE



- 32 FORMATION KEEPING LAMP
- 33 TAIL-WHEEL (RETRACTED)
- 34 BLIND APPROACH UNIT
- 35 T.R.1133 WIRELESS (DUPLICATED)
- 36 CRASH SWITCH (R.3078)
- 37 DOWNWARD IDENTIFICATION LAMP
- 38 ENTRANCE DOOR TO REAR FUSELAGE
- 39 LONG RANGE FUEL-TANK BEARER
- 40 OXYGEN BOTTLES
- 41 ACCUMULATORS
- 42 HYDRAULIC - PNEUMATIC PANEL
- 43 COMPRESSED AIR CYLINDERS
- 44 INBOARD FUEL TANKS
- 45 AMMUNITION BOXES & FEED CHUTES FOR 20MM. GUNS

- 46 LINK AND CARTRIDGE CASE CHUTES
- 47 DE-ICING TANK
- 48 ELEVATOR TRIM HAND-WHEEL
- 49 PILOT'S SEAT ADJUSTING-LEVER
- 50 SANITARY CONTAINER
- 51 FIRST-AID BOX
- 52 20MM. GUNS (FOUR)
- 53 ENTRANCE DOOR
- 54 RUDDER PEDALS
- 55 UNDERCARRIAGE WHEEL DOORS
- 56 AIR INTAKE
- 57 ICE GUARD

JITO F. MK II



COLOUR KEY

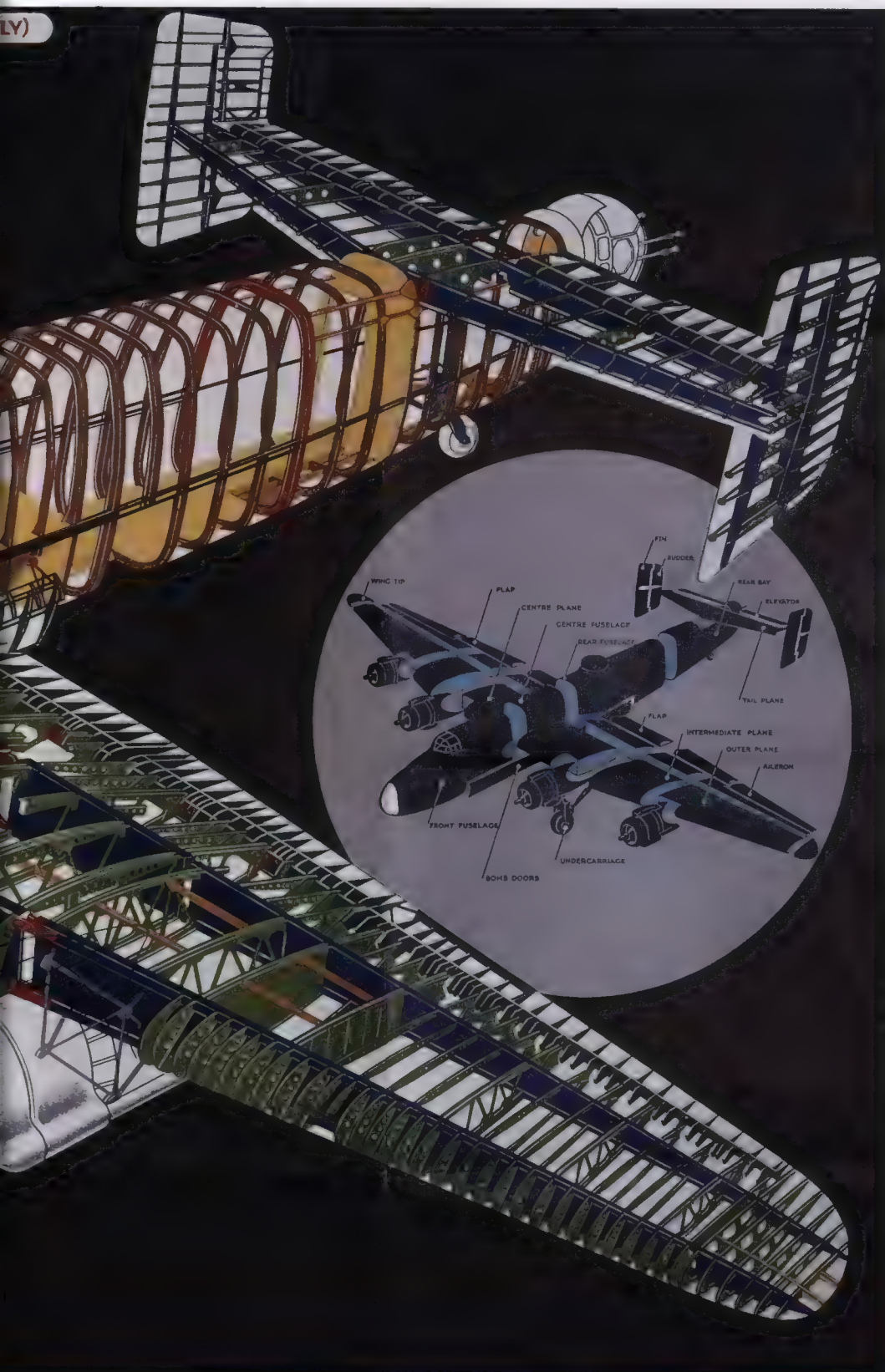
- | | |
|--|-------------------------------------|
| ● Breaking Down Points. | ● Ribs and Formers.(Aerofoils). |
| ● Longerons. | ● Control Surfaces. |
| ● Fuselage Frames. | ● Engine Superstructures. |
| ● Floors, Walkways, Decking and Bulkheads. | ● Alighting Gear Structure. |
| ● Main Spars.(Mainplane and Tail Unit). | ● Bracing Members, Stiffeners, Etc. |
| ● False Spar. | ● Stringers, Wing Tip Stiffeners. |

RTP **HALIFAX III** *Main S*



Halifax III Main Structure

The Halifax bomber was a robust and versatile aircraft. Its construction was quite conventional, but it was designed to be built in about fifteen main components. This allowed for a highly dispersed manufacturing base — a safeguard against enemy attack — but also resulted in a slightly heavier airframe because of the number of transport joints.



structure.

AIR DIAGRAM 3009		ALN	AMENDMENTS MADE DETAILS DATE	PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION FOR PROSECUTION BY AIR MINISTRY
SHEET 1	NO OF COPIES 1			
JUNE 1944				

Vol. III.—No. 4

AIRCRAFT



REC

THE INTER-SERVICES JOURNAL





DECEMBER,

COGNITION

Aircraft Recognition
The Inter-Services Journal

Aircraft Recognition was a monthly journal published by the Ministry of Aircraft Production. It was lavishly illustrated with aircraft photographs and sillographs. Each month there were numerous identification quizzes with the answers appearing in the back. This cutaway drawing shows a Japanese Yokosuka PIYI Ginga twin-engine bomber, code-named Frances by the Allies.



SOLUTIONS TO RECOGNITION TESTS IN THIS ISSUE

No. 102 (RECOGNITO):

Reading from left to right: "Nell," "Tojo," "Lily," B-29.

FRONT COVER: FIREFLY

No. 101 (SILLOGRAPHS)

- | | |
|-------------------|----------------|
| 481. P-61 | 491. Helldiver |
| 482. Me 110 | 492. Fw 200c |
| 483. Tempest | 493. B-17c |
| 484. Hamilcar | 494. Kingcobra |
| 485. Me 410 | 495. He 177 |
| 486. Me 323 | 496. P-51 |
| 487. B-24 | 497. Lancaster |
| 488. Spitfire XII | 498. Ju 290 |
| 489. Hellcat | 499. "Emily" |
| 490. Fw 190 | 500. Lightning |

- | |
|----------------|
| 501. B-29 |
| 502. Dakota |
| 503. "Oscar" |
| 504. Lancaster |
| 505. Barracuda |
| 506. "Zeke" |
| 507. "Tony" |
| 508. "Helen" |
| 509. A-20 |
| 510. Ju 52 |

No. 103 (FLYING PHOTOGRAPHS):

- | | | |
|----------------|------------------|----------------|
| 802. Fortress | 811. "Betty" 22 | 821. "Rufe" |
| 803. Liberator | 812. Beaufighter | 822. Me 109 |
| 804. Me 410 | 813. Me 410 | 823. Typhoon |
| 805. Dakota | 814. "Dinah" | 824. "Nell" |
| 806. Ju 52 | 815. Lancaster | 825. Ju 88 |
| 807. Mitchell | 816. Albemarle | 826. Corsair I |
| 808. Dakota | 817. Spitfire | 827. IL-2 |
| 809. Avenger | 818. "Tony" | 828. Mosquito |
| 810. "Emily" | 819. Hurricane | 829. A-20j |
| | 820. "Sally" | |

WE MOVE AGAIN

Please note that the Editorial Offices of the Journal have been moved again. They are now back at: — Ministry of Aircraft Production, Room 202G, 2, Hyde Park Street, London, W.2. Telephone: Ambassador 1290, Ext. 3 & 4.

DON'T HIDE IT!

This Journal, although an official issue, contains no information in a security classification. For this reason it should be given the widest possible circulation among the Services and the R.O.C. for whom it is produced. The text and illustrations are Crown Copyright and the permission of the Controller of H.M. Stationery Office must be obtained before any reproduction is made.

THE EDITORIAL COMMITTEE

The Inter-Services Journal on Aircraft Recognition is published on the first of each month. It is prepared and produced by an Editorial Committee in conjunction with the Aircraft Recognition Branch of the Ministry of Aircraft Production. The members of the Editorial Committee are:—Peter G. Masfield, M.A., A.F.R.Ae.S. (Chairman); Leonard Bridgman; G. Geoffrey Smith, M.B.E.; D. Jenkins; Obs./Lt. C. Charles Tapp, M.B.E.;

Sqd. Ldr. C. H. Blyth, R.A.F.V.R.; H. L. Gaunt; Sqd. Ldr. H. F. King, R.A.F.V.R.; and Mrs. Joan Bradbrooke. All contributions should be addressed to the Inter-Services Journal on Aircraft Recognition, Ministry of Aircraft Production, Room 202G, 2, Hyde Park Street, London, W.2. Telephone Number: Ambassador 1290. Ext. 3 and 4. Articles submitted for publication should not exceed about 1,000 words in length.

2404/Wt. 8199/Dmd. R7108/Gp. 34-224. 168M. 12/44. Printed under the authority of H.M. Stationery Office by Samson Clark & Co., Ltd., Mortimer Street, London, W.1

He Who Sees First

"Probably the biggest thing to a fighter pilot is being able to see things — not only to see them, but to interpret them. When he sees fighters too far away to recognize, he should have a fairly good idea whether they are friendly or not by the way they act — by the way they circle a bomber formation or by the way they act when near other fighters that are known to be friendly. This is something that comes pretty much with experience, but a thing that can be practised is just looking and recognizing what you see."

CAPTAIN D.W. BEESON,
334TH FIGHTER
SQUADRON



HE WHO SEES FI

Systematic
SCANNING
is essential

X00-827-
R.T.P.

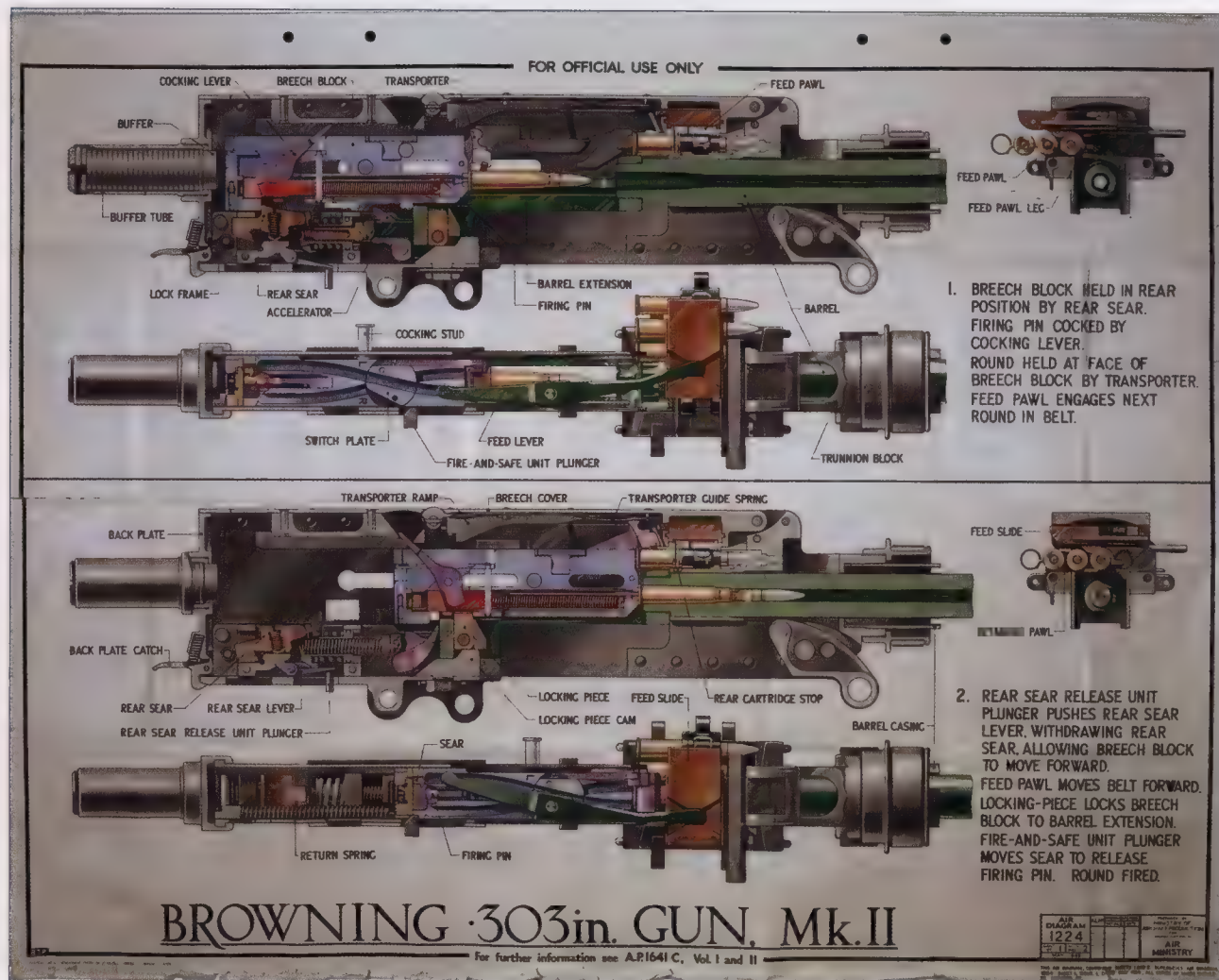
VISION TRAINING
N9 51-1313 HS&S



(RESTRICTED) FOR OFFICIAL USE ONLY

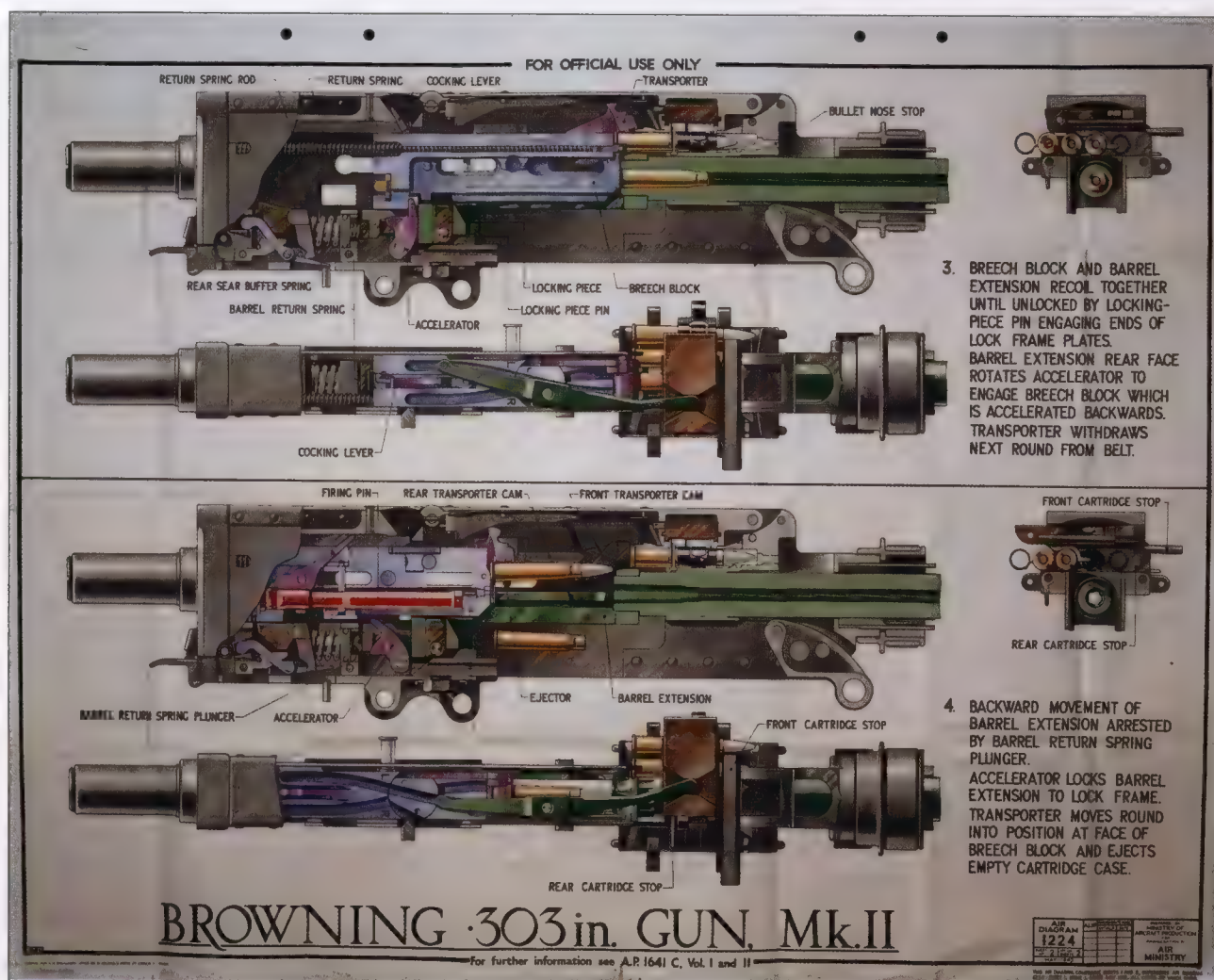
RST LIVES LONGEST

FOR AIRCREWS A.D.2824 SHEET 4



Browning .303 Machine Gun

The Browning .303, Mark II, was the gun fitted to most of the turrets used by the Royal Air Force. Accepted by the Air Staff in the mid-1930s, the Colt-Browning machine gun became the main weapon for all British military aircraft. The Browning was a recoil-operated belt-fed weapon with a cyclic rate of 1,100 to 1,200 rounds per minute. These colorful drawings show the inner workings of the Browning .303 Mk II machine gun.



RESTRICTED
(For official use only)

STERN VIEW

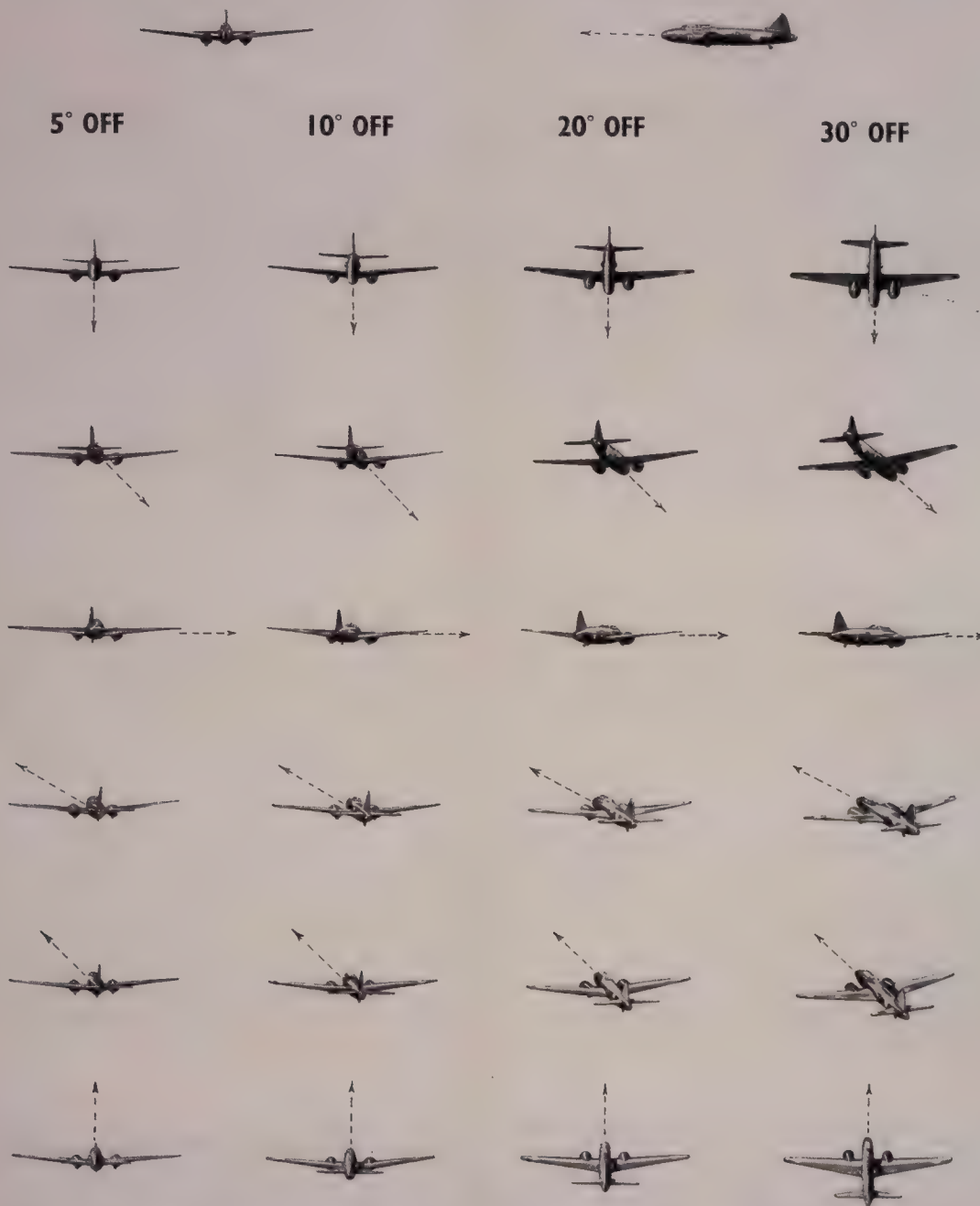
BEAM VIEW

5° OFF

10° OFF

20° OFF

30° OFF



FIGURES ABOVE SHOW VARIOUS ASPECTS OF JAPANESE BOMBER 'BETTY' (Navy 1, Mitsubishi) AT ANGLES OFF 5°, 10°, 20°, AND 30°. IN EACH VIEW THE ARROW SHOWS THE LINE OF FLIGHT—THIS MUST PASS THROUGH THE BEAD OF YOUR SIGHT.

(Note.—The line of flight has been estimated from the limited data at present available. If subsequent information proves that the line is materially inaccurate, a revised diagram will be issued.)

FIXED GUN SIGHTING—

ASPECTS OF 'BETTY'

AIR
DIAGRAM
2343 V
AIR
MINISTRY

Printed for H.M. Stationery Office by J. Hewitt & Son Ltd., Nottingham 51-4582



Where Would You Aim?

"If possible I would avoid deflection shots. The average pilot has a hard time with a lot of deflection. Of course, there are often lucky hits that destroy the Jerry, but there is nothing so effective as a good astern shot."

1ST LIEUTENANT JESSE W. GONNAM, 352ND FIGHTER SQUADRON

"If we, and I speak of the Air Forces as a whole, could only shoot perfectly, we would double our score with no effort at all."

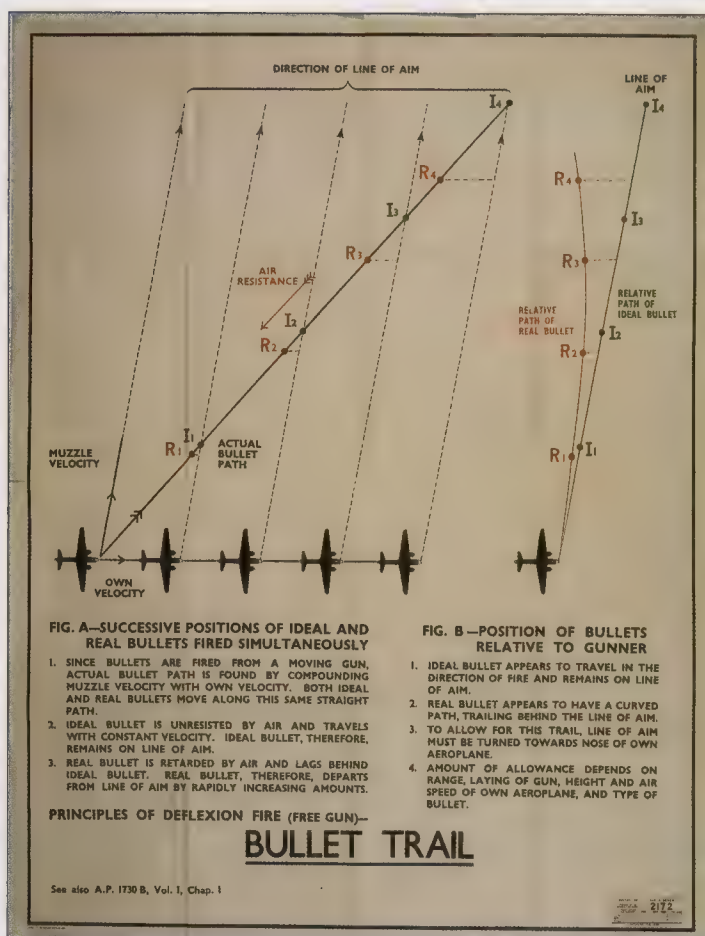
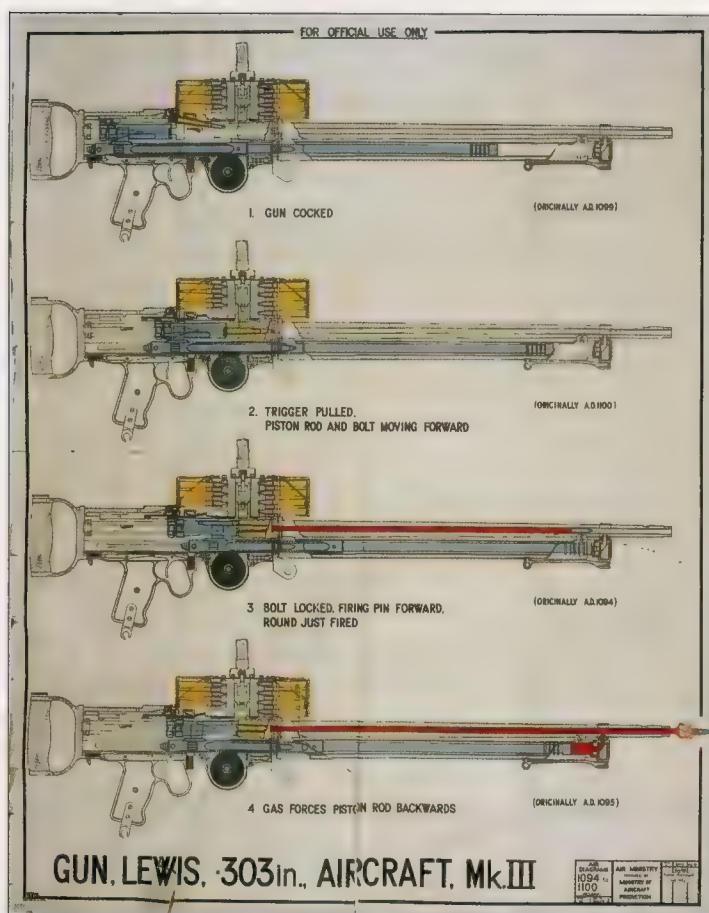
MAJOR WALKER M. MAHURIN, 56TH FIGHTER GROUP

Aspects of Betty (opposite)

World War II fighters were gun platforms. Their striking range was limited to a maximum of 1,000 yards, but in practice this figure was overly optimistic. One of the hardest shots to make in aerial combat was the deflection shot. In order to shoot at a target with high deflection, the attacker had to aim at a point in space somewhere in front of his intended victim. If his aim was true, his bullets and the intended victim would meet at the same time. Under any circumstances this was an extremely difficult shot to make and the vast majority of fighter pilots could not master the art. This chart was designed to help pilots quickly recognize the angle of deflection for a particular type of aircraft.

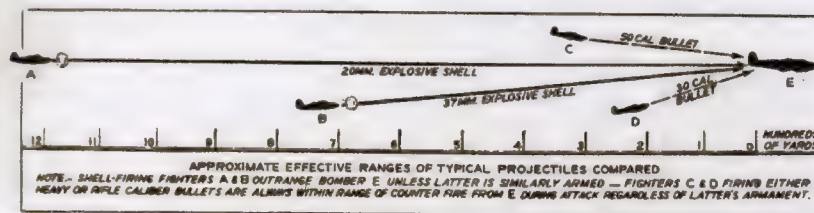
Lewis Gun

The first aircraft gun turrets of the mid-1930s were armed with the .303-inch Lewis gun. Designed by talented ordnance engineer Colonel Isaac Lewis, the Lewis gun was a gas-operated automatic weapon fed by a drum-shaped magazine. It was air cooled, lightweight and had a self-contained feed system that worked when inverted, making it an ideal aircraft gun.



Bullet Trail

Hitting a fast-moving aircraft from another fast-moving aircraft is an extremely difficult task. Gunners had to allow for their own forward speed, plus deflection — the distance the target covered after the bullet left the barrel. The gunner also had to estimate the range to allow for bullet drop. In 1944 a new sight was introduced that greatly improved the gunner's aim. The new Mk II gyro sight gave the pilot/gunner a point of aim allowing for range, bullet drop, and, most important, deflection.

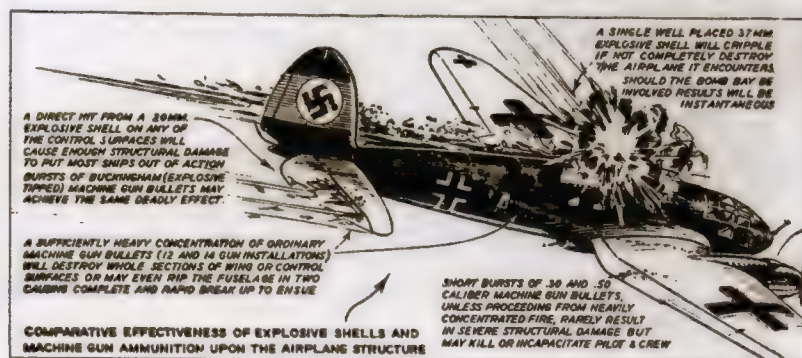


fully risen, resulting in only a partial engagement of the bents, then as the rear seat is carried forward in this low position, a projection towards the rear strikes an inclined ramp forcing the bents into full engagement.

ADJUSTMENTS

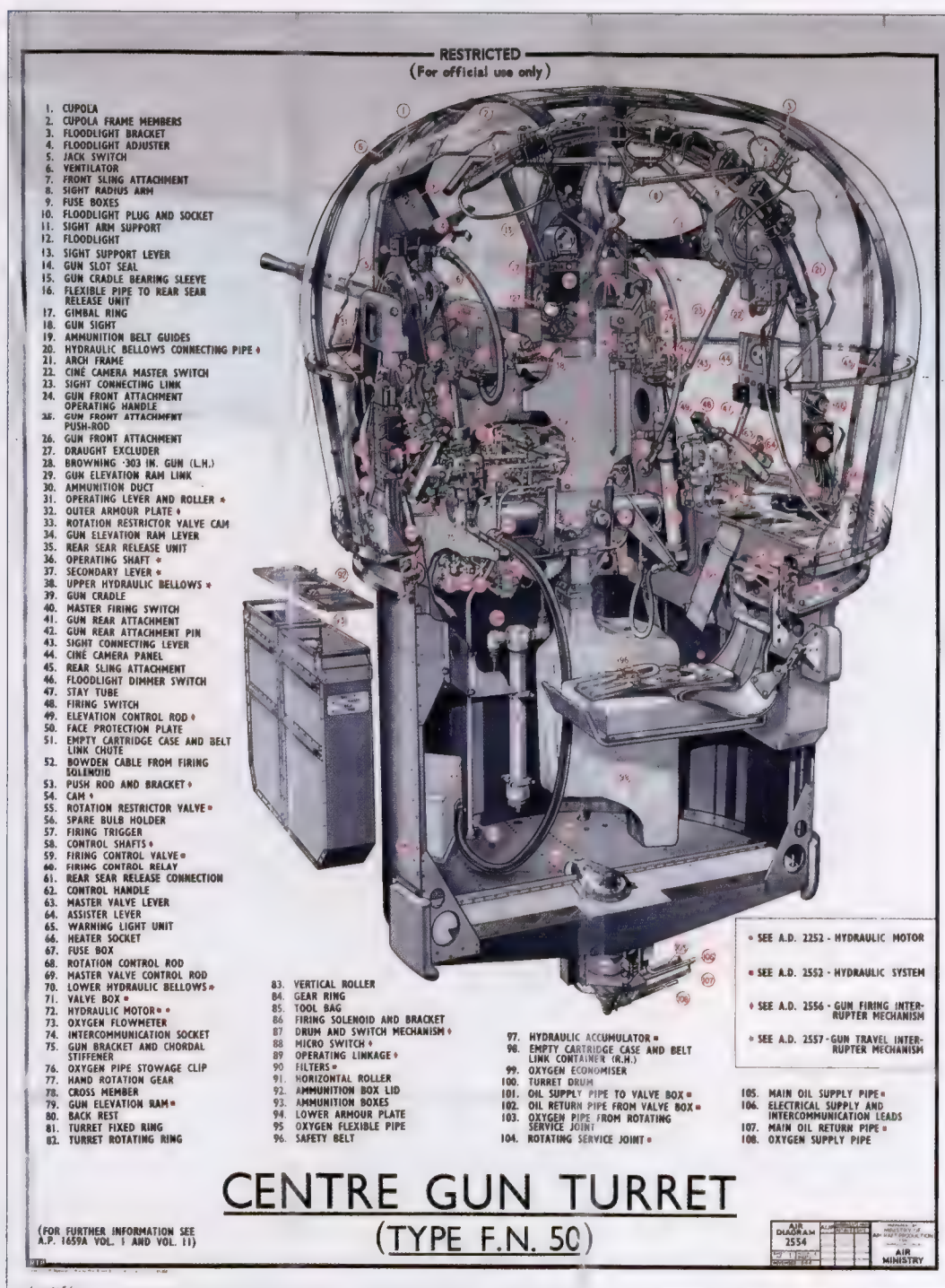
Breeching up of the Barrel

1. "Breeching up" is the term applied to the correct positioning of the breech end of the barrel in relation to the front of the breech block when the breech locking piece is fully engaged in the locking recess.
2. As the efficiency of the gun depends to a great extent on the accuracy with which this adjustment is carried out, it is essential that great care is exercised.
3. When breeching up, ensure that no dummy cartridge or empty case is in the chamber.
4. Assuming that the gun is completely assembled, the following sequence of operations is to be complied with :-
 - (a) Raise the locking spring and support it on the side of the barrel extension to prevent it engaging with the notches when screwing up the barrel.
 - (b) Start the barrel threads into the barrel extension and stop before the barrel is right home.



Armament: Service Aircrew Manual

These two drawings in the armament section of the *Canadian Service Aircrew Manual* compare the effectiveness of machine gun over cannon shells.



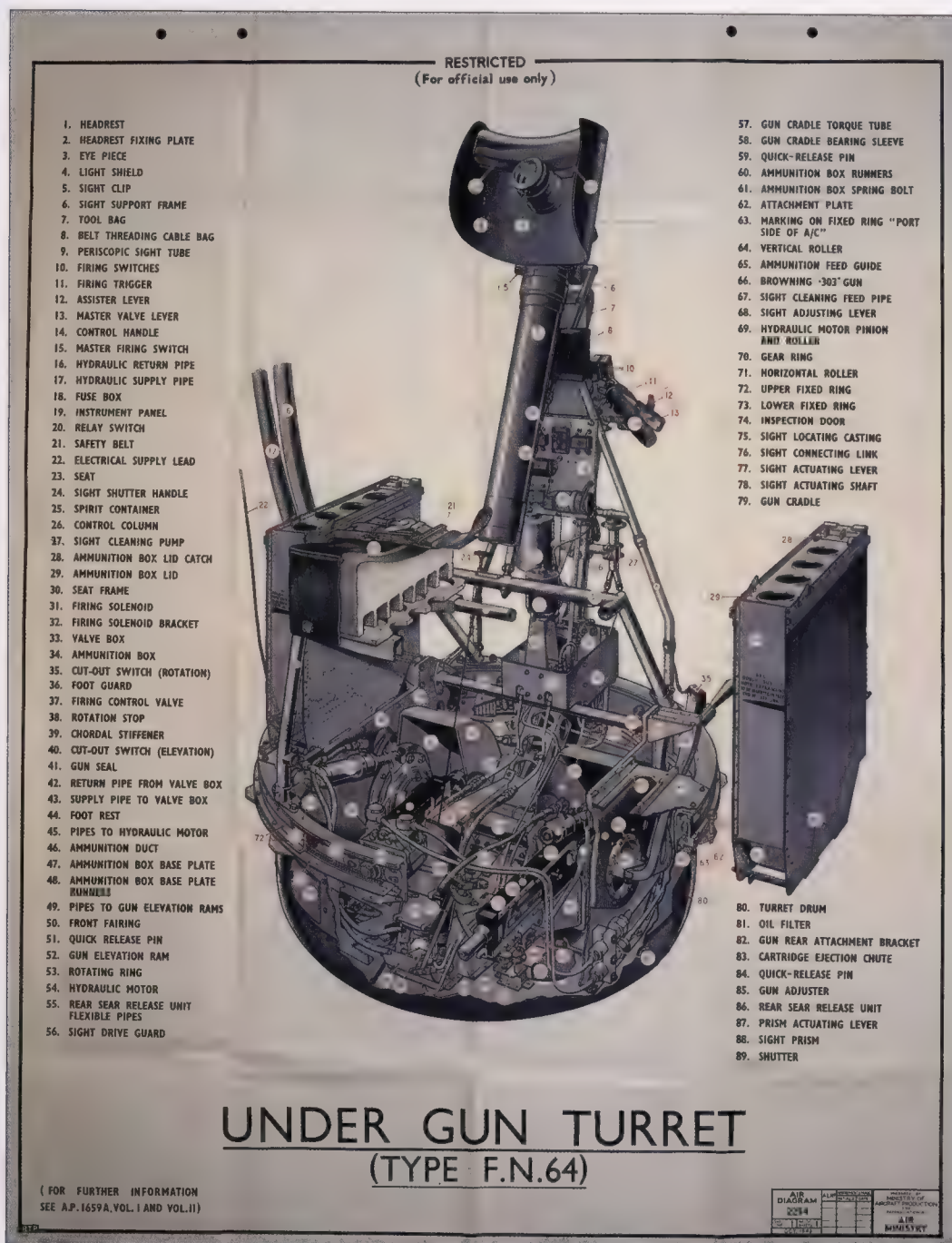
Centre Gun Turret

The FN 50 upper turret equipped both the famous Lancaster bomber and the Short Stirling. The turret was described as roomy and comfortable with an excellent field of view. The controls were well coordinated and many Luftwaffe fighters were shot down by alert Lancaster and Stirling mid-upper gunners.



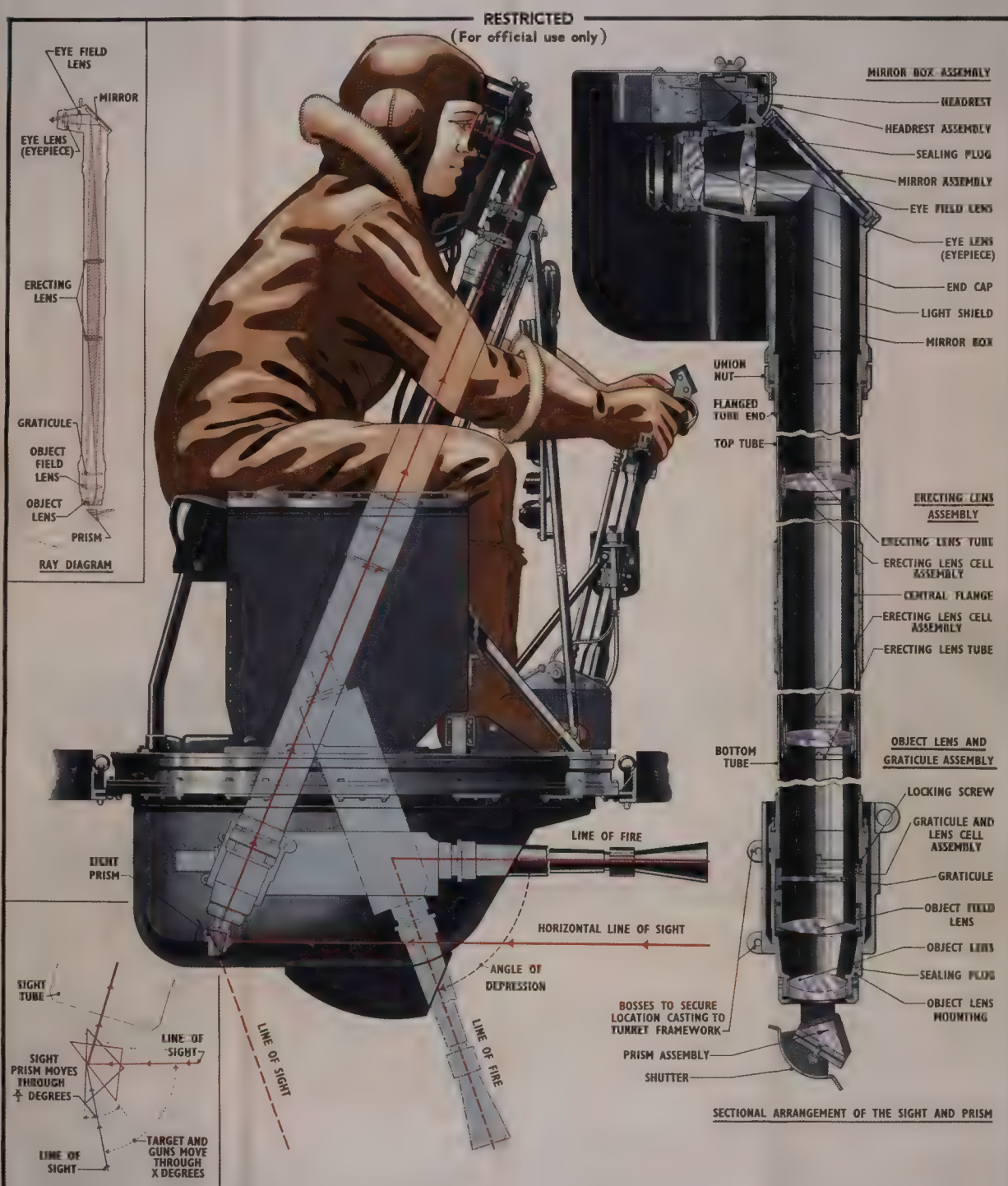
Tail Gun Turret

Introduced in late 1944, the FN 120 was a slightly modified version of the FN 20 turret, which incorporated new parts and was slightly lighter by 40 pounds. The FN 20 and FN 120 were the standard tail defense of the Avro Lancaster.



Under Gun Turret

The Nash and Thompson Type FN 64 did not see widespread use in RAF Bomber Command. Originally fitted to the first production Lancasters, it was soon discontinued. The old problem of aiming through the periscope sight proved too difficult to overcome and the turret was cancelled. It was reintroduced when daylight operations resumed in June 1944. Only four Polish Lancaster Squadrons in No. 5 Group were fitted with the FN 64 in place of the H2S radar scanner. The turret had a 180-degree traverse and offered little drag. The gunner sat in a rearward-facing seat and used a periscope sight to aim the twin Brownings.



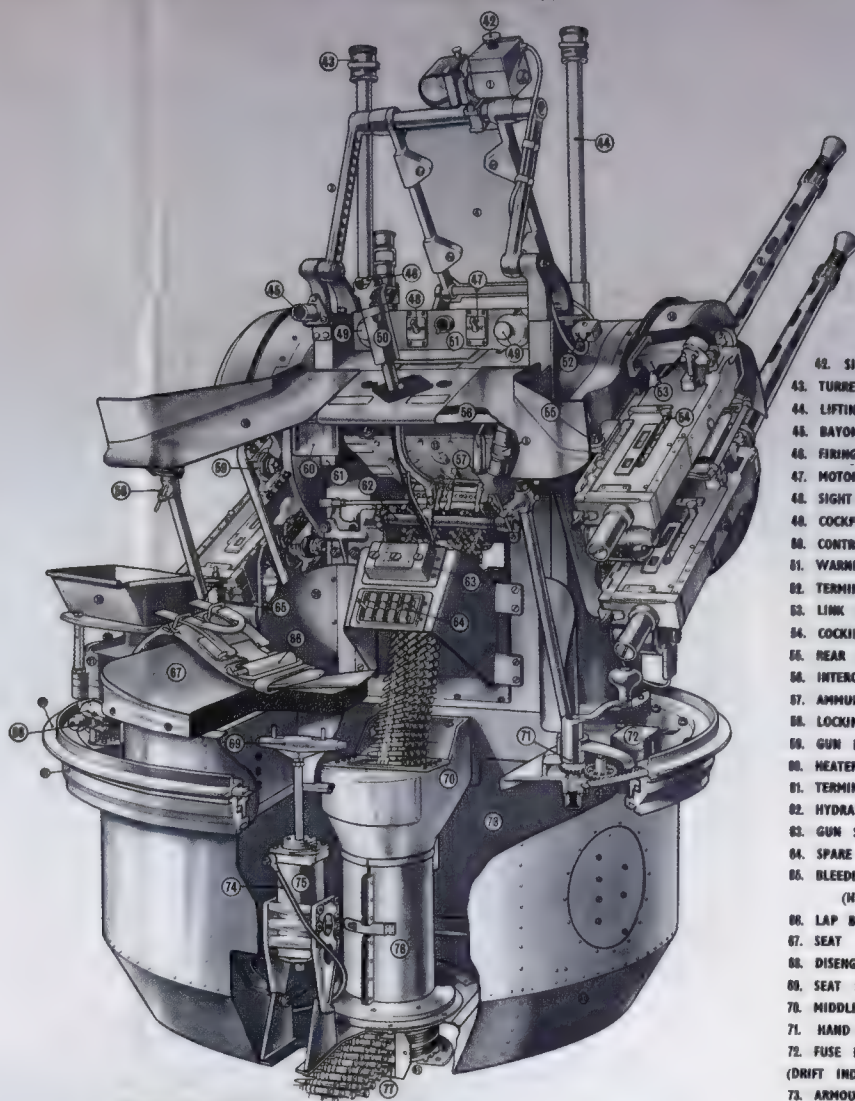
PERISCOPIC GUN SIGHT (TYPE B. MK. II)

(FOR FURTHER INFORMATION
SEE A.P. 1659A, VOL I AND VOL II)

UNDER GUN TURRET (TYPE F.N.64)

AIR DIAGRAM 2296	AMENDMENTS AND REPLACES DATE	PREPARED BY MINISTRY OF HEALTH PRODUCTION TOP PRODUCTION BY

RESTRICTED
(For official use only)



- 62. SIGHT DIMMER SWITCH
- 43. TURRET LIFTING ATTACHMENT
- 44. LIFTING TUBE
- 45. BAYONET SOCKET (OXYGEN)
- 46. FIRING BUTTON
- 47. MOTOR MAIN SWITCH
- 48. SIGHT SWITCH
- 49. COCKPIT DIMMER SWITCHES
- 50. CONTROL COLUMN
- 51. WARNING LAMP
- 52. TERMINAL BLOCK (SIGHT)
- 53. LINK CHUTE
- 54. COCKING PIN
- 55. REAR MOUNTING BOLT
- 56. INTERCOMMUNICATION SOCKET
- 57. AMMUNITION CATCHES
- 58. LOCKING PLUNGER (ARM REST)
- 59. GUN RECOIL MOUNTING (REAR)
- 60. HEATER SOCKET STOWAGE
- 61. TERMINAL BLOCK (HEATER SOCKET)
- 62. HYDRAULIC GENERATOR CONTROLS
- 63. GUN SOLENOID FUSES
- 64. SPARE FUSES
- 65. BLEEDER VALVE (HYDRAULIC MOTOR)
- 66. LAP BELT
- 67. SEAT
- 68. DISENGAGING GEAR
- 69. SEAT PIVOT
- 70. MIDDLE ROLLER UNIT
- 71. HAND ROTATION MECHANISM
- 72. FUSE BOX (DRIFT INDICATOR FLOODLIGHTS)
- 73. ARMOUR PLATE
- 74. FLEXIBLE HYDRAULIC PIPE
- 75. SEAT ELEVATION RAM
- 76. HINGED COVER
- 77. BOTTOM ROLLER UNIT

NUMERALS IN SMALL CIRCLES INDICATE COMPONENTS LISTED ON SHEET NO 1

TAIL GUN TURRET

B.P., Type E, Mk. I and II

AIR
DIAGRAM
2196
MINISTRY OF
AIRCRAFT PRODUCTION
AIR
MINISTRY

Tail Gun Turret

The Boulton Paul Type E tail turret was one of the most successful turrets every produced. Over 8,000 Type E turrets were built and equipped both the Halifax and British version of the B-24 Liberator.

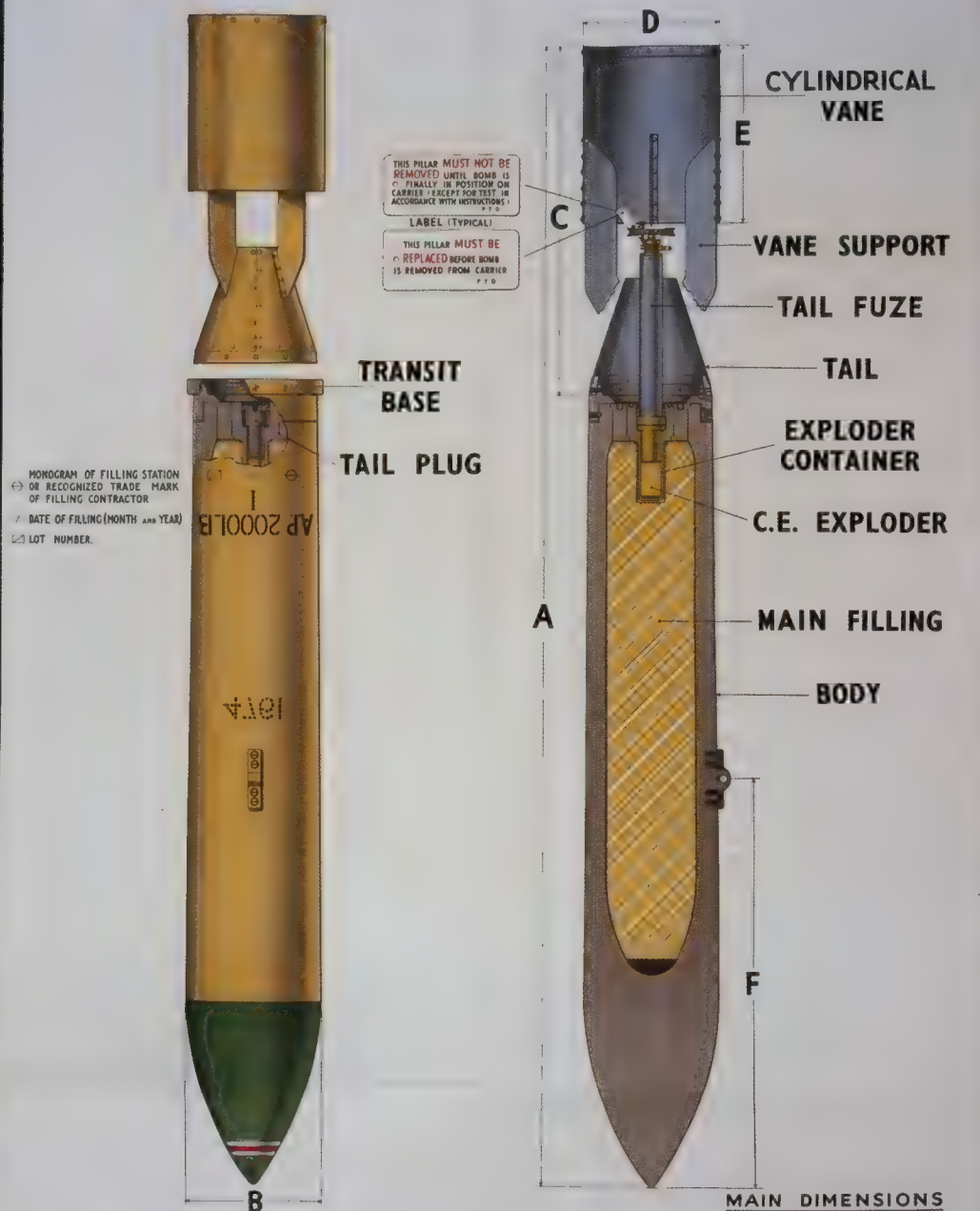
Centre Gun Turret Defiant I (left)

The Boulton Paul Mk IID turret proved to be an efficient design. Its low profile caused minimum drag. Each gun was supplied with 600 rounds of ammunition.



CENTRE GUN TURRET DEFIANT I

(2 SHEETS) SHEET 1



BOMB, H.E., AIRCRAFT, A.P., 2,000 LB., Mk. I

AIR MINISTRY,
PREPARED BY
MINISTRY OF AIRCRAFT
PRODUCTION

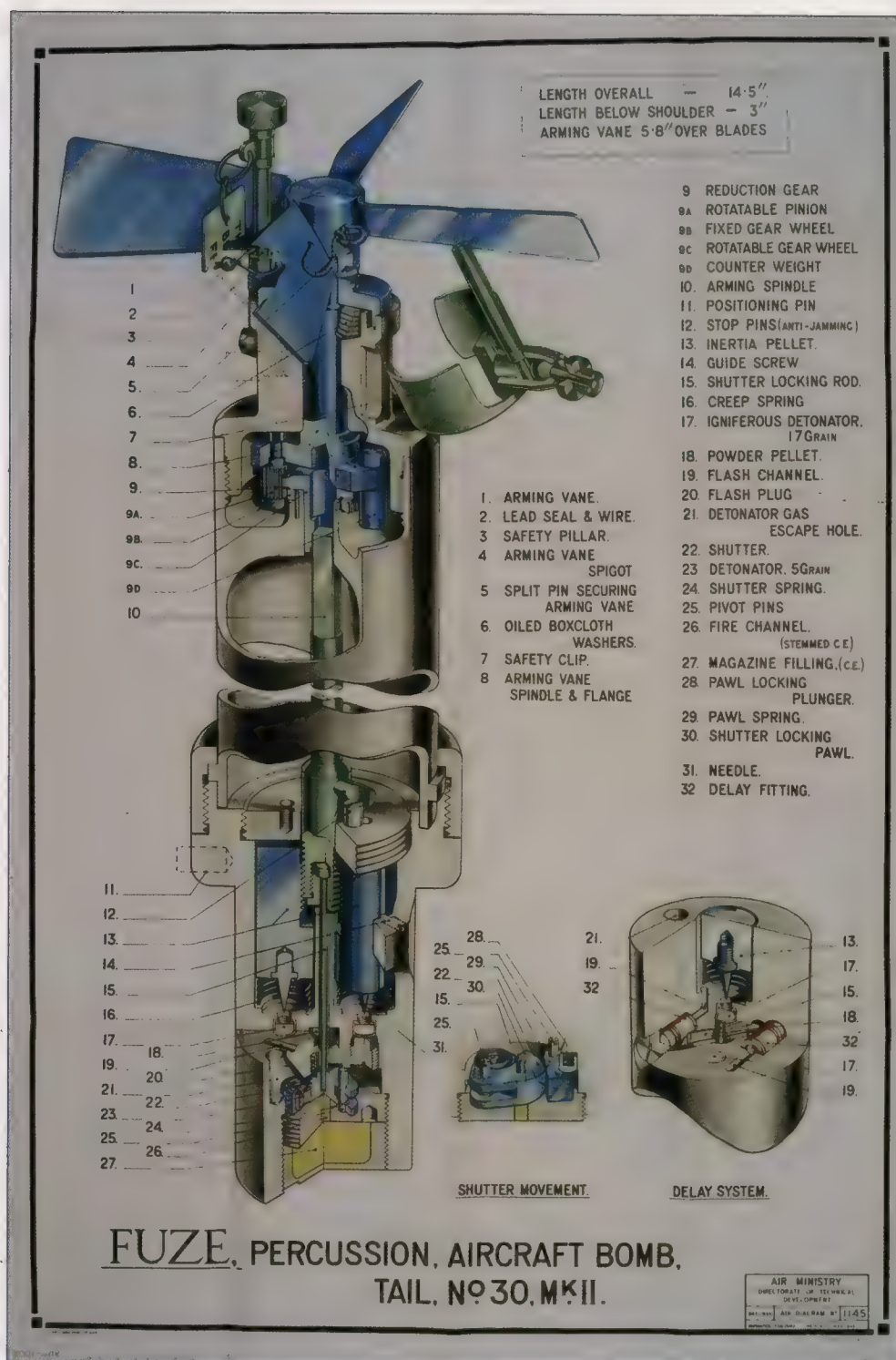
SEP 1941 AIR DIAGRAM NO 2109

ISSUE NO. 1

DATE 30-9-41

2,000-Pound Bomb

This air diagram clearly shows a high explosive armor-piercing 2,000-pound bomb. Most of the weight of this type of bomb is taken up by the thick outer casing. The armor-piercing bomb was designed to defeat armored naval vessels, hence the solid-steel nose and low explosive-filling-to-weight ratio.



Bomb Fuze

The standard bomb fuze had to do two things extremely well. The first was to keep the bomb from exploding while in flight and the other was to cause the bomb to explode when it hit the target. The bombs on board a bomber had three safety devices to insure against an accidental explosion: (1) the first was a cotter key that had to be removed by hand from the fuze mechanism of each bomb just before the bomb run began; (2) as the bombs were released, an arming wire was pulled out of the fuze assembly; (3) with the arming wire removed, the impellor or arming vane would spin off due to the action of the wind as the bomb fell. At this point the bomb was live and ready to explode.

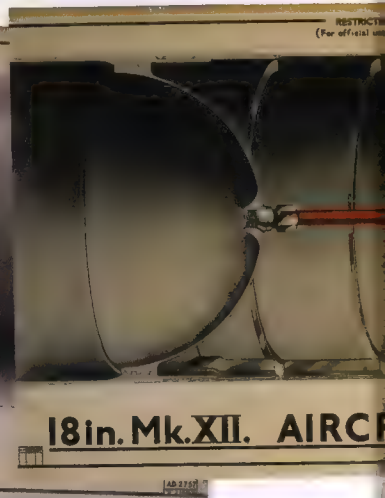
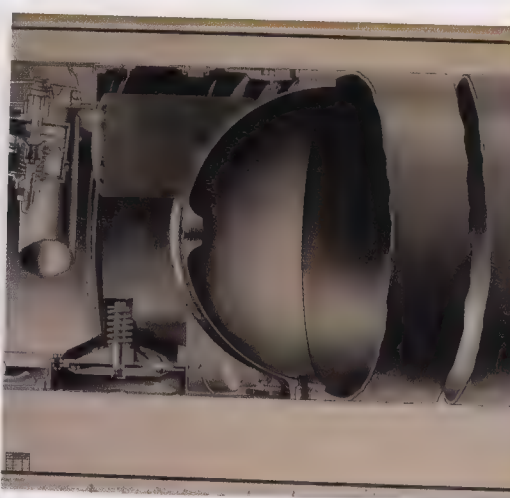
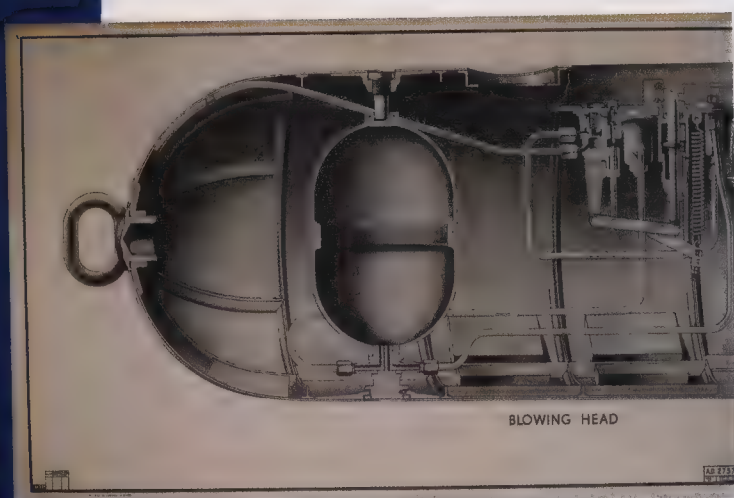
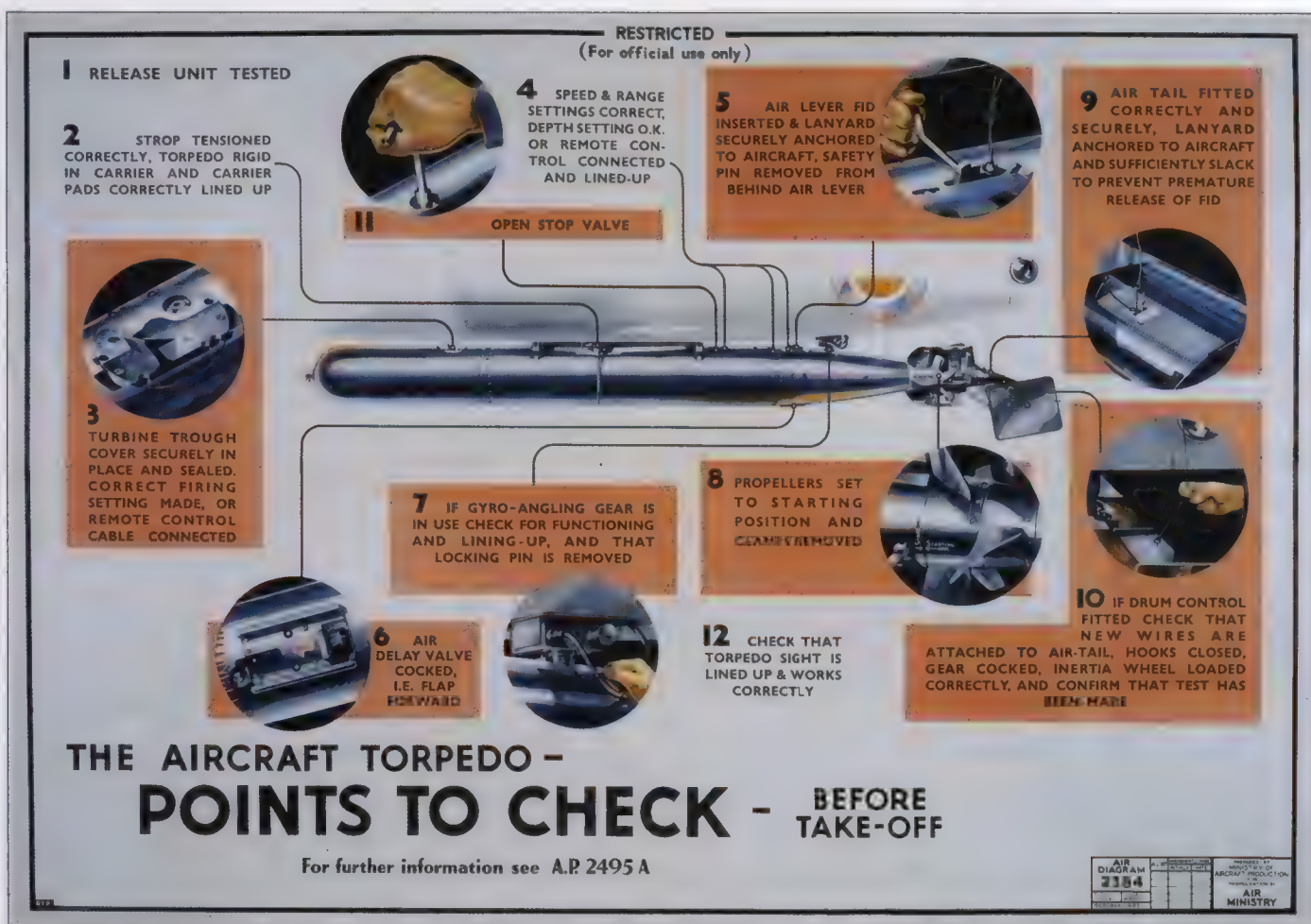


FOR OFFICIAL USE ONLY

Depth Charge

During the interwar period, aircraft design and construction improved at an amazing rate, but anti-submarine weaponry was still of World War I vintage. The first depth charge used by Coastal Command was the 450-pound Mark VII. It was far too bulky to be carried by any Coastal Command aircraft of the time other than the large flying boats. The lighter, more compact 250-pound Mark VIII was introduced in the spring of 1941, but its Amatol filling had only 30 to 50 percent of the explosive force of the Torpex-filled Mk XI that would succeed it in 1942. These depth charges were fitted with a pressure-sensitive detonator that was set at 50 feet — too deep to destroy submarines close to the surface. In 1942 the new Star "pistol" detonator was introduced, capable of detonating in 15 feet of water. Because of these limitations, the early anti-submarine campaign was very similar to the anti-submarine campaign of the World War I. By 1941 Coastal Command made 245 attacks against submarines but had only three sinkings to report.





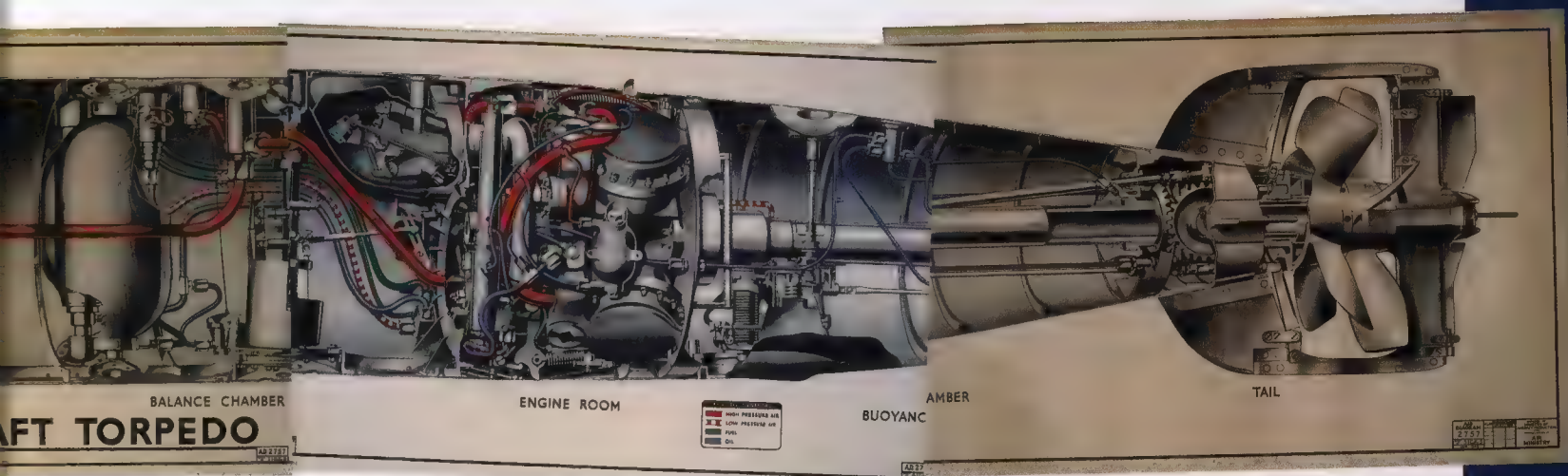


Aircraft Torpedo — Points to Check (opposite)

Torpedoes were extremely sophisticated and sensitive weapons. Not only did they have to sustain the rough handling on aircraft carrier decks, but they had to withstand the elements while hung from an attacking torpedo bomber. Many things could go wrong and many did — during the war the British dropped 609 aircraft torpedoes. Of that number, only 167 were certain hits, and 37 probable, for a 33.5 percent probable/certain rate.

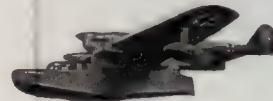
Mk XII Aircraft Torpedo (below)

This five-piece air diagram illustration is in fact a life-size depiction of the Mk XII torpedo. The Mk XII was the standard airborne torpedo for the both the RAF and Fleet Air Arm for the first half of the war. It weighed 1,548 pounds (702 kg) with a warhead of 388 pounds (176 kg) of TNT. Larger warheads could be fitted but they were limited to shore-based aircraft.



GERMAN AIRCRAFT

SHEET 4



BLOHM & VOESSLER Ha 138 (3-JUMO 205)
 FUNCTION: RECONNAISSANCE
 SPAN: 86' 7" MAXIMUM SPEED: 190 m.p.h.
 LENGTH: 65' 4" CRUISING " : 170 m.p.h.



BLOHM & VOESSLER Ha 139 (4-JUMO 205)
 FUNCTION: COASTAL-RECONNAISSANCE
 SPAN: 80' 7" MAXIMUM SPEED: 215 m.p.h.
 LENGTH: 64' CRUISING " : 190 m.p.h.



BLOHM & VOESSLER Ha 140 (2-B.M.W. 132)
 FUNCTION: TORPEDO-RECONNAISSANCE
 SPAN: 69' MAXIMUM SPEED: 200 m.p.h.
 LENGTH: 57' 9" CRUISING " : 180 m.p.h.



DORNIER Do 18 (2-JUMO 205 or B.M.W. 132)
 FUNCTION: RECONNAISSANCE
 SPAN: 77' 8" MAXIMUM SPEED: 155 m.p.h.
 LENGTH: 63' 2" CRUISING " : 135 m.p.h.



DORNIER Do 24 (3-B.M.W. 132)
 FUNCTION: RECONNAISSANCE
 SPAN: 86' 6" MAXIMUM SPEED: 210 m.p.h.
 LENGTH: 72' CRUISING " : 170 m.p.h.



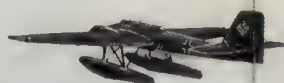
DORNIER Do 26 (4-JUMO 205)
 FUNCTION: RECONNAISSANCE
 SPAN: 98' 6" MAXIMUM SPEED: 210 m.p.h.
 LENGTH: 80' 6" CRUISING " : 185 m.p.h.



HEINKEL He 59 (2-B.M.W.)
 FUNCTION: GENERAL PURPOSE
 SPAN: 77' 6" MAXIMUM SPEED: 135 m.p.h.
 LENGTH: 56' 6" CRUISING " : 120 m.p.h.



HEINKEL He 114 (BRAMO 323)
 FUNCTION: COASTAL-RECONNAISSANCE
 SPAN: 44' 7" MAXIMUM SPEED: 210 m.p.h.
 LENGTH: 39' CRUISING " : 185 m.p.h.



HEINKEL He 115 (2 B.M.W. 132)
 FUNCTION: TORPEDO-RECONNAISSANCE
 SPAN: 73' MAXIMUM SPEED: 220 m.p.h.
 LENGTH: 56' 8" CRUISING " : 185 m.p.h.

OFFICIAL USE ONLY
 AIR DIAGRAM 1339 4-41

17297 V1: 9021 71500 4-41 Gp 961 FOSH & CROSS LTD



Italian Aircraft — Multi-engined German Aircraft — Float Planes

A pilot's ability to recognize and identify the enemy quickly often meant the difference between victory and defeat. Anti-aircraft crews also had to be proficient in aircraft recognition. Thousands of aircraft recognition books and posters like these were produced during the war to aid in this process. Sadly, many aircraft were shot down on both sides by over-eager anti-aircraft gunners and pilots unable to recognize friend from foe.

Back from X Country

Crew fatigue could be just as deadly as flak and enemy fighters. After flying eight hours or more over enemy territory it was natural for crews to relax once they reached friendly airspace. Fatigue mixed with relief could spell disaster. Crews were constantly reminded to be just as vigilant at the end of a raid as they were at the beginning.

BACK FROM X COUNTRY

Remember that accidents occur more frequently to tired men.
And that a turning prop is just as effective as Jerry Flak.

Don't let your crew get out until the props have stopped!

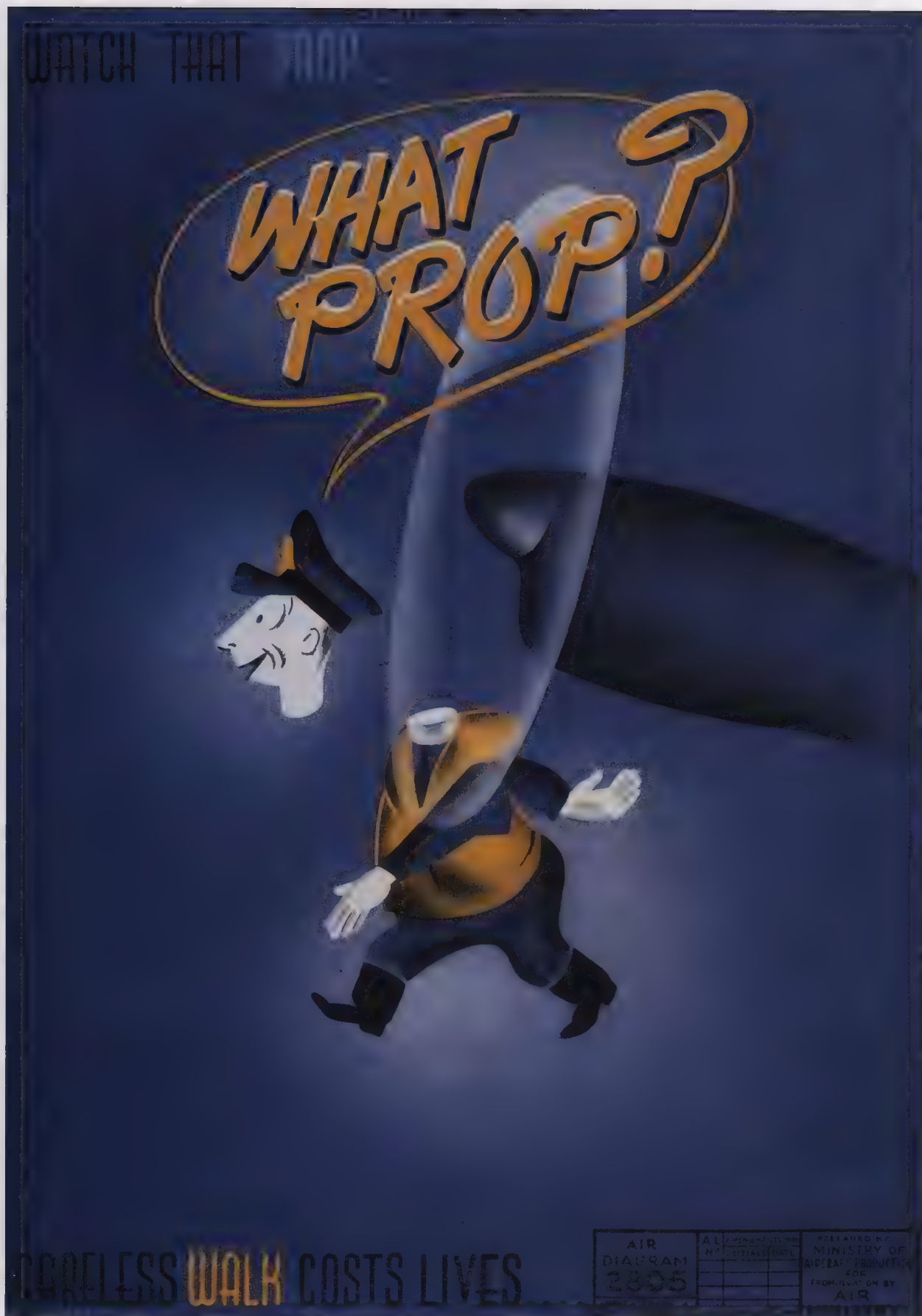


RTP



GREAT BRITAIN

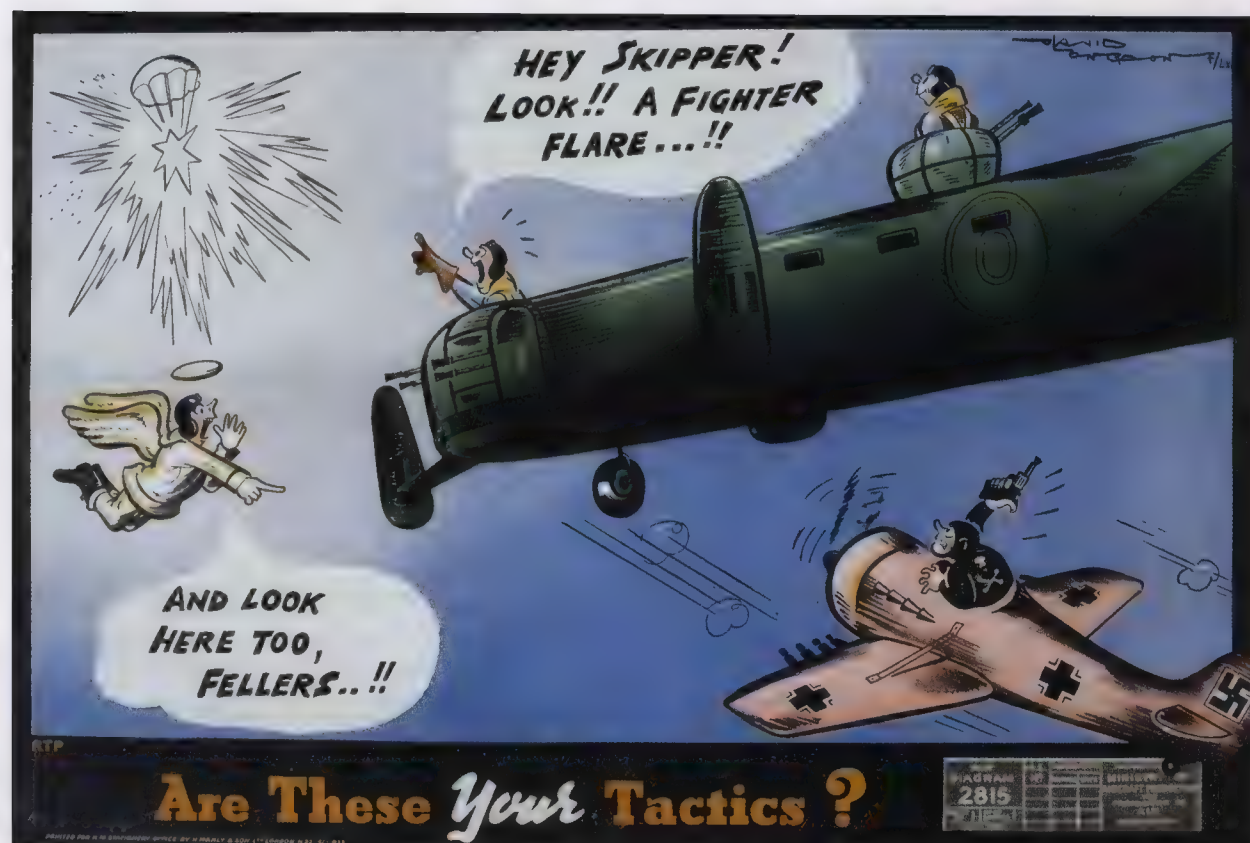
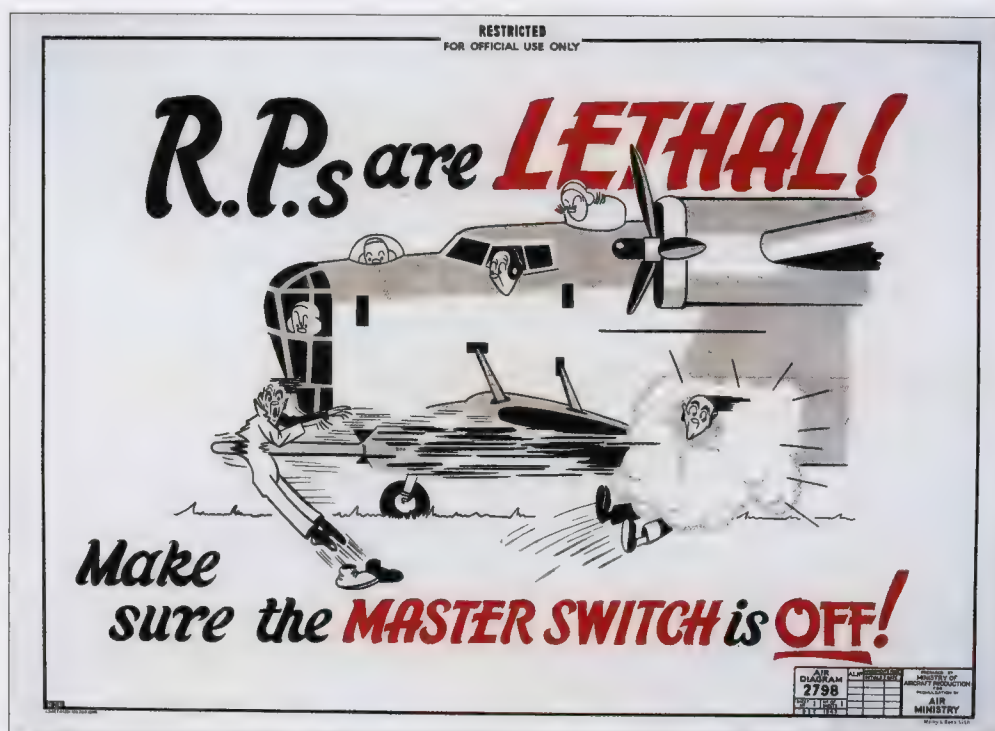






Flight Safety Posters

Flight safety was a serious matter, but in order to reinforce the message, humor and cartoon images were used throughout the war.





Clear your Engines! Once is Too Often

Air safety was always a major concern during the war. The RAF listed 8,195 killed in flying and ground accidents alone. While these two posters use humor to drive the point home, the grim fact remained that flight operations, even away from combat, was always a dangerous undertaking.





DON'T GIVE the REAR GUNNER a "SITTER"

Don't disengage in a haphazard manner. Remember this is the moment when you are most vulnerable to fire from the enemy's rear guns.

AMC DIAGRAM 1261
FOR OFFICIAL USE ONLY



CLOUDS CAN HELP

Make yourself perfect in instrument flying and keep in practice. You can then withdraw into cloud when attacked by superior forces and evade them in safety.

AMC DIAGRAM 1261
FOR OFFICIAL USE ONLY

Clouds Can Help

"If there is cloud handy, use it, but change your course once inside."

LIEUTENANT COLONEL HARRY J. DAYHUFF, 78TH FIGHTER GROUP

"When popping out of a cloud, always do a turn and look back. You may have jumped out directly in front of a gun barrel."

COLONEL HUBERT ZEMKE, COMMANDING OFFICER, 56TH FIGHTER GROUP

Don't Give the Rear Gunner a Sitter

Defensive fire from bombers was limited, but in some cases, when all the elements came together, a rear gunner could score a lethal blow. Liquid-cooled engines like the Merlin were extremely vulnerable to defensive fire. A single hit in the glycol tank (located at the front of the engine) or oil tank (located under the engine) would cause the engine to quickly overheat and catch fire. This Spitfire is shown exposing the vulnerable underside of his aircraft.



Temper Dash with Discretion

German bombers were lightly armed with handheld rifle-caliber machine guns. When flying in large formations with no fighter escort, their only effective method of defense was close formation flying. This provided a degree of mutual fire support, and over-eager fighter pilots attacking on their own would be met with defensive fire from more than one aircraft.

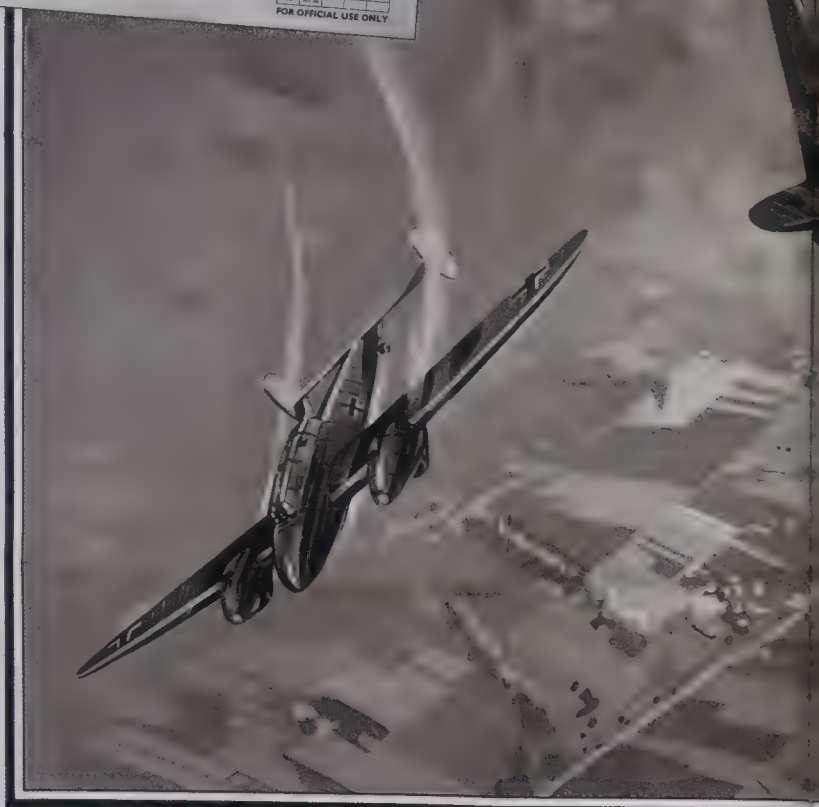
Beware of the Hun in the Sun

"The sun is the most effective offensive weapon and the Hun loves to use it. Whenever possible I always try to make all turns into the sun and try never to fly with it at my back."

LIEUTENANT COLONEL JOHN C. MEYER,
COMMANDING OFFICER, 352ND FIGHTER GROUP

"I attack out of the sun, coming up slightly underneath, with my wingman in trail and slightly to one side, watching our tails. I attempt to close as rapidly as possible to about 600-800 yards, then I chop throttle and close slowly — I find this prevents overshooting."

MAJOR DON BODENHAMER JR, 78TH FIGHTER GROUP



BEWARE of the HUN in the

PRINTED FOR H.M. STATIONERY OFFICE BY FLEMINGS, LEICESTER. 51-3166



e SUN

In a surprise attack the enemy may "come out of the sun" where it is difficult to see him. Remember to look for this especially when about to engage another aircraft that may prove to be a decoy.

PLAT NO	AIR DIAGRAM 1297			
ROUTE NO	1			
DATE	MAY 196			

FOR OFFICIAL USE ONLY

Safety Height for Bombing

When bombs are dropped they are traveling at the same speed as the aircraft. If the aircraft continues on the same line as the bombs dropped and is too low over the target when they explode the results could be disastrous.

On September 5, 1939, just two days after the outbreak of the war, a Coastal Command Anson released a couple of 100-pound bombs on a surfaced submarine. The bombs were dropped at low level and entered the water's surface at a shallow angle. This caused the bombs to skip back into the air like a couple of flat stones. The impact had started their time fuses, and after a few seconds both bombs exploded in the air beneath the Anson. The aircraft was severely damaged and was forced to ditch. Ironically, the boat that was attacked was in fact the Royal Navy submarine HMS *Seahorse*.



SAFETY HEIGHT FOR BOMBING



GREAT BRITAIN



Drawing by FLIGHT

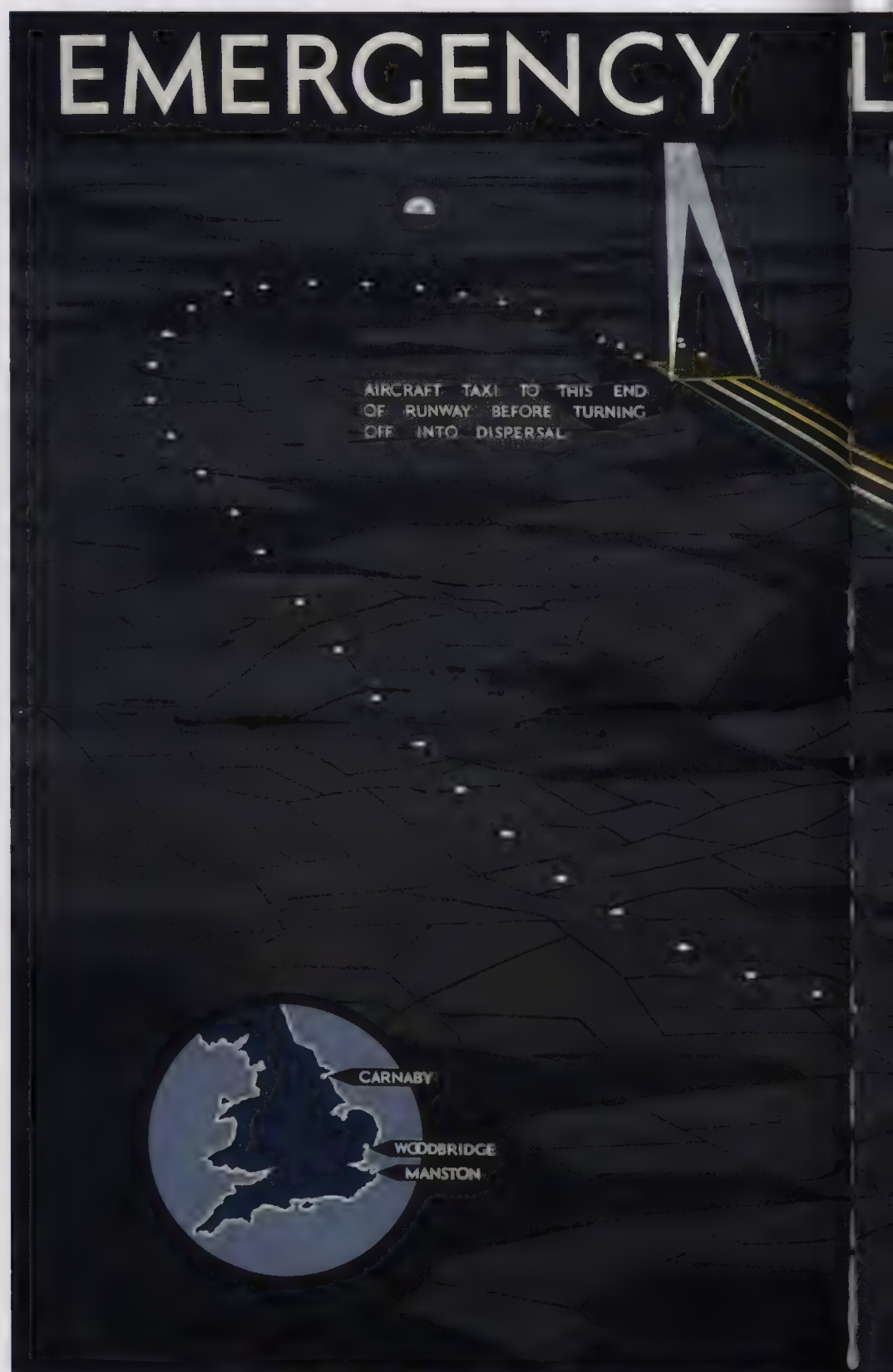
Do not let enthusiasm or excitement affect your judgment. Remember the safety of your crew. When using instantaneous or short delay fuses, do not come below the safe height for the bombs you are using.

RAY, RD		AIR DIAGRAM 1293			
ISSUE NO	1				
DATE	RAY RD				

FOR OFFICIAL USE ONLY

Emergency Landing Service

As RAF Bomber Command grew in strength and became capable of sending hundreds of bombers to targets in Germany, there was also an increase in the number that returned with battle damage. It was quickly realized that emergency airfields were needed on the east coast of England to help these stricken aircraft. Between 1942 and 1944 three runways were constructed. Much wider than normal runways, these emergency strips were divided into three lanes divided by lights. The runways ran from east to west, making it easy for pilots to line up on the runway. If an aircraft crash-landed there would still be two lanes open. Bulldozers were on hand to push any damaged aircraft off the airfield.



LANDING SERVICE

GREAT BRITAIN

AIRCRAFT IN NEED OF IMMEDIATE
ASSISTANCE COME STRAIGHT IN
ON GREEN FLARE PATH

SODIUM LEAD IN LIGHTS
(WOODBIDGE ONLY)

RESTRICTED
AIR MINISTRY
AIR DIAGRAM 1391
FEBRUARY 1945

SEARCHLIGHT ASSISTANCE TO LOST AIRCRAFT

- 1 Sandra or Canopy Lights
- 2 Searchlights homing to Sandra or Canopy Lights
- 3 Searchlight fence round a balloon barrage





Searchlight Assistance

Damaged aircraft returning from a night raid over Germany faced an arduous journey home.

Prowling night-fighters and flak were a constant danger, but a damaged electrical system meant that radio navigation aids and radar were of no use in finding the way home. It was up to the navigator with his compass and sextant to guide the aircraft home (if the pilot could keep the aircraft straight and level long enough).

As they approached Britain they would be met with a number of searchlight patterns to help shepherd them home.





REMEMBER YOUR UNDERCARRIAGE

CHECK YOUR UNDERCARRIAGE OPERATION BEFORE ATTEMPTING TO LAND, ESPECIALLY

- (i) AFTER AN ENGAGEMENT
- (ii) WHEN YOUR APPROACH HAS BEEN BAULKED.





Drawing by **AEROPLANE**

MAY 196	AIR DIAGRAM 1300			
ISSUE NO	1			
DATE	MAY 196			

FOR OFFICIAL USE ONLY

THIS PILOT DIDN'T!



Printed for H.M. Stationery Office by Weybridge, Wokingham and London. 51-2-628

Remember Your Undercarriage

Fatigue and inexperience were major causes of aircraft accidents. A great deal of skill was required to fly a high-powered fighter; flying it effectively in combat required even more!

Early models of the Spitfire were equipped with a mechanical undercarriage position indicator. This was a rod that extended through the top surface of the main plane and was fitted to each undercarriage unit. When the wheels were down, the rods protruded through the top of the main planes and were painted red. Later variants of the Spitfire had both mechanical and electrical visual undercarriage indicators.

At the start of World War II, 306 Spitfires had been delivered to the RAF. Of those, 187 aircraft were in squadron service, 71 were held at maintenance units, 11 served as test machines, one was used for the writing of the Pilot's Notes, and 36 aircraft struck off charge due to flying accidents.

Do You Know?

The ability to identify enemy aircraft, tanks and ships quickly before and during an engagement was crucial. It could mean the difference between victory and never being able to fight another day. Identifying a ship on the ocean's surface was an extremely difficult task. Not only did the observer have to identify the type of ship but also its nationality and its speed and direction. Misidentification was common.

During the pursuit of the German battleship *Bismarck* the aircraft carrier HMS *Ark Royal* launched fourteen torpedo-armed Swordfish aircraft. After an hour's flight the Swordfish sighted a large ship. The aircraft broke formation and went into the attack. Only after eleven torpedoes were in the water did they realize their mistake. The ship they thought was the *Bismarck* was in fact the Royal Navy cruiser HMS *Sheffield*. No damage was inflicted.

WHAT

NATION?
TYPE?
CLASS?



What

TYPE?
HEIGHT?

INSTRUCTIONS FOR USE

1

ANSWER QUESTIONS
ORDER. WRITE
SHEET OF PA
LETTER SHOWN

SHIP RECOGNITION ETC.

DO YOU

RTP

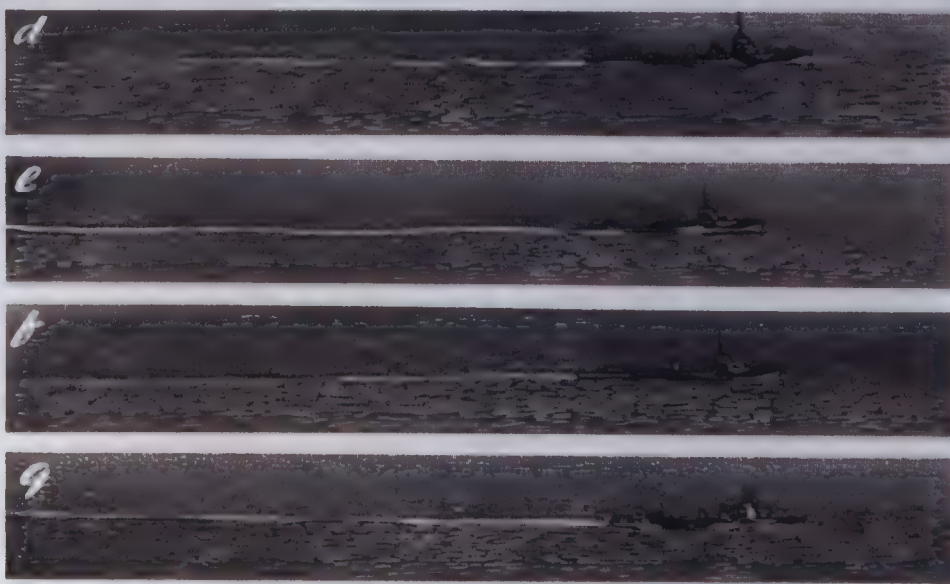
PRINTED FOR H.M. STATIONERY OFFICE BY HENRY HILDESLEY LTD., LONDON. 61-4519

X001-5171

RESTRICTED
(FOR OFFICIAL USE ONLY)



GREAT BRITAIN



What **SPEED ?**



WHAT

ANGLE ON THE BOW ? **NATION ?**
TYPE ?

IONS IN LETTER
ANSWERS ON
PER AGAINST

2

CHECK RESULTS ON SOLUTION
AND SCORE SHEET ACCOMPANY-
ING THIS DIAGRAM AND MARK
UP YOUR SCORE.

3

IF SCORE LESS THAN BOGEY
MORE PRACTICE IS REQUIRED.
WHEN RUN AS A COMPETITION
HIGHEST SCORE WINS.

KNOW ?

QUIZ SHEET No.1

AIR DIAGRAM 2690		ALN:		AMENDMENTS MADE	
		INITIALS		DATE	
SHEET BY: 		NO OF SHEETS 			
MARCH 1944					
<p>PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION FOR PROMULGATION BY AIR MINISTRY</p>					



1 Seize pick-up line with grabbit, and secure to bollard with short slip. Signal pilot "Aircraft Seized". Pilot then cuts out outer engines.



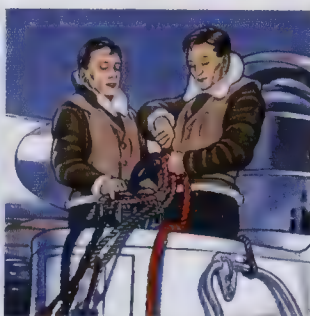
2 Seize first pendant by its securing chain with grabbit, and drop grommet over bollard.



3 Shackle first pendant to anchor chain; mouse shackle pin to shackle, cast pendant and chain overboard. Seize second pendant by its securing chain with grabbit, and secure to bollard with grommet.



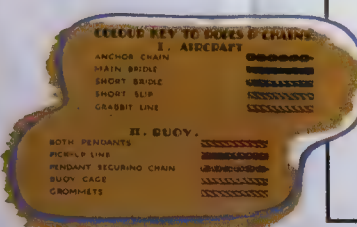
4 Open bomb aimer's door and unshackle short bridle from storage eye; pass down main bridle and shackle to short bridle. Mouse shackle pin to shackle.



5 Shackle second pendant to main bridle; mouse shackle pin to shackle; cast bridle and pendant overboard.



6 Release short slip from bollard and allow pick-up line to fall back into water. Signal pilot "Aircraft Moored".



APPROACH

The approach proper should be started 100 to 150 yards from mooring on course line and crew would keep the selected buoy on the port bow. Outer engines should be cut out and the bomb aimer kept away from landing pickup line. The bomb aimer's door should be kept open.

The turret must be retracted, and two members of the crew should be ready to take the bomb aimer's door.

Place the bomb aimer's door open.

Put out and secure ladder on port bow.

Make grabbit ready by securing the grabbit safety line to the bollard.

Reverse the bomb aimer's door through anchor chain over the bollard.

Place eye of short slip over one of the bollard horns.

Take main bridle from storage.

A bomb aimer should be ready to have compartment in case there are a right to be shackle.

MOORING

When pick-up line is within reach it should be seized with grabbit and the top end of the short slip passed through the terminal loop. The short slip is then hooked to bollard and the pick-up line is pulled in. The loop of the pick-up line should NOT be dropped over the bollard.

Signal pilot "Aircraft Seized".

Then the securing chain of one of the pendants with grabbit and hand on snuff.

Seize the eye of the pendant with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

Then the securing chain of the other pendant should be seized with grabbit and hand on snuff.

Shackle the eye of pendant to anchor chain. Mouse the shackle pin to shackle with both hands and the securing chain should be dropped overboard.

USE OF STORM PENDANT

When mooring in rough weather in addition to the above mooring procedure a storm pendant is used. This is not shown in the diagram, but is carried on a bollard.

Before placing short slip in position a bomb aimer's door is opened to the bollard, not to the "Storm Pendant".

The top end of the storm pendant is shackled to the pendant to which the anchor chain is secured, and at the same time the eye of the pendant is secured to the anchor chain.

After shackling the bomb aimer's door to the bollard, the storm pendant is released and allowed to fall into the water.

The storm pendant operates in the following manner:

As the aircraft enters in rough weather the bomb aimer's door is opened to the bollard. The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

The bomb aimer's door is then secured to the bollard.

SUNDERLAND Mooring procedure



Sunderland Mooring Procedure

The Sunderland Mooring Procedure was "one of the coldest, wettest and dirtiest jobs" in the wartime RAF. After a twelve-hour patrol, mooring the 58,000-pound Sunderland was a particularly arduous task.

RESTRICTED (FOR OFFICIAL USE ONLY)

These circular zones represent the reduction of illumination from the centre to the edges of the image formed by the camera lens.

These circular zones represent progressive fading of ground illumination from the point of greatest brightness towards the photographic flash.

The physical zones within the square represent the resultant of the two effects illustrated above.

The physical shape is caused by the double effect of the camera lens from the centre of the image of the flash.

The zones are narrowed and the useful boundary circumscribed due to the double reduction of light.

POSITIONS OF AIRCRAFT AT TIME OF EXPOSURE

HEIGHT OF AIRCRAFT 15,000 FT.
SPEED OF AIRCRAFT 300 MPH
F24 CAMERA 8" / 2.8 PENTAC LENS
FLASH 4-5 MM IT
FLASH BURST 1/10000 SECOND

APPROXIMATE LIMIT OF SUFFICIENTLY ILLUMINATED GROUND AREA

EXPLANATION

After the release of bombs and flash, the defensive action taken by the pilot may prevent satisfactory photographs being obtained of the target. These diagrams show how the position and attitude of the aircraft affect the pictures. In the top diagram it is supposed that the aircraft has flown straight and level, or has made a fully banked turn and has levelled up just before the flash was due to explode. This shows that, in the time available, the aircraft cannot fly out of the area illuminated by the flash.

Each of the groups of four diagrams is concerned with a particular aircraft attitude and height of flash explosion. Each group shows four positions which the aircraft may have reached when the flash explodes. (Note that, although the position of bomb strike is included in the diagrams, the bomb will not necessarily have reached this position when the flash explodes.) If the aircraft is levelled out at this moment the ground area will, in each instance, be sufficiently illuminated (these are the areas represented by the coloured squares). If the aircraft is at the full angle of bank no picture is obtained during the Rate 2 and Rate 3 turns.

The Tables show the limiting bank angles at which some detail may still be obtained at the edge of the picture.

STRAIGHT AND LEVEL FLIGHT AND 10° DIVE

APPROXIMATE LIMIT OF SUFFICIENTLY ILLUMINATED GROUND AREA

RATE 1 TURN

APPROXIMATE LIMIT OF SUFFICIENTLY ILLUMINATED GROUND AREA

RATE 2 TURN

NO PICTURE

RATE 3 TURN

NO PICTURE

STRAIGHT AND LEVEL FLIGHT AND 10° DIVE

APPROXIMATE LIMIT OF SUFFICIENTLY ILLUMINATED GROUND AREA

RATE 1 TURN

APPROXIMATE LIMIT OF SUFFICIENTLY ILLUMINATED GROUND AREA

RATE 2 TURN

NO PICTURE

RATE 3 TURN

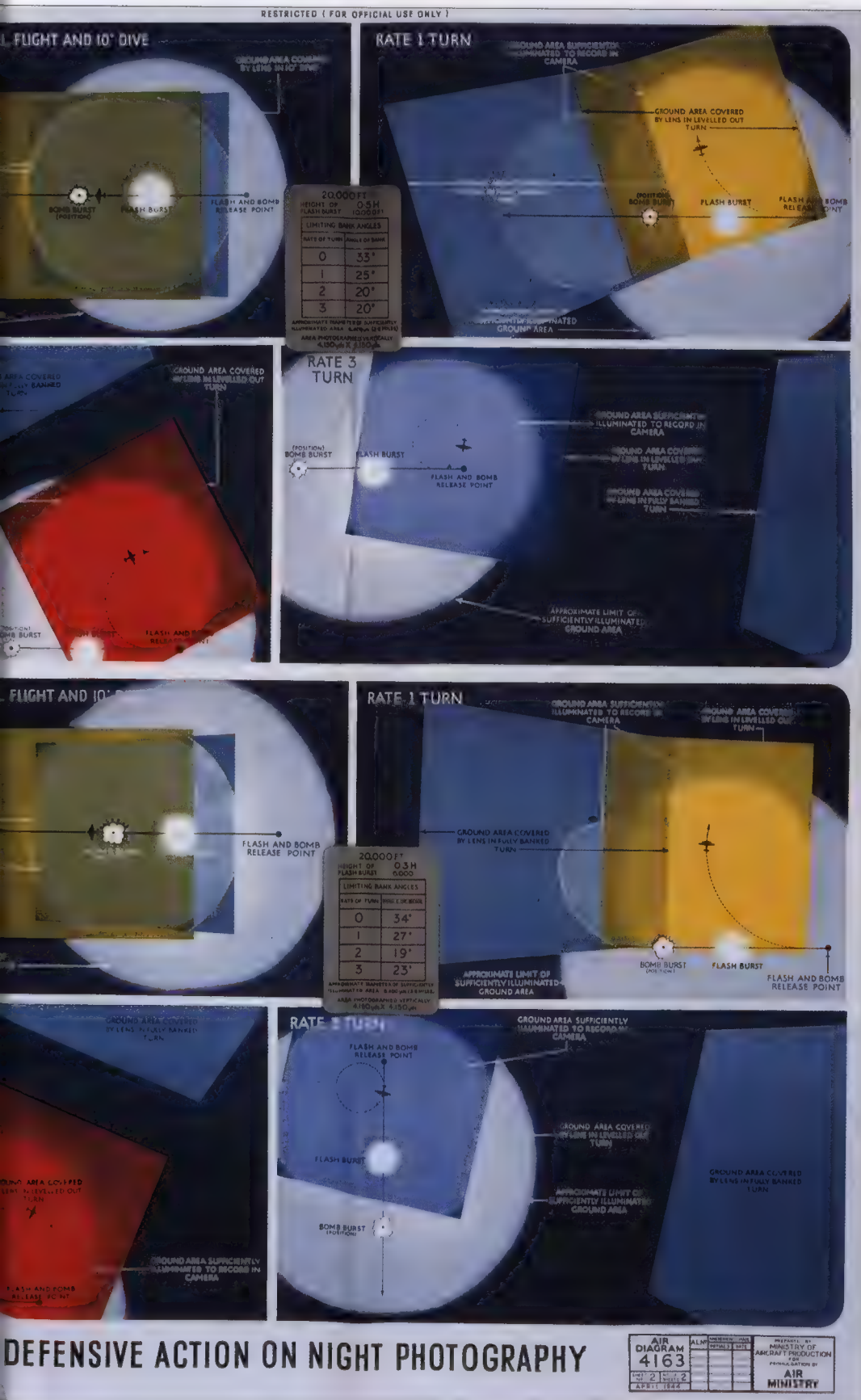
NO PICTURE

EFFECT OF DEFENSIVE ACTION ON NIGHT PHOTOGRAPHY

15,000 FT. HEIGHT OF FLASH BURST (15,000 FT.)	
LIMITING BANK ANGLES	
RATE OF TURN	ANGLE OF BANK
0	43°
1	42°
2	38°
3	27°

15,000 FT. HEIGHT OF FLASH BURST (4,500 FT.)	
LIMITING BANK ANGLES	
RATE OF TURN	ANGLE OF BANK
0	41°
1	35°
2	25°
3	29°

AIR DIAGRAM 4163
PUBLISHED BY AIR MINISTRY



Night Photography with Bombing

RAF bomber crews in World War II faced a daunting task. Not only did they have to fly an aircraft full of bombs and fuel over enemy territory for eight or nine hours, but they had to evade heavily armed night-fighters, fly through unexpected bad weather, and when they finally reached their target, had to fly straight and level in order to drop their bombs. This was one of the most dangerous parts of the mission. Radar guided anti-aircraft fire and searchlights quickly found the range, but once the bombs were released, it was not over. All crews were required to produce a "bombing photo." This photograph would show height, heading and whether or not the crew had hit the target. When the bomb release mechanism was activated, the camera was engaged. At the same time as the bombs were released a bomb-shaped photoflash was also dropped. This fell at the same speed as bombs and when it reached 4,000 feet it exploded. The exposed film recorded the ground picture moments before the bombs impacted.

PRINTED FOR H.M. STATIONERY OFFICE BY FLEMING, LEICESTER 51-2414

RTP

PHOTOGRAPH
START etc
ON CAMERA
OVER ONCE
BLOCK O



FOR OFFICIAL USE ONLY

PILOT..TO LEVEL AC
LATERALLY AND
FORE-AND-AFT ON
FIRST BLINK OF
WARNING LIGHT

BOMB AIMER...RELEASE
BOMBS AND FLASH
PILOT...STRAIGHT & LEVEL
DURING BOMB STICK

PILOT..EVASIVE ACTION
WHEN BOMBS GONE

RUN-UP

CAMERA

BOMB AIMER...SELECT CAMERA & FLASH
WITH FIRST BOMB (EXCEPT WHERE
SELECTION IS AUTOMATIC WITH BOMBING)

OTHER WHITE
FACE MAG
AND BOMB
TY RELEASE
CAMERA

FOR FURTHER INFORMATION SEE A.P. 2651

AIR
DIAGRAM
3965

AIR MINISTRY
PREPARED BY
MINISTRY OF
AIRCRAFT
PRODUCTION

ISSUE	DATE	ALN
1	MAR/43	

WITH BOMBING



The Air Sea Rescue (ASR) Service in World War II was a great asset to the Allies.

AIRCREW TRAINING BULLETIN NO. 22, FEBRUARY 1945

HIC WAR

The emergency equipment and exits for the Lancaster I may be clearly marked and color-coded in this air diagram, but one has to consider how well the seven crew members of a damaged Lancaster about to ditch in the North Sea at night might fare. The most important items were the aircrew's parachutes and dinghy. British aircrews not only had to know where these items were, and which items were to be used together — they had to do it all in the dark.

During World War II, American, British and German aircraft were well equipped with first-aid kits and emergency equipment. The Japanese, on the other hand, paid little attention to crew survival.

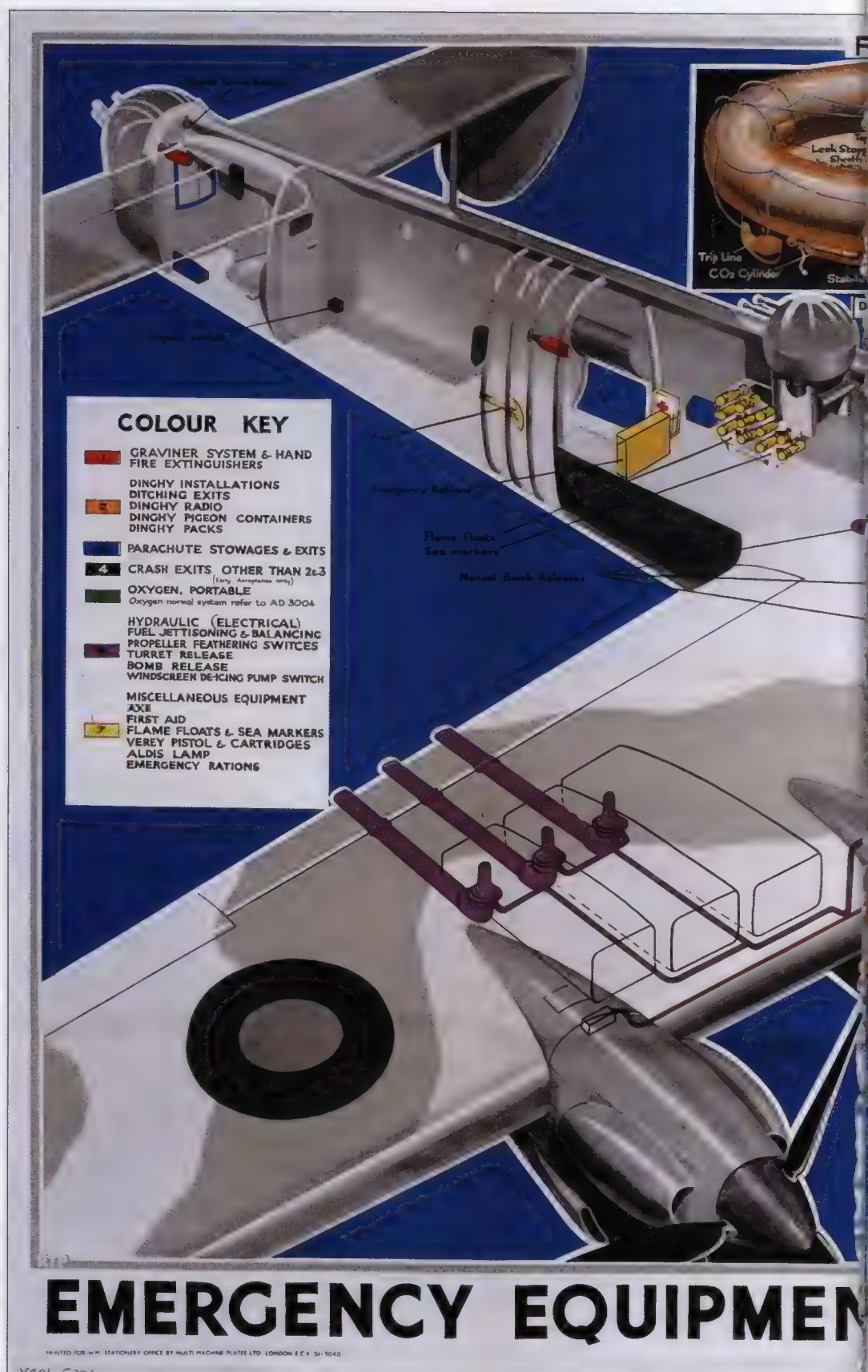
“During the earlier part of the war little was given to the implementation of the flyer’s life with an array of ‘survival equipment’... The average JNAF flyer wore a kapok life preserver beneath his parachute harness. In the latter years of the war, some of his airplanes carried either 1-man, 3-man, or 5-man life rafts equipped with CO² cylinders, bellows pumps, fishing kit, signal mirror, signal flag, and paddles.”

SUBJECT: SURVIVAL EQUIPMENT SUPPLIED AIRCREW MEN BY INAF, DECEMBER 18, 1945



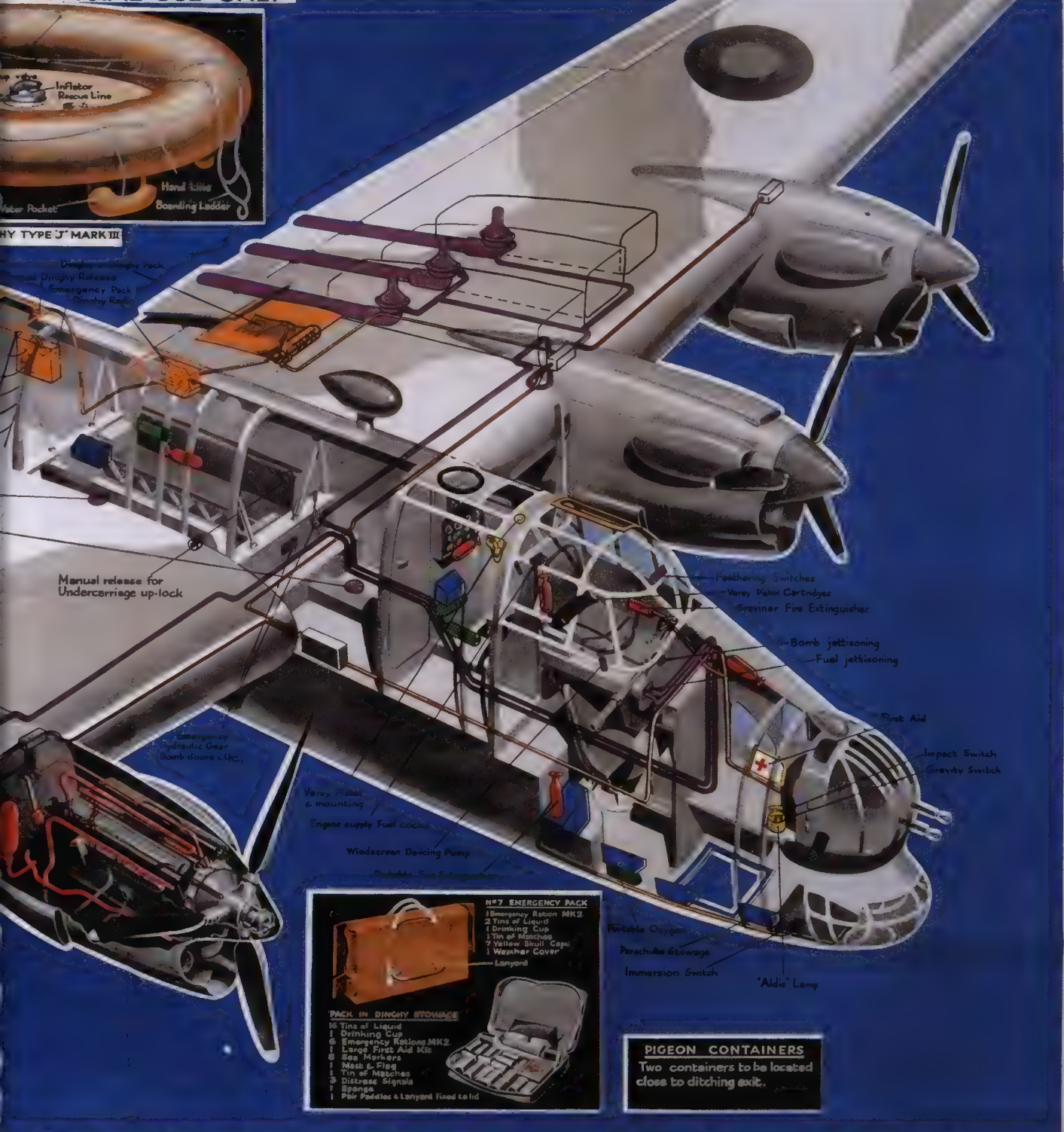
Halifax Emergency Equipment

More versatile than the famed Avro Lancaster, the Handley Page Halifax also offered its crew a better chance of survival. Twenty-nine percent of Halifax crews shot down survived the experience, compared to 17 percent of Stirling crews and only 11 percent of Lancaster crews. Compared to the Lancaster, the Halifax had a larger, more spacious fuselage. This made movement in the aircraft much easier and made bailing out and exiting a ditched aircraft less difficult. At its peak the Halifax equipped thirty-five RAF squadrons with a total of 1,500 aircraft.





FOR OFFICIAL USE ONLY



T & EXITS - HALIFAX II

AIR DIAGRAM 3002		AIR MINISTRY PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION		ISSUE BY 1	DATE Aug 43	ALLN
SHEET 17	OF 17					



Seconds Count

Engine fires on a training mission over friendly territory were serious enough, but engine fires caused by enemy fighters or flak could be fatal. Damage was not always limited to one engine, and a pilot facing an engine fire had to react quickly in order to save the aircraft and crew. The six steps listed in this poster sound simple enough, but in many instances the pilot of a damaged bomber was faced with more than just an engine fire. If the fire was not too severe and the fire extinguishers worked, the aircraft could be flown home on the remaining engines.

Engines in most German, British and American aircraft had their own fire extinguishers. For the British, these were known as Graviners because of the maker's name. Hence step five: select Gravier.

Mosquito Parachute Drill (opposite)

Fortunately for most Mosquito crews, they never had to bail out. Compared to other aircraft in Bomber Command, the loss rate for the Mosquito was extremely low. Its high-speed, high-altitude performance made it extremely difficult to intercept. In 1945 alone, 3,988 night sorties were dispatched to Berlin for a loss of just 14 aircraft — a rate of 0.99 percent!

MOSQUITO

P.F.F. & MAIN FORCE BOMBERS

Parachute Drill



1

PILOT gives order "Prepare to abandon aircraft."

NAVIGATOR acknowledges, removes nav. board and the supporting rod from socket and stows board in the nose—see Note 2. (In aircraft fitted with manufacturers' nav. board, it will be necessary to clip the board to the starboard side of the cockpit.)

BOTH ensure that their helmet chin straps are unclipped and that their K-dinghies are correctly attached unless it has been definitely established that the aircraft is over land, when the Navigator must disconnect his K-dinghy.



2

PILOT ensures that Bomb Doors are closed and turns oxygen to "Emergency" and commences to breathe deeply.

NAVIGATOR turns oxygen to "Emergency" and commences to breathe deeply; releases safety harness (if applicable) then releases hinges and lock of inner escape hatch. In Main Force aircraft, Navigator stows inner hatch in the nose. In Mk. XVI aircraft, Navigator releases pressure in cabin and clips hatch to starboard side. Passes oxygen tube from right-hand side, under his legs to the left side.



3

PILOT, when abandoning by parachute becomes inevitable, gives order "Jump, jump," releases his safety harness and lowers seat to fully down position.

NAVIGATOR acknowledges, removes parachute pack from stowage in nose (Main Force Bombers) and places it on Pilot's knees; jettisons outer escape hatch by pushing jettison pedal and catch with his left foot. He then jettisons inner hatch and nav. board through escape exit, unclips oxygen tube from his harness and turns left to face aft.



4

NAVIGATOR clips on parachute pack, ensuring that oxygen tube is passed outside the pack, removes his helmet, throwing it with oxygen tube into the rear of the aircraft, steps backwards and lowers himself through escape exit.

PILOT, as Navigator is leaving aircraft, unclips oxygen tube from his harness and draws his feet backwards. Grasping the hand-hold (under front coaming) with his right hand, he stands up, lifting his parachute as high as possible to clear seat and side arms, turns half left by pivoting on right toe and brings his left foot over the seat to a position just aft of the escape exit.



5

PILOT removes his helmet and faces aft, then lowers himself through escape exit.

BOTH will find it a help to hold the starboard side of the Pilot's seat with the right hand when leaving through escape exit. Should the Navigator find it difficult to pass through the exit, the Pilot should assist his egress by giving him a good push with his foot.

NOTES

1 The upper escape hatch should be kept closed to prevent a violent air-flow rushing up through the cockpit and making it difficult to leave through the lower exit, but if time and circumstances permit, the storm windows should be opened to facilitate the jettisoning of the outer floor escape hatch. In Mk. XVI aircraft when pressure cabin is in operation, the pressure must be released before outer escape hatch can be opened and it may be necessary to jettison the top hatch in order to do so quickly.

2 In Main Force Bombers, the nav. board should be stowed in the nose as the airstream is likely to make jettisoning difficult.

3 In Main Force Bombers, the Navigator will normally stow his parachute in the position provided in the nose. In P.F.F. aircraft, his parachute will be stowed on top of the special equipment and care must be taken to ensure that the equipment leads are not disturbed. If it is possible to stow the parachute behind the Navigator's seat, this should be done, as it will be readily available for Navigator to slip on after leaving round.

4 In Mk. II and XX aircraft fitted with short oxygen tubes, the Pilot must bring the tube up between his legs before plugging in, to enable him to move from his seat and to wear his oxygen mask until the last moment before baling out. In late Mk. XX and other marks fitted with long oxygen tubes, this will be unnecessary.

5 In Mk. XX and XX aircraft, it is the Navigator's responsibility to turn Oxygen to "High" (Stage 2 in the Drill).

6 If possible, the Pilot will close both throttles and trim the aircraft into a gentle glide before leaving his seat.

7 In the event of it being necessary to abandon aircraft via the roof exit, the Navigator will jettison the roof hatch on orders from the Pilot. The Navigator will leave first followed by the Pilot, both turning to face AFT.

8 It is practically impossible for the Navigator to turn round in the cockpit with both his K-dinghy and parachute attached, although it is possible for a small Navigator—not wearing his dinghy—to turn with his parachute fitted. In such a case he should attach his parachute at Stage 1 of the Drill.

9 Oxygen should be used up to the last moment before leaving but if the order "Prepare to abandon aircraft" is given below 15,000 ft. helmets and oxygen tubes should be discarded as early as possible. They must be thrown well clear to avoid entanglement.

10 During descent, do not turn your harness QRB to "release" if there is any likelihood of landing on buildings, as premature release caused through the box striking a roof or wall may result in injury.

Before landing, inflate your Mae West.



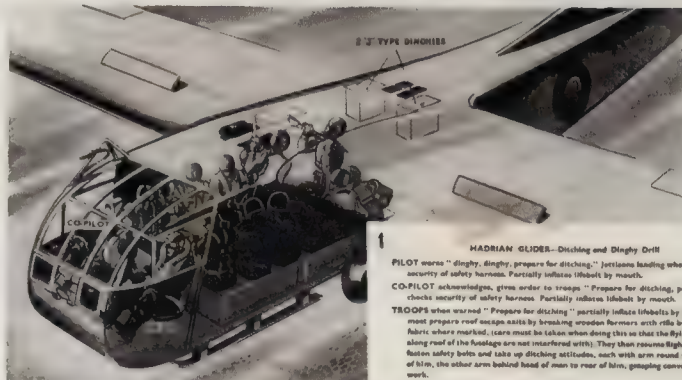
GREAT BRITAIN



RESTRICTED (FOR OFFICIAL USE ONLY)

HADRIAN GLIDER

Ditching and dinghy drill



GENERAL NOTES

1. DINGHIES. In aircraft not fitted with fuselage-top valise storage, the two "J" type dinghies carried should be positioned under the port rear and behind the starboard rear seats, during over-caster flight.
2. When clear of aircraft, dinghies should be lashed together and kept in the vicinity of the ditched aircraft to increase chances of being sighted.
3. Any restriction round the neck should be removed before ditching.

SPECIAL NOTES

1. LOADINGS. When, due to loadings, it is not possible to take up the ditching attitude described in this drill, troops should take up ditching positions behind the loadings, seated on the floor, facing aft, back against suitable support, in crouched position, hands clasped behind head.
2. BOARDING DINGHIES. The aircraft is fabric covered, so, when moving to the dinghies, crawl to avoid feet penetrating skin.

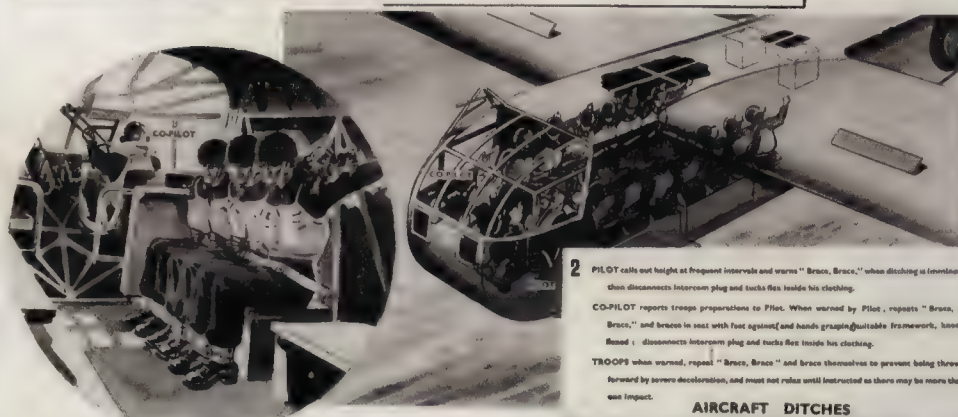
1. ENTRANCE DOORS AND SIDE ESCAPE PANELS. These must be kept closed during and after ditching.
2. TROOPS EQUIPMENT should be removed as soon as the dinghies are clear of the aircraft. Hobbles must be replaced.

HADRIAN GLIDER—Ditching and Dinghy Drill

PILOT warns "dinghy, dinghy, prepare for ditching." Jettisons landing wheels if possible. Checks security of safety harness. Partially inflates lifebelt by mouth.

CO-PILOT acknowledges, gives order to troops "Prepare for ditching, prepare for ditching," checks security of safety harness. Partially inflates lifebelt by mouth.

TROOPS when warned "Prepare for ditching" partially inflates lifebelts by mouth. The two rear-most prepare roof escape seats by breaking wooden formers with rifle butts and cutting away fabric, where marked, care must be taken when doing this so that the flying controls which run along roof of the fuselage are not interfered with. They then assume flight positions. All troops fasten safety belts and take up ditching attitude, each with arm round waist of man forward of him, the other arm behind head of man to rear of him, grasping convenient aircraft framework.

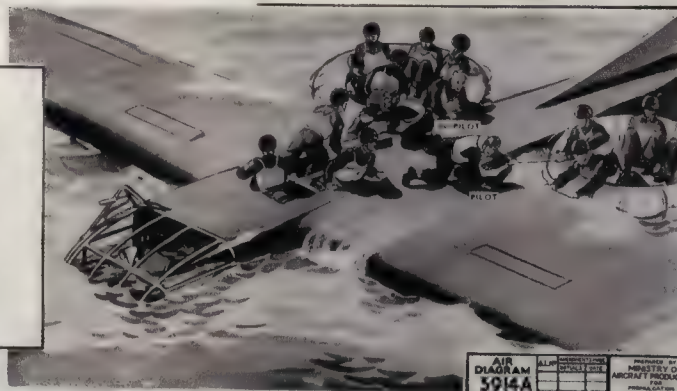


Method of bracing

2. PILOT calls out height at frequent intervals and warns "Brace, brace," when ditching is imminent, then disconnects intercom plug and tucks flex inside his clothing.
- CO-PILOT reports troops preparations to Pilot. When warned by Pilot, reports "Brace, brace," and braces in seat with feet against and hands grasping suitable framework, knees flexed; disconnects intercom plug and tucks flex inside his clothing.
- TROOPS when warned, repeat "Brace, brace" and brace themselves to prevent being thrown forward by severe deceleration, and must not relax until instructed as there may be more than one impact.

AIRCRAFT DITCHES

3. PILOT releases safety harness, leaves first through roof escape exit, fully inflates lifebelt, removes dinghy from PORT storage and launches from wing (when dinghies are carried in the fuselage, removes one from the trooper detailed). Supervises boarding of troops, and counts to ensure all are present. Gives order to "cast off."
- CO-PILOT releases safety harness, follows PILOT through roof escape exit, fully inflates lifebelt, removes dinghy from STARBOARD storage and launches from wing (when dinghies are carried in the fuselage, removes one from the trooper detailed), helps boarding of troops, and counts off when ordered.
- TROOPS release safety harness. (When dinghies are carried in the fuselage the two rear-most will hand them out to the Pilot, through the roof hatchway exit). Leave by roof escape exits after the Pilot, fully inflates lifebelts, board dinghies when ordered.



RTP
8759, FOP, 2-5C

AIR DIAGRAM
5914A
REV. 2
JAN 44
APPROVED BY
MINISTRY OF
AIRCRAFT PRODUCTION
APPROVED BY
AIR
MINISTRY

Hadrian Glider Ditching

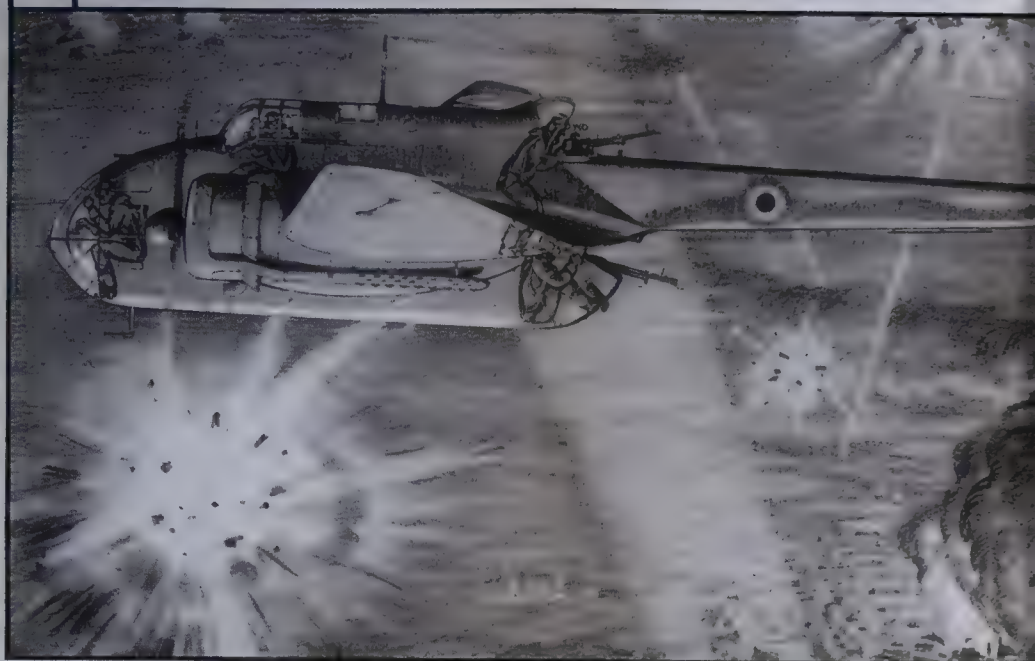
The first large-scale use of airborne and glider troops by the Allies in World War II was a disaster. On the night of July 9, 1943, British and American airborne troops in 147 Waco (Hadrian) and Horsa gliders took off from bases in Tunisia bound for Sicily. Only twelve reached their landing zones. Sixty-nine were released early and landed in the sea, drowning 600 men. One landed in Malta, and one in Sardinia, while the rest were scattered about Southern Sicily. There were 14,000 Waco CG-4As produced during the war. They were capable of carrying thirteen troops or light vehicles and guns.

Abandoning by Parachute Hampden I

It was not uncommon for crews to bail out immediately after an aircraft was hit. If a man did not jump within seconds, he knew that he might not have a second chance. But not all hits were fatal. There were many instances of damaged aircraft making it home with only half the crew aboard.

1

Crew at Action Stations.



3

Captain leaves aircraft, diving towards port engine nacelle; Navigator leaves aircraft head first from aft of hatch; Wireless lower turret; Air Gunner leaves aircraft, head first, diving down to avoid chute, if fitted.



RTP

ABANDONING BY PARACHUTE

Printed for H.M. Stationery Office by Jarrold & Sons, Ltd., Norwich. 31-9575

100-4019



OFFICIAL USE ONLY

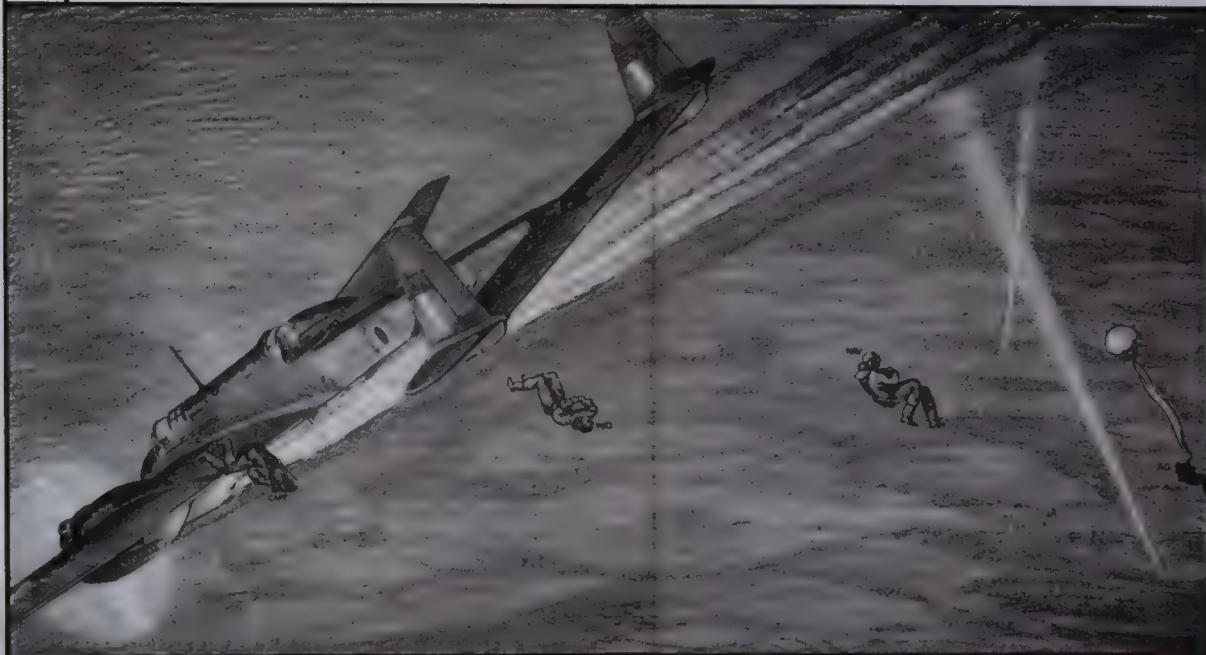
2

Captain gives order "Emergency Jump," destroys I.F.F. and slides back top hatch; Navigator fits pack and opens emergency hatch; Wireless Operator collects and fits pack; Air Gunner fits pack and jettisons door.



4

Captain taken by slipstream over trailing edge of port wing; Wireless Operator leaves aircraft through door, head first, diving down to avoid chute, if fitted.



ACHUTE — HAMPDEN I

(EMERGENCY METHOD)

AIR
DIAGRAM
1333
SHEET 3
OF 4

AIR MINISTRY
PREPARED BY
MINISTRY OF
AIRCRAFT
PRODUCTION

DATE	ALP
2	SEPT 41



FOR OFFICIAL USE ONLY



RTP

ABANDONING BY DINGHY - H

PRINTED FOR H.M. STATIONERY OFFICE BY FLEMINGS, LEICESTER. 51-2623



Halifax Ditching and Dinghy Drill

"Dinghy, dinghy, prepare to ditch; Last one out is a son of a bitch."

Many bomber crew found practising the dinghy drill in the local pool an annoying or amusing use of time. Ditching a large four-engine bomber into the North Sea or English Channel at night required a great degree of skill and a great deal of luck. It will never be known how many warplanes ditched in the waters around England.



ALIFAX II

AIR
DIAGRAM
3000

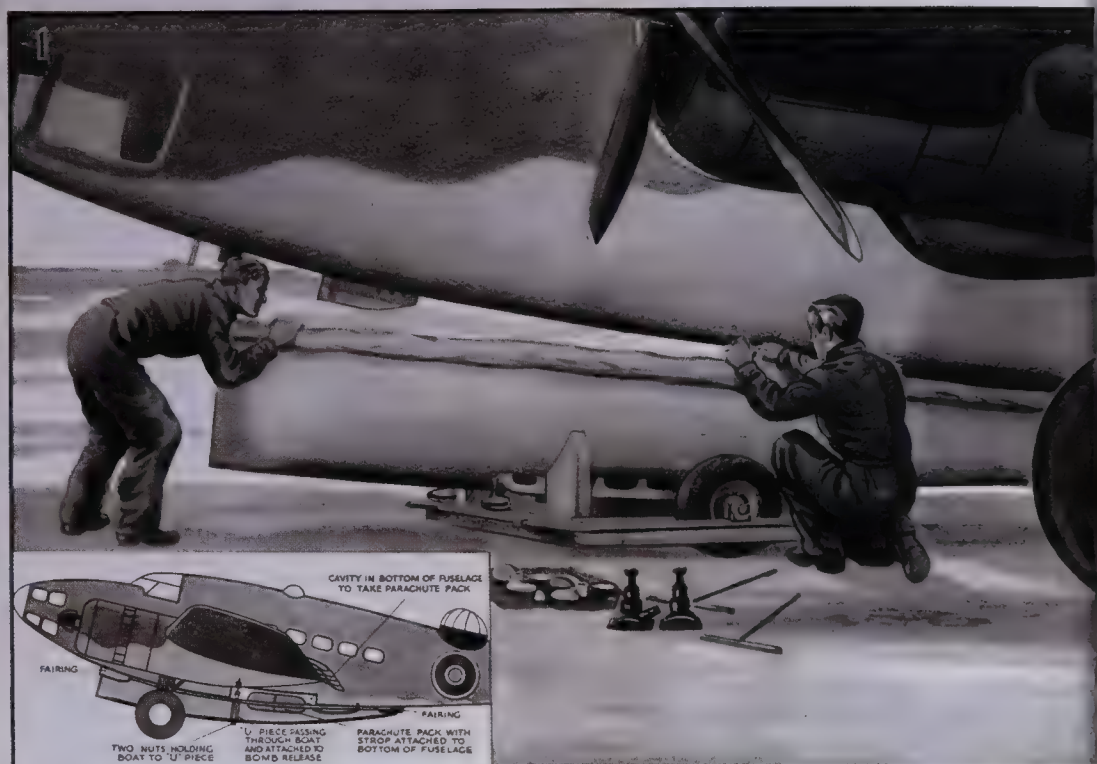
SHEET 1 OF 3

AIR MINISTRY
PREPARED BY
MINISTRY OF
AIRCRAFT
PRODUCTION

ISSUE	DATE	ALP
1	JULY 42	

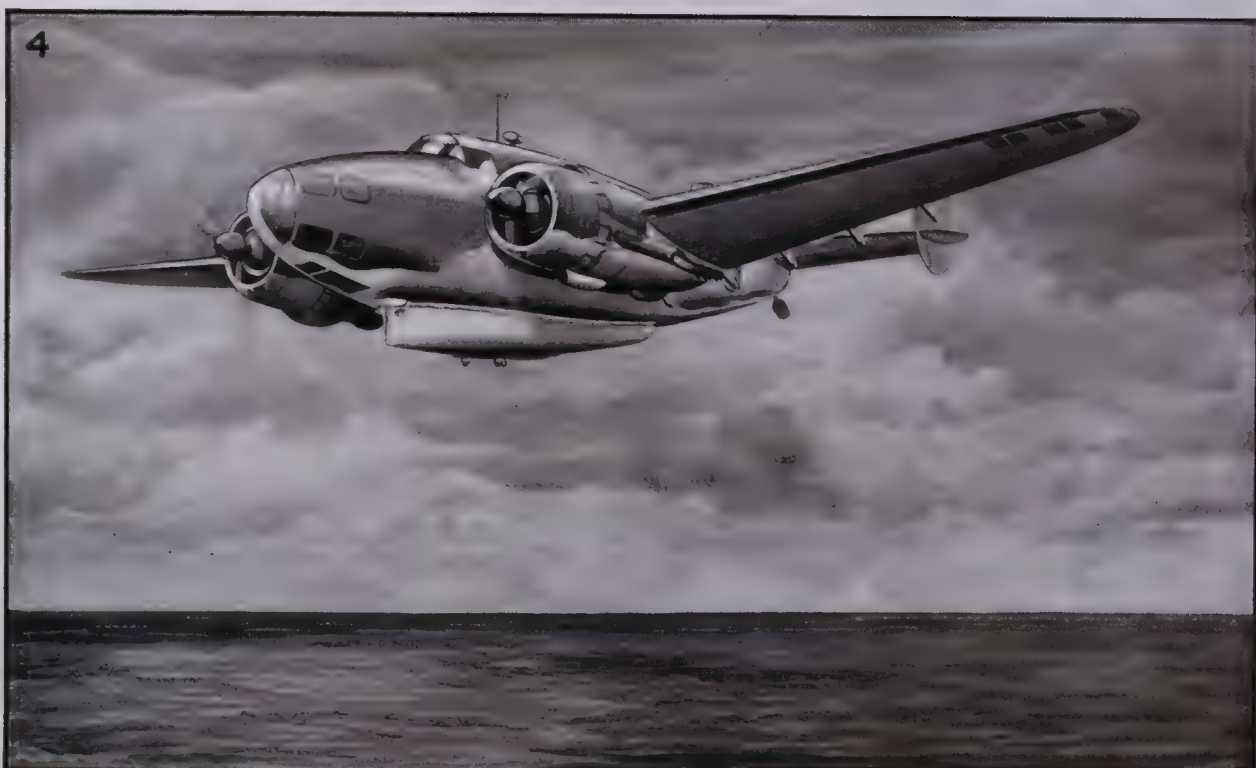
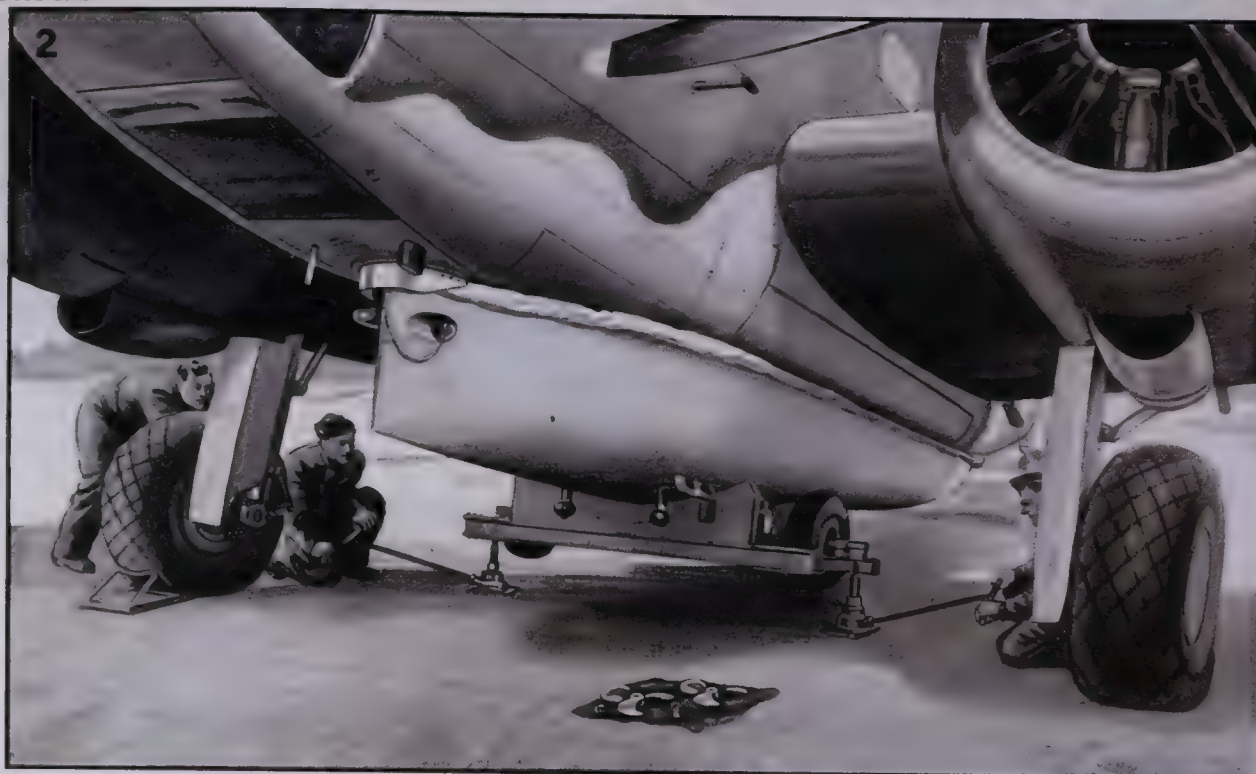
Airborne Lifeboat

The Air/Sea Rescue Service was inaugurated in May 1941. One of the first aircraft to carry the airborne lifeboat was the Lockheed Hudson. This was followed by more powerful and longer-ranged Vickers Warwick. When a downed crew was spotted, the normal bombsight and release mechanisms were used for aiming and releasing the lifeboat. Around Britain, 5,721 British and American aircrew were saved. In other theaters of war over 3,000 lives were saved.



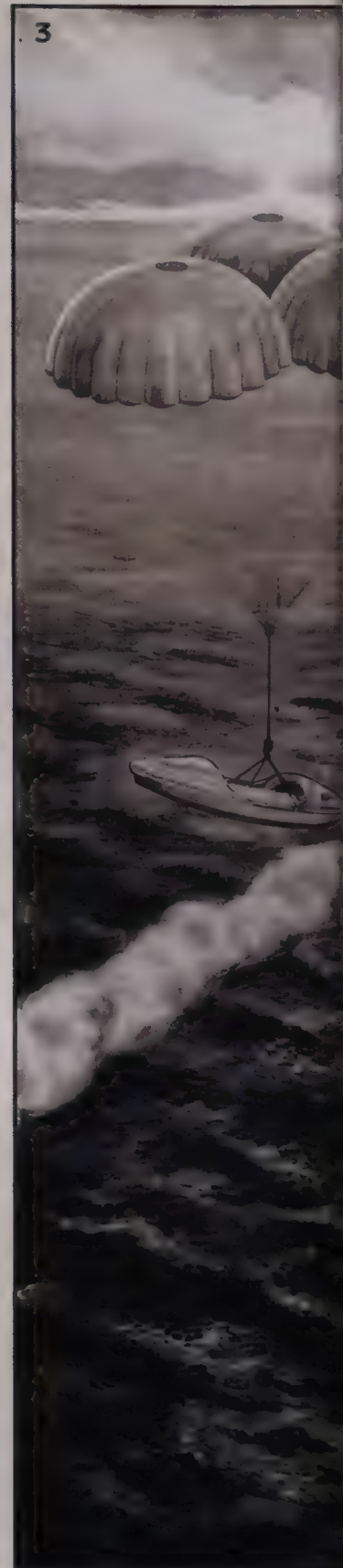
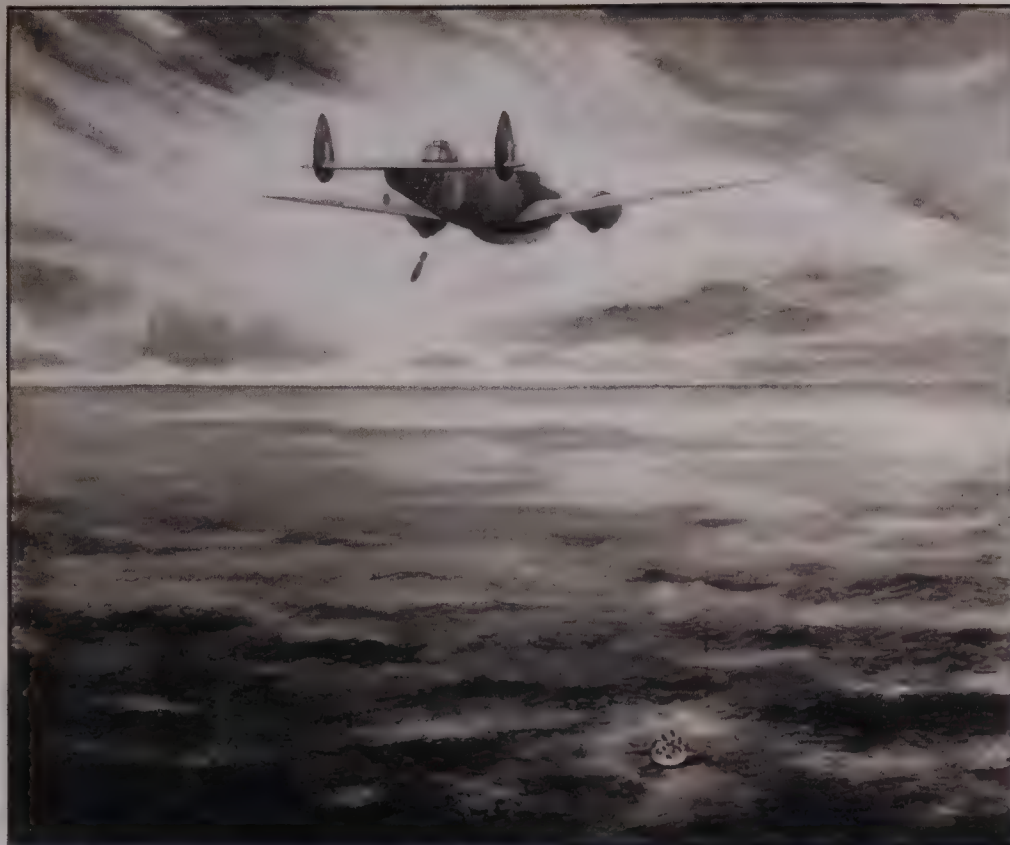
AIRBORNE LIFEBOAT

Printed for H.M. Stationery Office by Charles & Read Ltd., 51-5422



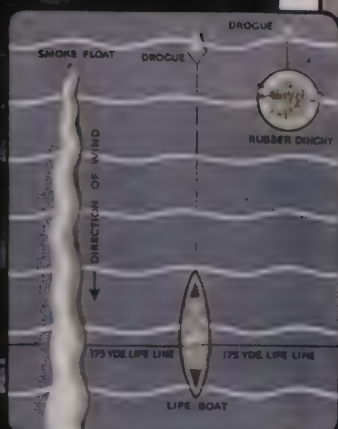
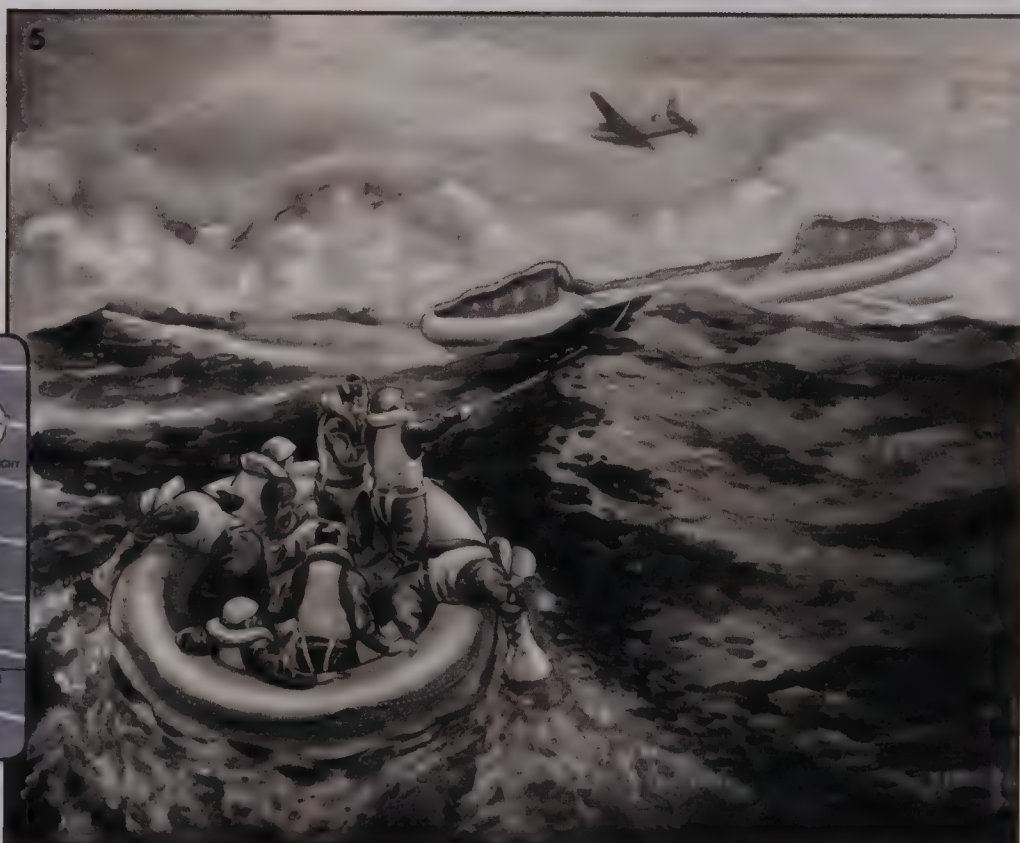
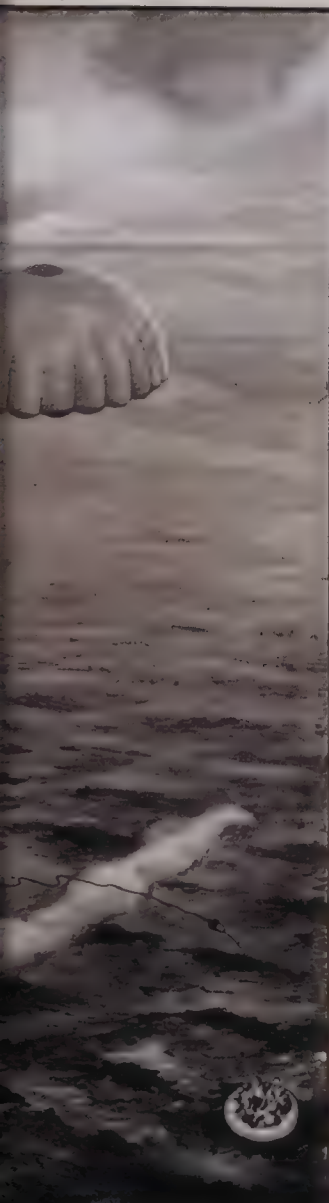
Mk I - *Bombing Up*

AIR DIAGRAM		AIR MINISTRY		ISSUE	DATE	ALN
3983		PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION		1	MAR.43	
SHEET	2	NO. OF SHEETS	4			



AIRBORNE LIFE BOAT Mk I

W001-15/152



Method of Dropping

AIR
DIAGRAM
3983

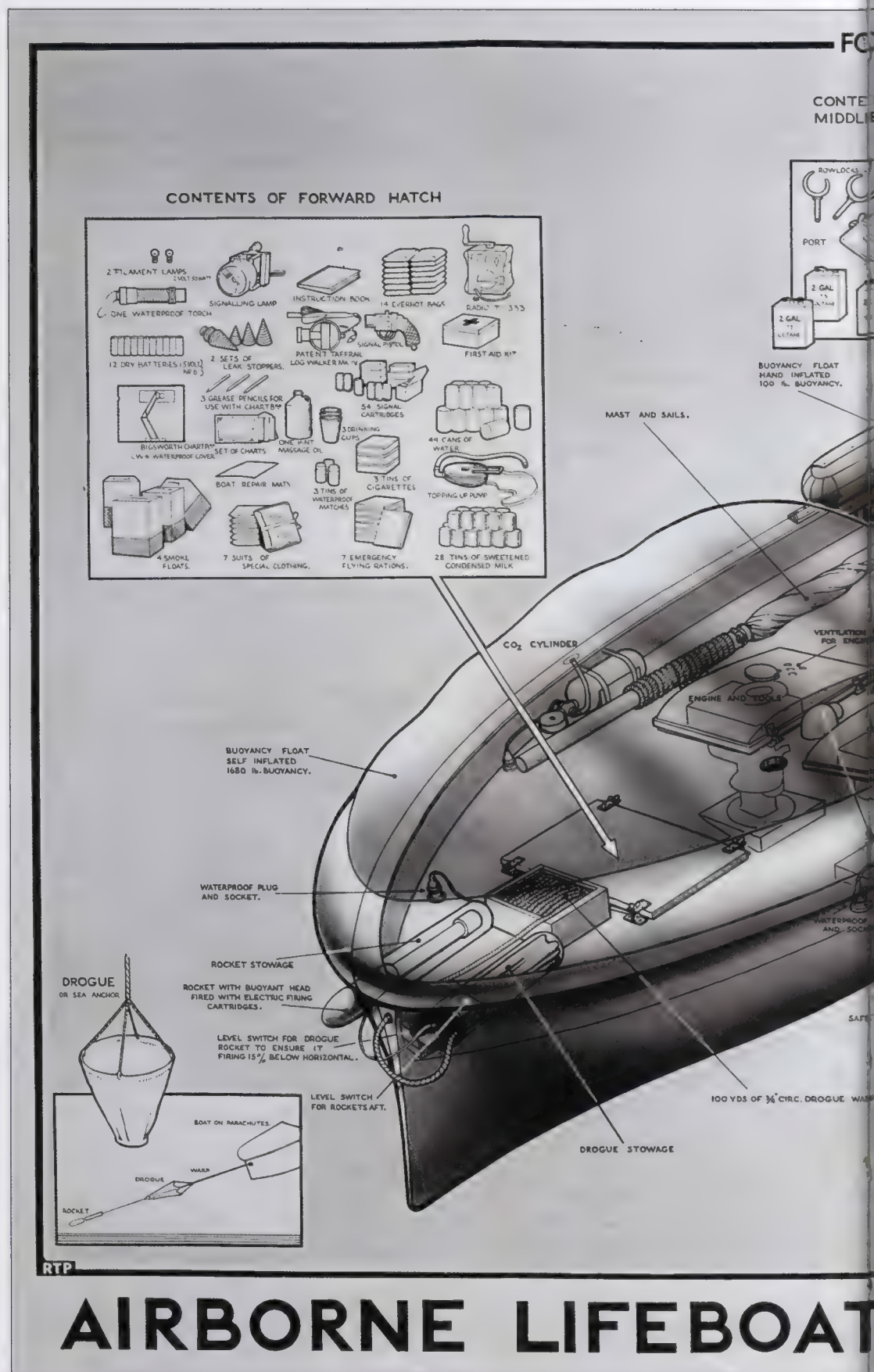
AIR MINISTRY
PREPARED BY
MINISTRY OF
AIRCRAFT
PRODUCTION

ISSUE NO.	DATE	A.L.N.
1	MAR 43	

SHEET NO. 3 NO. OF SHEETS 4

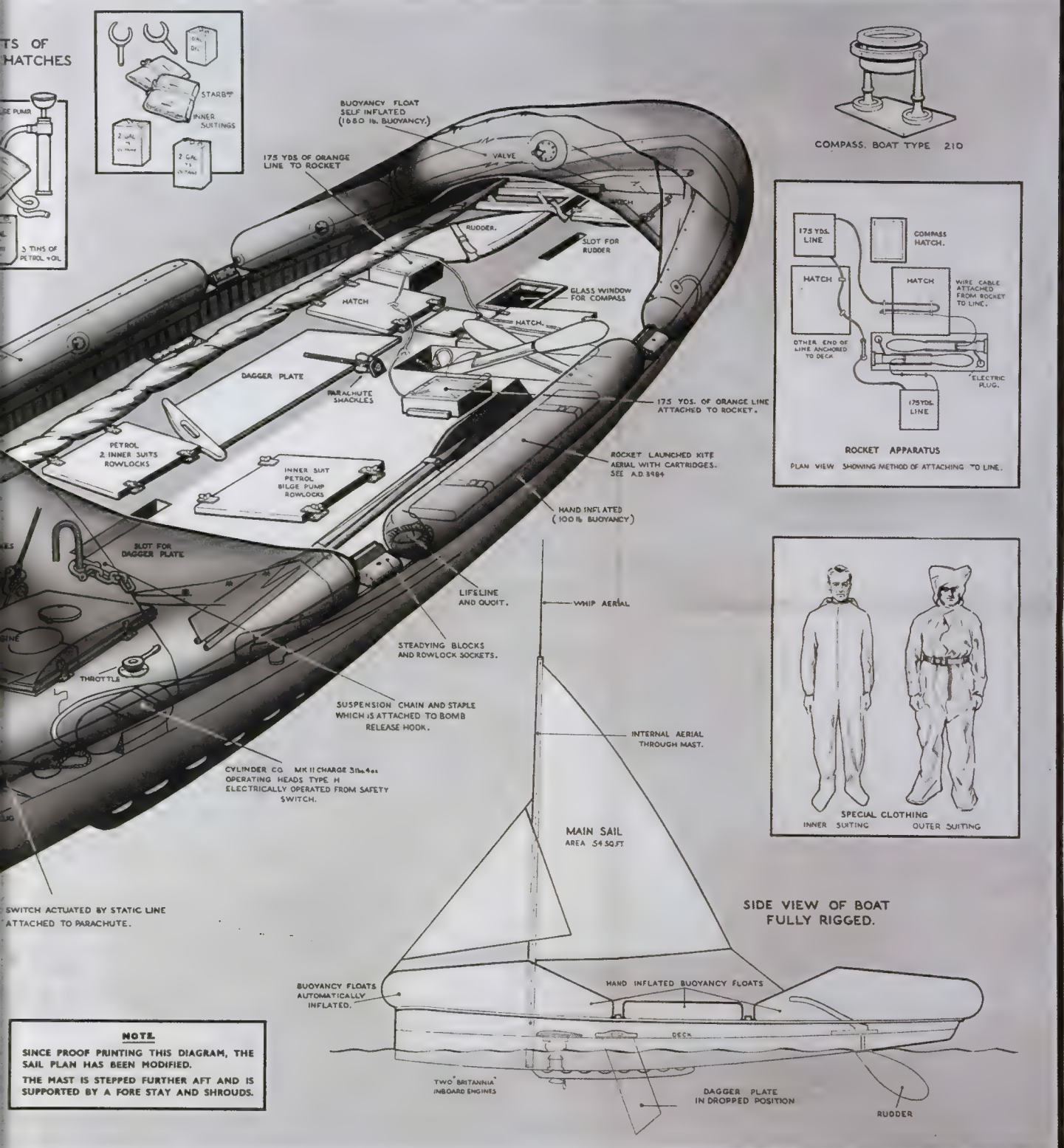
Airborne Lifeboat

The celebrated yachtsman Uffa Fox designed the Airborne Lifeboat. Equipped with food, water and other vital supplies, this lifeboat gave downed aircrew the best chance for survival. The boat itself was 23 feet, 6 inches (7.17 m) long and 5 feet, 6 inches (1.67 m) wide. It weighed 1,700 pounds (222 kg) and was dropped on six 32-foot-diameter (9.76 m) parachutes.





FOR OFFICIAL USE ONLY



Mk I - Equipment

AIR DIAGRAM		ISSUE NO.	DATE	A.L.N.
3983		1	MAR 43	
SHEET NO. 1		NO. OF SHEETS 4		
AIR MINISTRY		MINISTRY OF AIRCRAFT PRODUCTION		

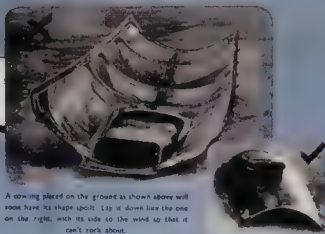
RESTRICTED (FOR OFFICIAL USE ONLY)

KNOW YOUR ENEMIES

in the

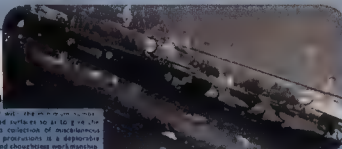
BATTLE FOR SPEED

DAMAGED COWLING



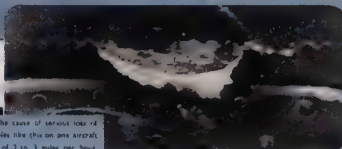
A cowling placed on the ground as shown above will soon have its shape spoiled. Lay it down like the one on the right, with its side to the wind so that it can't rock about.

UNNECESSARY PROJECTIONS



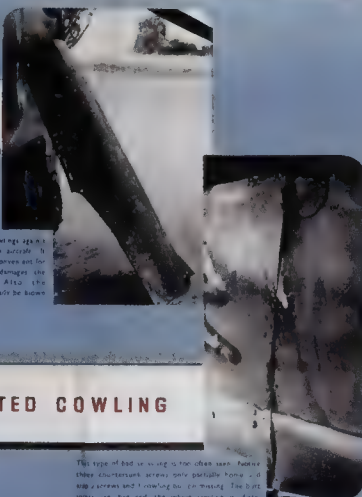
Aircraft are constructed with the minimum number of projections from their surfaces to give the least possible drag. The collection of miscellaneous bits and bobs and projections is a deplorable example of lack of care and thoughtless workmanship.

TORN FABRIC



Torn fabric is one of the causes of serious loss of speed. Just a few examples like this on one aircraft can cause a speed loss of 2 to 3 miles per hour.

DAMAGE TO SURFACES

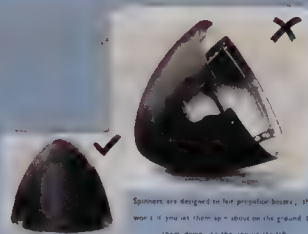


Don't prop cowlings against the side of an aircraft. It may be more convenient for you, but it damages the paintwork. Also, the cowling can easily be blown or kicked over.

BADLY FITTED COWLING

This type of bad fitting is not often seen. Usually three chocks are used to hold the cowling in place. If the chocks are not used, the cowling will be loose and the paintwork will be damaged.

DAMAGED SPINNERS



Spinners are designed to be propeller hubs. They won't if you set them up as shown on the ground. Lay them down, as the one on the left.

CARELESS REFUELLING



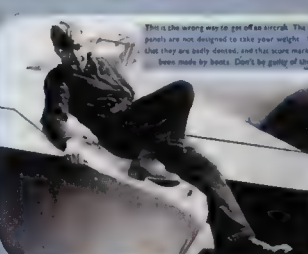
This manplane surface will have to be repaired. It has been damaged by people walking on it in boots and dragging refuelling hoses across it. If you have no left shoes, lay flat on the wing. Don't drag the hose left shoes.

SKIN FRICTION



In a friction test, the skin of the engine casing is speed. Roughness such as is caused by these paint flaking is avoidable. As the oil paint must be removed, and the surface cleaned and repainted.

CLUMSY CLAMBERING



This is the wrong way to get off an aircraft. The handle panels are not designed to take your weight. Holes that they are easily closed, and this means that the handle panels are bent. Don't be guilty of this!

THIS WAY, YOU'LL "GET OFF LIGHTLY"

Use a pair of steps when getting off the machine. Take care that the leading edge is not damaged when you get off.



CARELESSNESS COSTS M.P.H

RTP. Printed for the Ministry of Aircraft Production by W. A. Roper & Son Ltd. 51-52 G.

X09-5 43



AIR DIAGRAM		MINISTRY OF AIRCRAFT PRODUCTION	
2683			
DATE	TIME	DATE	TIME
JULY 1946			



RESTRICTED (FOR OFFICIAL USE ONLY)



HALIFAX II, V - Pilot's Controls

AIR DIAGRAM 3003	MINISTRY OF AIR MINISTRY
------------------------	--------------------------------

Battle for Speed (opposite)

Speed, or the lack of it, could mean the difference between life and death in the combat zone. The many bomber aircraft serving Bomber Command had different airspeeds, and the ones with the best, the Mosquito and Lancaster, had the better chance of survival. The slower and lower-flying Halifax suffered greater losses than the Lancaster, and the Short Stirling suffered even more! It was finally withdrawn from Bomber Command operations in November 1943. When a four-engine bomber was freed of its bomb load, its speed was greatly increased. As German night-fighters added more and more electronic equipment and new radars, air resistance increased and, with it, a corresponding loss of speed. The Bf 110, which performed well at the beginning of the war, could barely outpace the Lancaster and Halifax, particularly when they were free of their bombs.

Halifax Pilot's Controls

The heavy bomber pilot of World War II had much to learn. It was also a very physically demanding occupation. Diagrams enabled trainees to study the controls without having to use the actual aircraft. This helped free aircraft for other more important duties. For no apparent reason, the artist for this illustration decided to situate this cockpit in the middle of a battle scene.

KIT PERFECTION IS YOUR PROTECTION

Flying Suits

THAT KEEP YOU FIGHTING FIT

THE BUOYANT SUIT is made buoyant by the provision of a kapok insulating and five flotation pads which give additional buoyancy on the chest, knees and behind the head. The weight of the suit is supported by internal braces.

Special quick release sliding fasteners enable it to be rapidly discarded in an emergency.

Electrically heated equipment type D (see below and sheet 1) may be worn with this suit.

Available in three sizes (Stores Ref. 22C 736 to 740).

THE 1941 FLYING SUIT is made of waterproof gherardine. Being light and roomy it is adaptable for use under extreme conditions. It is made to take electrically heated gloves type O or type R.A.E. and electrically heated boots type D. If boots, type R.A.E. size worn leg adaptors (Stores Ref. 22C 843) are necessary.

THE 1940 FLYING SUIT is similar except for the omission of the wristing. Electrically heated gloves and

footwear may be worn provided the electrically heated linings (see below) are also worn underneath this suit.

Available in seven sizes. Stores Ref. 22C 773 to 779 (1941 pattern) 22C 360 to 366 (1940 pattern).

The kapok quilted lining (see below) may be worn underneath a thin suit, over or without the electrically heated linings.

THE ELECTRICALLY HEATED LINING TYPE "H" (full length) is designed to be worn under the 1941 Flying Suit. It is made of a special material which is electrically heated by a current from the aircraft's power supply. It is available in three sizes. Stores Ref. 22C 780 to 782 (1941 pattern) 22C 367 to 369 (1940 pattern).

THE ELECTRICALLY HEATED LINING TYPE "H" (half length) is designed to be worn under the 1941 Flying Suit. It is made of a special material which is electrically heated by a current from the aircraft's power supply. It is available in three sizes. Stores Ref. 22C 783 to 785 (1941 pattern) 22C 370 to 372 (1940 pattern).

THE THERMALLY INSULATED FLYING SUIT (overall) is made of a special material which is thermally insulated. It is available in three sizes. Stores Ref. 22C 786 to 788 (1941 pattern) 22C 373 to 375 (1940 pattern).

THE THERMALLY INSULATED FLYING SUIT (overall) is made of a special material which is thermally insulated. It is available in three sizes. Stores Ref. 22C 786 to 788 (1941 pattern) 22C 373 to 375 (1940 pattern).

On demand from

AIRCREW CLOTHING

STATION STORES

AIR DIAGRAM 3952

MINISTRY OF AIRCRAFT PRODUCTION

Aircrew Clothing

In the European theater of operations aircrew had to face atrocious weather and extreme cold as well. At altitude, flying in a non-pressurized bomber or fighter meant outside temperatures of up to minus 50° Fahrenheit. Frostbite was a constant enemy, and flying in a cramped bomber for seven or eight hours at a time only added to the danger. The right clothing was vital for survival and performance. Air gunners were provided with electrically heated suits, but these did not always work as advertised. Surprisingly, American aircrew preferred the British-type flying boot. If one had to bail out, the standard American flying boot was useless for walking long distances and were an obvious giveaway in enemy-held territory. The British flying boot had a concealed hacksaw blade, which could be used to cut away the leggings to reveal a conventional shoe.



GREAT BRITAIN

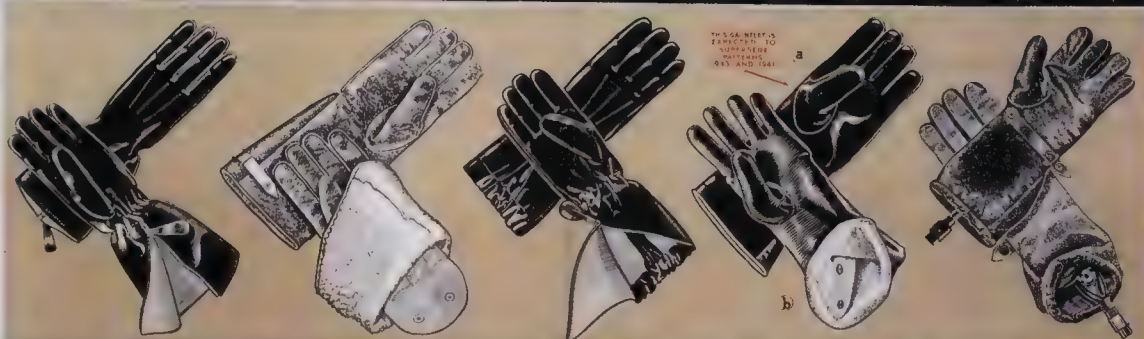
FOR OFFICIAL USE ONLY
KIT PERFECTION IS YOUR PROTECTION



What the WELL-DRESSED AIRCREWS are wearing



FLYING BOOTS 1943 PATTERN 22C/317-324	FLYING BOOTS 1940 PATTERN 22C/435-442	FLYING BOOTS 1941 PATTERN 22C/748-755	SOCKS (B) LAWSWORK 22C/234-241 (C) WOODSWAN 22C/540-555 (D) ELECTRICALLY HEATED 22C/720-725	GLOVES (B) S.I.L.K. 22C/259-263 (C) CHAMOIS 22C/431-433	MITTENS (C) KNITTED - ONE SIZE ONLY 23C/434
--	--	--	--	--	--



FLYING GAUNTLETS 1933 PATTERN 22C/264-273	FLYING GAUNTLETS 1940 PATTERN CHEMICALLY HEATED 22C/425-430	FLYING GAUNTLETS 1941 PATTERN 22C/756-763	FLYING GLOVES (B) GAUNTLET 22C/767-772 (C) ELECTRICALLY HEATED 22C/717-719	FLYING GLOVES (B) ELECTRICALLY HEATED 22C/243-250 (C) HEATED 22C/251-259
--	---	--	---	---



FLYING HELMET TYPE C 22C/449-452	OXYGEN MASK (B) TYPE G 104/12570	HEADSET (B) 104/12160	GOGGLES (B) MR. 330 22C/350	GOGGLES (B) DARK ADAPTATION MR. 1 22C/575	SPECTACLES FLYING MR. 8 POLAROID 22C/666	SPECTACLES PILOTING MR. 2 POLAROID 22C/667	SPECTACLES FLYING MR. 4 CROOKES 82 22C/668
---	---	------------------------------------	--	---	--	--	--

Issued only to COASTAL COMMAND
**On demand from
STATION STORES**

AIRCREW CLOTHING

AIR
DIAGRAM
3952
MINISTRY OF
AIRCRAFT
PRODUCTION

APR 43			

Printed for the Stationery Office by Charles & Taylor Ltd. 5013320
K001-4931

Check Your Mask Fit

Combat aircraft during World War II were not pressurized, except for the B-29 and small numbers of specialized high-altitude fighters, bombers and reconnaissance aircraft. Above 10,000 feet, oxygen was used at all times. Failure of the oxygen system usually meant a return to base; during the combat mission, crews had to continually check on each other to make sure no one was suffering the effects of anoxia. Without oxygen, the lifespan of a pilot or crew member was measured in minutes.

ABOVE OXYGEN IS VITAL

1. ADJUST YOUR HELMET & MASK AS FOR FLIGHT.
2. PLUG YOUR MASK TUBE INTO SOCKET.
3. TURN ON OXYGEN-SET REGULATOR TO '35'.
4. BREATHE NORMALLY AND WATCH ECONOMISER PLATE. IT SHOULD MOVE IN AS YOU BREATHE IN AND OUT AS YOU BREATHE OUT.
5. IF THE PLATE DOES NOT RESPOND FREELY TO YOUR BREATHING, YOUR MASK DOES NOT FIT PROPERLY & MUST BE ADJUSTED, OR IF NECESSARY, CHANGED FOR ANOTHER SIZE.

MASK TYPE	SIZE	STORES REF.
G	LARGE	6D/643
	MEDIUM	6D/644
	SMALL	6D/645

NOTE:
THIS RIG IS NOT A STORES ITEM BUT MAY BE MADE UP FROM STANDARD OXYGEN EQUIPMENT

CHECK YOUR MASK FIT

FOR FURTHER INFORMATION

RTP

PRINTED FOR H.M. STATIONERY OFFICE BY W. & A. BATH & SON, LTD. 11 1945



RESTRICTED
(for official use only)

UP TO 10,000 FT! L TO YOUR EFFICIENCY



(A)

OXYGEN ECONOMISER MKII
STORES REF. 6D 479
WITH BREATHING HOLE OPEN-
ED OUT TO 3 1/2" SQUARE.

(B)

HP OXYGEN REGULATOR MKVII
STORES REF. 6D 513

OUR MASK FIT

SEE A.P. 1275, VOL. I, SECT. XI, CHAP. 10, AND 14.

AIR DIAGRAM 2532		ALN. AMENDMENTS MADE INITIALS DATE		PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION FOR PROMULGATION BY AIR MINISTRY
SHEET 1	NO. OF SHEETS 1			
JULY 1943				



When an aircraft hits the flying cable, whether the cable is laid or not the impact gives the cable an endwise jerk which is transmitted almost instantaneously to the DP/R link and the D.P.L. unit causing them to rise.

The jerk is transmitted up and down the cable from the point of impact at approx. 15,000 ft per sec. in the form of tension waves which, although they have no visible effect on the cable, cause the link and the unit to jerk towards the point of impact. The tension waves are quite distinct from the V-shaped displacement of the cable produced by the action of the aircraft.

The V-shaped displacement spreads comparatively slowly from the point of impact and normally the DP/R link and the D.P.L. unit have been fired by the tension waves, and the parachutes have opened, before the displacement reaches the ends of the cable.

1

NORMAL
CONDITION

2

CONDITION SOON
AFTER IMPACT

DOTTED VIEW shows the real time of the cable at the instant the DP/R link and the D.P.L. unit are fired by the tension waves, with the V-shaped displacement of the cable continuing to spread from the point of impact.

DP/R and D.P.L. FUNCTIONING

(For further information see A.P. 1634D Vol. I and II)



DP/R and DPL Static Barrage Balloon

"The primary function of a balloon barrage is to provide a combination of lethal and moral effect constituting a powerful deterrent against low-flying attack by aircraft on an area which may include a number of vulnerable targets. The actual destruction of enemy aircraft through impact with the balloon cable is therefore of secondary importance provided the presence of the balloons has the effect of preventing any attack on the target area from below the operational height of the barrage."

AIR DEFENSE PAMPHLET NUMBER EIGHT,
NOVEMBER 1942

The DPL parachute link was designed with an explosive cable cutter and a heavy-duty parachute attached at both ends of the cable. Its purpose was to inflict as much damage as possible upon striking an aircraft. The whole system was triggered when an aircraft hit the cable. Explosive cutters would ignite, releasing a long section of cable; at each end of the cable was a small but strong parachute that would open, slowing the aircraft down and, it was hoped, cause it to crash.

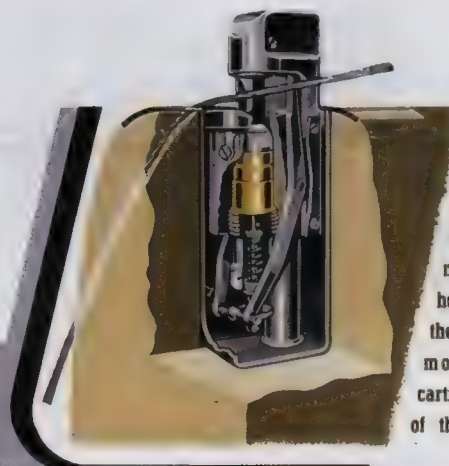


RESTRICTED
(FOR OFFICIAL USE ONLY)



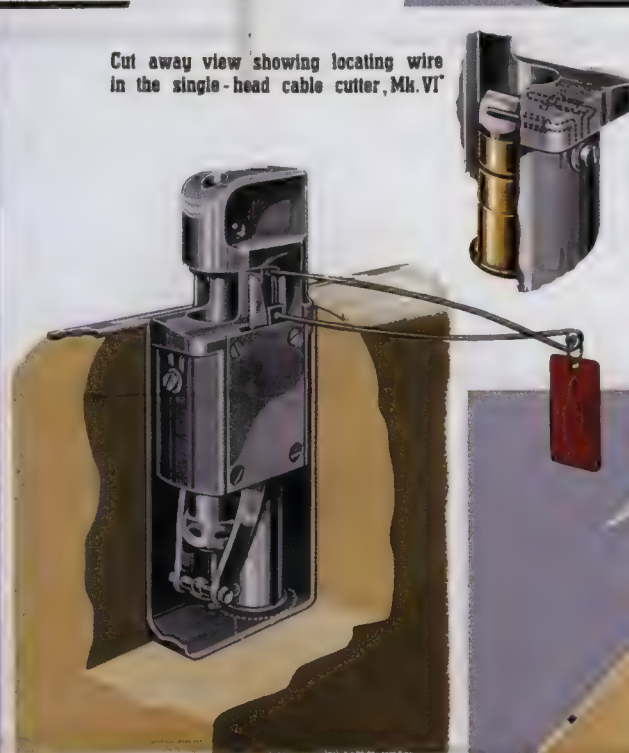
The triggers are cocked, i.e., a roller fitted between the trigger levers is in engagement with the mushroom head of the firing pin, thus preventing any movement of the pin towards the cartridge.

A barrage cable has struck the wing leading edge and is slipping along the wing towards the cutter.



The barrage cable has deflected the levers. This forces the roller out of engagement with the mushroom head of the firing pin, free from restraint. The firing pin moves towards the cartridge under the action of the compressed spring.

Cut away view showing locating wire in the single-head cable cutter, Mk. VI*



Single-head cable cutter installed in aircraft wing with safety locking spring in position. Safety locking spring is removed before the aircraft takes off.

CABLE CUTTERS

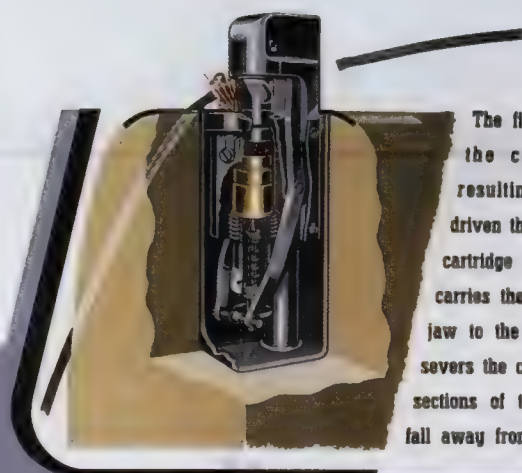
Note.- A Mk. VI* single-head cable cutter only is illustrated, but the operation of the Mk. VI* double-head cutter is similar.



Cable Cutters

One of the hazards of low-level flying was the ever-present danger of barrage balloons. It wasn't the balloons themselves that were a danger; the threat came from the thick steel cables they carried aloft. These cables could inflict severe damage or cause an aircraft to crash. Barrage balloon cable cutters were standard equipment on most medium and heavy bombers.

has slipped
cutter and
trigger
vement
engage-
throom
t, and
raint,
he
ion
ig.



The firing pin has initiated the cartridge and the resulting explosion has driven the chisel out of the cartridge case. The chisel carries the cable across the jaw to the anvil and then severs the cable. The two sections of the cable then fall away from the aircraft.

Typical installation of
Mk. VI* cable cutters

Mk. VI* INSTALLATION AND OPERATION

AIR DIAGRAM 2159	ALPHABETICALLY INDEXED DATE	PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION FOR PRODUCTION BY A.I.W. MINISTRY
MAY 1942		

UNDERCARRIAGE

NORMAL OPERATION

To select UP, move spring-loaded safety bolt aside and pull lever fully up. To select DOWN, push lever fully down. This automatically re-engages safety bolt.

The spring-loaded bolt is to prevent accidental raising of undercarriage when aircraft is on ground. There is no automatic safety device.



NOTES

1. If undercarriage fails to raise or lower in normal circumstances, repeat operation several times before applying emergency method. Failure of one engine-driven pump will permit full, but slow, hydraulic operation. Report details to ground crew.
2. VISUAL INDICATOR: 2 green lights—undercarriage locked DOWN; 2 red lights—undercarriage locked UP. No lights—undercarriage locked UP. WARNING HORN will sound when undercarriage is not locked DOWN, and vacuum engine shuttles are closed to less than specified.
3. Turbulence or violent engine action may cause movement of an undercarriage shock strut against released and indicator red lights may "blink". A return to normal lights will confirm this, but ground crew should be informed.
4. If undercarriage is lowered, but either or both GREEN lights fail to illuminate:
 - (a) Check visually (if possible) that undercarriage is locked DOWN.
 - (b) Retract undercarriage and re-select DOWN.
 - (c) Assume a shutoff valve and pull out sharply to force down-locks fully home.

EMERGENCY OPERATION

METHOD 1

On failure of engine driven pumps and providing remainder of system is intact, select lever as desired and operate HAND PUMP.

NOTE: To fully lower or raise undercarriage by HAND PUMP involves continuous pumping for approx. 30 minutes.

METHOD 2

Ensure that flap selector lever is in NEUTRAL position. Select undercarriage DOWN and operate EMERGENCY AIR CONTROL by turning switch, immediately above flap lever or (if B-24) by pulling remote control knob forward of Flap Engineer's panel.

NOTE: This method will only LOWER undercarriage. When undercarriage is fully locked down the emergency air supply should be shut off to conserve as much pressure as possible for emergency operation of flaps.

Ground crew must be informed when an emergency lowering has been completed.

*Although undercarriage may be lowered by an emergency air selector in the UP position, it is preferable to select DOWN if possible.



WING FLAPS

EMERGENCY OPERATION



NORMAL OPERATION

To select UP, pull lever to fully up position.

To select DOWN, push lever to fully down position.

To select NEUTRAL, return lever to halfway position, indicated by spring-loaded catch.

For normal travel, return lever to neutral when flaps reach desired position.

If flaps fail to raise or lower under normal circumstances, repeat several times before applying emergency method and report details to ground crew.

METHOD 1

Providing air emergency lowering of undercarriage has not been employed, select flap lever as desired and operate HAND PUMP. This method takes approx. 15-20 minutes of continuous hand pumping.

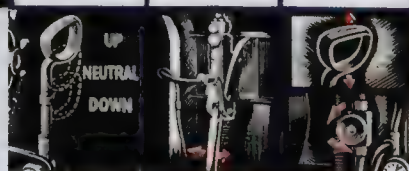
NOTE: This is the ONLY emergency method which may be used when DITCHING.

METHOD 2

Re-open EMERGENCY AIR supply cock (see undercarriage emergency operation Method 2) and select flaps DOWN in normal way.

PRECAUTION: When emergency air lowering has been used, the flaps should be left DOWN after landing.

In extreme emergency flaps may be raised by this method, but great care must be taken to raise them by very steps, as this operation may cause excessive back pressure and burst the booster tank.



BOMB DOORS

EMERGENCY OPERATION

NORMAL OPERATION

To select DOORS OPEN, push lever fully down.

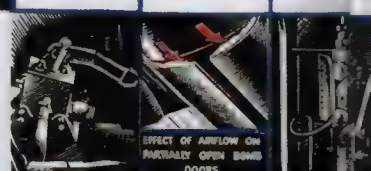
To select DOORS SHUT, pull lever fully up.

METHOD 1

Even if hydraulic system is known to have failed, selecting lever to the OPEN position may open bomb doors.

METHOD 2

Select lever as desired and operate HAND PUMP. This takes approx. 10-15 minutes of continuous pumping.



LANCASTER I II III

Hydraulic

K001--5432

REPRINTED FOR THE STATIONERY OFFICE BY W. & A. GORDON & SON LTD. GL-4212



Lancaster Hydraulic Controls

In 1941, the heavy bomber was a complex flying machine, but compared to the standards of today's aircraft, the Lancaster was relatively simple. The main hydraulic system was fed from pumps on the inboard engines. These operated the landing gear, flaps and bomb doors. The pneumatic brakes and electrical system were also fed from the inboard engines. This clever arrangement meant that a Lancaster could lose either inboard engine and continue functioning.

RS
RATION

METHOD 3
Emergency air system (Mod. LANCASTER 757 Class 2). Select lever as desired and open bomb door emergency air valve. When operation is complete, air valve must be closed.
PRECAUTION: Before any subsequent operation by this method, it is essential that air previously introduced into the system is discharged gradually to prevent violent back-pressure damaging the motor with the air valve closed, necessitating the motor lever fully up and down several times.

CARBURETTOR AIR INTAKE

NORMAL OPERATION

To select HOT AIR, turn control 90 degrees to port.

To select COLD AIR, return lever to aft position in line with CL of fuselage.

EMERGENCY OPERATION

Select as desired and operate HAND PUMP.

FUEL JETTISON

NORMAL OPERATION

To jettison fuel from No. 1 tanks port and starboard, lift control and turn anti-clockwise 70 degrees. Return control to normal to cease jettisoning.

NOTE: If possible, fly aircraft at 150 m.p.h. A.S.L. with 15 flaps down.

EMERGENCY OPERATION

Select jettison control and operate HAND PUMP.

AIR DIAGRAM		AMENDMENTS MADE		PREPARED BY	
3015A		INITIALS	DATE	MINISTRY OF	
SHEET 1				AIRCRAFT PRODUCTION	
NO. 1				FOR	
FEB 1944				PROMULGATION BY	
				AIR	
				MINISTRY	

c Controls

Centaurus Engine

The Centaurus should have followed the Rolls-Royce Merlin as one of the most important piston engines ever built by the British. Surprisingly, only about 400 were ever built! When the prototype first ran in July 1938, nobody thought it would make a useful engine for single-seat fighters. Sydney Camm did fit one into his Tornado prototype and achieved a speed of 421 mph, making it the fastest military aircraft in the world in 1941. Sadly, no one noticed. The Centaurus finally powered the Hawker Tempest II and the Sea Fury, but they were too late to see action in World War II.

LEADING PARTICULARS

GENERAL

Type of engine	Air cooled, sleeve valve, radial		
Number of cylinders	18	Bore	5.75 in.
Arrangement of cylinders		Two-row	
Stroke	7.0 in.	Compression ratio	7.2 to 1
Swept volume 3,270 cu. in. (53.6 litres)			

SUPERCHARGER

IMPELLER DIAMETER

Centaurus IV	13.5 in.
Centaurus VII	12.75 in.

GEAR RATIO

Low 6.76 to 1	High 9.03 to 1
---------------	----------------

PROPELLER REDUCTION GEAR

Type	Bevel epicyclic
Ratio	0.4 to 1

DIRECTION OF ROTATION

Propeller shaft	Left-hand
Crankshaft	Left-hand

CYLINDER NUMBERING

1 to 18 clockwise from front. No. 1 vertical. Odd numbers in the rear row, even numbers in the front row.

CARBURETTOR

Centaurus IV	Bendix PR78A2
Centaurus VII	Bendix PR78A2

STARTING SYSTEM

Rotax C3001, 24 volts D.C. or
Coffman L35

IGNITION

FIRING ORDER

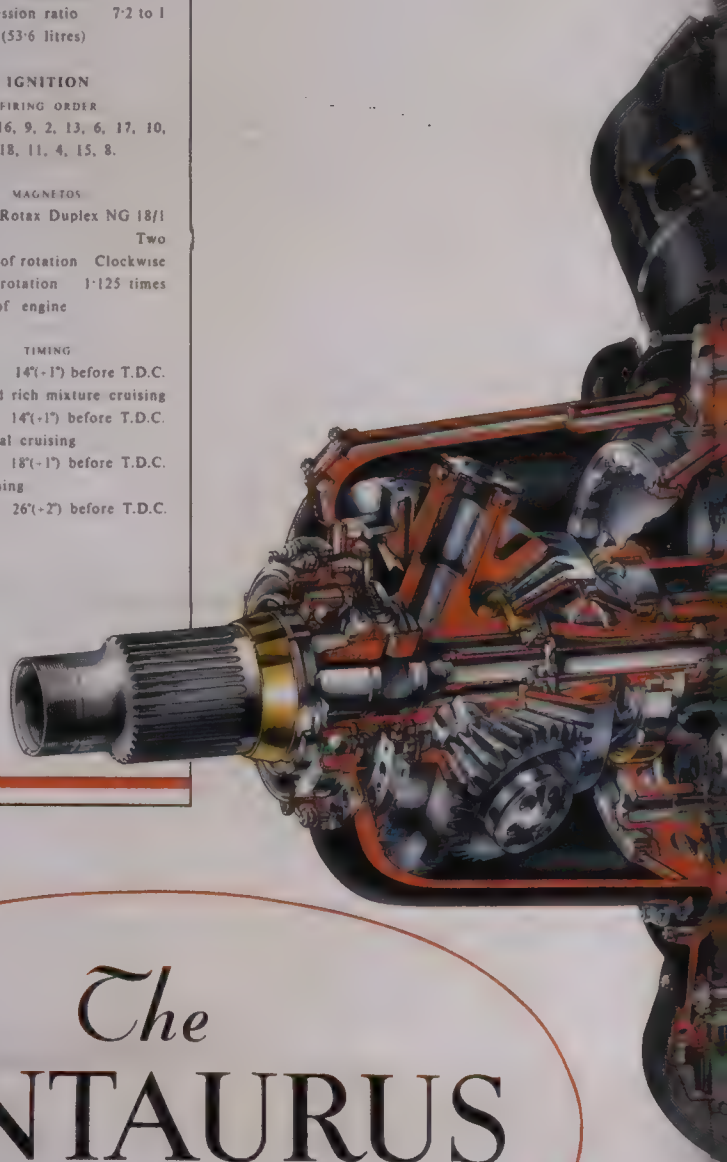
1, 12, 5, 16, 9, 2, 13, 6, 17, 10,
3, 14, 7, 18, 11, 4, 15, 8.

MAGNETOS

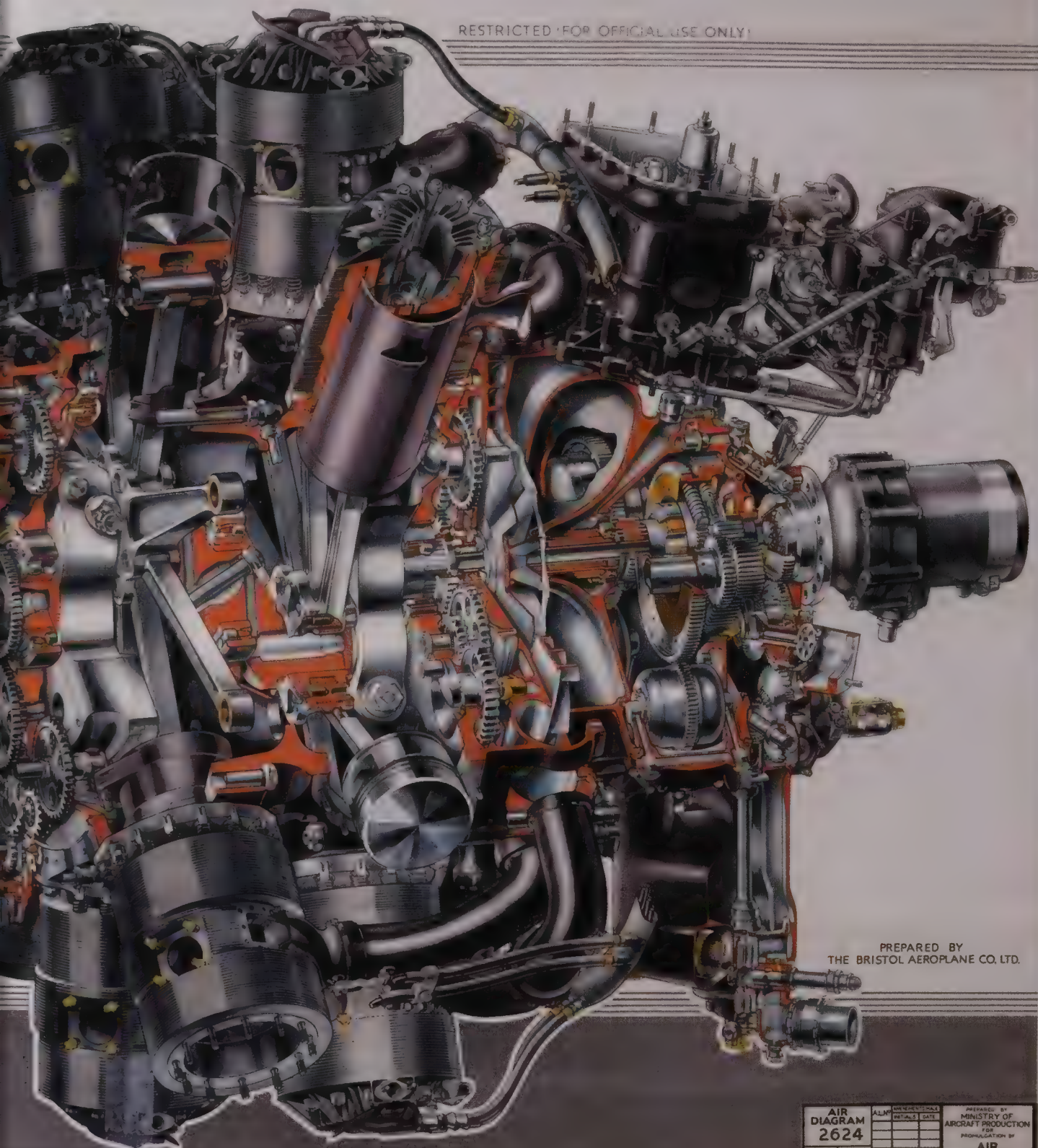
Type	Rotax Duplex NG 18/1
Number	Two
Direction of rotation	Clockwise
Speed of rotation	1.125 times speed of engine

TIMING

Take off	14°(-1°) before T.D.C.
Climb and rich mixture cruising	14°(+1°) before T.D.C.
Economical cruising	18°(-1°) before T.D.C.
Slow running	26°(+2°) before T.D.C.

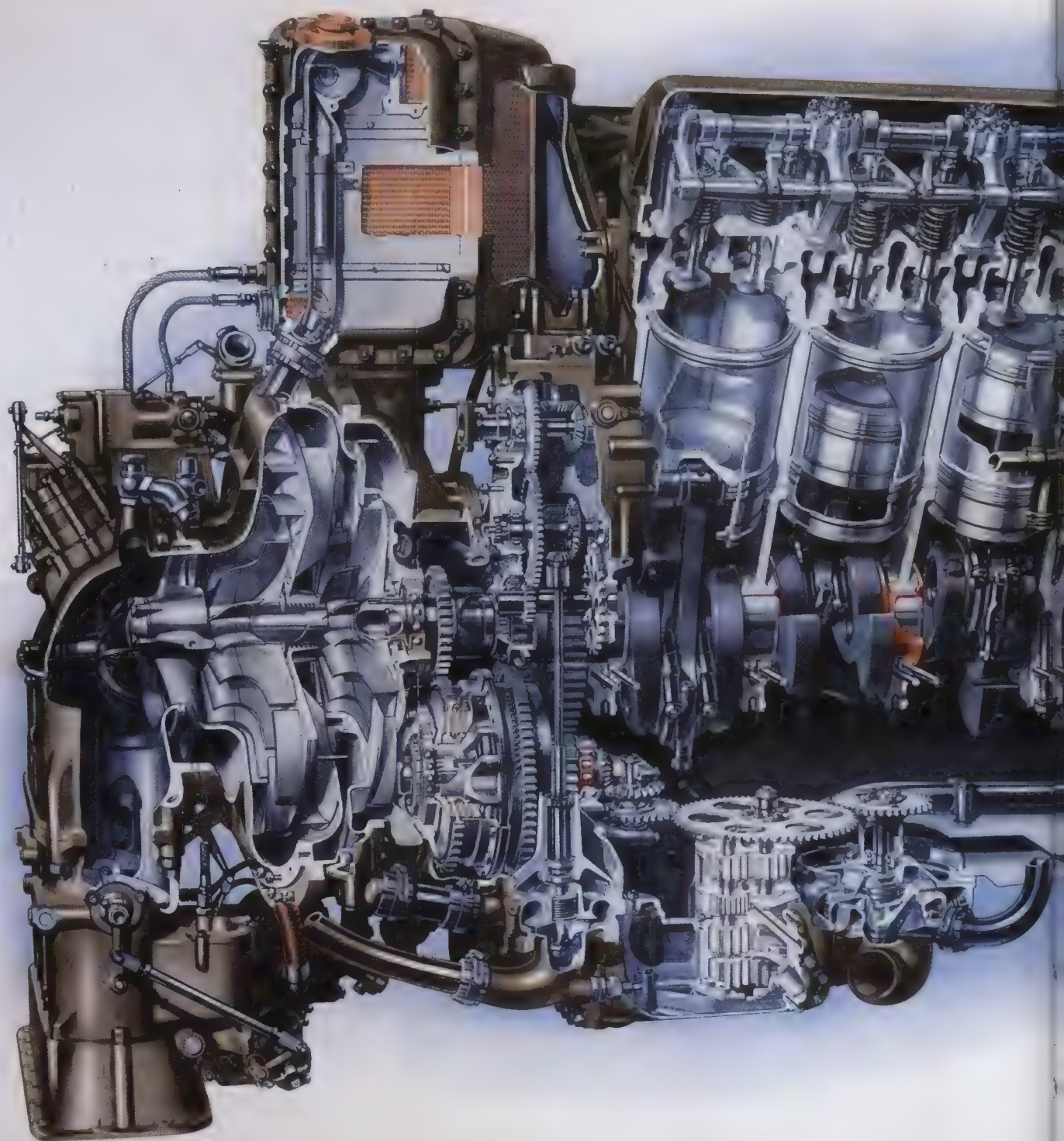


The CENTAURUS Aero-Engine



PREPARED BY
THE BRISTOL AEROPLANE CO. LTD.

AIR DIAGRAM 2624		ALLN	INVENTOR'S NAME	DATE	PREPARED BY
					MINISTRY OF
					AIRCRAFT PRODUCTION
					FOR
					PROBATION BY
					AIR
					MINISTRY
SHEET 20		NO. OF PAGES		MARCH 1944	



GRIFFON AERO-ENGINE

Two-speed, two-stage supercharger type fitted with Stromberg carburettor

RTP

PRINTED FOR H M STATIONERY OFFICE BY CHORLEY & PICKERSGILL LTD 524767



Griffon Engine

At the outbreak of war the decision was made to initiate production of an engine similar to the Merlin but of a larger capacity. The new Griffon continued the Rolls-Royce policy of fostering the twelve-cylinder 60-degree upright Vee-type liquid-cooled power plant. Basically, the Griffon was a scaled-up Merlin with a capacity of 2,239 cubic inches (36.69 liters) instead of 1,649 (26.99). Remarkably, what should have been a larger engine was in fact shorter than equivalent Merlin! It was also essential that the new Griffon be made to fit in existing Merlin powered fighters. Powered by a 2,000-horsepower Griffon engine, the Spitfire Mk XIV was one of the best fighters of the war.



NUMBER OF CYLINDERS 12

ARRANGEMENT OF CYLINDERS

Two Banks each of Six Cylinders with an included angle of 60°

BORE COMPRESSION RATIO STROKE
6.0 in. 6.0 to 1 6.6 in.

SUPERCHARGER

Type Two-Speed Two-Stage
Gear Ratio 5.838 and 7.38

OIL PRESSURE

Normal 60 to 80 lb per sq. in.
Minimum (in flight) 45 lb per sq. in.

MAGNETOS

One unit BTH CMS 13-123/3
Duplex
Speed of Rotation 0.5 Engine Speed
Timing (fully advanced)
Inlet Sparking Plugs 45° before T.D.C.
Exhaust Sparking Plugs 51° before T.D.C.
Timing (fully retarded)
Inlet Sparking Plugs 10° before T.D.C.
Exhaust Sparking Plugs 16° before T.D.C.
Contact Breaker Gap 0.009" ± 0.001"

SPARKING PLUGS

Lodge R.S. 5/5
K.L.G. R.C. 1/3

DIRECTION OF ROTATION

Propeller Shaft Left Hand
Crankshaft Right Hand

FIRING ORDER

1A 4B 3A 2B 5A 1B 6A 3B 4A 5B 2A 6B

VALVE TIMING

Inlet opens 24° before T.D.C.
Inlet closed 44° after B.D.C.
Exhaust opens 64° before B.D.C.
Exhaust closes 4° after T.D.C.

TAPPET CLEARANCE

Inlet 0.015" ± 0.001"
Exhaust 0.020" ± 0.001"

FUEL

100 Octane Spec D.E.D. 2475

OIL

D.T.D. 471B

COOLANT

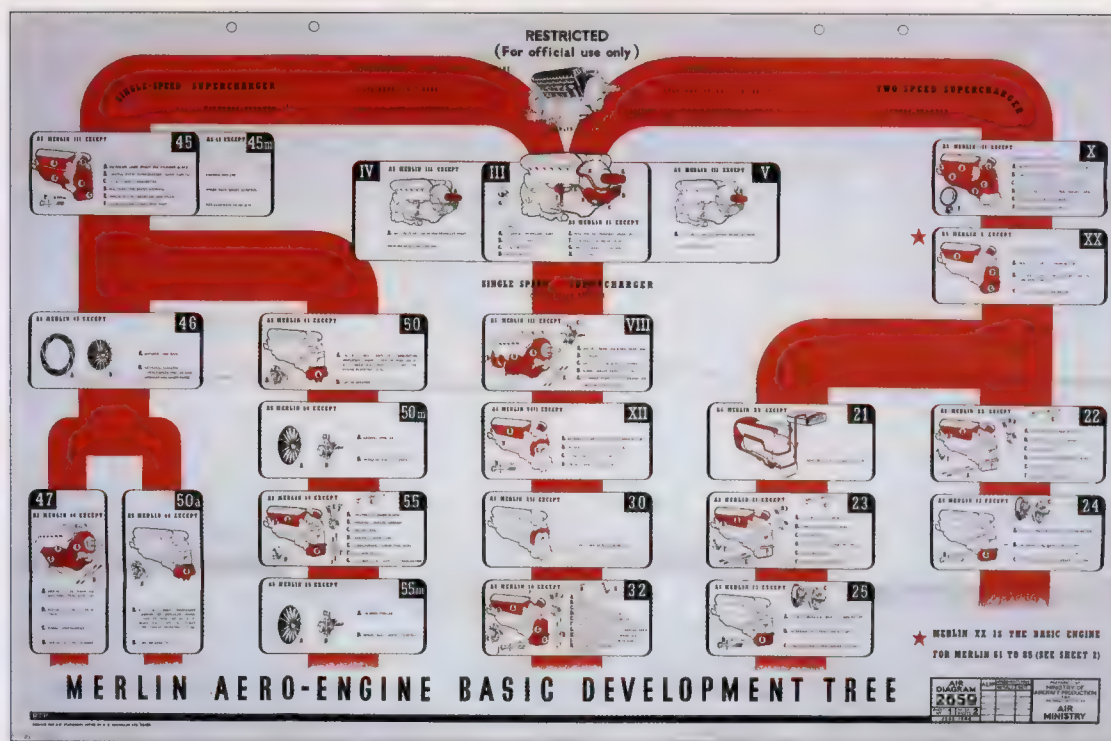
Premix Liquid (70% Water + 30% Ethylene Glycol) Specification D.T.D. 344/A

INE

berg carburettor

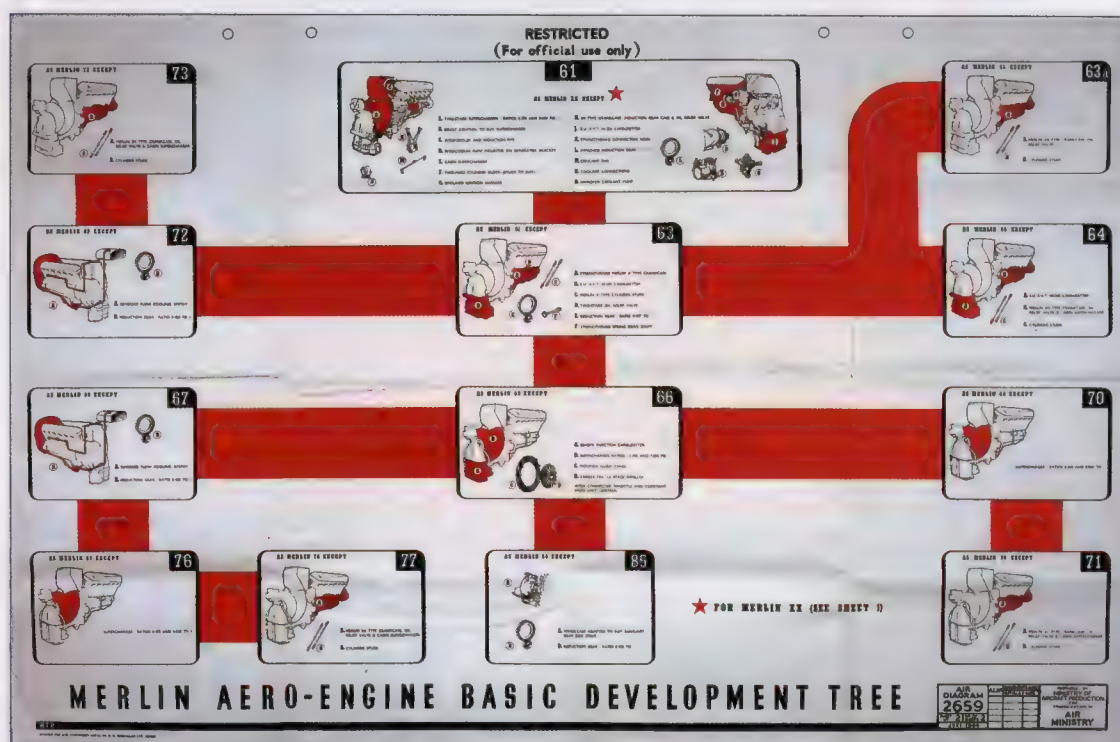
FOR FURTHER INFORMATION SEE A.P. 2234 K

AIR DIAGRAM 4109	AMENDMENTS MADE	PREPARED BY
	INT. ALS. DATE	MINISTRY OF AIRCRAFT PRODUCTION
SHEET NO. 1	NO. OF SHEETS 1	PROMULGATION BY
AUG. 1944		AIR MINISTRY



Merlin Aero Engine Development Tree

Many have described the Rolls-Royce Merlin as the greatest aircraft engine of World War II. It powered the famous Spitfire and Mustang and seventeen other fighters and bombers including the Lancaster, Mosquito and the venerable Hawker Hurricane. When the first production Hurricane flew in 1937 it was powered by a Merlin II engine. Takeoff rating at sea level was 890 horsepower, but for short periods combat power could be applied boosting the engine to 1030 horsepower at 16,000 feet. By the end of the war the Merlin 66 engine was capable of producing over 1650 horsepower. There were 150,000 Merlin engines in forty-five different versions built in Great Britain and the United States.





Aero-Engine Exhaust Flames

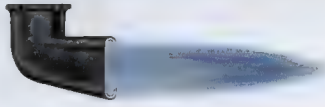

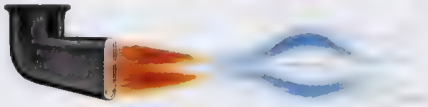




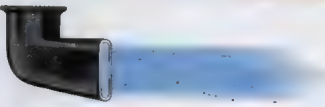
Knowing how to maximize engine performance could mean the difference between living to fight another day or ditching in the North Sea.

"During the last two years much progress has been made in teaching pilots the principles of engine handling and exploiting performance. Realism in teaching is difficult to achieve, however, and it is unfortunate that — for many pilots — the first really convincing demonstration they have that there is a right and a wrong way of using their engine and their fuel to achieve a certain performance in speed or range is when they see one aircraft get back to base with plenty to spare and another having to ditch with dry tanks, although both did the same trip."

AIR CREW TRAINING
BULLETIN NO. 19,
AUGUST 1944

FOR OFFICIAL USE ONLY

GENERAL NOTES.—Exhaust flames will only be observed when an engine is running without an exhaust system or when stub pipes are fitted. Flames will probably not be seen when flame-damping manifolds or exhaust ring collectors are used. The types of flames shown will change as the air/fuel ratio is altered and will be affected by the presence of oil or corrosion inhibitor in the combustion chamber. For methods of adjusting mixture strength the appropriate engine Air Publication Vol. I should be consulted.

	CORRECT MIXTURE STRENGTH A short light blue flame which may be almost invisible in strong light.
	OVER PRIMING Noticed only when starting. Intermittent thick, black billowy smoke, often followed by fire from the manifold. This type is caused by over priming, constitutes a dangerous fire risk and is detrimental to the engine.
	RICH MIXTURE A composite flame—short red-orange flame at the manifold, followed by an area of invisible flame, and terminating in an area of slow-burning gases bluish in colour. If the mixture is very rich a black sooty smoke will be noticed and as the mixture strength is correctly adjusted the bluish flame will move towards the manifold.
	INCOMPLETE COMBUSTION An intermittent bluish-white flame, usually noticed when taking a magneto check. A drop in the r.p.m. may also be observed.
	BURNING OIL A short dull red flame usually accompanied by whitish or light grey, billowy smoke. This flame may be noticed in one set of manifolds but be entirely absent in another.
	WEAK MIXTURE AND BURNING OIL A reddish flame with a bluish tip and is one of the most commonly encountered, although it is sometimes confused with the red flame caused by burning oil. This may be checked by moving the mixture control to the full rich position. If the flame lessens, weak mixture and burning oil are indicated.
	DEFECTIVE SPARKING PLUGS A very long whitish-orange flame appearing intermittently and inclined to be spasmodic or explosive in nature indicates detonation and may be due to defective sparking plugs. The flame usually appears from one or more manifolds.
	WEAK MIXTURE Indicated by a fairly long bluish-white flame emerging directly from the manifolds. The engine tends to back-fire at higher speeds.

AERO-ENGINE EXHAUST FLAMES CHARACTERISTICS

AIR
DIAGRAM
2490
A 444

AIR MINISTRY
MINISTRY OF
AIRCRAFT
PRODUCTION

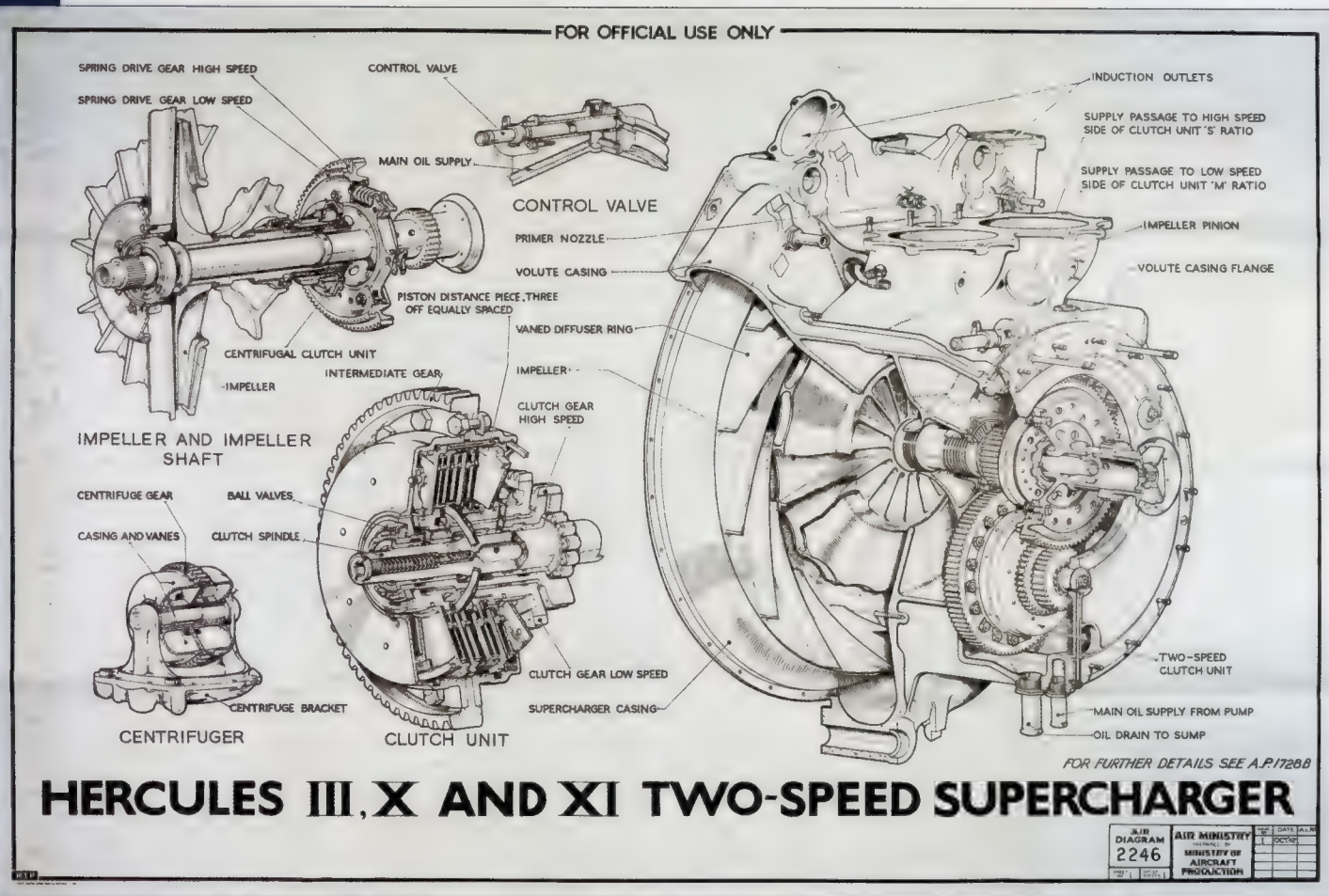
DATE
1944
10/10

Hercules Supercharger (below)

A supercharger is simply a blower, or air pump, that rams air into an internal combustion engine. Its principal function is to enable the engine to produce more power at a higher altitude. As an aircraft gains altitude the air becomes thinner. The thinner air causes the engine to lose power. The job of the supercharger is to negate this effect. Most, if not all the engines used in combat aircraft during World War II were equipped with a supercharger. These complex devices were marvels of technology. The Hercules two-speed supercharger was mounted on back of the engine — coupled to the engine's crankshaft. The Hercules engine equipped the Beaufighter, Wellington, Stirling, Halifax, Albemarle, Lancaster II, Hastings, Hermes and Viking aircraft.

Scorched Earth Braking (opposite)

This poster clearly warns pilots about the dangers of excessive braking when landing. Over-heated brakes could cause a tire to burn, which could lead to the loss of the aircraft and surrounding buildings.

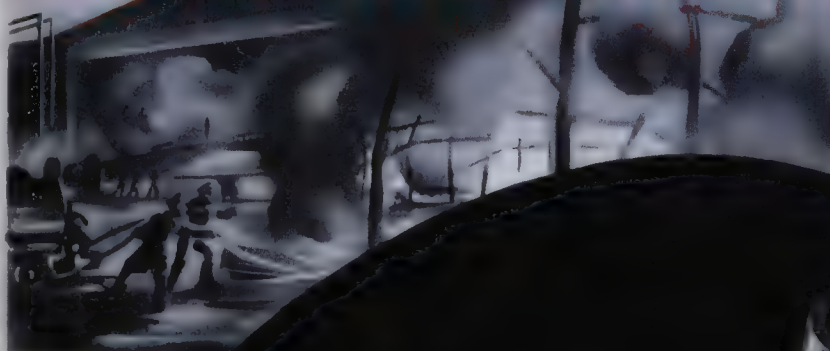


R.T.P.

RESTRICTED (FOR OFFICIAL USE ONLY)

SCORCHED EARTH

braking



CAUSES BRAKE FAILURE

*and
burns up
tyres*

EVAPORATION OF TIRE AND BRAKE MATERIALS
XC01-5345

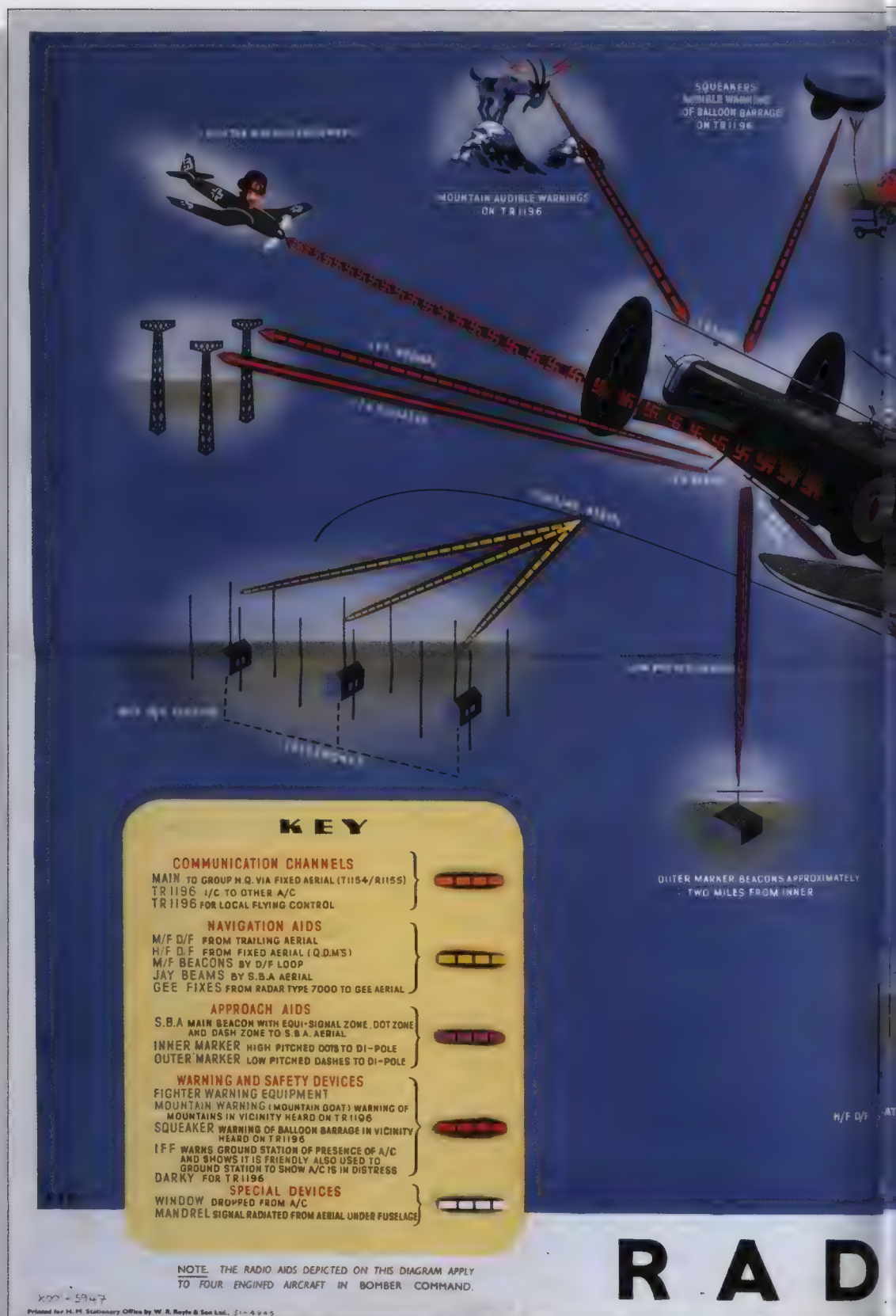
AND 2010-2011
31-1028

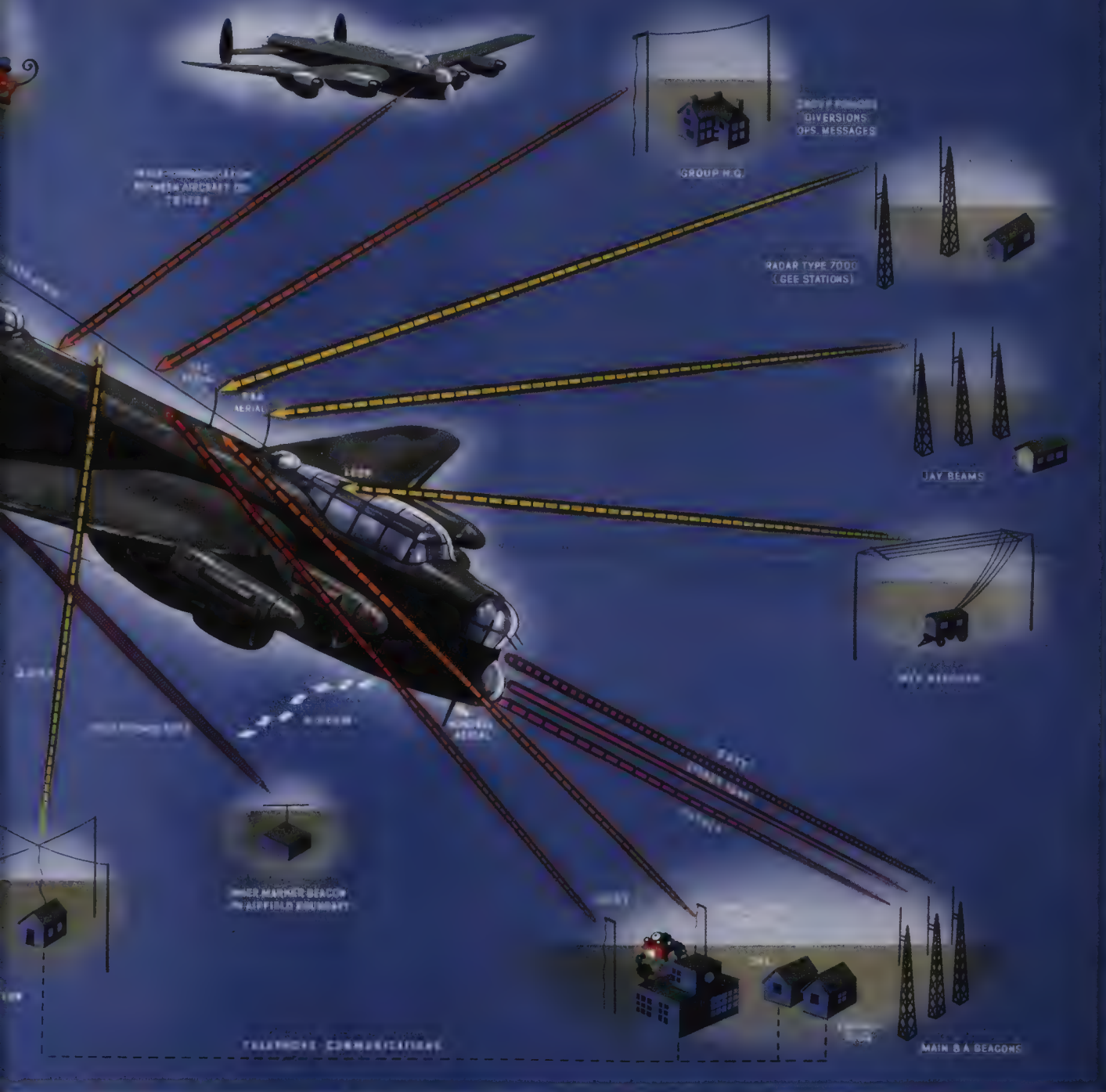


GREAT BRITAIN

Radio Aids

Many radio aids were developed during World War II to aid bomber crews as they navigated toward their targets over Germany, and proved equally useful when returning home. They were also of great benefit to the Germans, who developed a myriad of devices capable of homing in on these transmissions. By November 1943, Bomber Command was able to dispatch over 700 heavy bombers to targets over Germany. Because of the sheer size of the force, the electronic signature it produced gave the Germans more than enough time to prepare. The Germans were constantly amazed that Bomber Command allowed its crews to switch on their electronic equipment for prolonged periods of time.





AIR DIAGRAM 3967		ALPH AMENDMENTS MADE INITIALS DATE	PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION FOR PROMULGATION BY AIR MINISTRY
SHEET NO	NO OF SHEETS		
MARCH 1944			

RESTRICTED (FOR OFFICIAL USE ONLY)

HIGH

ALTITUDE INDICATOR LIMIT INDICATOR LIMIT SWITCH

CORRECT

ALTITUDE INDICATOR LIMIT INDICATOR LIMIT SWITCH

LOW

ALTITUDE INDICATOR LIMIT INDICATOR LIMIT SWITCH

The altitude limit switch is shown set at 200 ft. The lights change as the altitude of the aircraft varies 10 ft. above or below the setting of the altitude limit switch.

LIMIT LIGHTS

ALTITUDE INDICATOR ON/OFF SWITCH

RADIO ALTIMETER

FOR FURTHER INFORMATION SEE A

PRINTED FOR H.R. STATIONERY OFFICE BY HUDSON SCOTT & SONS LTD. CASLISLE 53-1271



Radio Altimeter

Radio altimeters were far more accurate than the standard barometric type. This wonderful landscape illustration shows the height differences between the two devices. The aircraft featured here is the Short Sunderland.



NOTES

The radio altimeter shows the exact height of the aircraft above the land or sea immediately below, and not the height above mean sea level as shown by the barometric type altimeter.

The ON-OFF switch is operated by the pilot.

The pilot also selects the position of the altitude limit switch control for flying at a predetermined height, if required.

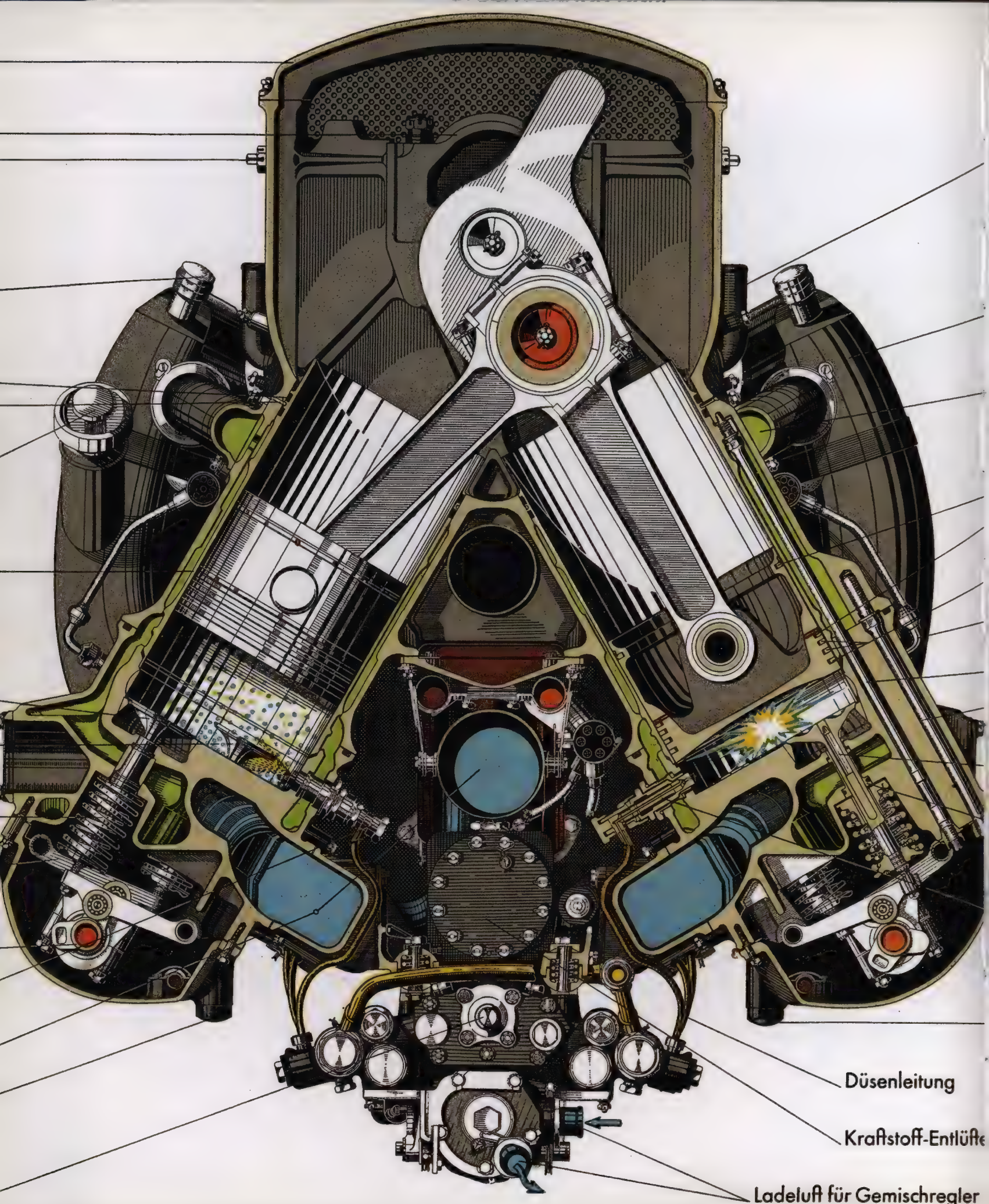
Above 400 ft. the altitude indicator needle will hold hard over on the scale until the aircraft is about 1,000 to 2,000 ft.

The Radio Altimeter cannot be relied upon when the aircraft is below 20 ft.

AIR DIAGRAM 2093		ALM DETAILS DATE		PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION FOR PROMULGATION BY AIR MINISTRY	
SHEET	NO. OF				
1	1				
FEB 1945					

ER A.Y.D.

P. 2533A



Düsenleitung

Kraftstoff-Entlüfte

Ladeluft für Gemischregler

GERMANY





GERMANY

ERSATZTEIL-LISTE FW 190



Ausgabe: 1944

Nr. 03

FOCKE-WULF FLUGZEUGBAU G.M.B.H. BREMEN

Berichtigungsstand nach den vierteljährlichen Berichtigungsübersichten

	1943	1944	1945	1946	1947
I					
II					
III					
IV					

ERSATZTEIL-LISTE FW 200 C



Ausgabe: 1943

Nr. 02

FOCKE-WULF FLUGZEUGBAU G.M.B.H. BREMEN

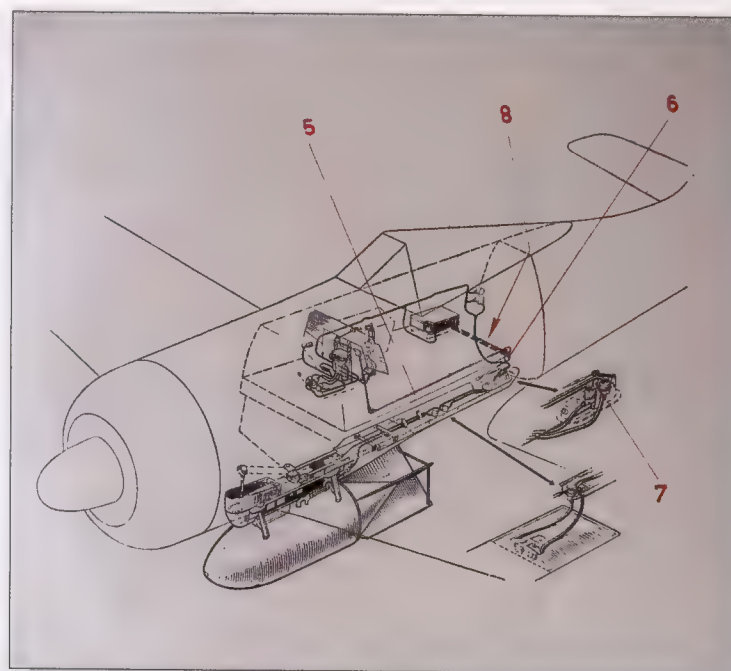
Berichtigungsstand nach den vierteljährlichen Berichtigungsübersichten

	1943	1944	1945	1946	1947
I					
II					
III					
IV					



Focke-Wulf Fw 190 Schematic (right)

The electrical system schematic for the bomb release mechanism on a Fw 190. The fighter-bomber version of the Fw 190 could carry 1,000 kilograms (2,205 lb) of bombs.



Schulgleiter 38 (above)

The cover for the Schulgleiter 38 Glider operating manual. Exact figures are not known, but it is estimated that close to 9,200 SG 38 gliders were built.

Ersatzteil-liste Fw 190 (opposite)

The pen-and-ink drawing on the cover of this parts list manual effectively shows the clean lines of the Fw 190 fighter. Nicknamed the "Butcherbird," it was one of the most effective fighters of World War II.

Ersatzteil-liste Fw 200C (opposite, bottom)

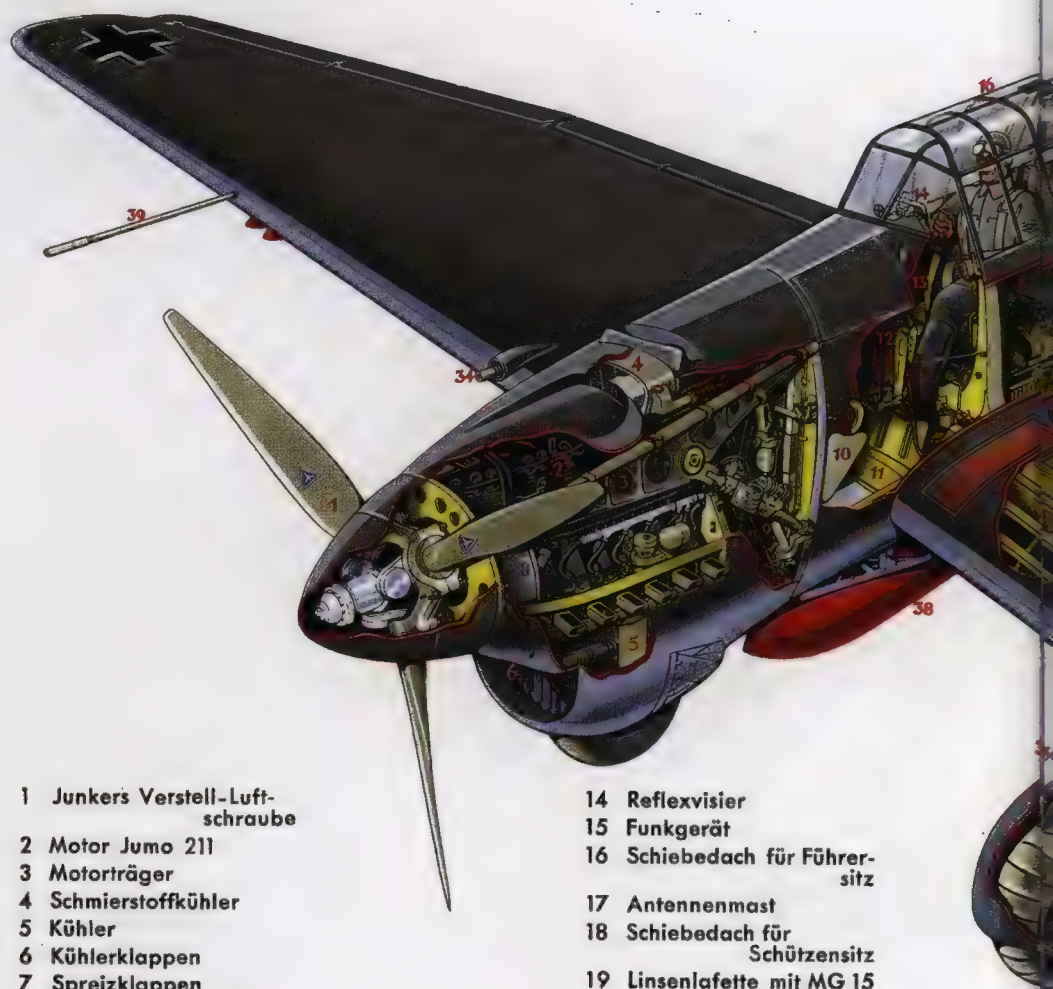
The cover for the Fw 200C Spare Parts List Manual.



Junkers Ju 87

When the war began, the Ju 87 Stuka was a somewhat dated design. Its early success over Poland, Norway, France, Belgium and Holland only delayed the inevitable. When faced with a well-organized and determined fighter defense, the Ju 87 suffered accordingly. During the Battle of Britain, Ju 87 units suffered heavy losses. Between August 13 and 18, 1940, RAF fighters shot down forty-one Ju 87s. On August 19 the Stuka was retired from the battle. When good fighter protection was provided, the Ju 87 was a devastating weapon. The Stuka sank more ships than any other type of aircraft in history and was widely used by all the Axis air forces, including those of Italy, Hungary, Slovakia, Romania and Bulgaria.

JUNKERS-JU 87



- 1 Junkers Verstell-Luftschraube
- 2 Motor Jumo 211
- 3 Motorträger
- 4 Schmierstoffkühler
- 5 Kühler
- 6 Kühlerklappen
- 7 Spreizklappen
- 8 Kühlstoff - Ausgleich - behälter
- 9 Anlaßwelle
- 10 Schmierstoffbehälter
- 11 Abdeckblende
- 12 Pedal für Seitensteuer
- 13 Steuerrknüppel

- 14 Reflexvisier
- 15 Funkgerät
- 16 Schiebedach für Führersitz
- 17 Antennenmast
- 18 Schiebedach für Schützensitz
- 19 Linsenlafette mit MG 15
- 20 Doppeltrommeln
- 21 Sauerstoffflaschen für Höhenatmer
- 22 Funk - Taste
- 23 Leerrhülsensack
- 24 Schützensitz (drehbar)
- 25 Schleppantennenhaspel

Junkers Flugzeug- und -Motorenwerke A.-G., Dessau



GERMANY



- 26 Kraftstoffbehälter
- 27 Innere Verstellklappe
- 28 Mittlere Verstellklappe
- 29 Querruder
- 30 Positionslampe (Backbord)
- 31 Lastenträger mit Flügelbombe
- 32 Sturzflugbremse
- 33 Scheinwerfer
- 34 Starres Flächen-MG
- 35 Hintere Fahrgestellverkleidung
- 36 Vordere Fahrgestellverkleidung

- 37 Fahrwerk
- 38 Ablenkfabel mit Rumpfbombe
- 39 Staurohr für Fahrmesser
- 40 Antenne
- 41 Seitenflosse
- 42 Seitenruder mit Trimmklappe
- 43 Höhenruder mit Trimmklappe
- 44 Höhenflosse
- 45 Radsporn
- 46 Sanitätspack
- 47 Auftritt für Einstieg

Schaffer

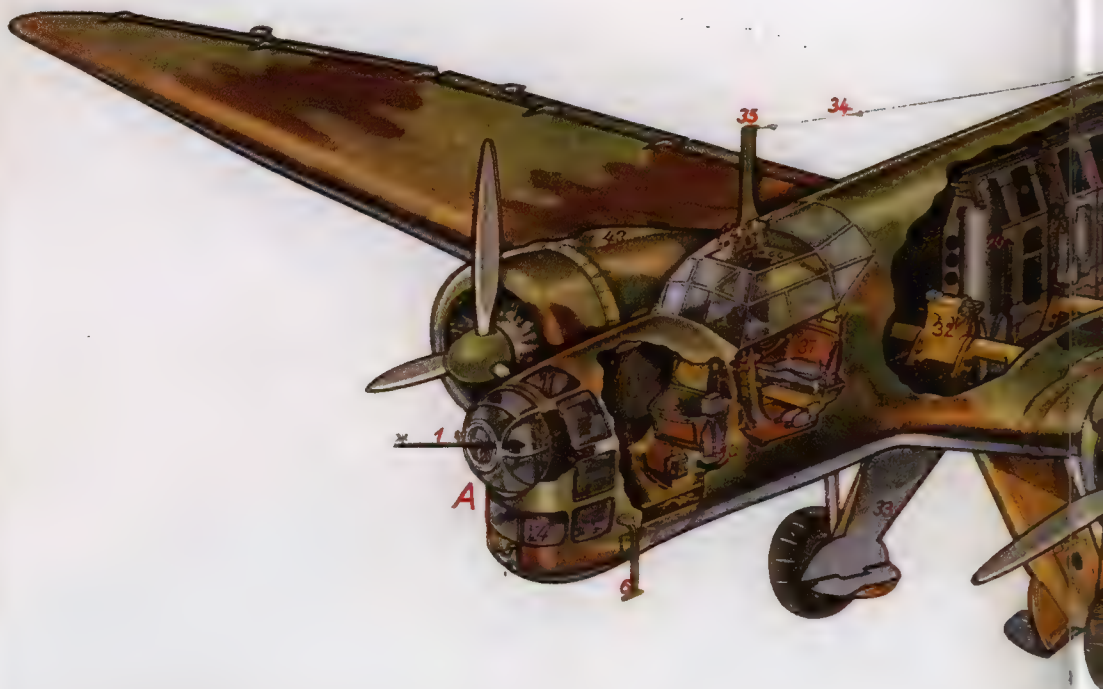
J. F. M.-Lehrmittelabteilung LM-Nr. 561



Junkers Ju 86K

This cutaway drawing shows the export version of the Ju 86 medium bomber. Many nations purchased the Ju 86, including Sweden, Chile, Portugal, South Africa and Hungary. Most were fitted with the Pratt & Whitney Hornet or Bristol Pegasus radial engines. This illustration does not show what type of engine is fitted. The only surviving example of the Ju 86 resides in the Flygvapenmuseum, Sweden.

JUNKERS- JU 86 K



- A A-Stand
- B B-Stand
- C C-Stand
- 1 Maschinengewehr
- 2 Vertikallafette
- 3 Abwurfzentrale
- 4 Zielgerät
- 5 Schiebefenster
- 6 Staurohr
- 7 Absprungklappe
- 8 Munitionsbehälter
- 9 Leertrommelsack
- 10 Sauerstoffflaschen
- 11 Klappfenster

- 12 Handhebel für Bombennotwurf
- 13 Drehkranzlafette
- 14 Maschinengewehr
- 15 Leertrommelsack
- 16 Leuchtpistole
- 17 Leuchtmunition
- 18 Munitionsbehälter
- 19 Stemmring
- 20 Windschutzschirm
- 21 Senkturm (ausgefahren)
- 22 Bodenlafette
- 23 Maschinengewehr
- 24 Schlitten mit Munitionsbehälter
- 25 Atemgerät

Junkers Flugzeug- und Motorenwerke A. G., Dessau



GERMANY

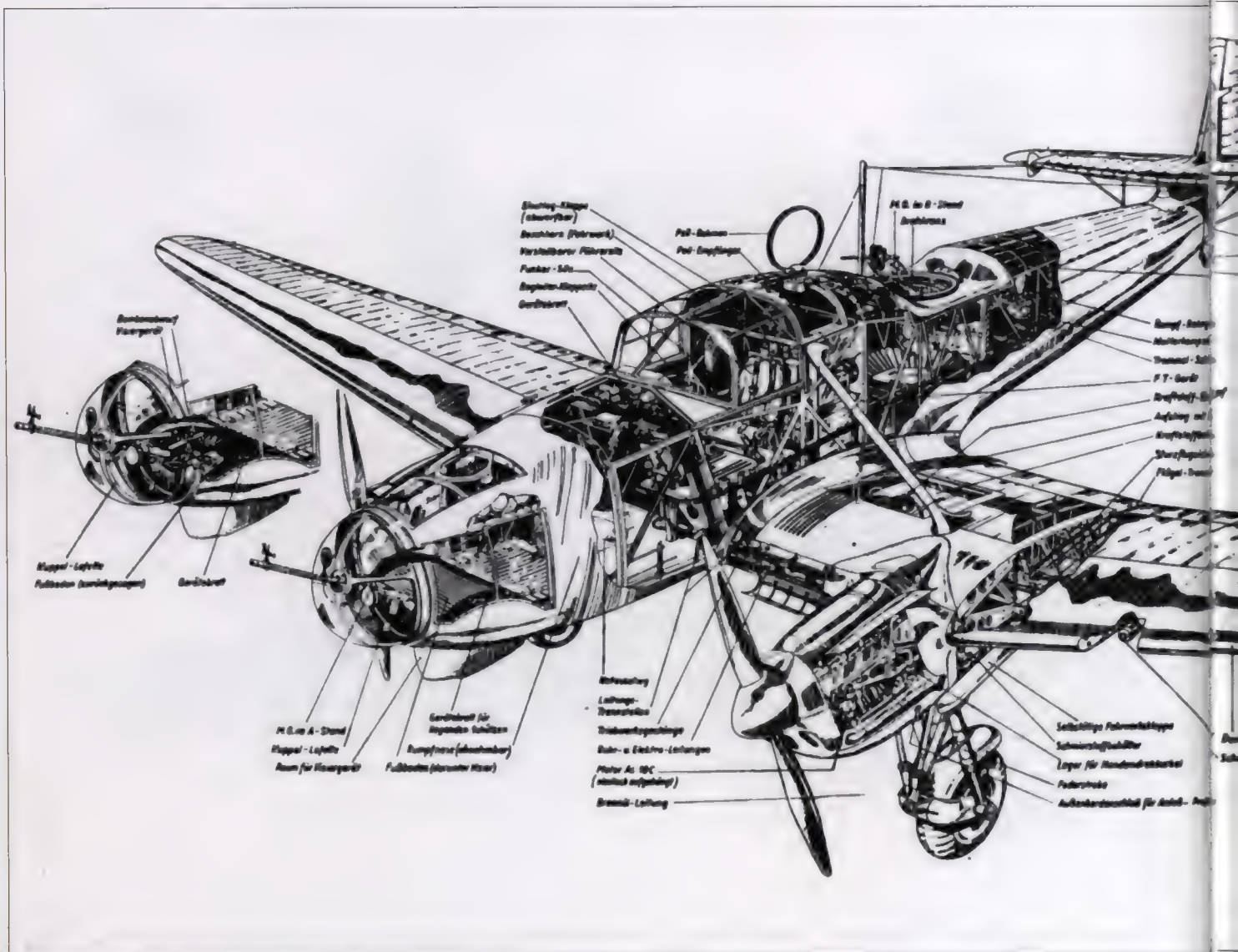


- 26 Führungsschiene für Senkturm
- 27 Federausgleich für Senkturm
- 28 Einsteigluka mit Leiter und Leertrommelsack
- 29 Bombenmagazine
- 30 Kraftstoffbehälter
- 31 Schmierstoffbehälter
- 32 Ausfahrvorrichtung für Fahrgestell
- 33 Einziehbares Fahrgestell
- 34 Antenne
- 35 Antennenmast
- 36 Steuersäule
- 37 Führersitz
- 38 Verstellhebel für Führersitz

- 39 Ausgleichgewichte
- 40 Peilrahmen
- 41 Spreizklappen (Kühlung)
- 42 Auspuffsammelring
- 43 Luftansaugschacht
- 44 Anwerfkurbel
- 45 Querruder
- 46 Landeklappen
- 47 Positionslampe
- 48 Feuerlöscher
- 49 Höhenflosse
- 50 Höhenruder
- 51 Seitenflosse
- 52 Seitenruder

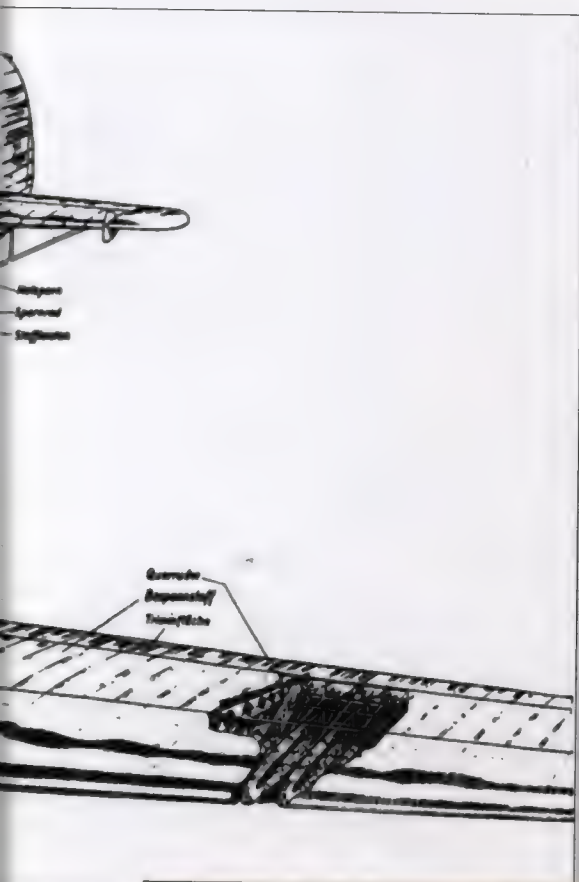
Zchg. Schaffer

Lehrmittelstelle LM-Nr. 1311



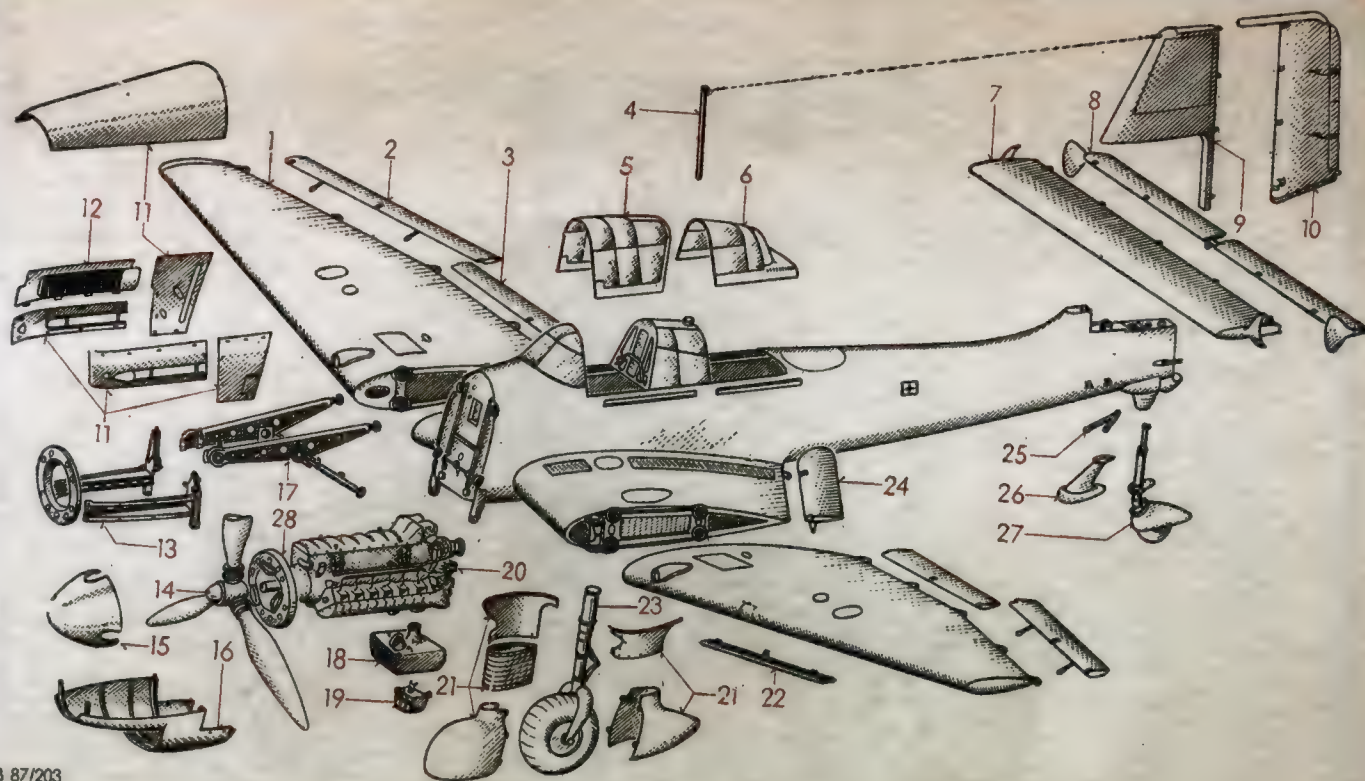
Focke Wulf Fw 58 (above)

The Fw 58 was a very successful utility aircraft in the same class as the British Avro Anson. The version shown in the cutaway drawing is the V2, which introduced gun armament in the form of two MG 15s in the nose and one behind the flight deck. Production reached 1,668 for German operations and 319 for export.



Ju 87 Tropical Component Assemblies and Breakdown (below)

The Ju 87 served in every theater of war in which the Luftwaffe was engaged. In North Africa and the Mediterranean the D-I version of the Stuka was tropicalized with engine air-intake dust filters to protect the lubrication systems. It was first operational over Bir Hakeim in May 1942.



B 87/203

Abb. 2 Bauteilbezeichnung und Zerlegbarkeit der Ju 87 D-1 trop (Zusammenstellung s. nächste Seite)

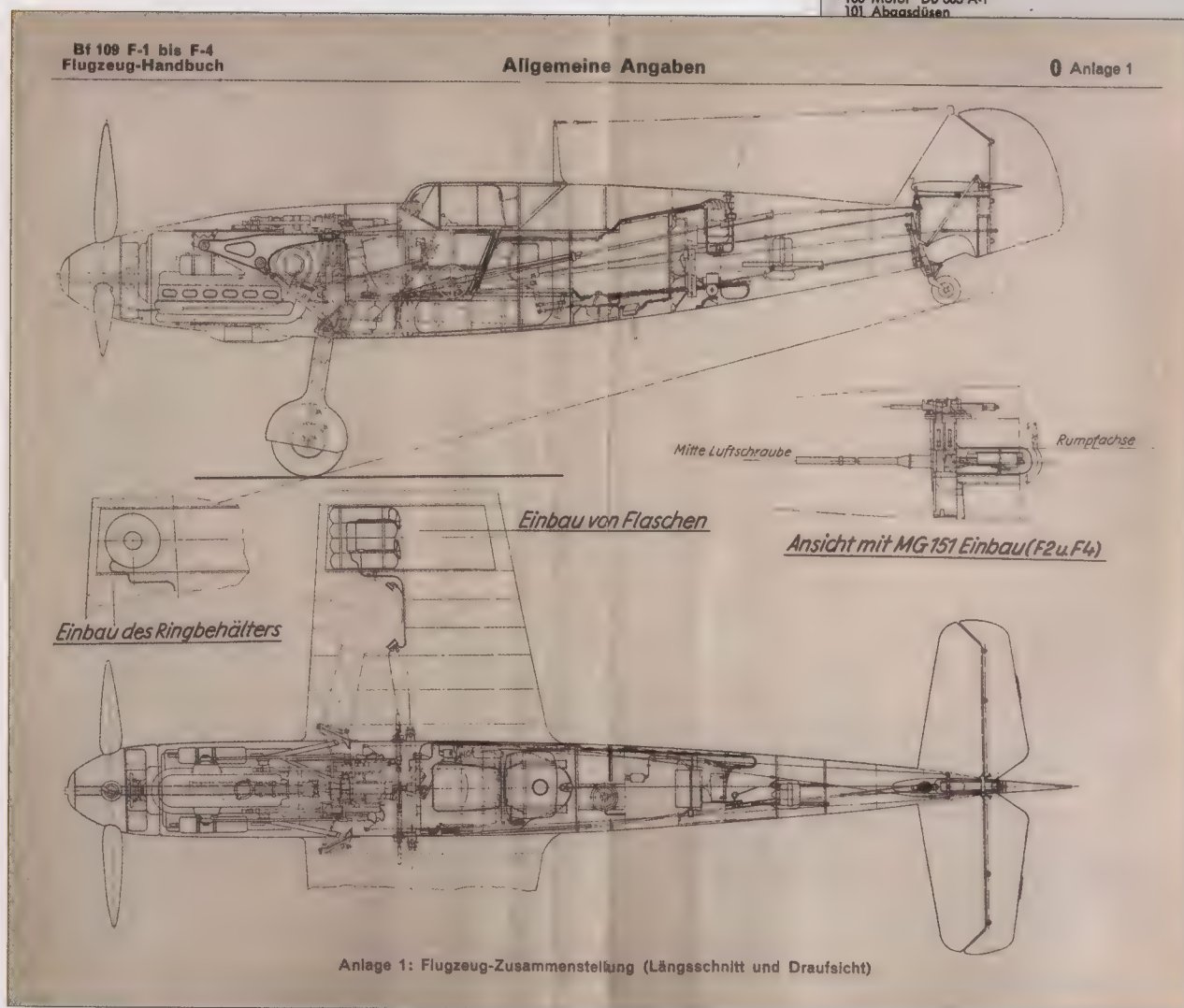
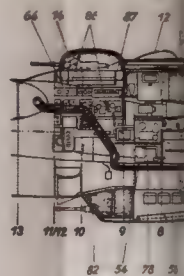


Bf 109 F-1 bis F-4

General Arrangement (below)

The inner workings of the Bf 109F-1 are clearly revealed in this crisp blueprint drawing. The Bf 109F, or Friedrich, was the most aerodynamically refined version of the famous German fighter and was equipped with an engine-mounted cannon firing through the spinner.

- 59 Seitensteuerpedale
- 60 Klappsitz (Beobachter)
- 61 MG-FF/M
- 62 MG 17
- 63 Leertülsenauffangnetz
- 64 Gerätetafel am Spant 12
- 65 Heizung rechts
- 66 Allweiliger Kraftstoffhandpumpe (mit Umschaltventilsatz)
- 67 Höhentrimm- und Ausgleichsrudder
- 68 Schleppantenne
- 69 Landeklappensicherung
- 70 Landeklappen
- 71 Querruder
- 72 Querrimm- und Ausgleichsrudder
- 73 Stauraumkasten
- 74 Scheinwerfer
- 75 Kraftstoffhauptebehälter
- 76 Kraftstoffflächenhilfebehälter
- 77 Schmierstoffbehälter
- 78 Bombenklappenwinde
- 79 Seitenrudergetriebe
- 80 LEONARD-Umformer (PDS)
- 81 Steuergerät (PDS)
- 82 Walzenlafette des MG 131
- 83 Mannloch im Spant 26
- 84 Kennlicht
- 85 Steuerhandrad
- 86 FT-Geräte
- 87 Selbstschalterleiste für Bordfunkanlage
- 88 Trimm-Verstelltrieb
- 89 Bedienbank
- 90 Motorgondelendstück
- 91 Behälter für Enteisungsflüssigkeit
- 92 Anlaßkraftstoffbehälter
- 93 Kühlstoffbehälter
- 94 Brandwand
- 95 Fahrwerkspindel
- 96 Handkurbel für Motoranlasser (nur linkes Triebwerk)
- 97 Flammendämpfer
- 98 Fahrgestellklappen
- 99 Motorbock
- 100 Motor DB 603 A-1
- 101 Abgasdüsen





GERMANY

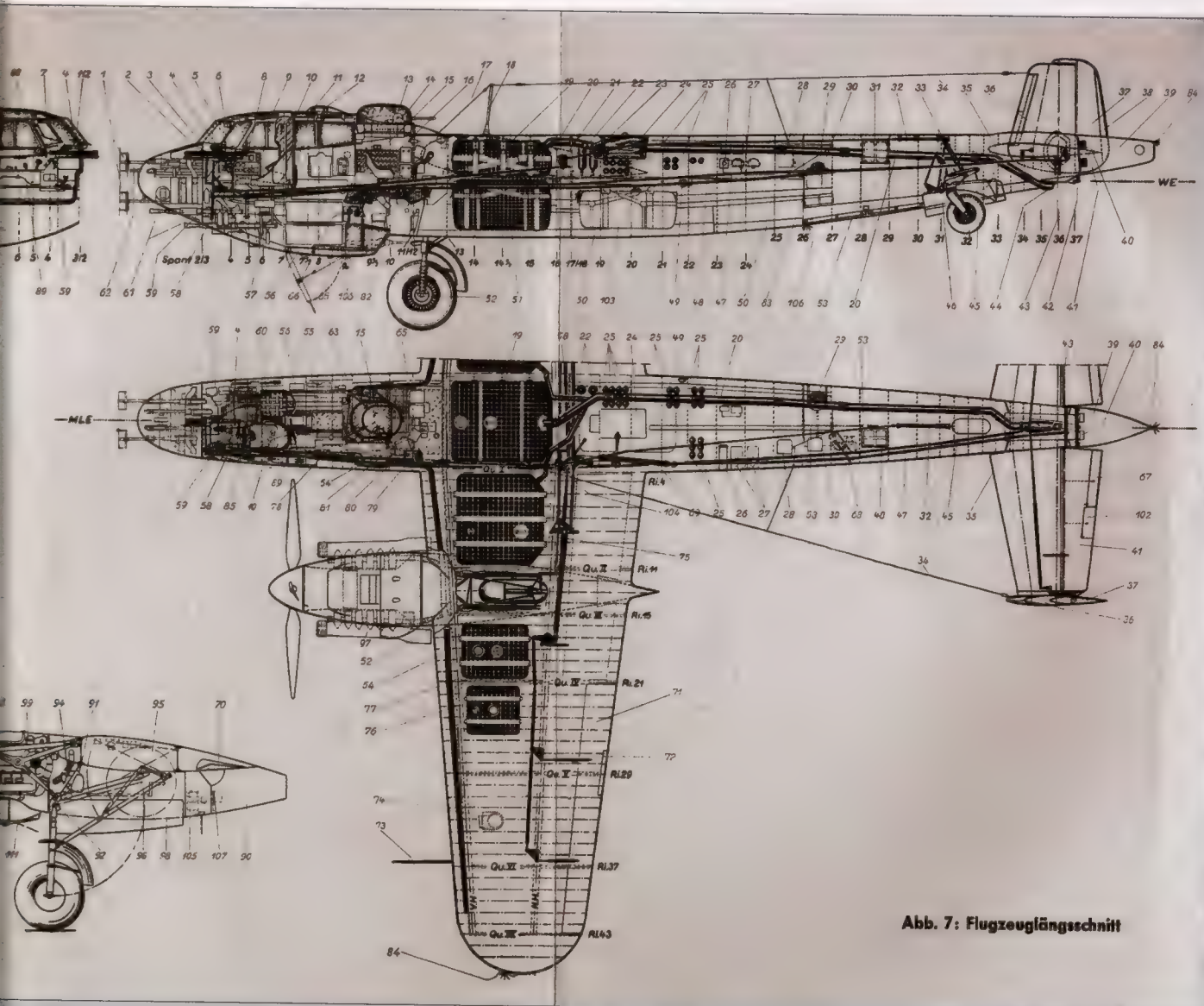


Abb. 7: Flugzeuglängsschnitt

Do 217 N-1 Longitudinal Section (above)

This longitudinal cutaway drawing illustrates the inner workings of the Do 217 night-fighter. Powered by two DB 603 engines and armed with four 20 mm cannon and four 7.9-mm machine guns, the Do 217 night-fighter became a formidable opponent once it appeared in the night skies over occupied Europe in the winter of 1942/43.



Ju 88 Panoramic View of Pilot and Bombardier Positions

The crew of the Ju 88 consisted of a pilot, bomb aimer, flight engineer and radio operator. In the Ju 88 they were grouped together in the front of the aircraft, which, according to British propaganda, was to bolster morale, but in fact made for a cramped and inefficient working space. The pilot sat high on the left; to the right was the bomb aimer who also manned the forward-firing MG 15 machine gun.



- | | | | |
|---|--|--|--|
| 1 Höhentrimmrad mit Sturzflugmarke | 14 Anstellhalter | 25 Schalt- u. Kontrollgerät f. Rauchgeräte | 39 Tochterkompaß für Kurssteuerung |
| 2 Querruder-Trimmmrad | 15 Spreizklappenverstellung | 26 Anzeigergerät für Funknavigation (Blindendruckmesser) | 40 Ladedruckmesser für Motor L |
| 3 Seitenruder-Trimmmrad | 16 Luftschrauben-Handverstellhalter | 27 Kontakthöhenmesser | 41 Ladedruckmesser für Motor R |
| 4 Umpumpschaltkasten | 17 Wechselschalter für Luftschraubenverstellung (Hand-Automatik) | 28 Fahrtmesser | 42 Ferndrehzahlmesser L |
| 5 Saugmalkabel | 18 Leitwerk-Heizung | 29 Variometer | 43 Ferndrehzahlmesser R |
| 6 Umpump-Anzeigergerät | 19 Gasdrossel | 30 Schauschilder für Sturzhakenbeheizung | 44 Schmierstoff- und Kraftstoffdruckmesser |
| 7 Rücktrimmknopf | 20 Sturzflugbremshebel | 31 Grob-Fein-Höhenmesser | 45 Kühltisch-Temperaturmesser für linken Motor |
| 8 Seitenschalterkasten für Scheinwerfer, Kennlichter, Gerätebeleuchtung und Sturzhakenbeheizung | 21 Fahrwerk- und Landeklappen-Anzeigergerät | 32 Wendezeiger | 46 Kühltisch-Temperaturmesser für rechten Motor |
| 9 Netzausschalter | 22 Fahrwerksbetätigung | 33 Kurszeiger | 47 Funkpeil-Anzeigergerät mit Funkpeil-Tochterkompaß |
| 10 Kurssteuerung (Hauptschalter) | 23 Landeklappen- und Höhenflappenverstellung | 34 Reflexvisier | 48 Schloßhebel für die starre Rastung des MG 15 |
| 11 Zündschalter | 24 Drehwechelschalter für Spornverriegelung | 35 Horizont | 49-MG 15 |
| 12 Laderschaltung | | 36 Betriebsdatentafel u. Deviationsstabelle | 50 MG-Zurücklage |
| 13 FBH-Armatur mit Schnellstop | | 37 Fernkurskreisel für Kurssteuerung | |
| | | 38 Schauschilder für Kurssteuerung | |



GERMANY



Nur für den Dienstgebrauch

51 Kontrollrich für 50° Bahnlage
52 Kabelkanal für FT-Anlage
53 Maschenschlauch für Beobachter-Atmegerät
54 Trennstelle für Rauch- und Nebelgeräte
55 Anschlußdose ADB 12 für Beobachter mit Brechkuppelung
56 Bombenklappenkarbel
58 FT-Kabel für Kopfhörer für Beobachter
59 Außenlufttemperaturmesser
60 Vorratmesser Kraftstoff-Schmierstoff
61 Wechselschalter für Kraftstoff- und Schmierstoff-Vorratmesser

62 Vorratmesser Kraftstoff-Schmierstoff
63 Sauerstoff-Druckmesser für Beobachter
64 Sauerstoff-Druckmesser für Flugzeugführer
65 Zünderschaltkasten ZSK 244 A
66 Bombenwahlwächter
67 Beleuchtungsregler für Gerätebretter
68 Kalkalkasten
69 Notwurf für Leuchtpatronen
70 Leuchtpatronenkasten
71 Werkzeugtasche für MG 15
72 Fernbediengerät FBG 1 für Pail- und Zielflug-Verkehr
73 Bosch-Signallhorn

74 Fußpöster für Beobachter
75 Kurssteuerung-Notauslösung
76 Notzug für Dreiknopfschalter
77 Aufklappbares Kniepolster
78 Bombennotzughebel
79 Blindschaltwächter für LM
80 Bomben-Ziel-Gerät II
81 Richtungsgeber Lrg 5
82 Leuchtpistole
83 Reihen-Abwurf-Bediengerät RAB 14 c
84 Kursgeber
85 Bombenknopf
86 Nahkampfschalter
87 Bombenknopf

88 Steuerdüse
89 Seitenruderpedal mit Laufbremse
90 Kursvisier
91 Kurvispinne
92 Strahlrüse für Heizungsanlage
93 Sitzverstellung (waagrecht)
94 Flugzeugführersitz
95 Sitzverstellung (senkrecht)
96 Ruderbremse (nur alte Flugzeuge)
97 Abklappmarke im Kanzelboden und an der Kurvispinne
98 Blendschutz
99 Ose mit Seilzug für vorderen Vorhang
100 Schalter für Kompatibilität

038

Ju 88

Rundblick
des Flugzeugführers
und
des Bombenschützen

Anforderungszeichen: FI Ob 8-067



Ju 88 Panoramic View of the Radio Operator's Position

Behind the pilot on the left sat the engineer, who manned the upper rear machine gun, and alongside him on the right was the radio operator, who manned the lower rear gun. All three guns used the 75-round saddle magazine, which had to be changed after just three seconds of firing. Ten of these magazines are clearly visible in the rear section of the aircraft.



- | | | |
|--|---|----------------------------------|
| 1 Rauchgeräteabwurf-Hebel | 13 Fliegerschützenitz (hochgeklappt) | 26 MG-Lagerung |
| 2 Atemgerät für Bombenschützen | 14 Schalttafel | 27 Linienleuchte |
| 3 Höhenatmerschlauch | 15 Kraftstoffhandpumpenhebel am Spant 9 | 28 Einrastklinke für FT-Tafel |
| 4 Hilfststeuerknüppel | 16 Beheizung | 29 Selbstschalterkasten |
| 5 Federnde Schelle für Hilfststeuerknüppel | 17 Außenbordanschluß für elektr. Anlage | 30 Verteiler F 36 |
| 6 Widerstandskisten für Kurssteuerung | 18 Bodenwanne | 31 Frequenzwahlschalter für Beke |
| 7 Kabelkanal | 19 Doppeltrammel | 32 Hinweisschild für FT-Tafel |
| 8 Bombenschützenitz (Rückenlehne zurückgeklappt) | 20 Trommel-Fangnetz | 33 Rasteinstellhülsen |
| 9 Atemgerät für Fliegerschützen | 21 Leertrommelkasten | 34 Borduhr |
| 10 Schaltschütz für Abwurf R 7 | 22 Leertrommelkasten | 35 Empfänger „Kurz“ |
| 11 Kontaktbox R 113 | 23 MG-Zurrung | 36 Empfänger „Lang“ |
| 12 Leit-Relais R 110 | 24 MG 15 | 37 Sender „Kurz“ |
| | 25 Hülsensack 15 n A | 38 Sender „Lang“ |



GERMANY



- 39 Funker-Schaltkasten 13
- 40 Fernbediengerät FBG 3
- 41 Taste
- 42 FT-Tafel
- 43 Riegel für FT-Tafel
- 44 Bootswinkelhebel
- 45 Funkerhandlampe
- 46 Senderumformer
- 47 Telefon-Zusatzgerät für kurze Welle TZG 10
- 48 Schultergurt für Fliegerschütze
- 49 Hebel für Ventilbatterie
- 50 Behälter für Leiter
- 51 Leiter

- 52 Notwurfgriff für abwerfbare Außenbehälter
- 53 Handpumpenhebel für Schmierstoff-Umpump-anlage
- 54 Abwengerät für Funker
- 55 Doppeltrommelanlage
- 56 Halterung für Zeitzündanzusatzgerät
- 57 Stecker für Zeitzündanzusatzgerät
- 58 Anlaß-Einspritz-Gemischbehälter
- 59 Bedienhebel für Kraftstoff-Handpumpe
- 60 Bedienhebel für Tragfächer- und Luftschrauben-Enteisung
- 61 Bediengriff für Führerraumheizung
- 62 Anlaß-Einspritzpumpe

- 63 Schloßgriff für Anlaß-Einspritzanlage
- 64 Bedienhebel für Laderschaltung
- 65 Bedienhebel für FBH-Armatur
- 66 Höhenmesseranschluß für Flugzeugführer
- 67 Zünderbatteriekasten ZBK 241/1
- 68 Funkersitz
- 69 Verstellhebel für Funkersitz
- 70 Lyra-Schelle für Funkerhandlampe
- 71 Blendschutz
- 72 Abwerfbares Führerraumdach
- 73 Abwerfbare Seitenteile
- 74 Spant 6
- 75 Kabelkanal für FT-Anlage
- 76 Sauerstoffleitungen

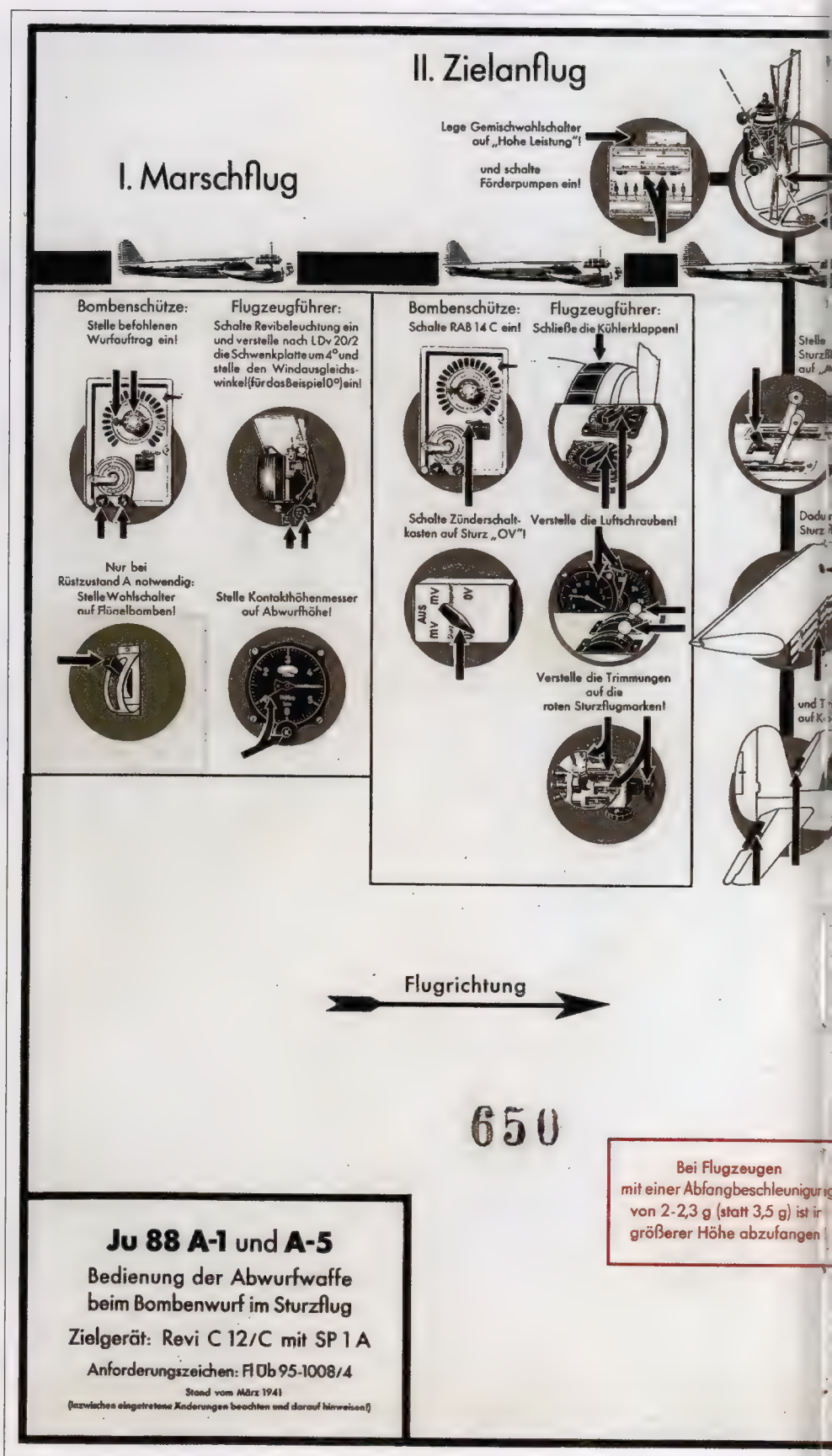
Ju 88
 Rundblick
 des
 Funkers **650**

Anforderungszeichen: Fl Ub 8-135



Ju 88 A-1 and A-5 Operation of the Release Mechanism in Dive-Bomb Attacks

The Ju 88 was never meant to be a dive-bomber. The early prototypes were unarmed and were designed to rely on their speed, like the later British Mosquito, to avoid enemy fighters. But before this idea could sink in, the German Air Ministry decreed that the Ju 88 should carry defensive armament and be fitted with dive brakes. This effectively reduced the new Ju 88's speed by 65 kilometers per hour (40 mph). During the war the Ju 88 proved itself an effective dive-bomber. This illustration shows the steps required in order to make a successful dive-bombing run.





III. Sturzflug

Flugzeugführer:

Wenn sich Abkippschalter am Kufen und am Kanzelboden mit Ziel decken:



Stelle Gasdrosseln auf Leerlauf

schalter

wird automatisch
abgemessen ausgefahren

Achte auf roten Stift!

klappe
lastigkeit gestellt

Beispiel: Sturzflug in 50 Grad Neigung
mit Sturzflugbremse ohne Wind

Es soll eine Flügelbombe (RAB Nr. 20) o. V. im Sturzflug
aus 1000 m Höhe geworfen werden

Alle Bilder zeigen die Endstellung!

Nur für den Dienstgebrauch

V. Übergang
in Reiseflug

IV.

Nach dem Abfangen

Bei 2-2,3 g Abfangbeschleunigung
weiter ziehen und schwanzlastig
trimmen

Ziel im Abkomppunkt für den Wurf
einen Augenblick ruhig halten!

Drücke
Bombenknopf!

Dadurch
wird durch den Drehschlagmagnet
die Trimmkappe zurückgestellt
und über den Trimmkappenschalter

der
Stromkreis
zum RAB
geschlossen

Flugzeug fängt ab

Bombe fällt sofort

Stelle
Sturzflugschalter
auf „Ein“!

Dadurch
wird
automatisch
Sturzflugbremse
eingefahren

Roter
Stift
nicht
sichtbar!

Flugzeugführer:

Gib langsam Gas!



Verstelle unter Beachtung der
Drehzahl die Luftschrauben!



Öffne die Kühlerklappen!

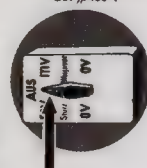


Bombenschütze:

Schalte RAB aus!



Schalte Zünderschaltkasten
auf „Aus“!



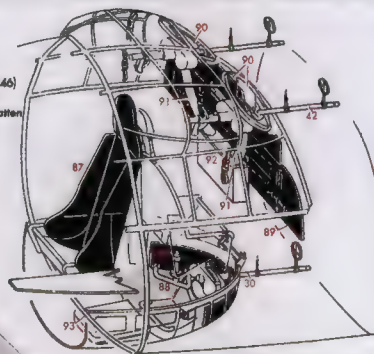
L71005



Last III am rechten Flügel:

- 85 ETC 500/IXb
86 250 kg-Bombe

- 87 Panzerung des Führersitzes
88 Panzerung im C-Stand
89 Panzerschürze heruntergeklappt
(Anschlag für Panzerschürze siehe Nr. 46)
90 Panzerung der Lafette (= rechteckige
Panzerglasscheibe von Stahlpanzerplatten
eingefügt)



- 30 MG 15 (mit Hülsensack)
42 MG 15 (ohne Hülsensack; verlängertes Visier)
91 Hülsenschlauch (anstelle des Hülsensacks)
92 Hülsensack (an der Panzerschürze befestigt, wird nach
Hochklappen derselben in den Leertrommelbehälter
Nr. 48 entleert)
93 Brustgürze

Nr. 1-51

Kanzel, Wanne

- 1 RAB
2 MG-Lagerung für starres Schießen
3 ZSK (Zünder-Schaltkasten)
4 Bomben-Wohlschalter
5 Kuv 2 (Kursvisier)
6 Halterung für Kursvisierahmen
7 Zielfernrohr Lafette oder BZG 2
7a LRG 5 (links- und Rechtgerät)
8 Schutzdach
9 Kniepötte aufgeklappt
10 Bordtasche für C-Stand an rechter Wand der Bodenwanne
11 Bedienhebel für Blinddarfgestände
12 Blinddarfgestände (Vollständiger Verlauf: Siehe Sonderdarstellung rechts oben)
13 Bedienhebel für Notabwurf
14 Notabwurfgestände (Vollständiger Verlauf: Siehe Sonderdarstellung rechts oben)
15 Bombenabwurf-Knopf
16 Revi (Reflexvisier) mit schwenkbarer Grundplatte
17 Bordtasche für A-Stand (an rechter Bordwand)
18 Gepanzerter Führersitz (Siehe auch Darstellung oben)
19 Handkurbel für Betätigung der Lastenraumklappen (Vollst. Verlauf: Sonderdarstellg. rechts oben)
20 MG 15 mit Hülsensack (A-Stand)
21 MG-Zurrung
22 Sturzflug-Kipphebel (auf Gerätisch)
23 Kartentasche an der Rückwand des Führersitzes
24 Trommellagerung hinter Kartentasche an der Rückwand des Führersitzes (Siehe auch neben-
stehende Skizze)
25 Trommel an rechter Wand der Bodenwanne
26 Trommel an linker Wand der Bodenwanne
27 MG-Zurrung am abwerfbaren Teil der Bodenwanne
28 2 Trommeln, Flugzeugmitte für C-Schützen (Deutlich zu sehen auf nebenstehender Skizze)
29 MG 15 mit Hülsensack (C-Stand). Siehe auch Skizze oben: Panzerung
30 ZBK (Zündbatterie-Kasten)
31 ZZG (Zünder-Zusatzgerät) am Gerätisch
32 Trommel an linker Bordwand
33 Funkertasche
34 Klappstange für C-Schützen (Siehe auch nebenstehende Skizze)
35 Fangnetz: Verdeckt den Blick auf 6 Trommeln für C-Schützen. Für diese Trommeln
nebenstehende Sonderdarstellung)
36 Kasten für 2 Trommeln (an der linken Seite des Glasdaches)
37 Kasten für 4 Trommeln (an der Vorderseite des Führersitzes in den Fußbodenträger versenkt)
Siehe auch nebenstehende Skizze
38 Bordtasche an der Vorderseite des Führersitzes
39 Trommellagerung an linker Bordwand
40 Trommel auf Gerätisch
41 MG 15 ohne Hülsensack: Verlängertes Visier (B-Stand) Siehe Sonderdarstellg. oben: Die zu den
beiden MG's gehörend, Hülsenschläuche
nebst Hülsensack an der Panzerschürze
42 MG 15 ohne Hülsensack: Verlängertes Visier (B-Stand)
43 MG-Zurr-Riemen
44 Lagerung für 3 Trommeln an Vorderseite des Leertrommelbehälters (Nr. 48)
Siehe auch nebenstehende Skizze
45 Anschlag für Panzerplatte (für letztere oben Sonderdarstellung)
46 Schwenkbarer Hülsensack
47 Leertrommelbehälter an rechter Bordwand
48 LK 2 (Linsen-Lafette) Panzerung derselben siehe Skizze oben
49 Hebel für Behälterabwurf (am Gerätisch)
50 C-Stange für Behälterabwurf (Vollständiger Verlauf: Siehe Sonderdarstellung rechts oben)

Nr. 52-73 Lastenräume und Zwischenträger

- 52 Lastenraum I (zwischen Spant 9 und 12)
53 Lastenraum II (zwischen Spant 12 und 15)
54 Träg 4
55 Träg 5
56 Träg-Rahmen
57 Träggestütz-Zurrhebel
58 Lasten zu je 50 kg
59 Notabwurf-Geräteeinlösung (Siehe rechts oben: Gesamtdarstellung des Notabwurfgeständen)
60 Lastenraum-Klappe (Siehe Darstellung rechts oben und Erläuterung unter Nr. 60)
61 Kegelfradgehäuse
62 Gestänge für Klappenbetätigung Lastenraum I Siehe rechts oben: Gesamtdarstellung
der Klappenbetätigung
63 Gestänge für Klappenbetätigung Lastenraum II
64 Gerät 2, Schloß 50/X
65 Führungsrohre für die Lasten der beiden Trägers 4
66 Notabwurfgestände für Gerät 2 (Vergl. rechts oben Gesamtdarstellung des Notabwurfgeständen)
67 Heißseile (Siehe Sonderdarstellung rechts oben und Erläuterung unter Nr. 67, 82-84)
68 Daumenhebel (Siehe auch Darstellung rechts oben und Erläuterung unter Nr. 68)
69 Last I am linken Flügel: Lastenträger-Verkleidung
70 Last I am linken Flügel: Schloßträger (An deren Stelle könnte auch hängen: 250 kg-Bombe oder
500 kg-Bombe oder Behälter oder Luftmine (LMA oder LMB))
71 Last I am linken Flügel: 1000 kg-Bombe (LMA oder LMB)
72 Last II am linken Flügel: ETC 500/IXb (Für Bombe zu 500 kg oder 250 kg)
73 Absturzpatz

Diese Tafel zeigt
Rüstzustände,
des Flugzeuges
angebracht wert.
Die verschiedene
halten stets nur
dargestellten Be

Gegen Flug

Nur für den Dienst

Last III am lin

- 74 ETC 500/IXb
75 250 kg-Bombe



Ju 88 A-1 and A-4 Gun and Bomb-Release Systems

The Ju 88 was a tactical bomber with a moderate range. Early versions of the Ju 88 were capable of carrying twenty-eight 50-kilogram (110 lb) bombs in two fuselage bays. Externally the four big under-wing racks (located between the engines and fuselage) could carry a 250-kilogram (551 lb) bomb. Subsequent versions could carry four 500-kilogram (1,102 lb) bombs. The outer-wing bomb racks were cleared for 250-kilogram (551 lb) bombs. This illustration shows the crew's armor plating along with the defensive armament, storage of ammunition and bomb-release mechanisms.



- Nr. 77-84 (Niedrigere Nummern in Übereinstimmung mit Hauptzeichnung)
- 12 Blindschiffgestänge (Nur für Mine!) Bewegungspfeile: Mine soll blind gemacht werden
 - 14 Notabwurfgestänge (wirft gleichzeitig sämtliche Lasten aus dem Rumpf und von den Tragflächen ab, also auch Mine und Behälter!) Bewegungspfeile: Lasten sollen abgeworfen werden
 - 19 Betätigung der Lastenraumklappen: Handkurbel
 - 20 Betätigung der Lastenraumklappen: Gestänge
 - 61 Betätigung der Lastenraumklappen: Kegelradgehäuse mit Schnecke
 - 62 Betätigung der Lastenraumklappen: Gestänge für Raum I | Bewegungspfeile: Klappen
 - 63 Betätigung der Lastenraumklappen: Gestänge für Raum II | sollen geöffnet werden!
 - 50 Behälter-Notabwurf: Hebel (am Gerätetisch)
 - 51 Behälter-Notabwurf: Gestänge Bewegungspfeile: Behälter soll abgeworfen werden
 - 59 Notabwurf (Siehe Nr. 14): Trägerslösung
 - 60 Lastenraum-Klappe (Jeder der beiden Lastenräume besitzt 2 Klappenpaare. Beide Räume werden gleichzeitig geöffnet)
 - 67 Heißseil. Die Nummerierung I-VI (in der Hauptzeichnung, I-VI) entspricht der tatsächlichen Bezeichnung in der Maschine
 - 68 Daumenhebel mit Gestänge für Last I. Bewirkt bei Zug des Behälter-Abwurfgestänges den Abwurf des Behälters, bei Zug des Notabwurfgestänges den Abwurf der jeweils am Lastenträger I hangenden Last: Bombe, Mine, Behälter
 - 69 Träger-Verkleidung
 - 70 Schloßträger 500/1000 (Nur einer vorhanden, und zwar seit Oktober 1940 nicht mehr am linken, sondern am rechten Flügel)
 - 72 ETC 500 (verwendbar in Lasten I, II, III)
 - 73 Abschußpatrone
 - 77 Luftmine (LMA oder LMB). Nur am Schloßträger 500/1000 möglich (Siehe auch Bemerkung Nr. 70)
 - 78 Last I am rechten Flügel (Siehe hierzu Änderungsvermerk bei Nr. 70)
 - 79 Last II am rechten Flügel
 - 80 500 kg-Bombe an ETC 500
 - 81 250 kg-Bombe an ETC 500
 - 82 Heißbock. Anwendungsbeispiel des Heißbocks: Seil Nr. 3 ist über den Bock nach der Gabel am Spornrad gezogen. Die Ruhelage dieses Seils steht deshalb leer.
 - 83 Seilführung durch die Bordwand zum Heißbock
 - 84 Seilführung nach der Gabel am Spornrad

94 Abfangvorrichtung in linker Höhenflosse (Stellung der Trimmklappe während des Sturzfluges stark übertrieben dargestellt)

(Auf der Großtafel ist die Schrift rot)

Ju 88 A-1 u. A-4 Schuß- u. Abwurfwaffe

R U b 8-178/18

Stand vom 2.1941

Inzwischen eingetragene Änderungen beachten und darauf hinweisen!



GERMANY

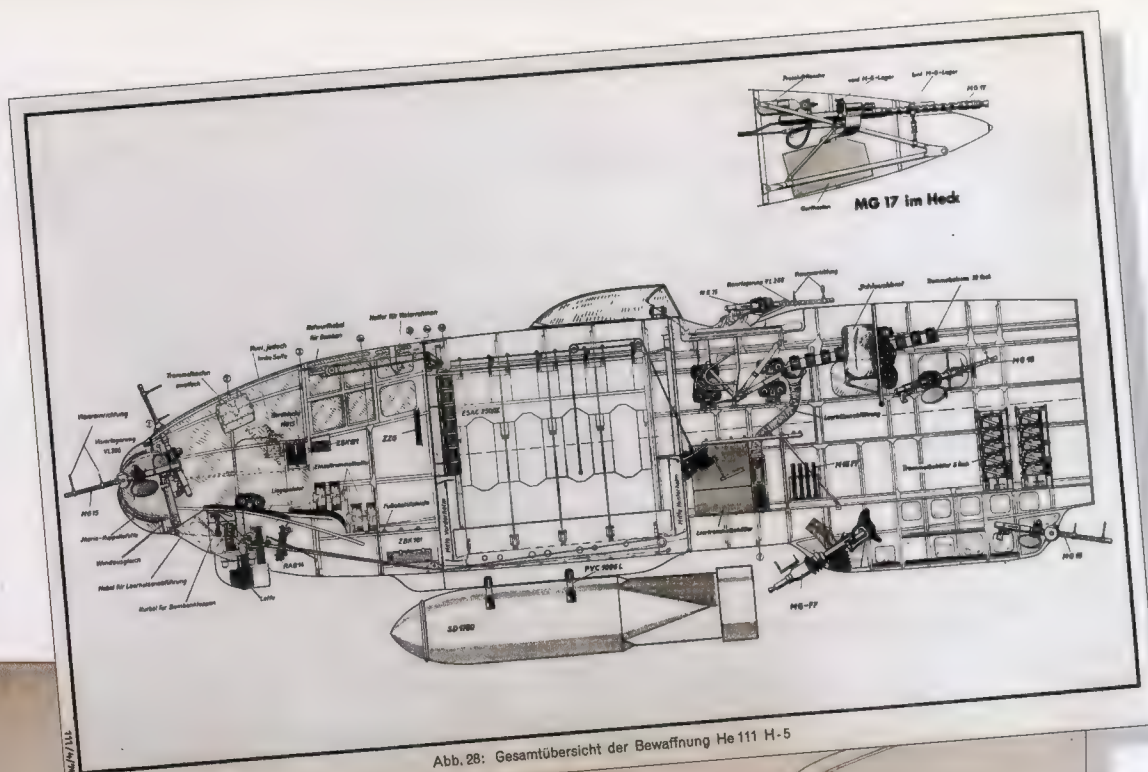


Abb. 28: Gesamtübersicht der Bewaffnung He 111 H-5

- a MG 17
- b Gußlafette
- c Stahllafette
- d Zuführschächte
- e Abfuhrschächte
- f Vollgurtkästen
- g Preßluftflaschen
- h ESK 2000 b
- i Ziellinienprüferrohr
- k KVK 17
- l SVK 42 B
- m A-Knopf
- n SKK 404-2
- o Revi C 12 D
- p Selbstschalter an Hauptschalttafel

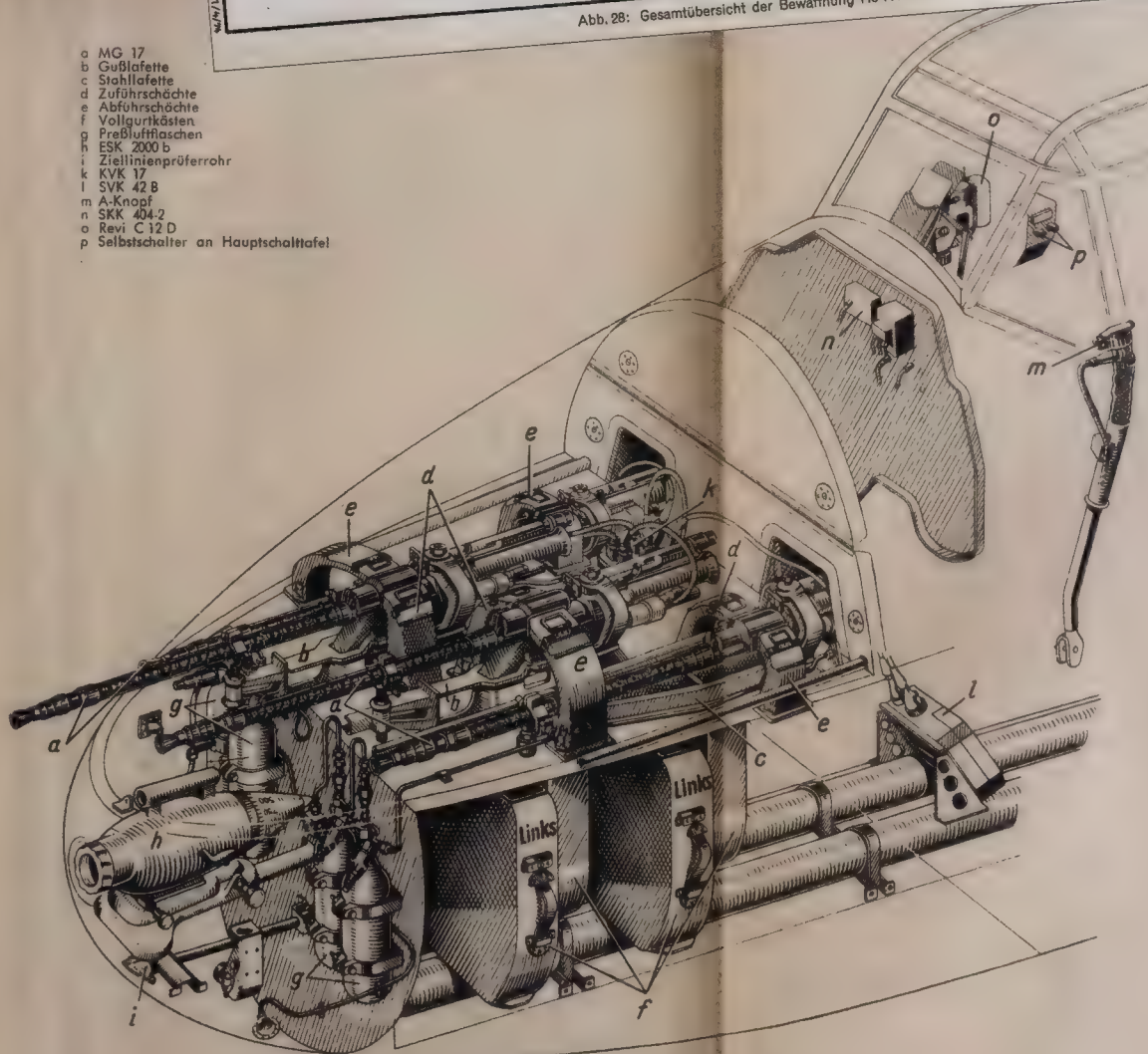


Abb. 41: Übersicht der Schußwaffenanlage 4 MG 17



Complete Armament of He III H-5 (opposite, top)

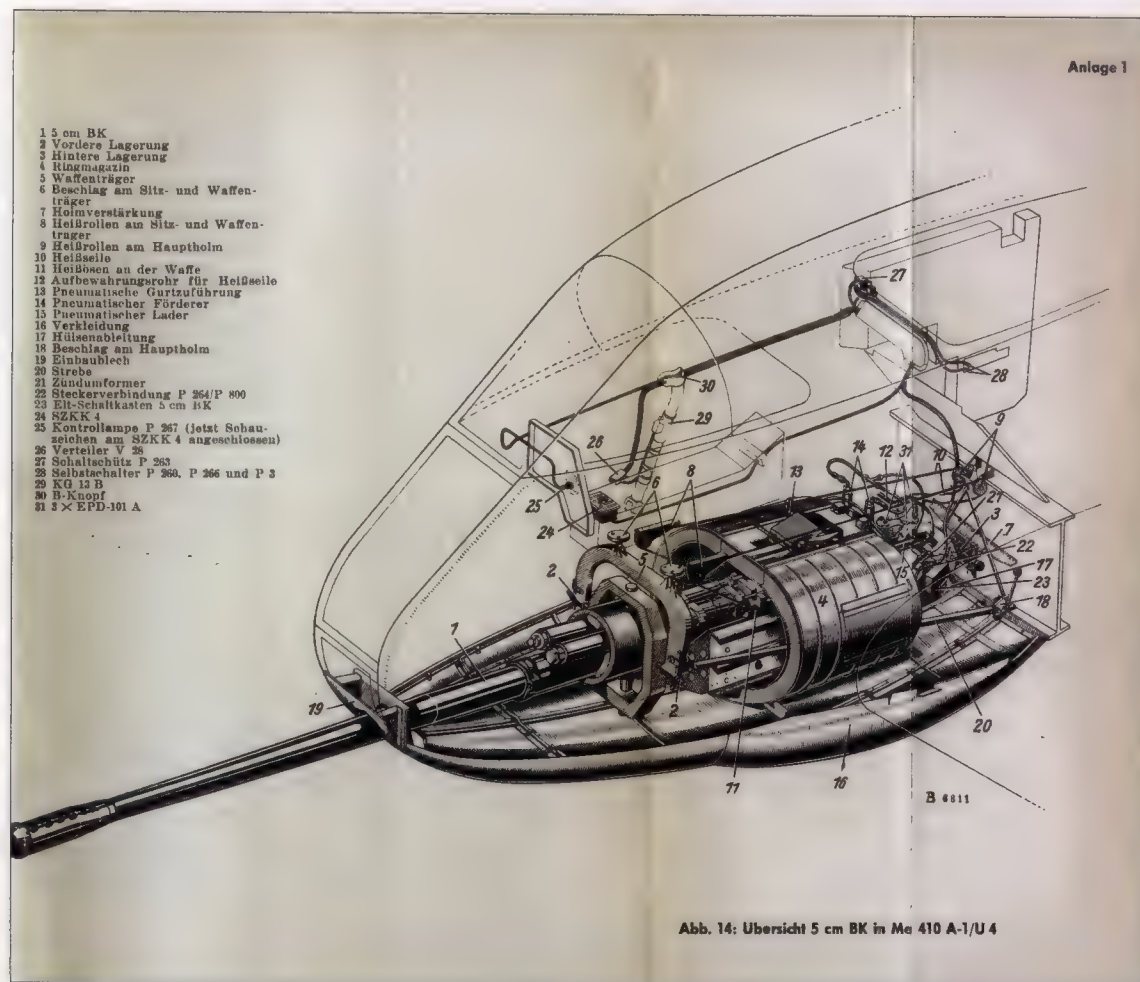
The most widely used bomber during the Blitz of England in the winter and spring of 1941/42 was the Heinkel He III H-5. These aircraft carried most of the heavy bombs and parachute mines that fell on British cities. The He III H-5 was more heavily armed (with seven MG 17 machine guns and one 20 mm cannon) than its predecessors and was equipped with a single remotely controlled fixed machine gun in the tail. It also featured two external bomb racks capable of lifting a 1000-kilogram (2,205 lb) bomb.

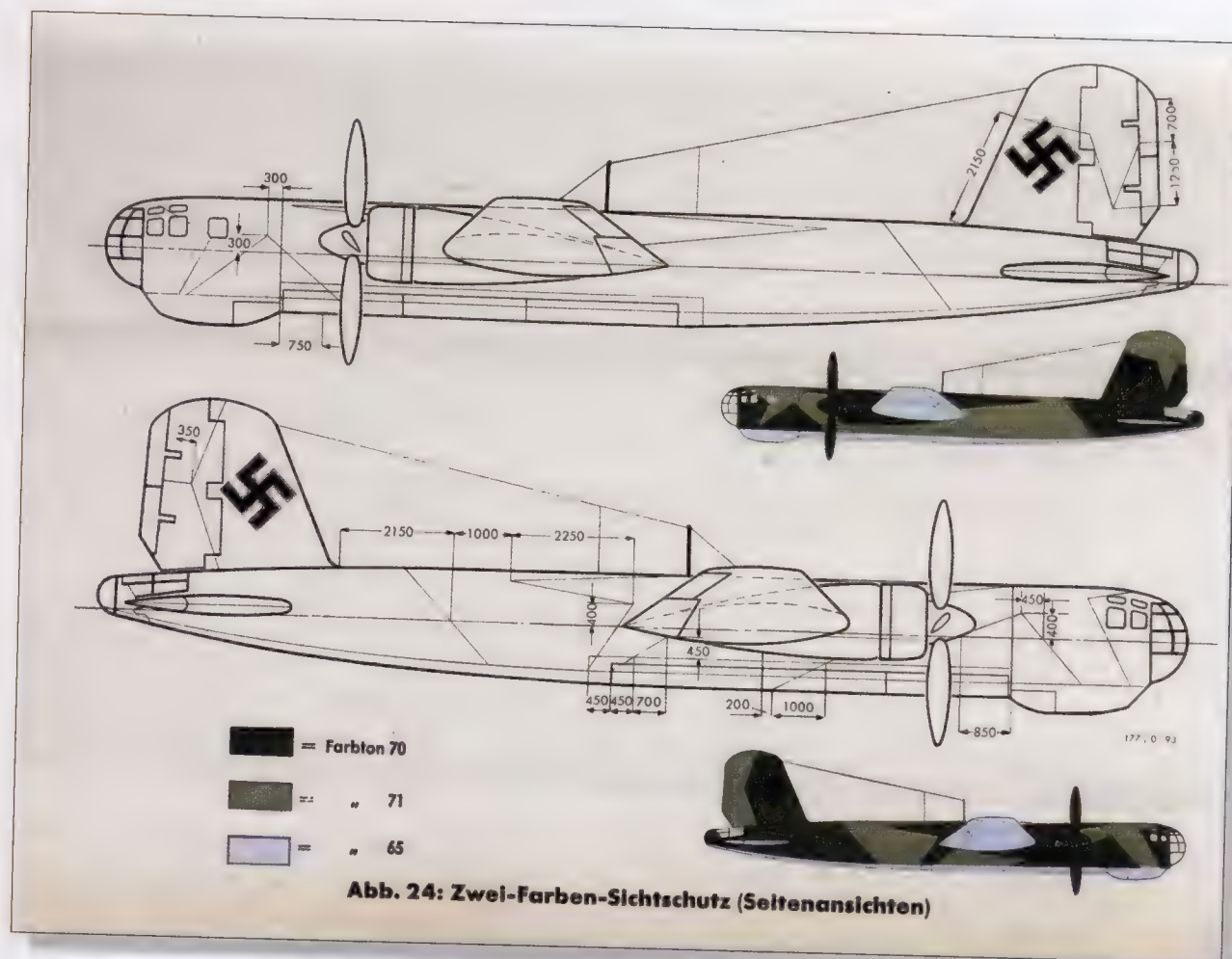
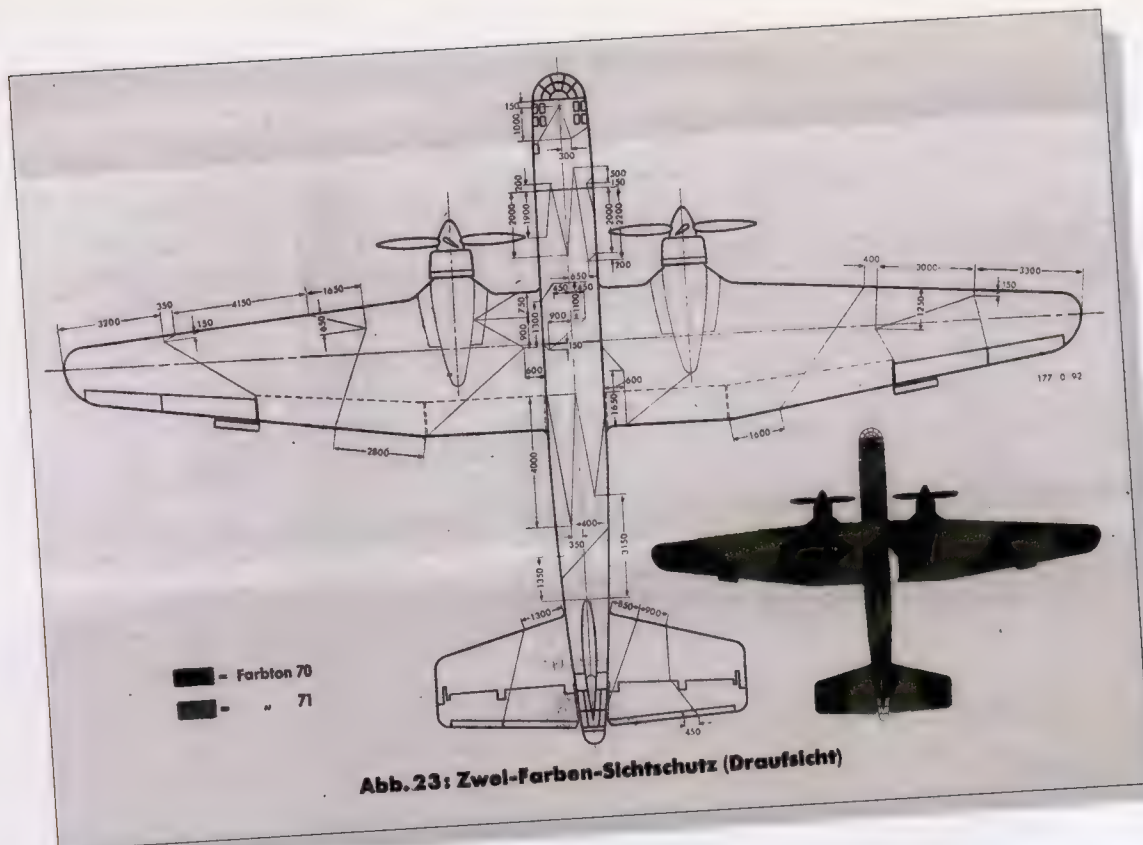
Overall View of Gun Installation in the Me 110 (opposite, bottom)

At the beginning of World War II the Bf 110 was the most heavily armed twin-engine fighter in the world. The mix of four 7.92 mm MG 17 machine guns and two 20 mm cannon (the blast tubes can be seen underneath the four machine gun installation) provided a powerful battery for both air-to-air and air-to-ground missions.

The 5 CM BK Cannon in the Me 410 (below)

The BK 5 cannon was the heaviest caliber weapon carried by the Me 410. Its success rate against both ground and air targets was not very high.





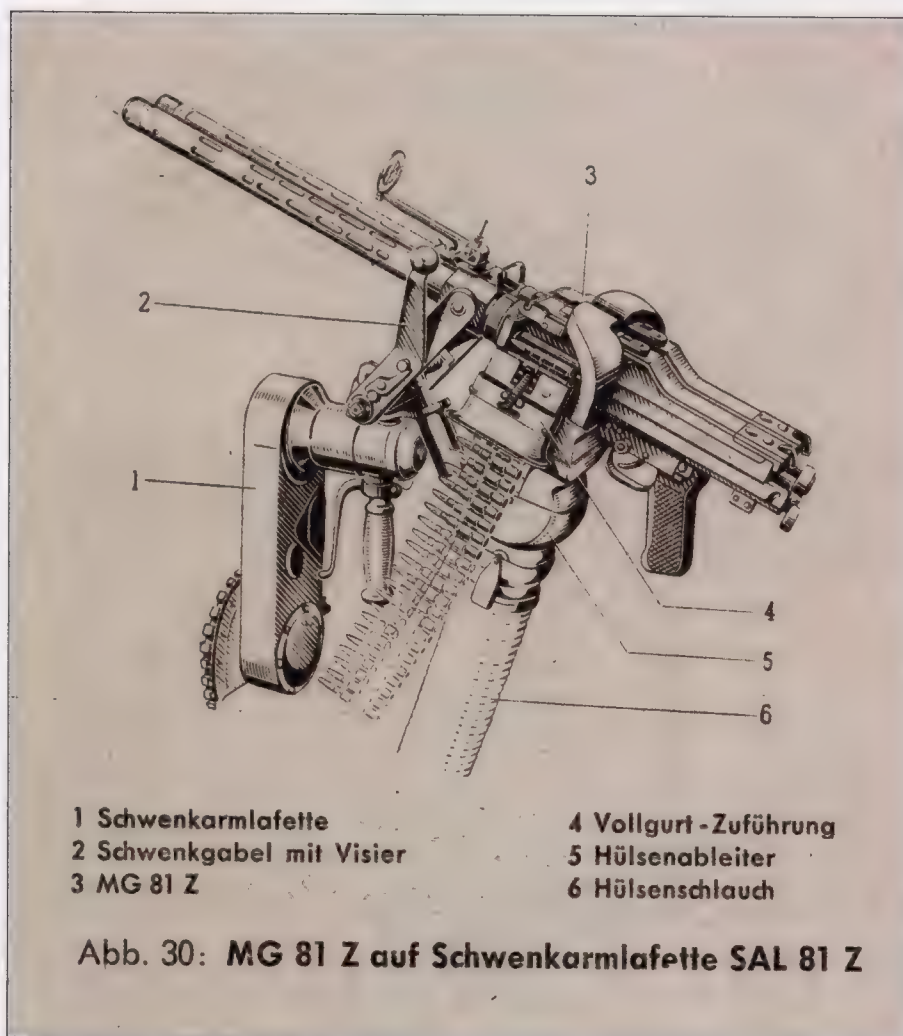


MG 81 Z Machine Gun on Swivel Mounting (below)

Taken from the *Arado 196 A-5 Flight Manual*, this illustration shows the MG 81 machine gun on a swivel mounting. The MG 81 was the first aircraft machine gun installed by the Germans in twin mountings. Rate of fire was 1,200 to 1,500 rounds a minute.

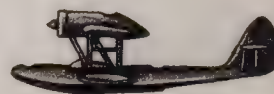
Two-Color View Protection He 177 (opposite)

These images show the very precise camouflage pattern to be applied to the He 177.



**Vergleichstafel 7**
Besondere Merkmale

Maßstab 1:300

Flugzeuge - (See)
Flugboote**Cant Z 501** 1**Lerwick** 2**Catalina** 3
(Consolidated)**BV 138** 4**Do 24** 5**Sunderland** . . . 6**BV 222** 7**Do 18** 8**Do 26** 9

1



2

Aircraft Recognition Service Part 3 Comparison Plates
Seaplanes/Flying Boats

Every air force produced aircraft recognition booklets. This German example highlights the many and varied flying boats used by both sides.



GERMANY

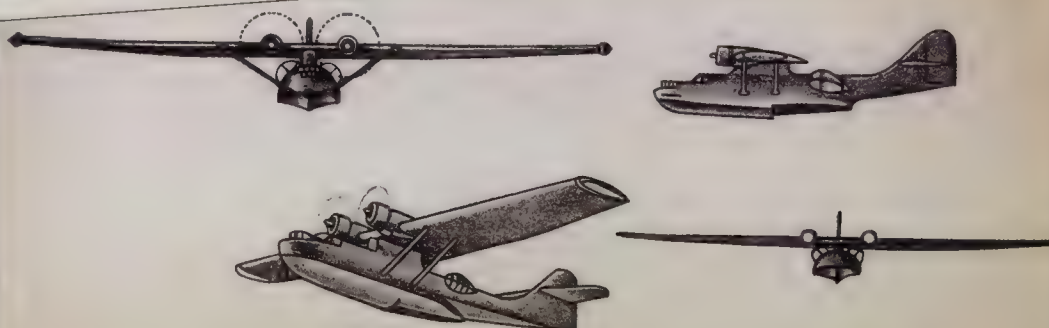
L. Dv. 925/3
Tafel 7

Der Flugzeugerkennungsdienst
Teil 3
Vergleichstafeln / Tafel 7

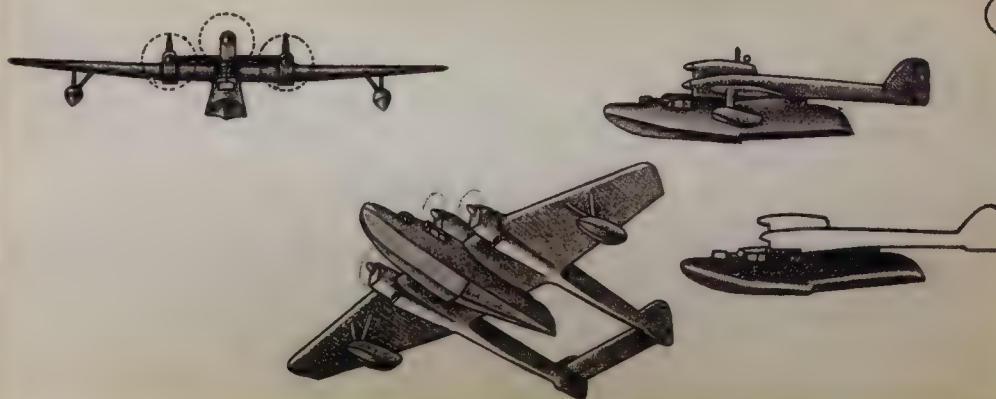


Flugzeuge - (See) Flugboote

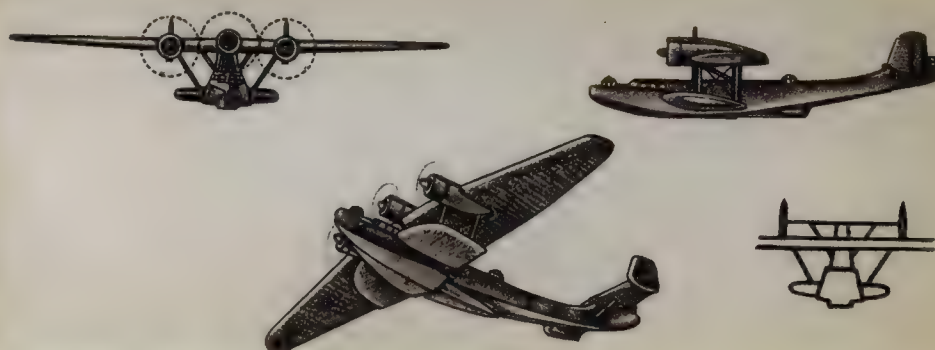
3

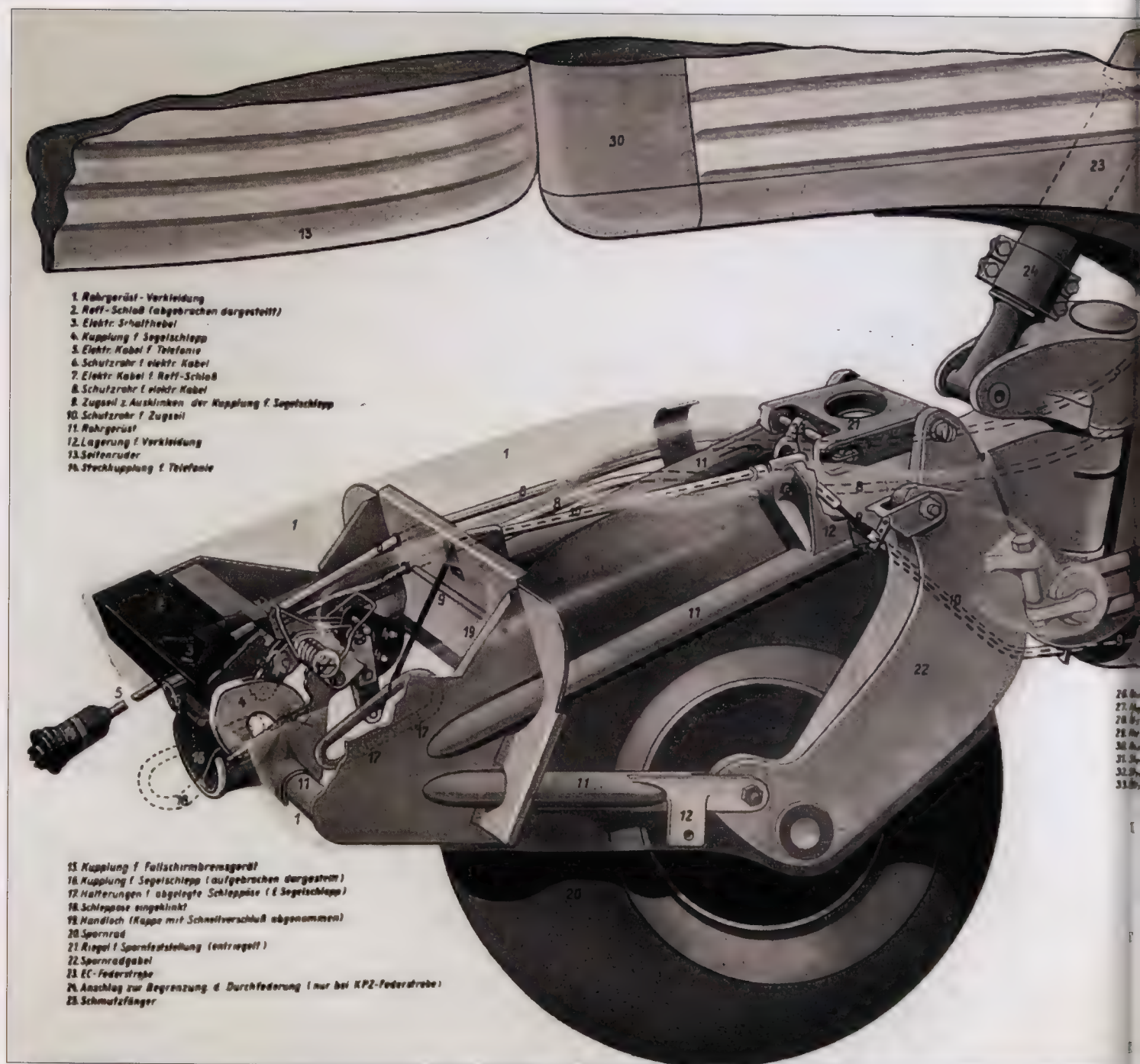


4



5



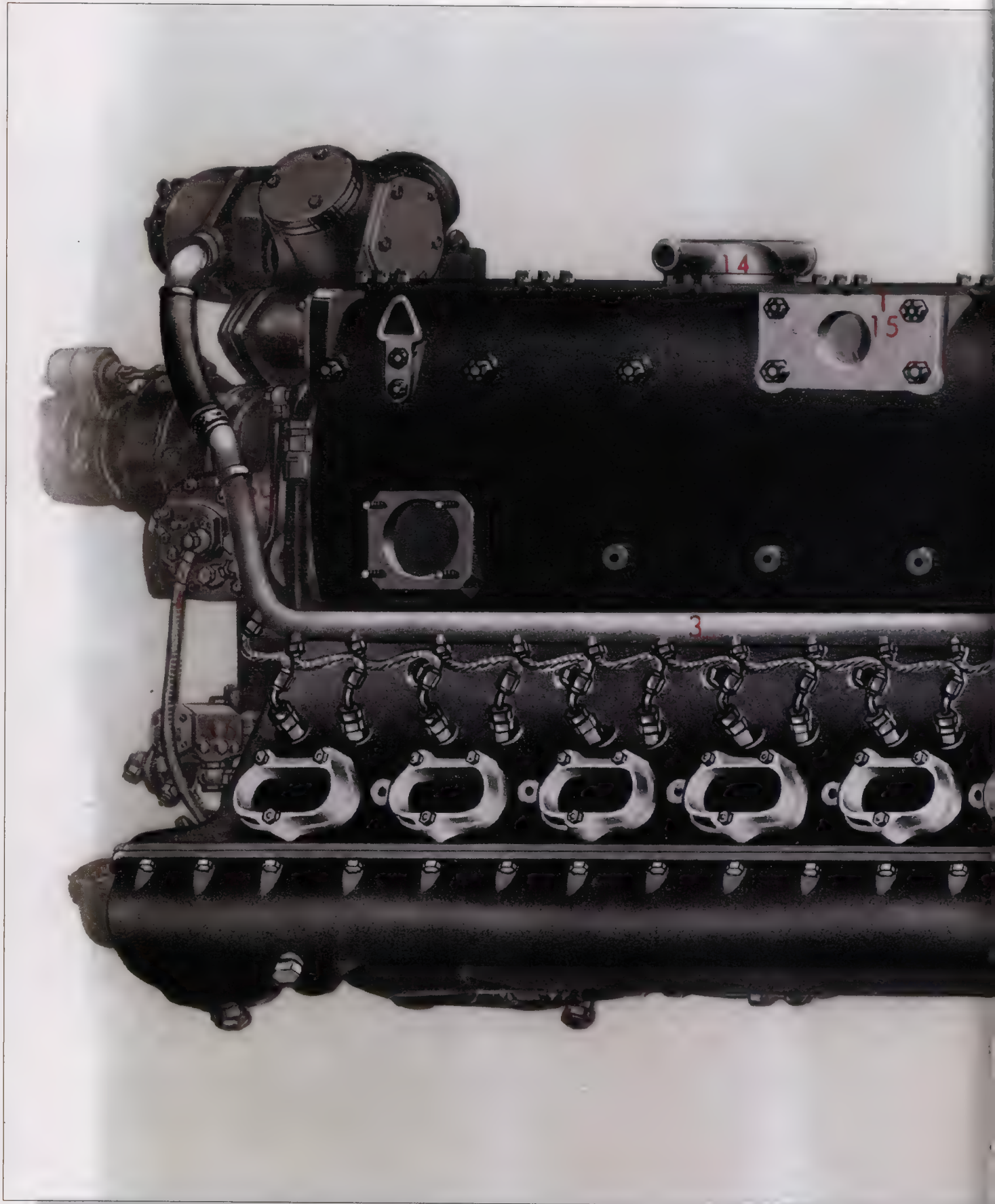


Ju 52 Tail Wheel Assembly (above)

Early versions of the Ju 52 had a tailskid, but because of the poor airfield conditions usually encountered by the Ju 52, a tail wheel was soon introduced. This greatly improved maneuverability on the ground.



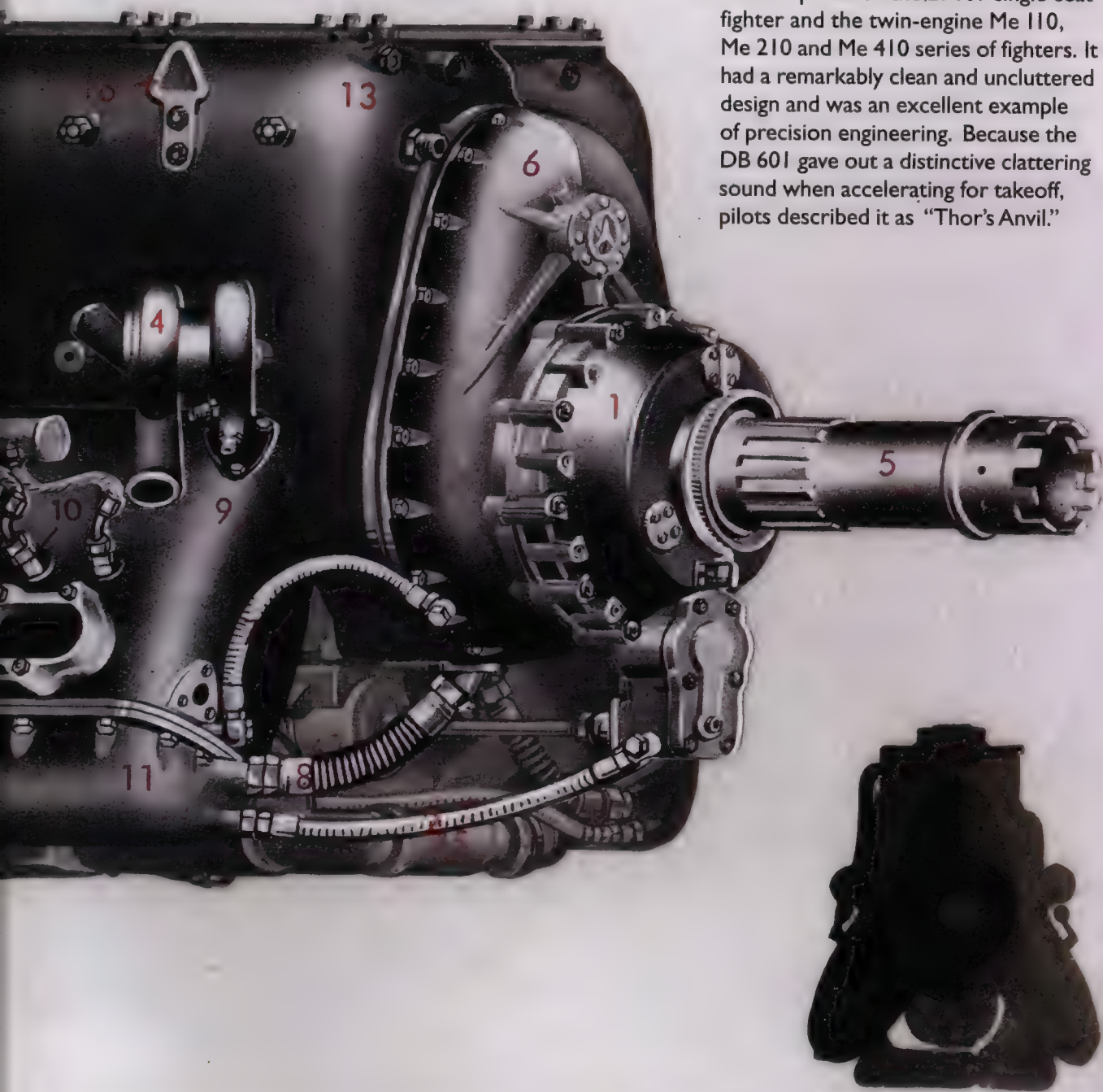
GERMANY





DB 601E Transparent Presentation

This is the first page of a transparent presentation of the DB 601 engine. As you turn the pages, the inner workings of the DB 601 engine are revealed. The DB 601 powered the Bf 109 single-seat fighter and the twin-engine Me 110, Me 210 and Me 410 series of fighters. It had a remarkably clean and uncluttered design and was an excellent example of precision engineering. Because the DB 601 gave out a distinctive clattering sound when accelerating for takeoff, pilots described it as "Thor's Anvil."





Jumo 211 Engine Cross-Section

The Jumo 211 was a twelve-cylinder inverted-Vee liquid-cooled engine with direct fuel injection and two-speed superchargers. The B-I engine was rated at 1,200 horsepower and powered the Ju 88 and He III twin-engine bombers and the single-engine Ju 87 Stuka dive-bomber.

Kurbelgehäusedeckel _____

Lagerbügel _____

Queranker
(niemals lösen)

Anschluß für Kühlstoff-
Ausgleichsleitung _____

Laufbüchsen-Gummiringe
mit Leckbohrung _____

Einfüllstutzen für Kühlstoff _____

Laufbüchse
(mit Kühlstoff umspült)

Auslaßventil _____

Einlaßventile _____

Ventilfedern _____

Schwinghebel _____

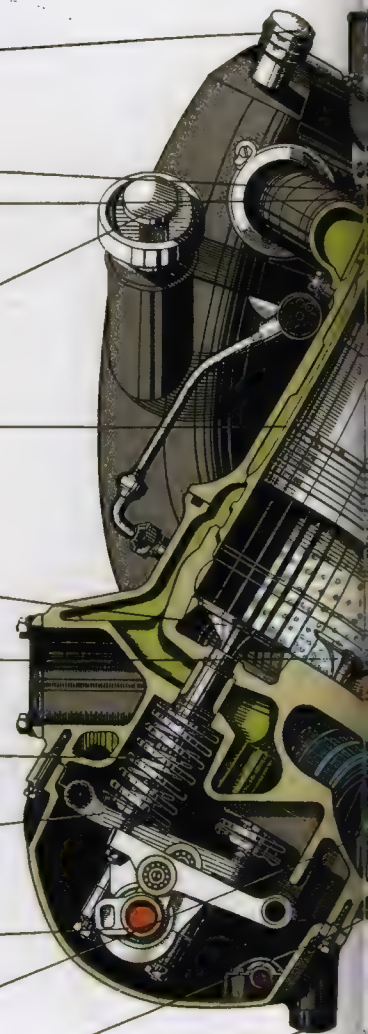
Nockenwelle _____

Einspritzdüse _____

Ladeluftkanäle _____

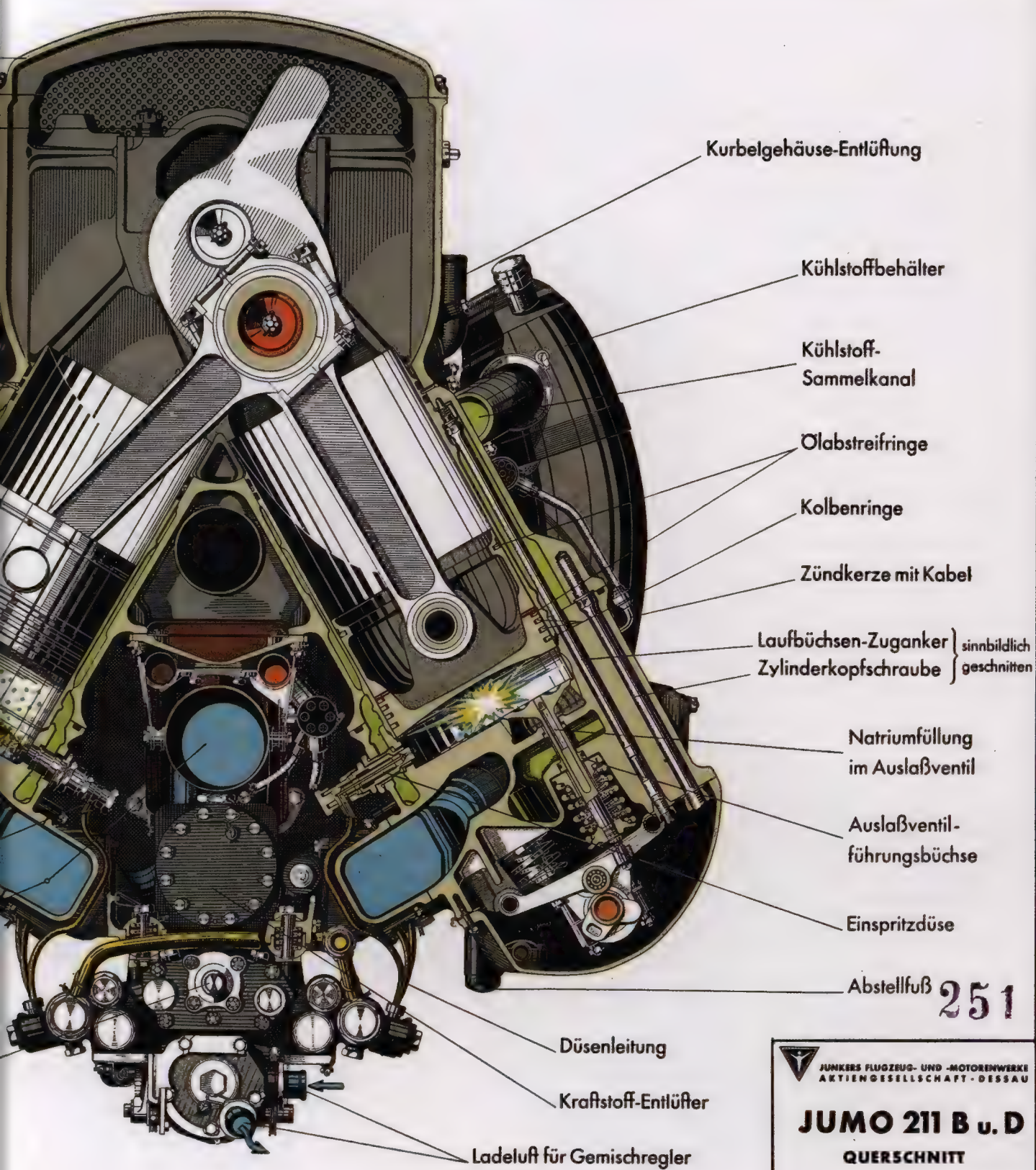
Abstellfuß _____


Einspritzpumpenantrieb _____





GERMANY



 JUNKERS FLUGZEUG- UND -MOTORENWERKE
AKTIENGESELLSCHAFT - DESSAU

JUMO 211 B u. D
QUERSCHNITT

LEHRMITTEL-NR. 9. 47. 208. 102

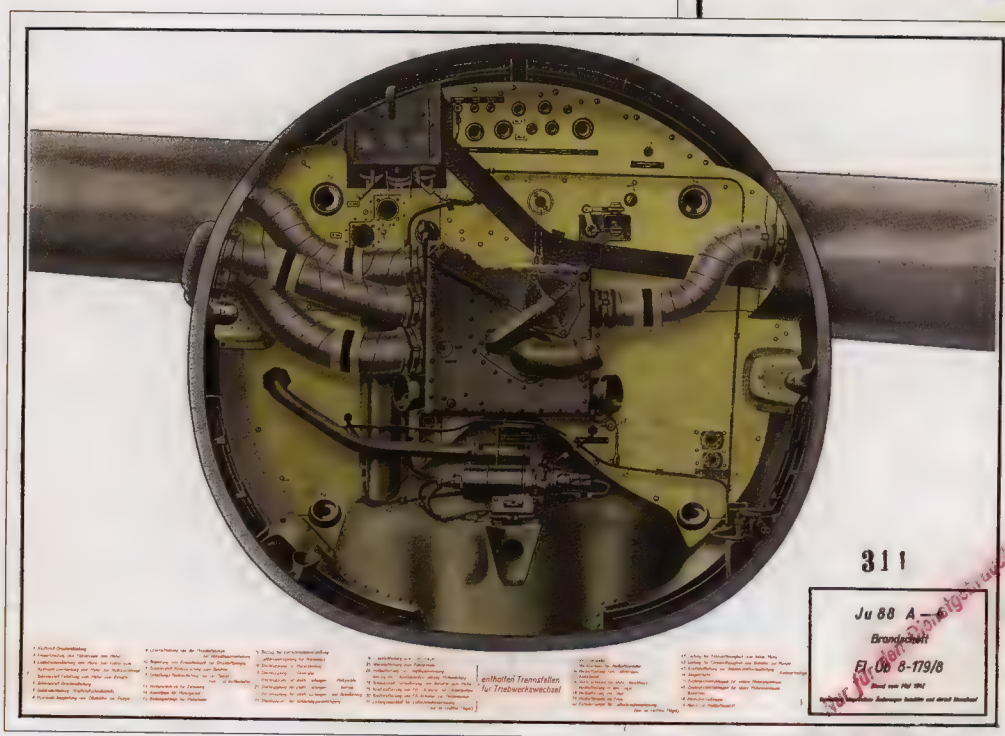


Jumo 211 Power Plant (right)

Aircraft engines of World War II not only had to provide enough power for flight; they also had to provide electrical and hydraulic power along with direct energy to drive pumps and superchargers. This diagram shows the many gears and clutching mechanisms found in the Jumo 211 engine.

Ju 88 Firewall (below)

If the Jumo 211 engine were removed from the wing of the Ju 88, this is what one would see. The firewall is a fire-resistant transverse bulkhead isolating the engine compartment from other parts of the wing structure.



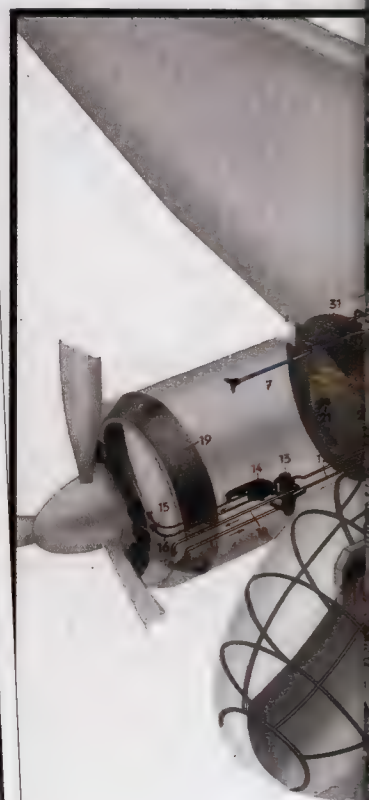
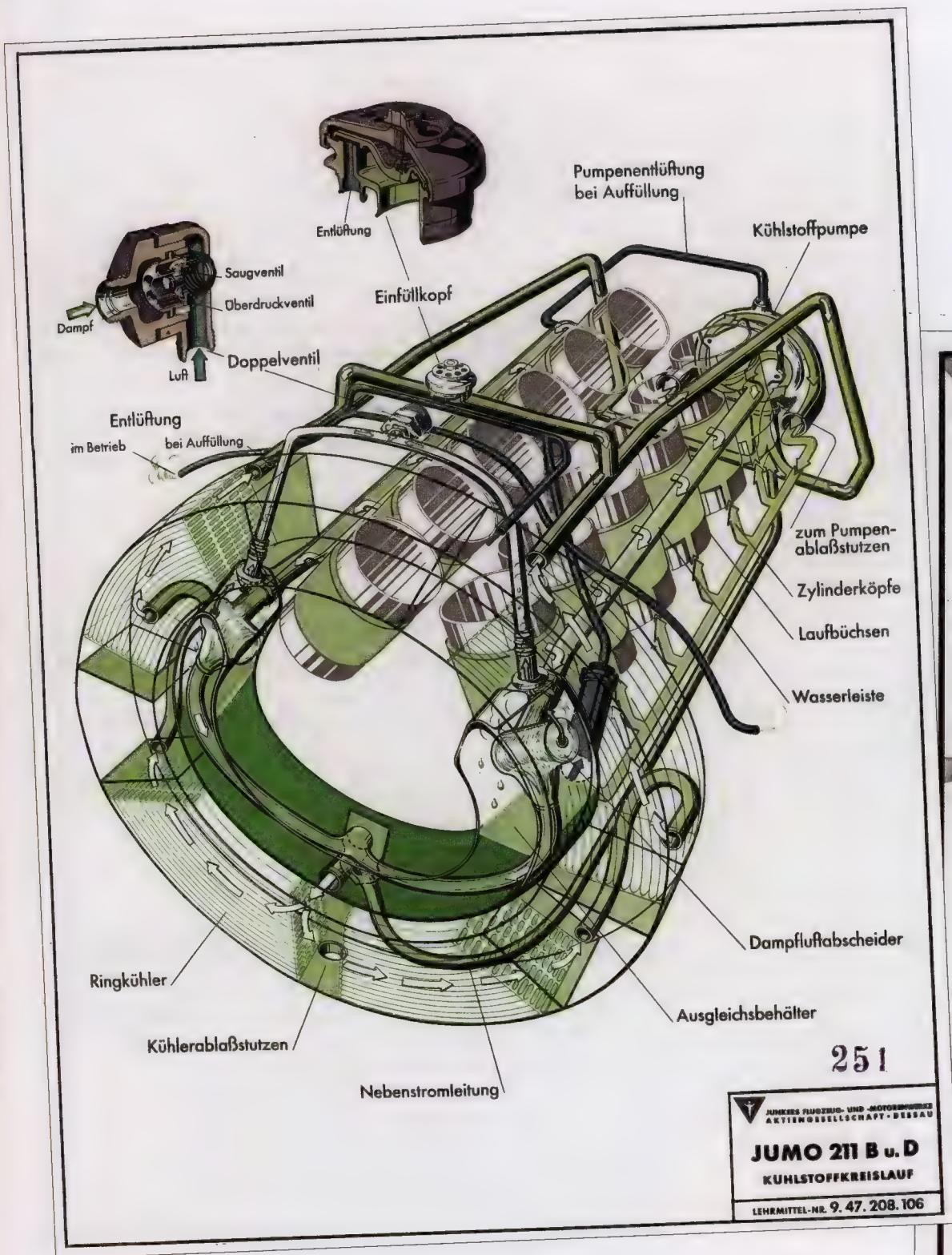


GERMANY





GERMANY



- 1 Schmierstoffbehälter 105 (1)
- 2 Behälterfüllkopf
- 3 Vorratsgeber für Vorratsan
- 4 Behälterkopf für den Ansch
- der Entlüftungsleitung
- 5 Ablassventil
- 6 Ventilbatterie (mit FBH u
- gekuppelt)
- 7 Entlüftungsleitungen
- 8 Sickerleitungen

L/1005

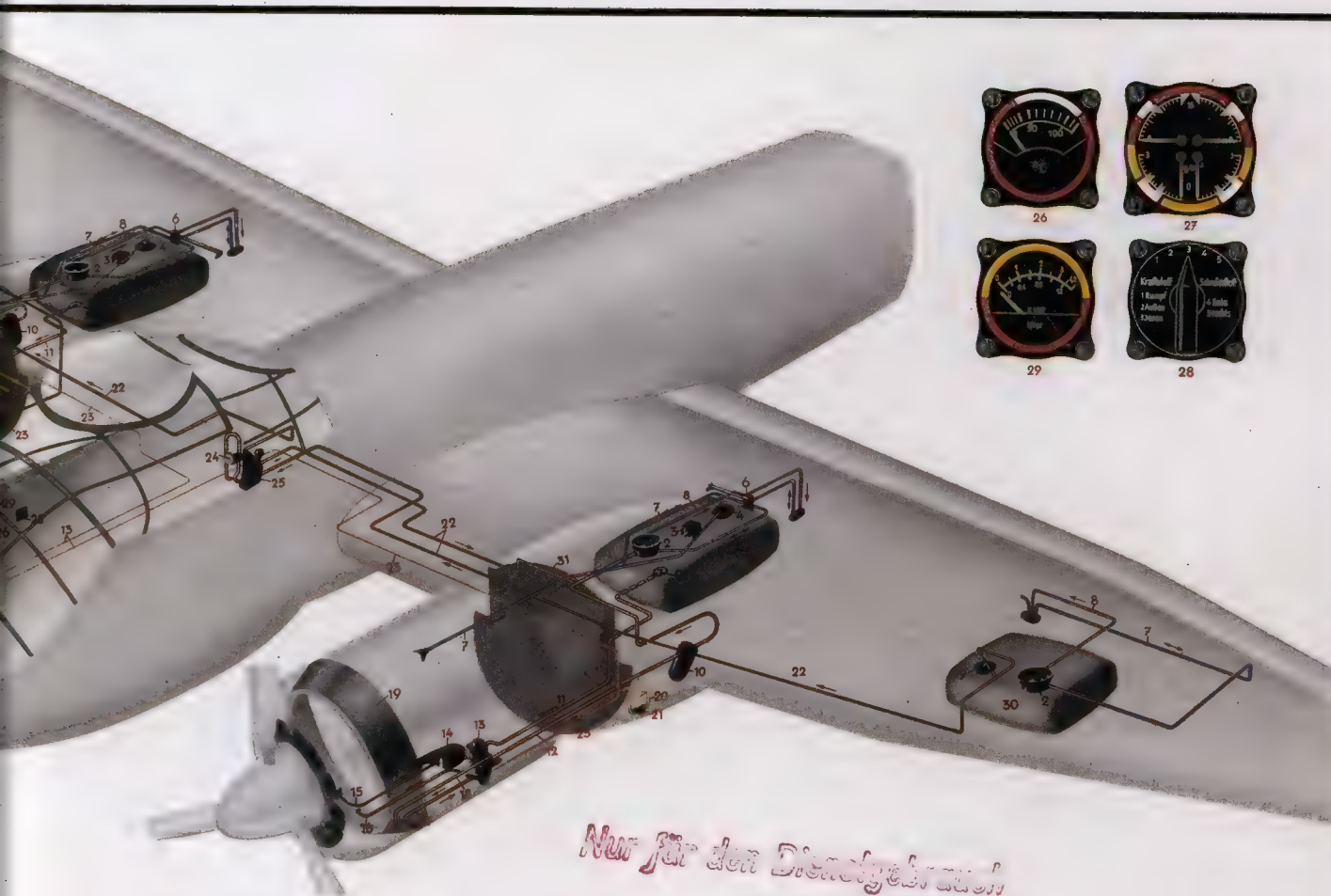


Jumo 211 Coolant Circulation (left)

When fitted to the Ju 88, the liquid-cooled Jumo 211 engine had the appearance of a large air-cooled radial. This was because of the circular engine and oil radiator mounted on the front of the engine. Airflow was controlled by gills as in a radial engine. This cutaway diagram shows the plumbing involved in a typical liquid-cooled engine.

Ju 188 Oil System Engine BMW 801 (below)

Both the Jumo 213 liquid-cooled engine and the BMW 801 radial air-cooled engines powered the Ju 188. This diagram illustrates the oil tanks and distribution system required for the BMW 801 engine.



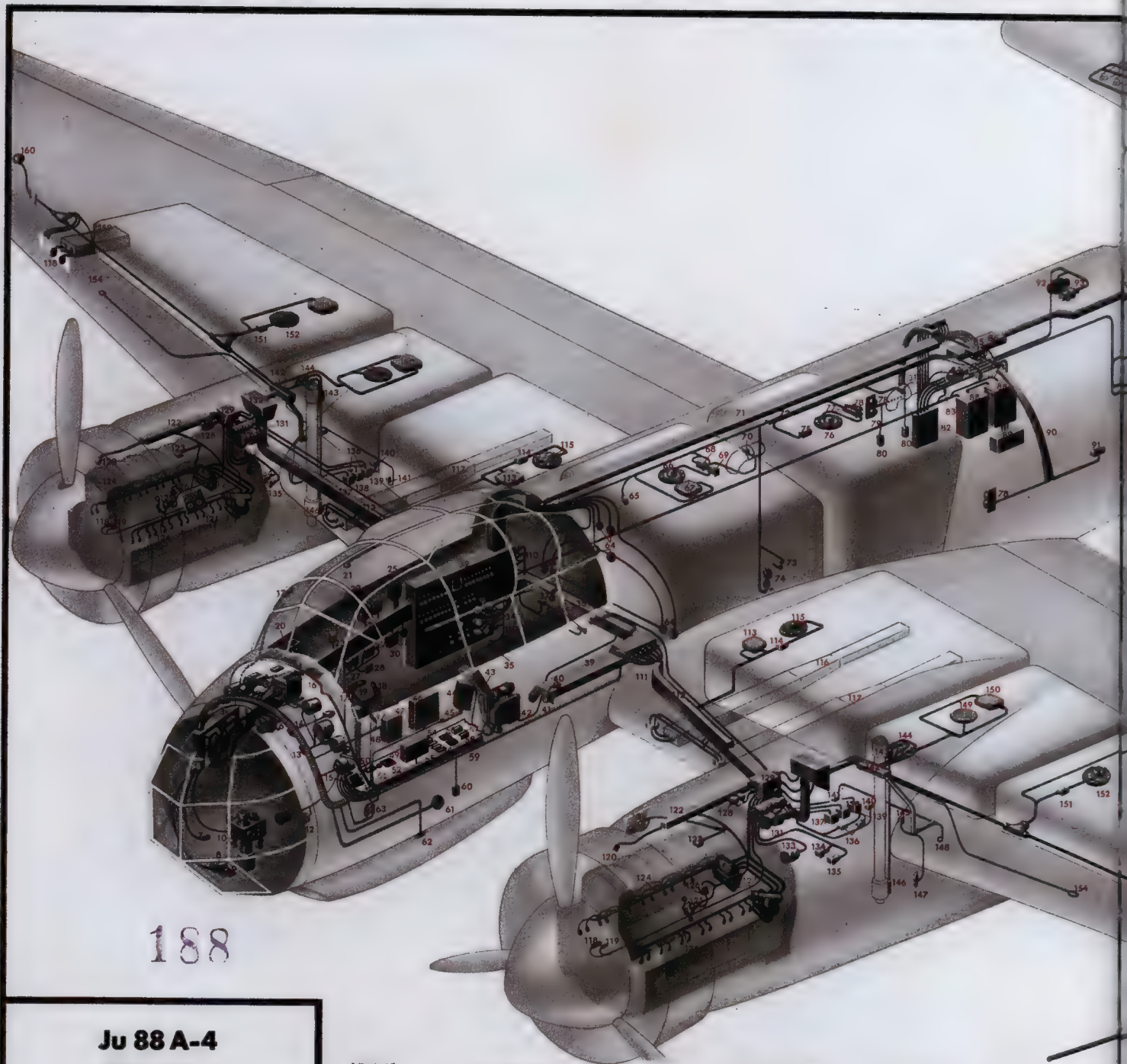
- | | |
|---------------------------------------|--|
| 9 Schmierstoff-Entnahmekopf | 17 Leitung vom Ölkühler zur Schmierstoff-Pumpe |
| 10 Schmierstoff-Rücklauffilter | 18 Leitung von der Schmierstoff-Pumpe zum Ölkühler |
| 11 Schmierstoff-Vorlaufleitungen | 19 Ölkühler |
| 12 Schmierstoff-Rücklaufleitungen | 20 Kraftstoff-Leitung } Kaltstart |
| 13 Schmierstoff-Pumpe | 21 Absperrhahn } |
| 14 Ölsumpf | 22 Schmierstoff-Umfüllleitungen |
| 15 Getriebölrücklaufleitungen | 23 Schmierstoff-Meßleitungen |
| 16 Schmierstoffleitungen zum Getriebe | 24 Dreiwegehahn |

- | |
|--|
| 25 Schmierstoff-Handpumpen |
| 26 Elektr. Temperatur-Anzeigergerät |
| 27 Vierfach-Druckanzeigergerät für Kraft- und Schmierstoff |
| 28 Schalter für Vorratsmessung |
| 29 Vorratsmesser für Kraft- und Schmierstoff |
| 30 Schmierstoff-Zusatzbehälter 100 (106) ltr. |
| 31 Brandspant |

65

Ju 188 Schmierstoffanlage Gesamtübersicht mit BMW 801

Stand vom Januar 1943
Inzwischen eingetretene Änderungen beachten
und darauf hinweisen!



188

Ju 88 A-4 **ELT-Anlage** **Gesamtübersicht**

FlOb 8-179/3

Stand vom September 1941

Inwieweit eingetragene Änderungen beachtet und darauf hinweisen!

- | | | | | | |
|--------------------------------|-----------------------|-----------------------|---|--------------------------------|---|
| 1 Hauptverteiler | 19 Widerstand für Rgl | 35 Aufbauelemente | 62 Anzeigegeräte für Temperatur, Luftdruck, Höhenmesser und Speed | 86 Kraftstoff-Schaltventil | 92 Selbstschalter für Sender (kann auch als Schalter) |
| 2 Bül 14 | 20 Gleichstrom-Schalt | 36 Widerstand für Rgl | 63 Widerstand für Rgl | 87 Kraftstoff-Vorwärtsschalter | 93 Unterbrecher für SEA 1 |
| 3 Vor-Ölrohr | 21 Widerstand | 37 Widerstand für Rgl | 64 Widerstand für Rgl | 88 Widerstand für Rgl | 94 Widerstand für Rgl |
| 4 Widerstand für Rgl | 22 Widerstand | 38 Widerstand für Rgl | 65 Widerstand für Rgl | 89 Widerstand für Rgl | 95 Widerstand für Rgl |
| 5 Funkpumpe mit Ventilschalter | 23 Widerstand | 39 Widerstand für Rgl | 66 Widerstand für Rgl | 90 Widerstand für Rgl | 96 Widerstand für Rgl |
| 6 Öl-Schaltventil | 24 Widerstand | 40 Widerstand für Rgl | 67 Widerstand für Rgl | 91 Widerstand für Rgl | 97 Widerstand für Rgl |
| 7 Hochspannungsschaltung | 25 Widerstand | 41 Widerstand für Rgl | 68 Widerstand für Rgl | 92 Widerstand für Rgl | 98 Widerstand für Rgl |
| 8 Widerstand für Rgl | 26 Widerstand | 42 Widerstand für Rgl | 69 Widerstand für Rgl | 93 Widerstand für Rgl | 99 Widerstand für Rgl |
| 9 Widerstand für Rgl | 27 Widerstand | 43 Widerstand für Rgl | 70 Widerstand für Rgl | 94 Widerstand für Rgl | |
| 10 Widerstand für Rgl | 28 Widerstand | 44 Widerstand für Rgl | 71 Widerstand für Rgl | 95 Widerstand für Rgl | |
| 11 Widerstand für Rgl | 29 Widerstand | 45 Widerstand für Rgl | 72 Widerstand für Rgl | 96 Widerstand für Rgl | |
| 12 Widerstand für Rgl | 30 Widerstand | 46 Widerstand für Rgl | 73 Widerstand für Rgl | 97 Widerstand für Rgl | |
| 13 Widerstand für Rgl | 31 Widerstand | 47 Widerstand für Rgl | 74 Widerstand für Rgl | 98 Widerstand für Rgl | |
| 14 Widerstand für Rgl | 32 Widerstand | 48 Widerstand für Rgl | 75 Widerstand für Rgl | 99 Widerstand für Rgl | |
| 15 Widerstand für Rgl | 33 Widerstand | 49 Widerstand für Rgl | 76 Widerstand für Rgl | | |
| 16 Widerstand für Rgl | 34 Widerstand | 50 Widerstand für Rgl | 77 Widerstand für Rgl | | |
| 17 Widerstand für Rgl | 35 Widerstand | 51 Widerstand für Rgl | 78 Widerstand für Rgl | | |
| 18 Widerstand für Rgl | 36 Widerstand | 52 Widerstand für Rgl | 79 Widerstand für Rgl | | |
| 19 Widerstand für Rgl | 37 Widerstand | 53 Widerstand für Rgl | 80 Widerstand für Rgl | | |
| 20 Widerstand für Rgl | 38 Widerstand | 54 Widerstand für Rgl | 81 Widerstand für Rgl | | |
| 21 Widerstand für Rgl | 39 Widerstand | 55 Widerstand für Rgl | 82 Widerstand für Rgl | | |
| 22 Widerstand für Rgl | 40 Widerstand | 56 Widerstand für Rgl | 83 Widerstand für Rgl | | |
| 23 Widerstand für Rgl | 41 Widerstand | 57 Widerstand für Rgl | 84 Widerstand für Rgl | | |
| 24 Widerstand für Rgl | 42 Widerstand | 58 Widerstand für Rgl | 85 Widerstand für Rgl | | |
| 25 Widerstand für Rgl | 43 Widerstand | 59 Widerstand für Rgl | 86 Widerstand für Rgl | | |
| 26 Widerstand für Rgl | 44 Widerstand | 60 Widerstand für Rgl | 87 Widerstand für Rgl | | |
| 27 Widerstand für Rgl | 45 Widerstand | 61 Widerstand für Rgl | 88 Widerstand für Rgl | | |
| 28 Widerstand für Rgl | 46 Widerstand | 62 Widerstand für Rgl | 89 Widerstand für Rgl | | |
| 29 Widerstand für Rgl | 47 Widerstand | 63 Widerstand für Rgl | 90 Widerstand für Rgl | | |
| 30 Widerstand für Rgl | 48 Widerstand | 64 Widerstand für Rgl | 91 Widerstand für Rgl | | |
| 31 Widerstand für Rgl | 49 Widerstand | 65 Widerstand für Rgl | 92 Widerstand für Rgl | | |
| 32 Widerstand für Rgl | 50 Widerstand | 66 Widerstand für Rgl | 93 Widerstand für Rgl | | |
| 33 Widerstand für Rgl | 51 Widerstand | 67 Widerstand für Rgl | 94 Widerstand für Rgl | | |
| 34 Widerstand für Rgl | 52 Widerstand | 68 Widerstand für Rgl | 95 Widerstand für Rgl | | |
| 35 Widerstand für Rgl | 53 Widerstand | 69 Widerstand für Rgl | 96 Widerstand für Rgl | | |
| 36 Widerstand für Rgl | 54 Widerstand | 70 Widerstand für Rgl | 97 Widerstand für Rgl | | |
| 37 Widerstand für Rgl | 55 Widerstand | 71 Widerstand für Rgl | 98 Widerstand für Rgl | | |
| 38 Widerstand für Rgl | 56 Widerstand | 72 Widerstand für Rgl | 99 Widerstand für Rgl | | |
| 39 Widerstand für Rgl | 57 Widerstand | 73 Widerstand für Rgl | | | |
| 40 Widerstand für Rgl | 58 Widerstand | 74 Widerstand für Rgl | | | |
| 41 Widerstand für Rgl | 59 Widerstand | 75 Widerstand für Rgl | | | |
| 42 Widerstand für Rgl | 60 Widerstand | 76 Widerstand für Rgl | | | |
| 43 Widerstand für Rgl | 61 Widerstand | 77 Widerstand für Rgl | | | |
| 44 Widerstand für Rgl | 62 Widerstand | 78 Widerstand für Rgl | | | |
| 45 Widerstand für Rgl | 63 Widerstand | 79 Widerstand für Rgl | | | |
| 46 Widerstand für Rgl | 64 Widerstand | 80 Widerstand für Rgl | | | |
| 47 Widerstand für Rgl | 65 Widerstand | 81 Widerstand für Rgl | | | |
| 48 Widerstand für Rgl | 66 Widerstand | 82 Widerstand für Rgl | | | |
| 49 Widerstand für Rgl | 67 Widerstand | 83 Widerstand für Rgl | | | |
| 50 Widerstand für Rgl | 68 Widerstand | 84 Widerstand für Rgl | | | |
| 51 Widerstand für Rgl | 69 Widerstand | 85 Widerstand für Rgl | | | |
| 52 Widerstand für Rgl | 70 Widerstand | 86 Widerstand für Rgl | | | |
| 53 Widerstand für Rgl | 71 Widerstand | 87 Widerstand für Rgl | | | |
| 54 Widerstand für Rgl | 72 Widerstand | 88 Widerstand für Rgl | | | |
| 55 Widerstand für Rgl | 73 Widerstand | 89 Widerstand für Rgl | | | |
| 56 Widerstand für Rgl | 74 Widerstand | 90 Widerstand für Rgl | | | |
| 57 Widerstand für Rgl | 75 Widerstand | 91 Widerstand für Rgl | | | |
| 58 Widerstand für Rgl | 76 Widerstand | 92 Widerstand für Rgl | | | |
| 59 Widerstand für Rgl | 77 Widerstand | 93 Widerstand für Rgl | | | |
| 60 Widerstand für Rgl | 78 Widerstand | 94 Widerstand für Rgl | | | |
| 61 Widerstand für Rgl | 79 Widerstand | 95 Widerstand für Rgl | | | |
| 62 Widerstand für Rgl | 80 Widerstand | 96 Widerstand für Rgl | | | |
| 63 Widerstand für Rgl | 81 Widerstand | 97 Widerstand für Rgl | | | |
| 64 Widerstand für Rgl | 82 Widerstand | 98 Widerstand für Rgl | | | |
| 65 Widerstand für Rgl | 83 Widerstand | 99 Widerstand für Rgl | | | |
| 66 Widerstand für Rgl | 84 Widerstand | | | | |
| 67 Widerstand für Rgl | 85 Widerstand | | | | |
| 68 Widerstand für Rgl | 86 Widerstand | | | | |
| 69 Widerstand für Rgl | 87 Widerstand | | | | |
| 70 Widerstand für Rgl | 88 Widerstand | | | | |
| 71 Widerstand für Rgl | 89 Widerstand | | | | |
| 72 Widerstand für Rgl | 90 Widerstand | | | | |
| 73 Widerstand für Rgl | 91 Widerstand | | | | |
| 74 Widerstand für Rgl | 92 Widerstand | | | | |
| 75 Widerstand für Rgl | 93 Widerstand | | | | |
| 76 Widerstand für Rgl | 94 Widerstand | | | | |
| 77 Widerstand für Rgl | 95 Widerstand | | | | |
| 78 Widerstand für Rgl | 96 Widerstand | | | | |
| 79 Widerstand für Rgl | 97 Widerstand | | | | |
| 80 Widerstand für Rgl | 98 Widerstand | | | | |
| 81 Widerstand für Rgl | 99 Widerstand | | | | |
| 82 Widerstand für Rgl | | | | | |
| 83 Widerstand für Rgl | | | | | |
| 84 Widerstand für Rgl | | | | | |
| 85 Widerstand für Rgl | | | | | |
| 86 Widerstand für Rgl | | | | | |
| 87 Widerstand für Rgl | | | | | |
| 88 Widerstand für Rgl | | | | | |
| 89 Widerstand für Rgl | | | | | |
| 90 Widerstand für Rgl | | | | | |
| 91 Widerstand für Rgl | | | | | |
| 92 Widerstand für Rgl | | | | | |
| 93 Widerstand für Rgl | | | | | |
| 94 Widerstand für Rgl | | | | | |
| 95 Widerstand für Rgl | | | | | |
| 96 Widerstand für Rgl | | | | | |
| 97 Widerstand für Rgl | | | | | |
| 98 Widerstand für Rgl | | | | | |
| 99 Widerstand für Rgl | | | | | |

GERBLEN © BERNI BV



Ju 88 A-4 Electrical Installation (left)

Generally speaking, the German Luftwaffe's electrical aircraft systems were far better than those of the Allies. By the second half of the war, the Allies had shown considerable improvement and were producing systems as good or better than the Germans.

BMW 323 Radial Engine (below)

The Fw 200 Condor was powered by four BMW 323R-2 Fafnir radial piston engines. This diagram, taken from the *Spare Parts List Manual* of the Fw 200C version, shows the access panels open to reveal easy access to the engine itself.

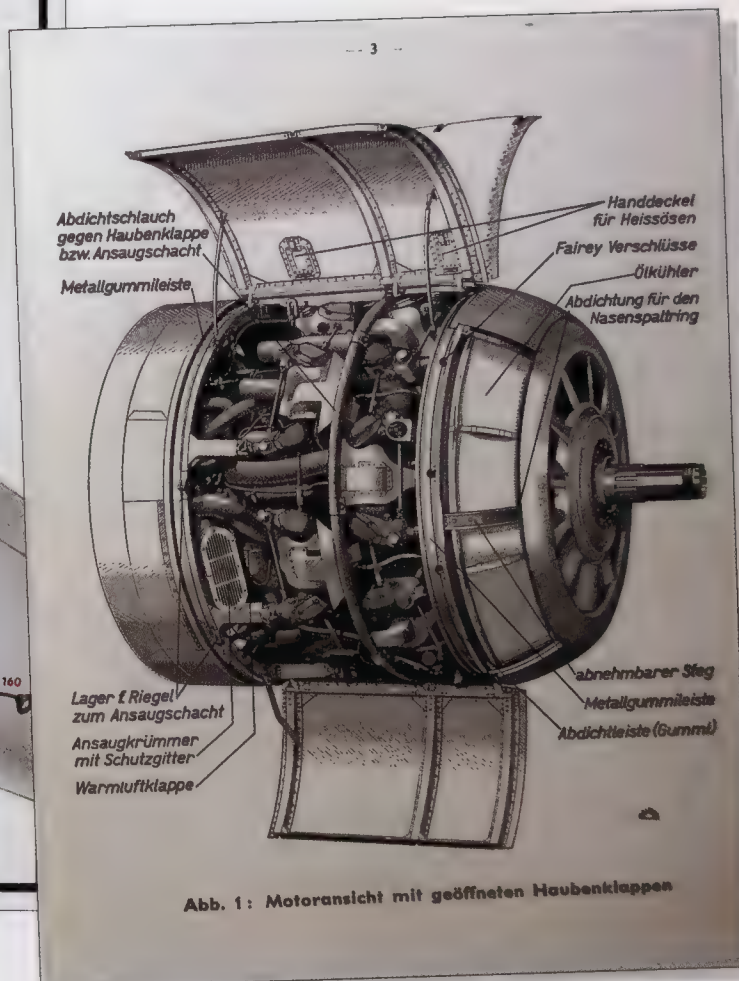


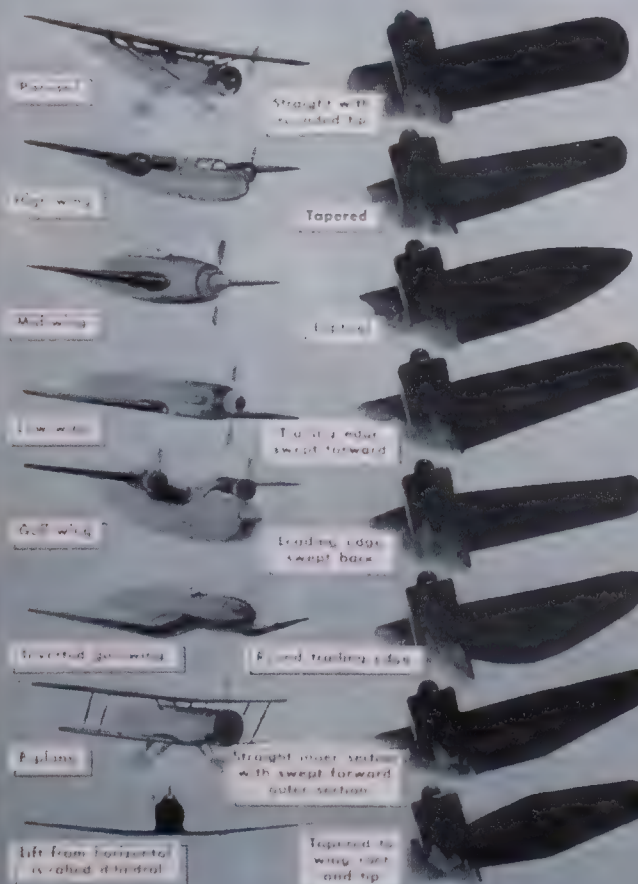
Abb. 1: Motoransicht mit geöffneten Haubenklappen



WING

Types

Shapes

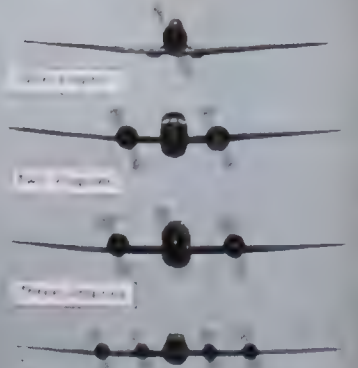


ENGINE

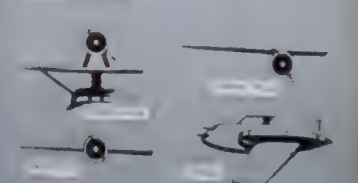
Types



Number



Position



WEFT

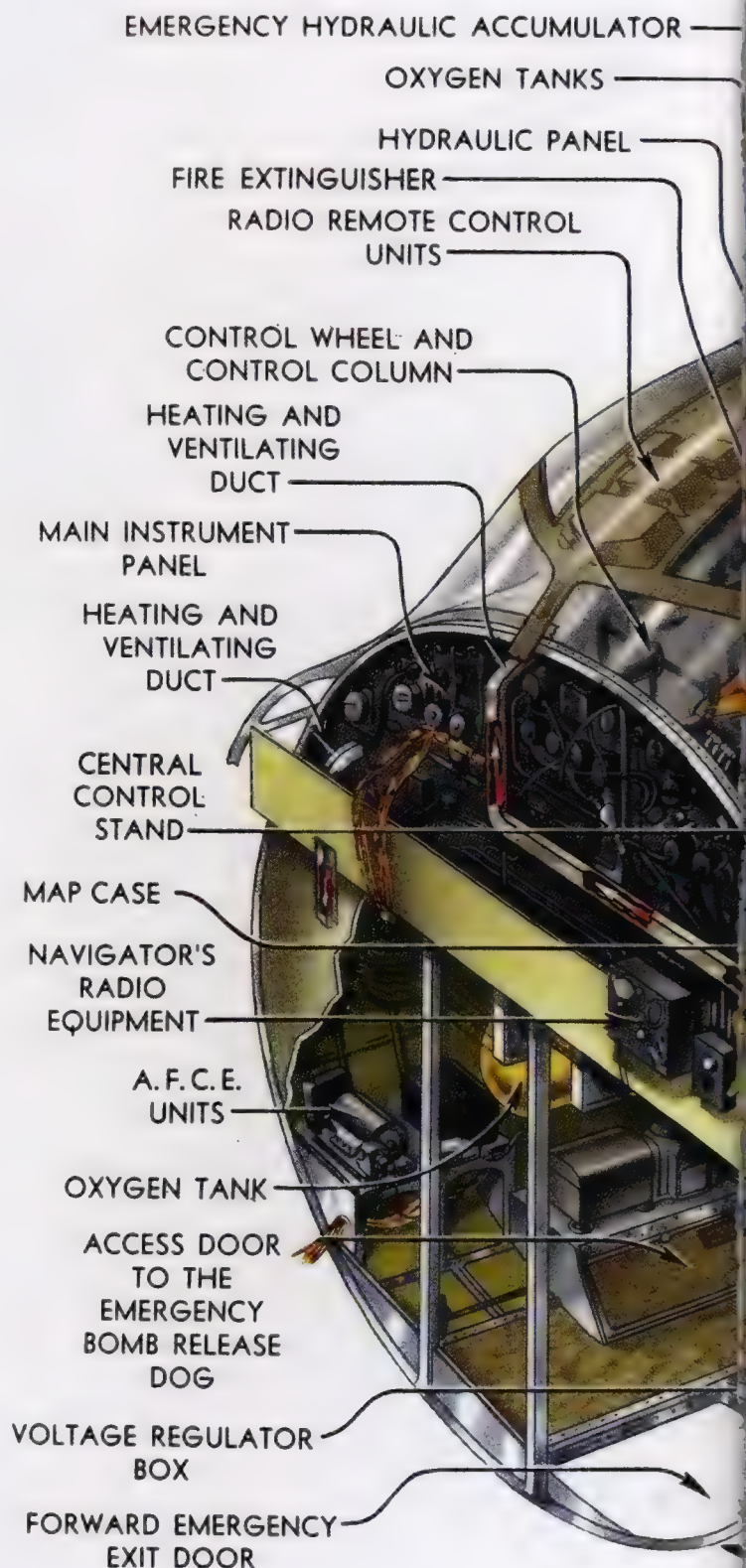
UNITED STATES





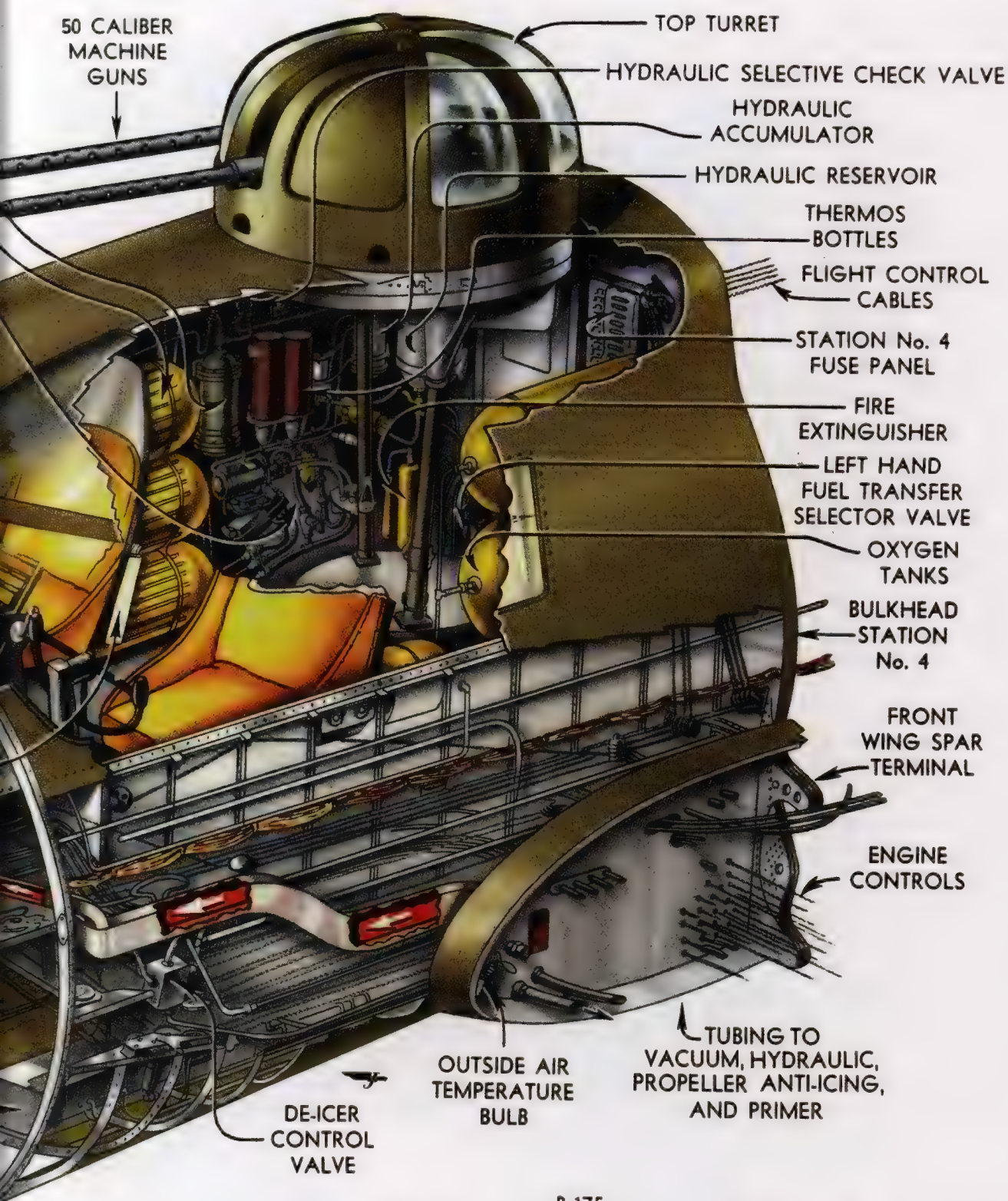
B-17F Familiarization and Inspection Manual for the B-17F

The lavishly illustrated cutaway drawings of the B-17F on this page and the next represent some of the best work done by illustrators during World War II. The artist is unknown, but his work is exemplary. These drawings focus on the forward armament and the pilot's compartment and would be used to familiarize new crews with the structure and various systems found in the B-17.





UNITED STATES



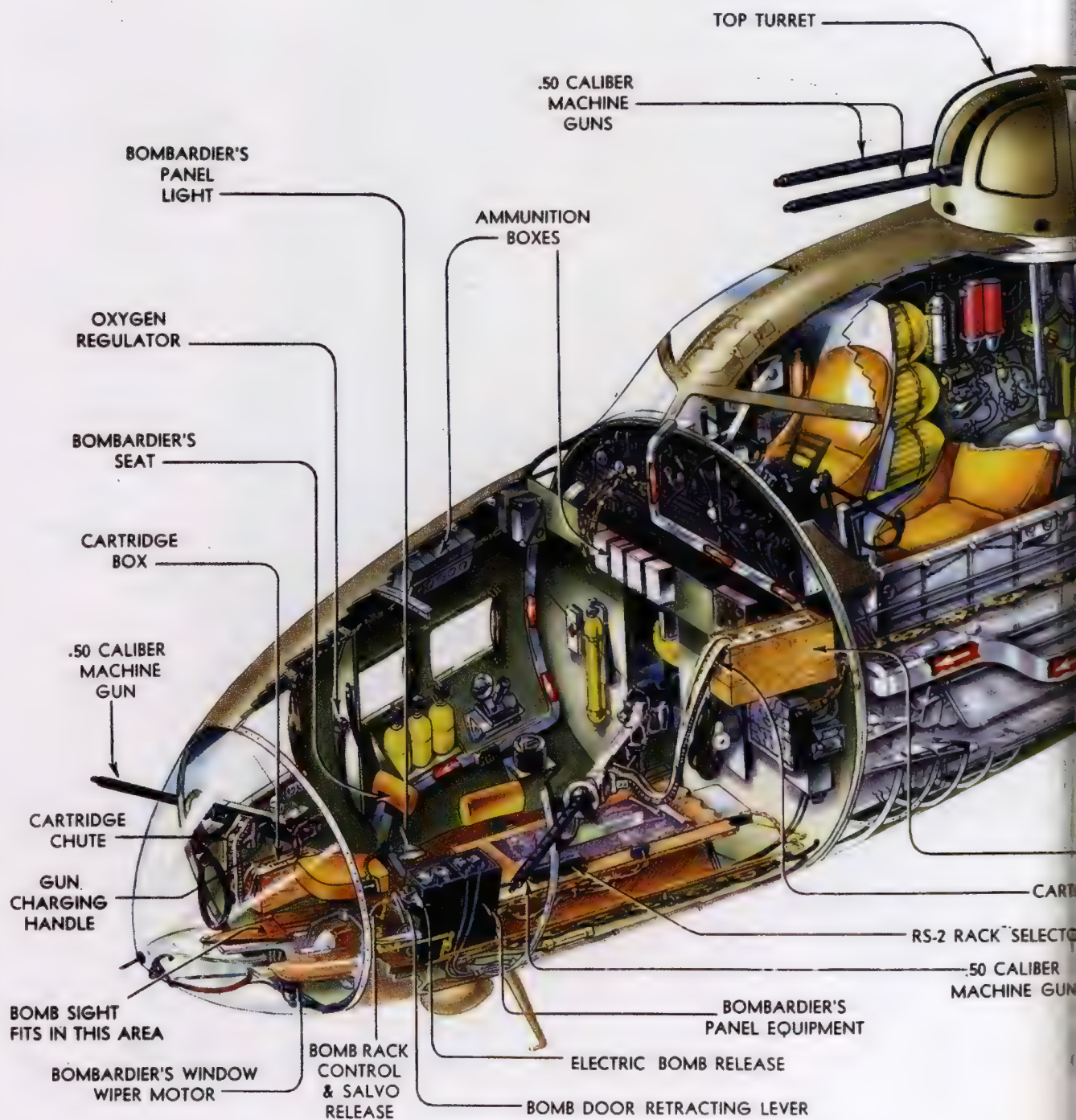
B-17F

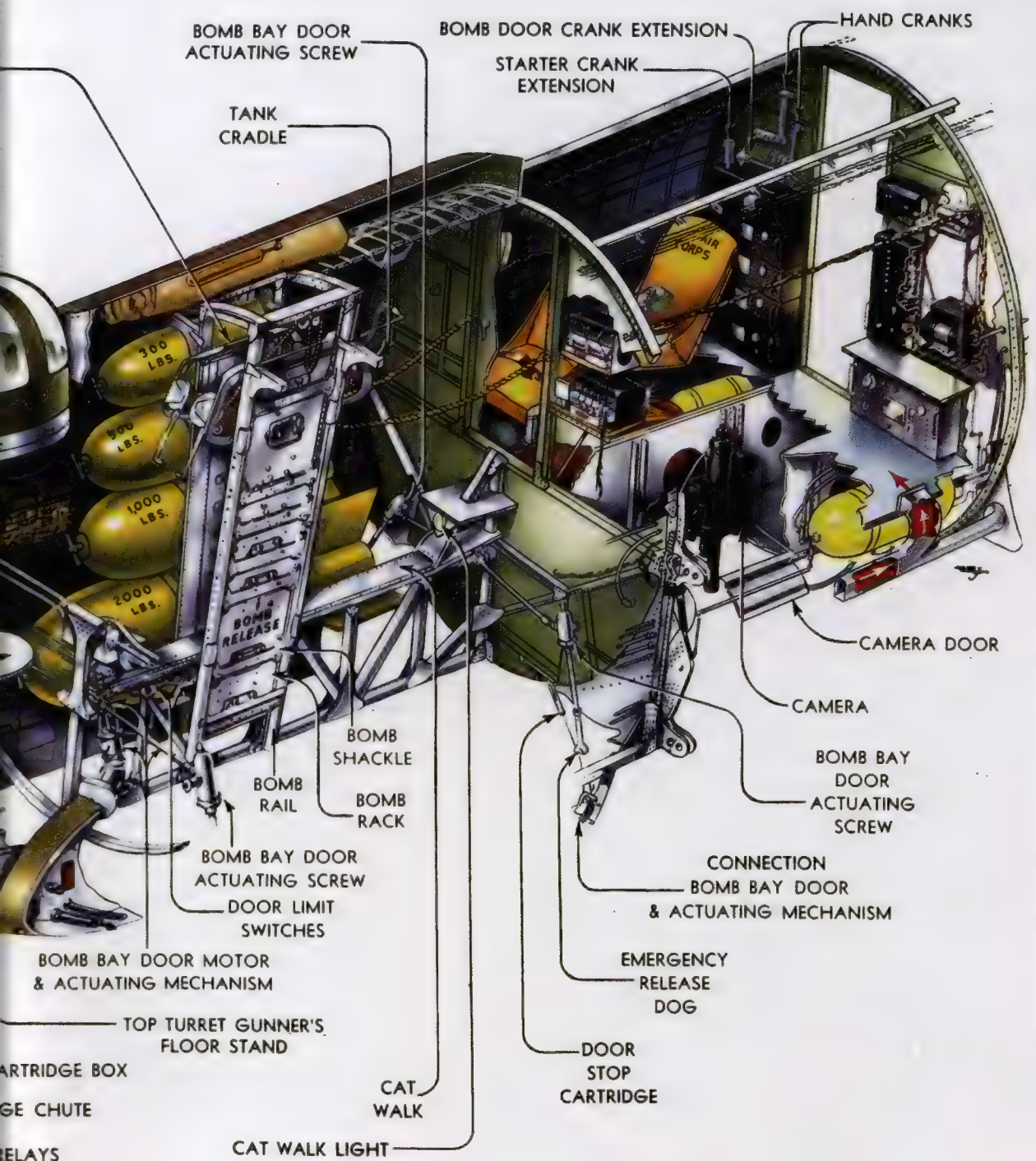
PILOT'S COMPARTMENT

BULKHEAD No. 3



BOMB HOIST BRACKET
FITS ON EITHER BOMB RACK AS SHOWN HERE.
B-17F IS EQUIPPED WITH ONE HOIST BRACKET
BECAUSE THERE IS ROOM FOR THE OPERATION
OF ONE HOIST BRACKET ONLY.



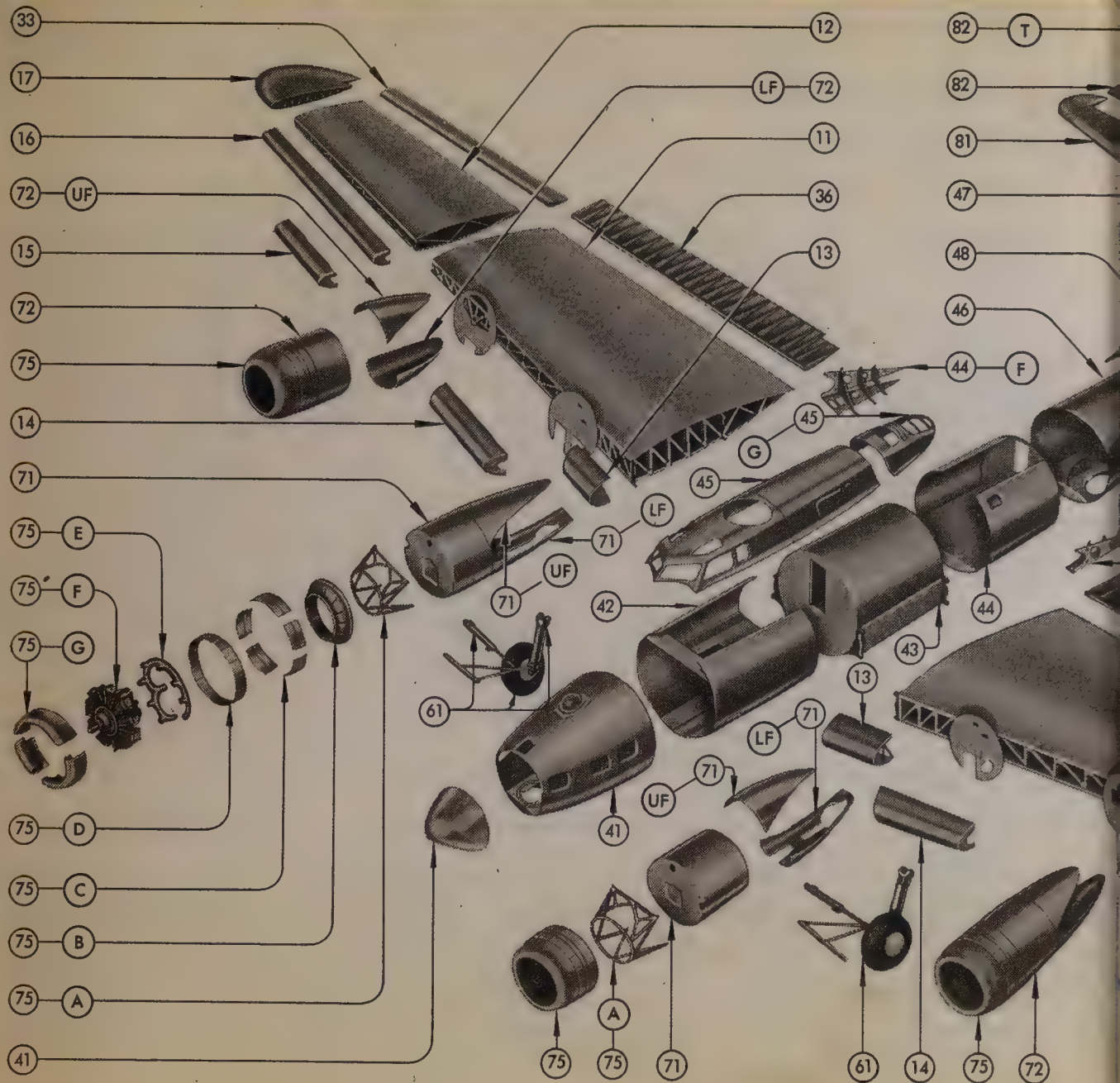


B-17F
ARMAMENT
FORWARD COMPARTMENTS



12

RESTRICTED



STRUCTURE

FIGURE 8—SUB-ASSEMBLY BREAKDOWN

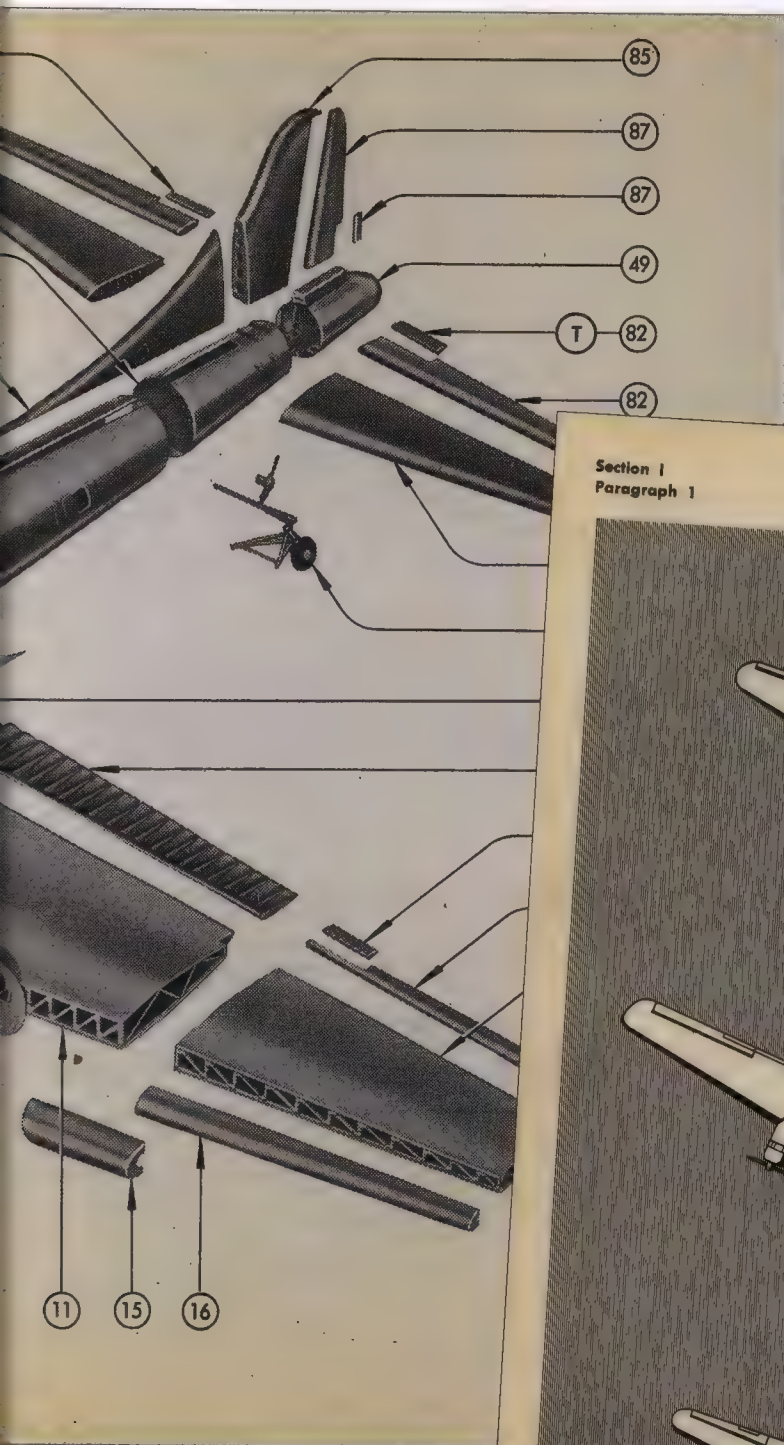
B-17 Sub-Assembly Breakdown (above)

During the World War II the B-17 underwent thousands of modifications, but the basic design never changed. The wing, for example, was exactly the same on every model. The biggest change to occur was the lengthening of the fuselage to accommodate the tail gunner's station. This led to the design of the distinctive and large dorsal fin, which not only strengthened the rear of the aircraft but also increased its stability.



Comparison B-17, B-29, and B-24 (below)

America's three principal strategic bombers. Compared to the B-17 and B-24, the B-29 was twice as heavy and had close to double the takeoff horsepower. Its range and bomb-carrying ability made it a "true" strategic bomber.



Section I
Paragraph 1

RESTRICTED
AN 01-20EJ-1

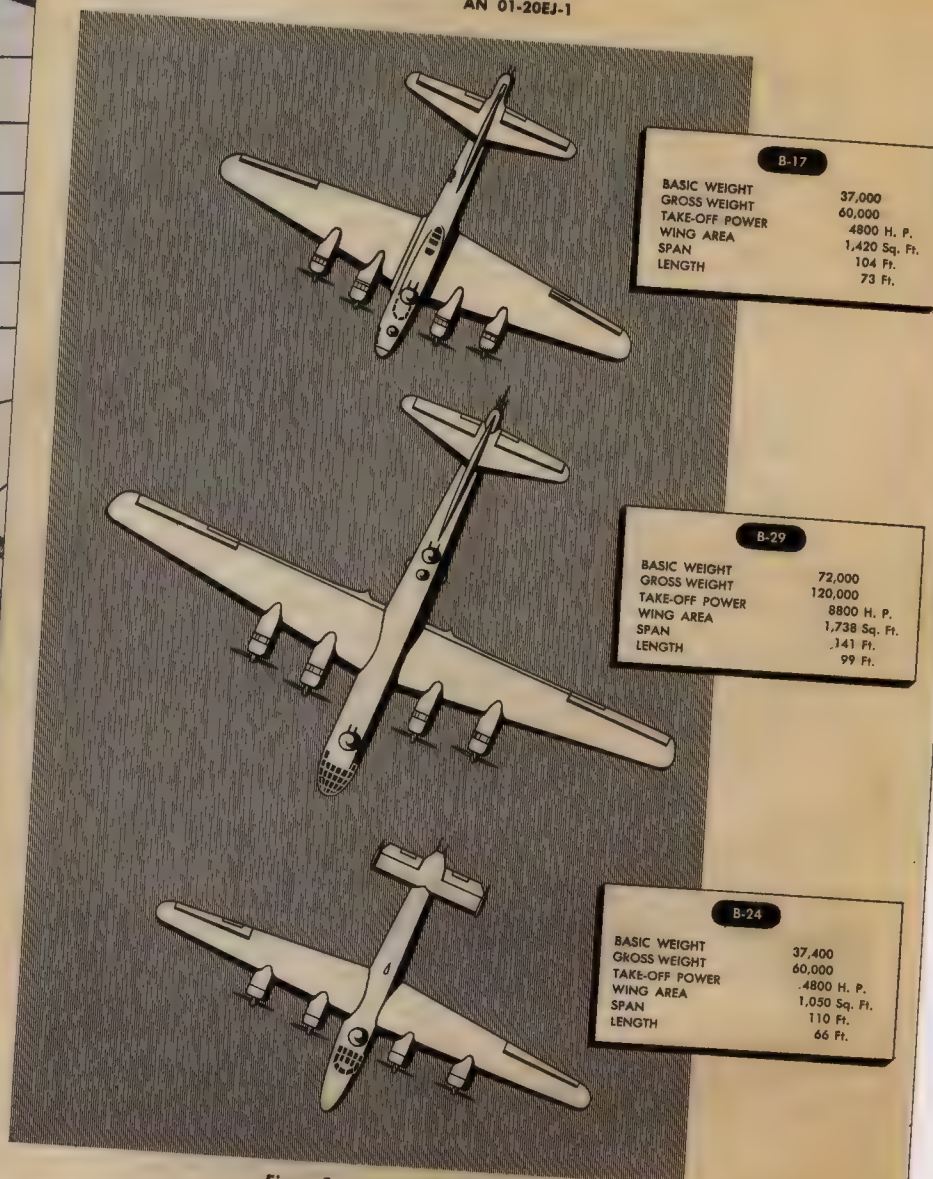


Figure 3 — Comparison B-17, B-29, and B-24

RESTRICTED



INDEX

- | | |
|-----------------------------------|--------------------------------------|
| 1 Bomb Sight | 20 Nose Wheel |
| 2 Bomb Release Quadrant | 21 Pilot's Rudder and Brake Controls |
| 3 Nose Gun — .50 Cal. | 22 Pilot's Pedestal |
| 4 Bombardier-Navigator's Seat | 23 Pilot's Seat |
| 5 Heater & Defroster | 24 Pilot's Control Column |
| 6 Flying Suit Heater Plug | 25 Instrument Panel |
| 7 Compass, Magnetic | 26 Co-Pilot's Sun Visor |
| 8 Drawing Board | 27 Feathering Controls |
| 9 Alarm Bell | 28 Hydraulic Accumulator |
| 10 Pitot Tube | 29 Batteries |
| 11 Navigator's Dome | 30 Anti-icer Fluid Tank |
| 12 Navigator's Radio Compass Ind. | |
| 13 Map Case | |
| 14 Confidential Locker | |
| 15 Navigator's Table | |
| 16 Parachute Stowage | |
| 17 Ammunition Stowage | |
| 18 Automatic Flight Control | |
| 19 Nose Wheel Doors | |

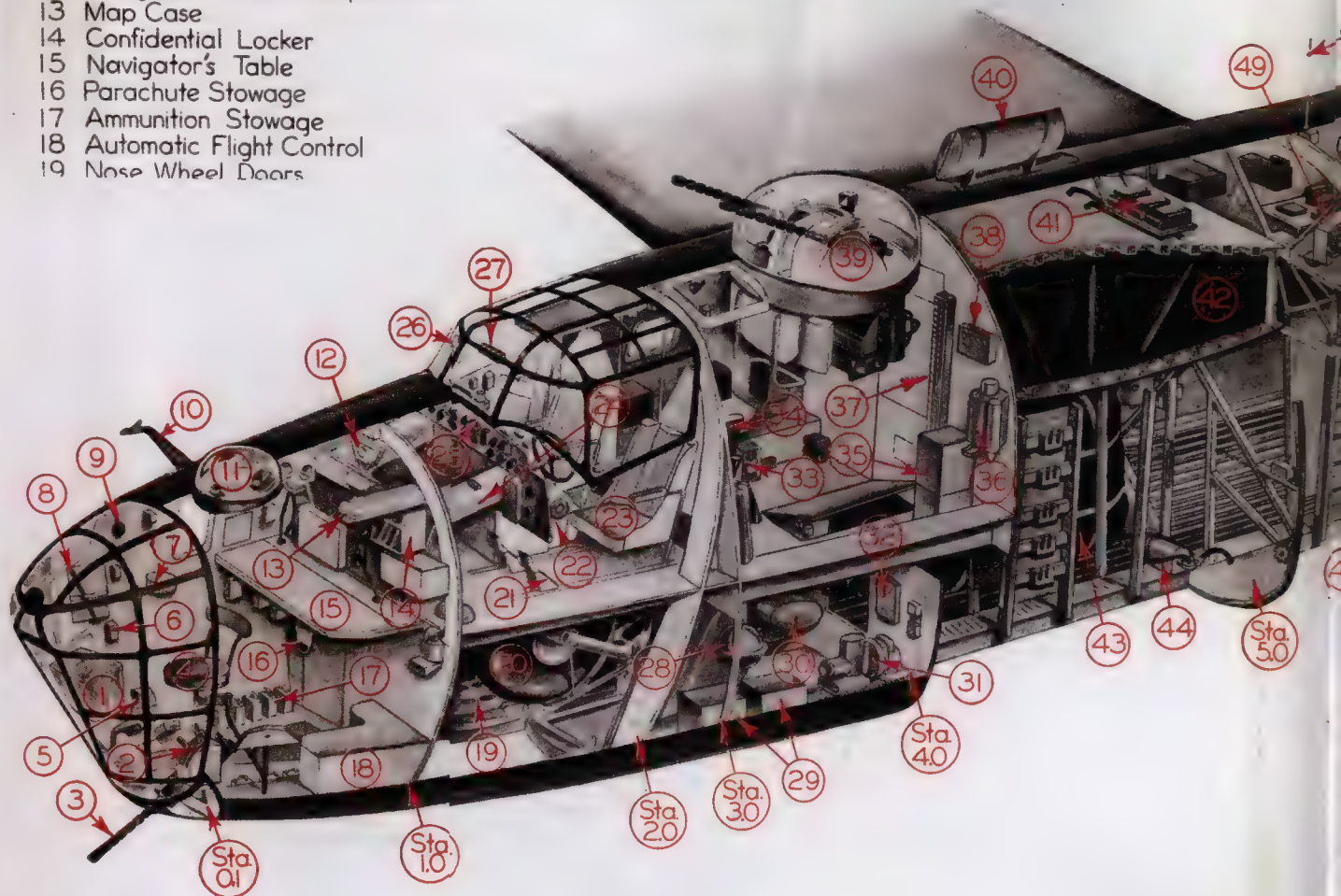
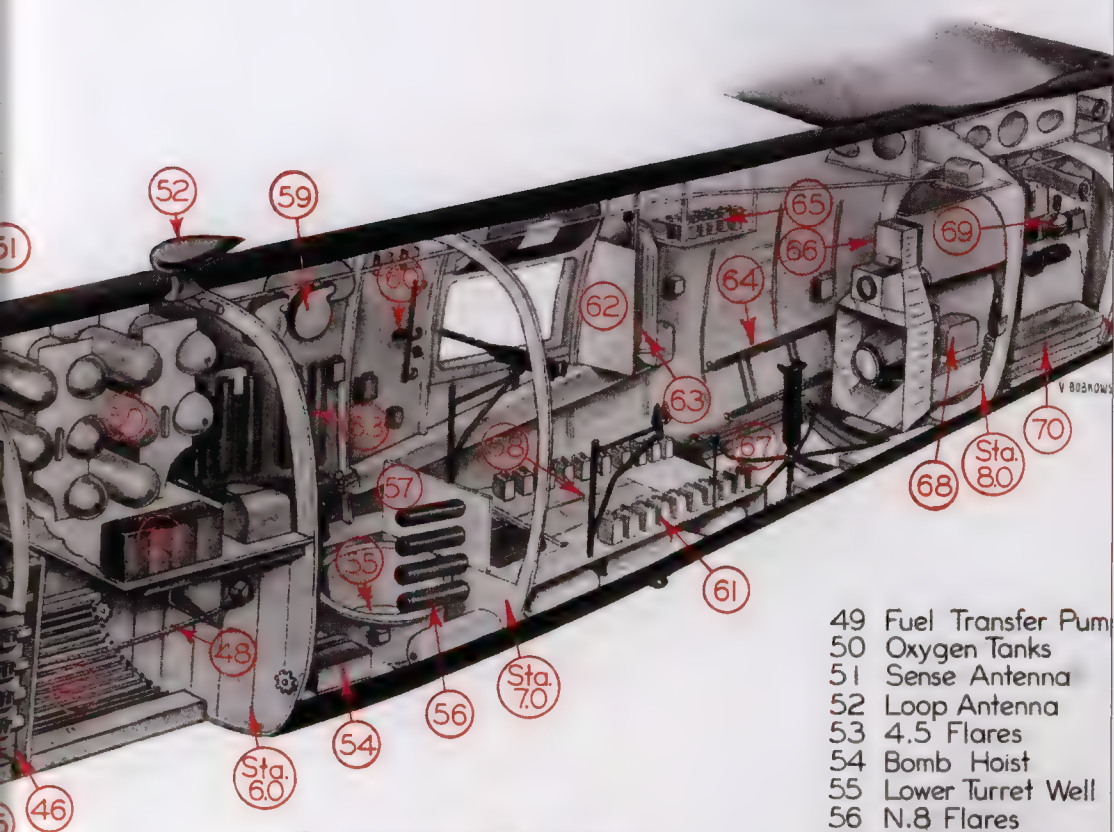


Figure 61. Cut-Aw



Cutaway Fuselage of the B-24D

The B-24D model was the first Liberator variant to make it into mass production. This cutaway drawing shows the early version with a single machine gun in the ventral gun position. Later versions were equipped with a retractable ball turret. There were 2,722 D models built.



- 31 Auxiliary Power Unit
- 32 Tool Kit
- 33 Heater, Radio Operator's
- 34 Radio Operator's Seat
- 35 Transmitter Tuning Units, Stowage
- 36 Thermos Jug
- 37 Fuel Sight Gage
- 38 Generator Switch Panel
- 39 Martin Power Driven Turret
Two .50 Cal. Guns
- 40 Life Raft
- 41 Radio Receivers, Command
- 42 Wing Self Sealing Fuel Cells
- 43 Bomb Bay Auxiliary Self Sealing
Fuel Cells
- 44 Fuel Pump
- 45 Bomb Release Unit
- 46 Bomb Racks
- 47 Bomb Bay Doors
- 48 Safety Cord

- 49 Fuel Transfer Pump
- 50 Oxygen Tanks
- 51 Sense Antenna
- 52 Loop Antenna
- 53 4.5 Flares
- 54 Bomb Hoist
- 55 Lower Turret Well
- 56 N.8 Flares
- 57 Armor Plate
- 58 Side Gun Mount
- 59 Tail Turret Ammunition
- 60 Wind Deflector Cap
- 61 Ammunition Stowage
- 62 Armor Plate
- 63 Flare Chute
- 64 Engine Work Platform
- 65 Drift Flares
- 66 Camera Mount
- 67 Entrance, Camera Mount
Gun Mount
- 68 Automatic Flight Controls
- 69 Turret Actuating Hydraulic
System
- 70 Engine Covers
- 71 Consolidated Hydraulic
Turret Two .50



UNITED STATES



Figure 3—Major Assembly Breakdown (Exploded View)

B-29 Major Assembly Breakdown (above)

Immediately after the attack on Pearl Harbor a massive B-29 manufacturing program was organized. Huge plants were built across the United States. Major components were manufactured in over sixty new factories. The engine nacelles, which were as big as the P-47 Thunderbolt fighter, were built at a new plant in Cleveland, and final assembly was organized at three of the world's largest buildings — Bell at Marietta, Martin at Omaha, and Boeing at Wichita. A fourth line was later set up by Boeing at Renton.

Ford B-24 Breakdown (right)

Ford B-24 Assembly Breakdown Diagram. During the war the Ford Plant at Willow Run, near Detroit, produced an astonishing 200 B-24s a month, plus 150 sets of parts for other assembly lines.

RESTRICTED
AN 01-2081-2

BOMBARDIER'S ENCLOSURE
PITOT TUBES
FUS. NOSE SECT. UPPER
FRT. 0.1 TO 2.0
PILOT'S ENCLOSURE
FUS. NOSE SIDE PANEL
R.H. 0.1 TO 4.15
FUS. NOSE SIDE PANEL
L.H. 0.1 TO 4.15
PILOT'S FLOOR
RADIO OPERATOR'S FLOOR
FUS. NOSE BOTTOM PANEL
HAND RAIL. ITEM 10 IS A
GROUP OF SMALL PARTS
INSTALLED INTO ITEM 5.
TRUSS BLKHD. STA. 4.1
FUS. NOSE SECT. UPPER REAR
DECK. 2.0-4.0
BOMB RACK
-32 L/R SEGMENTS BLKHD.
STA. 4.0 SEGMENTS
(H39 L/R)(H40 L/R) BOMB BAY DRS.
LOWER LONGERON 4.0 TO 6.0
BLKHD. 5.0 L.H. PORTION.
BLKHD. 5.0 R.H. PORTION.
SIDE PANEL L.H. 4.15 TO 5.25
SIDE PANEL R.H. 4.15 TO 5.25
TRUSS REAR BOMB RACK.
FUS. TOP DECK ABV. WING.
4.2 TO 5.1
SEGMENT BLKHD. 6.0
NOT REQUIRED
DOOR BLKHD. 6.0
FLOOR 5.1 TO 6.0
FUS. SIDE PANEL BELOW
WING 5.25 TO 6.0 L.H.
FUS. SIDE PANEL BELOW
WING 5.25 TO 6.0 R.H.
HYDRAULIC RESERVOIR TANK
FUS. UPPER R.H. SECT.
5.0 TO 7.7
FUS. UPPER L.H. SECT.
5.0 TO 7.7
FUS. BOTTOM SECT.
6.0 TO 7.7
FUS. TAIL SECT. 57 65 41 64 66
AFT. STA. 7.7
TAIL TURRET
G.L. MARTIN ELEC. PWR. DRIVEN TURRET
SK 6275
SPERRY TURRET
STABILIZER
ELEVATOR ASSEMBLY
FINS
RUDDERS
WING CENTER SECT. VERT.
WING CENTER SECT. HORIZ. (INCL. MAIN)
FUEL CELLS L/R
WING CENTER SECT. TRAILING EDGE
SHORT SECTION
FLAP.
CENTER WING SECT. LEADING EDGE.
WING CENTER SECT. LEADING EDGE.
BETWEEN NAC.
INBD. NACELLE TO WING L.E. FAIRING IN
INBD. NACELLE TO WING L.E. FAIRING ON
NACELLE L.E. ATTACHING STUB INBD. SH
NACELLE L.E. CONNECTION STUB & ACC
WING CENTER SECT. LEADING EDGE ATTA
TRUSS FUS. TO WING 4.1 TO 4.2 ITEM 5
GROUP OF LOOSE PARTS INST. AT FINA
NOT REQUIRED
FLAP TRACK SUPPORTS
GROUP OF LOOSE PARTS INST. AT FINA
WING OUTER PANEL.
WING OUTER PANEL TRAILING EDGE.
AILERON
WING OUTER PANEL LEADING EDGE
WING TIP
COMBINED WITH ITEM 32
NOSE LANDING GEAR

938 28 32B1785-2

933 29 32F9712

939 30 32B1788

939 31 32B1787

939 32 32B1786

939 33 32B1794-0

947 34 32F5800-3

947 35 32GF8227

947 36 32GF8673

945 37 32T9352

945 38 32T10503-2L/R

945 39 32T8050-0

945 40 32T10H5-3L/R

936 41 32W9375

937 41 32W1701-P

937 41A 32G1039-4

943 42 32W520-2L/R

943 42 32W9350 L/R

943 43 32W500-2L/R

943 44 32W9337 L/R

943 45 32W9338 L/R

943 46 32W2067-2L/R

943 47 32W2068-2L/R

943 48 32W2069 L/R

935 49 32W2070 L/R

943 50 32W302-0L-OR

932 51 32B045-2

947 52

947 53 32W521-3L/R

935 54 32W12003-135 L/R

935 55 32W026 L/R

945 56 32W10573-2L/R

935 57 32W9392 L/R

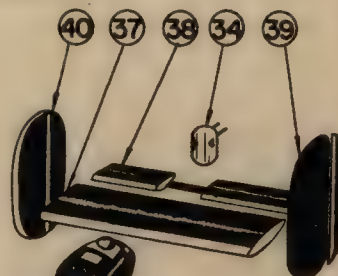
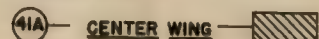
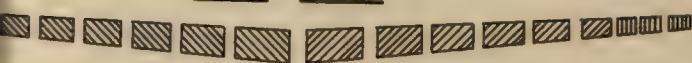
935 58 32W1024-0L/R

947 59

947 60 32L003

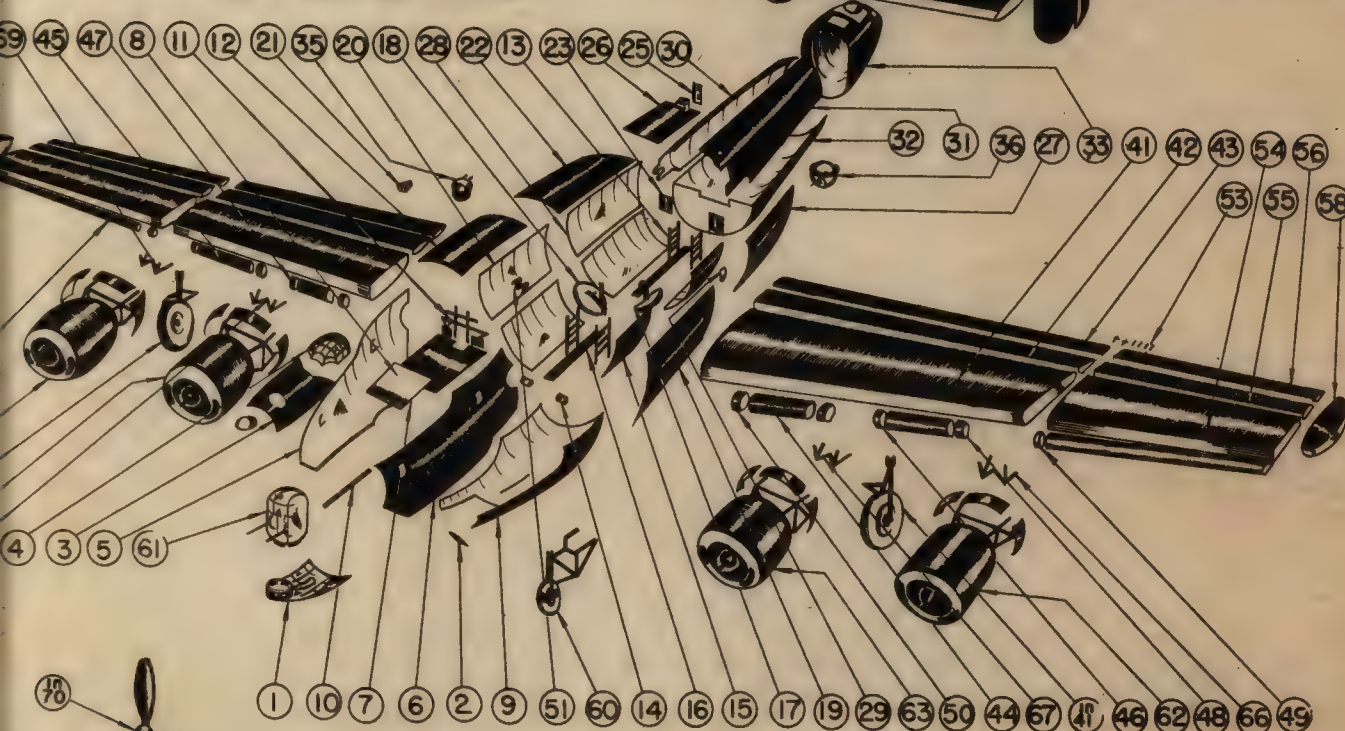


FUEL CELLS

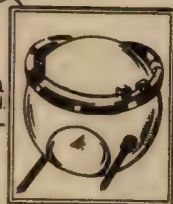


ITEMS-3,4,5,6,7,8,9,10,11,12,14
WILL BE RIVETED INTO ONE
TO BE CALLED ITEM #72
(3289000)

ITEMS-23, 25, 26, 27, 28, 30,
31, 32 WILL BE RIVETED INTO
ONE ASSY. TO BE CALLED
ITEM #73 (32B9001)



TURRETS



947	61	32GF8687
944	62	32P9101
944	63	32P9102
944	64	32P9103

EMERSON TURRET
NAC. POWER PLANT INST. L.H. OUTBD.
" " " " INBD.
" " " " R.H. OUTBD.

944	65	32P8104	NAC. PWR. PLANT
944	66	32P9111	INST. R.H. INBD.
944	67	32P9112	TURBO INST. L.H. OUTBD.
			INBD.

944	68	32P9I13	TURBO INST
			R.H. INBD.
944	69	32P9I14	TURBO INST
			R.H. OUTBD.
947	70	PTS. LIST	MISC. LOOSE
	71	NOT REQUIRED	PTS.
940	72	32B9000	NOSE ASSY.
940	73	32B9001	FUS. ASSY.
			STA. 5.1 TO 7.7 (NOTE)



UNITED STATES

ARMAMENT & FIELDS

German Air Craft



OF FIRE



Prepared by
MATERIEL CENTER
EXPERIMENTAL ENGINEERING
SECTION
WRIGHT FIELD — DAYTON, OHIO.



U.S. ARMY AIR FORCES



UNITED STATES

Armament & Fields of Fire

This book was produced by the Material Center Experimental Engineering Section of the U.S. Army Air Force. It contained drawings of the various German aircraft in service with three angle views showing the areas of defensive fire.



RESTRICTED

GUNNERY

Gunnery missions are acid tests of your ability as an airplane commander. No other single type of mission places such a high demand on your ability to coordinate and control your crew, nor so closely approximates the problems you meet on every combat mission. **Your objective on gunnery missions is maximum training with maximum safety.**

Preparation

You, as airplane commander, are responsible for seeing your entire crew is briefed and that the members understand each gunnery mission. All members of your crew must be present and must give their undivided attention to the brief as it is delivered.

Gunnery mission briefs cover all normal items, such as target regulations, route to be flown, weather, etc., and particular emphasis is placed on fire control instructions.

Supervision

Your ship's gunnery officer is usually your bombardier-navigator. He is assisted by your armorer-gunner. In addition, on all gunnery practice missions, you carry a gunnery instructor who also assists your bombardier-navigator. This team is responsible to you for the safe and efficient conduct of all details of a gunnery mission. They supervise the installation, adjustment and loading of all guns. They act as trouble-shooters and advisers during flight. They supervise the proper clearing and stowing of all guns after firing is completed before leaving the target area. They supervise the dismounting, return, repair, and cleaning of all guns. They see that all brass and unexpended ammunition is returned to the armament section,

RESTRICTED

191

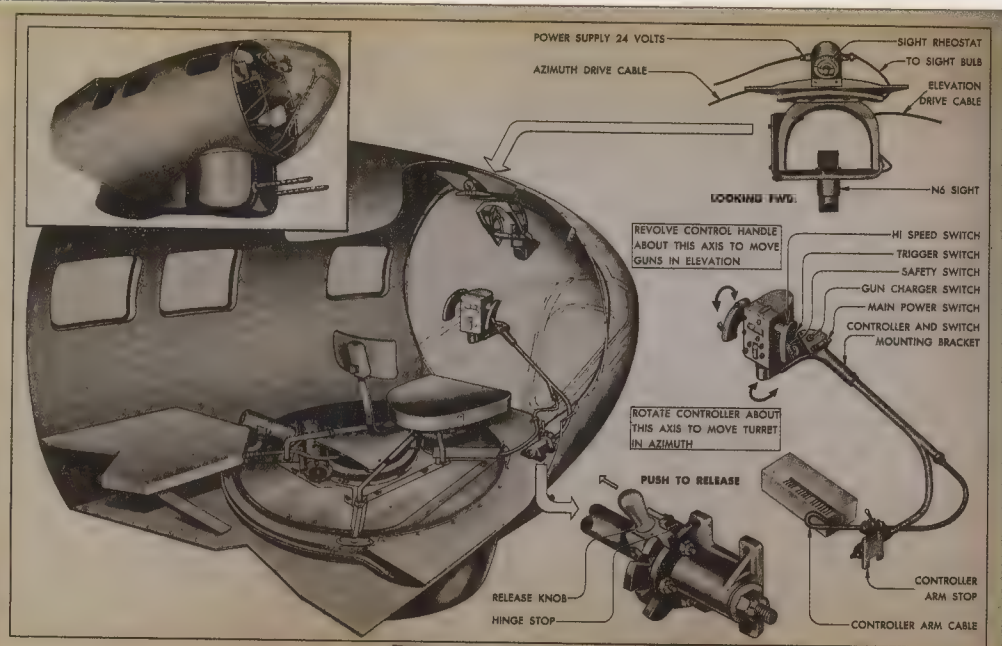


UNITED STATES

322

RESTRICTED

ARMAMENT



B-26 Gunnery (opposite)

The B-26 was the most heavily armed medium bomber of the war. In this diagram there are twelve .50-caliber machine guns, the same number as on the B-17G heavy bomber.

To operate, the bombardier opens a latch and swings the controller from its stowed position against the right-hand side of the fuselage. The main power type sight is suspended at eye level from the ceiling of the compartment. The direction and speed of the

INSPECTION DOORS (REMOVE WHEN LOADING AMMUNITION)

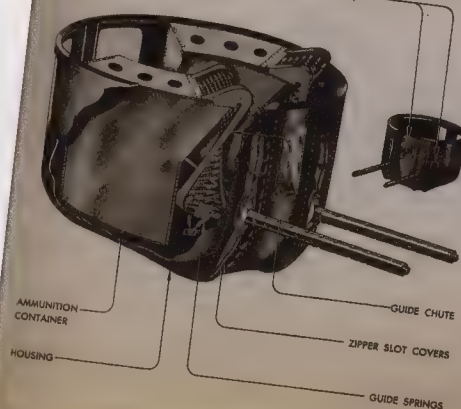


FIGURE 220—CHIN TURRET LOADING

guns are controlled by handle-bar type levers. Each lever is equipped with a safety brake switch to stop the turrets should the gunner relax his grip; a spring trigger switch for firing the guns, and a high speed switch for fast tracking speeds.

The speed of the guns in azimuth and elevation can be varied from $\frac{1}{4}^{\circ}$ per second to 12° per second in high speed. The guns may be hand cranked in emergency. The guns are ordinarily hand charged.

The type N-6 open sight is synchronized with the guns through flexible drive shafts. The type N-6 open sight has a rheostat to control the intensity of the light of the two concentric circles which project on the sight glass. The center of the field of view is the center of these circles and is the point at which the guns are aimed.

Operation—

1. Unlock control latch.
2. Swing controller into combat position and lock.
3. Move power switch to "on" position.
4. Adjust intensity of sight reticle.

319

RESTRICTED

ARMAMENT

B-17 Chin Turret Controls (top)

The Bendix chin turret was the only remote-controlled turret mounted on the B-17. It was the bombardier's job to man the guns while sitting in what was the most exposed part of the aircraft. Attacking enemy pilots had the luxury of being protected by an engine and a bullet-resistant windscreen directly in front of them. For the bombardier manning the front guns, the only hope he had was that his shots were more accurate than those of his enemies.

The Bendix turret was one of the best examples of American engineering and design. Bendix was asked to produce a turret that could fit onto the front of the B-17 without impeding the work of the bombardier. In just a few short months Bendix had prototyped a powered twin-gun turret.

B-17 Chin Turret Loading

"The B-17 is apparently particularly vulnerable to nose attacks which are level or high, perhaps reflecting the inability of the chin turret to fire higher than 26 degrees above the horizon, and inability of the upper turret to depress below 5 degrees."

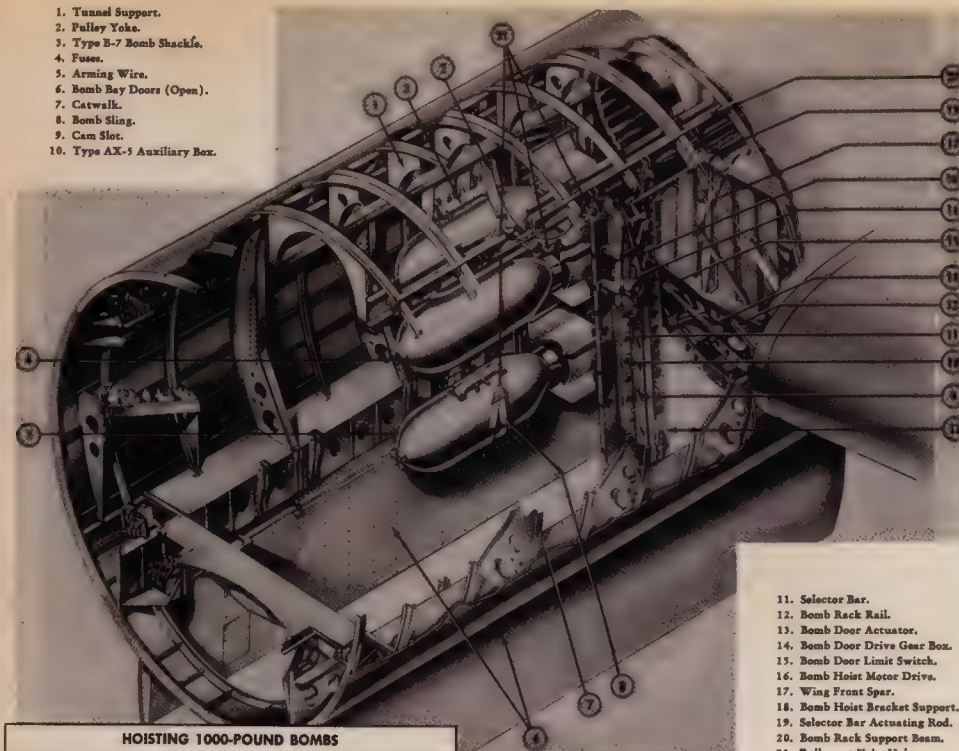
AN EVALUATION OF DEFENSIVE MEASURES
TAKEN TO PROTECT BOMBERS FROM LOSS
AND DAMAGE, NOVEMBER 1944



598

1. Tunnel Support.
2. Pulley Yoke.
3. Type B-7 Bomb Shackle.
4. Fuses.
5. Arming Wire.
6. Bomb Bay Doors (Open).
7. Catwalk.
8. Bomb Sling.
9. Cam Slot.
10. Type AX-1 Auxiliary Box.

RESTRICTED



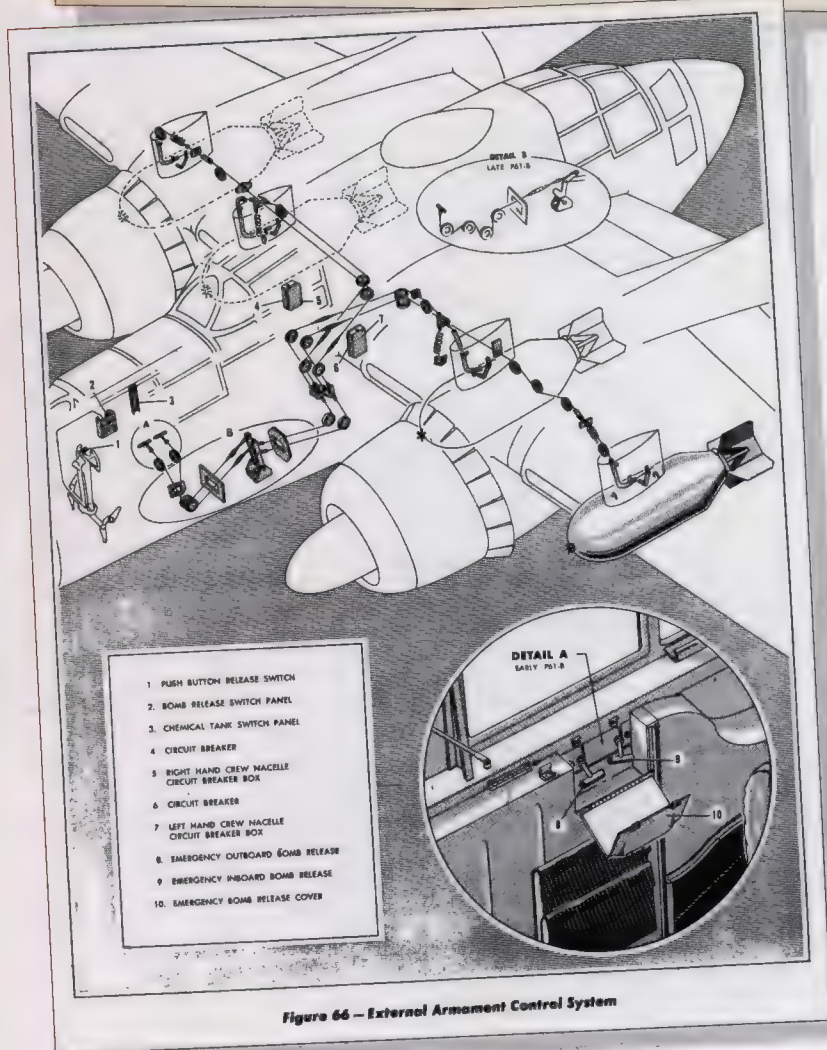
HOISTING 1000-POUND BOMBS

Figure 589 (Sheet 2 of 3 Sheets)—Bomb Hoisting Diagrams

11. Selector Bar.
12. Bomb Rack Rail.
13. Bomb Door Actuator.
14. Bomb Door Drive Gear Box.
15. Bomb Door Limit Switch.
16. Bomb Hoist Motor Drive.
17. Wing Front Spar.
18. Bomb Hoist Bracket Support.
19. Selector Bar Actuating Rod.
20. Bomb Rack Support Beam.
21. Pulleys at Yoke Hoist.

Section IV

RESTRICTED
AN 01-2081-2



1. PUSH BUTTON RELEASE SWITCH
2. BOMB RELEASE SWITCH PANEL
3. CHEMICAL TANK SWITCH PANEL
4. CIRCUIT BREAKER
5. RIGHT HAND CREW NACELLE CIRCUIT BREAKER BOX
6. CIRCUIT BREAKER
7. LEFT HAND CREW NACELLE CIRCUIT BREAKER BOX
8. EMERGENCY OUTBOARD BOMB RELEASE
9. EMERGENCY INBOARD BOMB RELEASE
10. EMERGENCY BOMB RELEASE COVER

DETAIL A
EARLY P-61B

Figure 66 — External Armament Control System

External Armament Control System (left)

The P-61B version of the Black Widow was equipped with four wing pylons stressed for drop tanks or bombs. By the time the P-61 entered service in Europe in mid-1944 the number of German aircraft roaming the night skies were few and far between. The new P-61 was soon used in the night intruder role, attacking enemy rolling stock and fixed positions. The Pacific theater, however, provided more action for the P-61. There it racked up an impressive score of Japanese bombers and fighters.



Hoisting 1000-Pound Bombs

(opposite)

The B-29 was equipped with two enormous bomb bays. The long, tall bays had their own bomb-hoisting winches to facilitate loading. Internally the B-29 could carry up to 20,000 pounds (9075 kg).

A Message for You — from the B-29 Gunner's Information File Manual (below)

This illustration shows a B-29 in formation with a Lockheed P-38 Lightning. These two aircraft never operated together. Although a long-range fighter, the P-38 was never used as an escort fighter for the B-29. That role was filled by the single-engine P-51 Mustang.



A MESSAGE FOR YOU

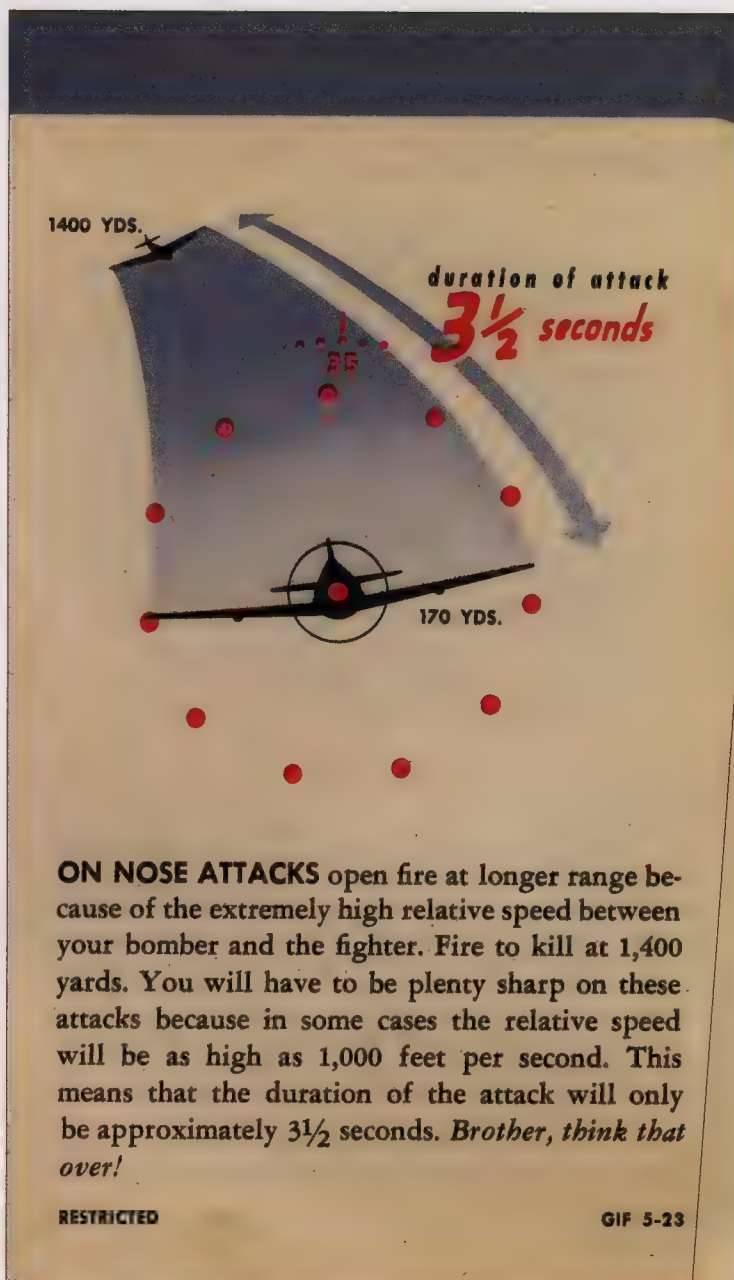
This Information File is *your* book and is designed to aid you in becoming better acquainted with the CENTRAL-STATION FIRE-CONTROL SYSTEM on the B-29 Bomber. It will aid in qualifying you to assist the C. F. C. specialists perform their ground maintenance and check duties on the System and its armament. Furthermore, it will enable you to determine whether the required armament, maintenance and ordnance inspections have been met by the personnel assigned to do that work.

You will find check lists and procedures in the text, which you may follow to assure yourself that everything in the CENTRAL-STATION FIRE-CONTROL SYSTEM is in perfect operating condition before you go into combat. In addition, there are lots of tips and suggestions which are important to your job as a gunner, so use them and here's luck.

Know Your Equipment and How to Use It

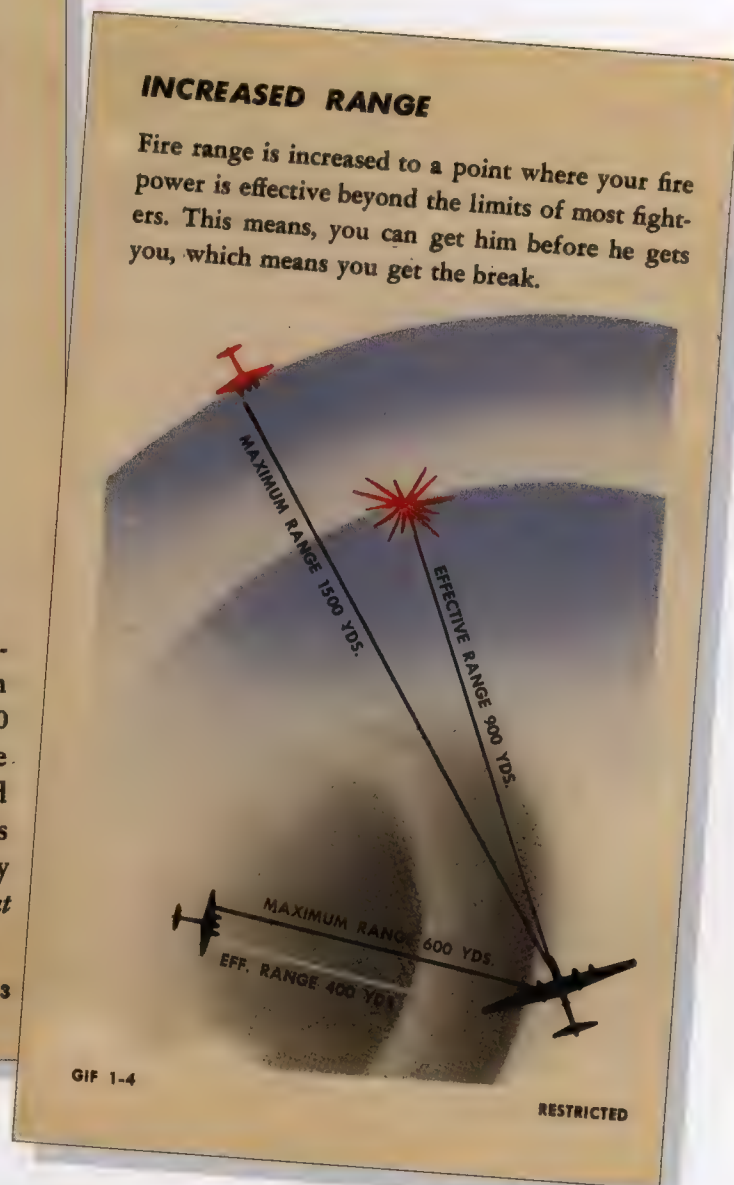
Remember, "The Pilot takes the plane up, but, the Gunner keeps it up."

RESTRICTED



On Nose Attacks

German and Japanese head-on attacks on Allied bombers were among the most effective but difficult methods to shoot down a four-engine bomber. The closing speeds were so high the attacking fighter only had two to three seconds of firing time at close range. The defending gunner could open fire at a much higher range, but he too only had a few seconds in which to score any hits.



Increased Range

The B-29's armament consisted of twelve .50-caliber (12.7 mm) machine guns in four remote-controlled turrets and one manned tail turret. It was the gunner's responsibility to utilize his guns to maximum effect. Causing a fighter to break off his attack early or before he had a chance to open fire was just good as shooting him down. Knowing when to fire was a critical factor.



Some Possible Combinations of PRIMARY and SECONDARY CONTROL



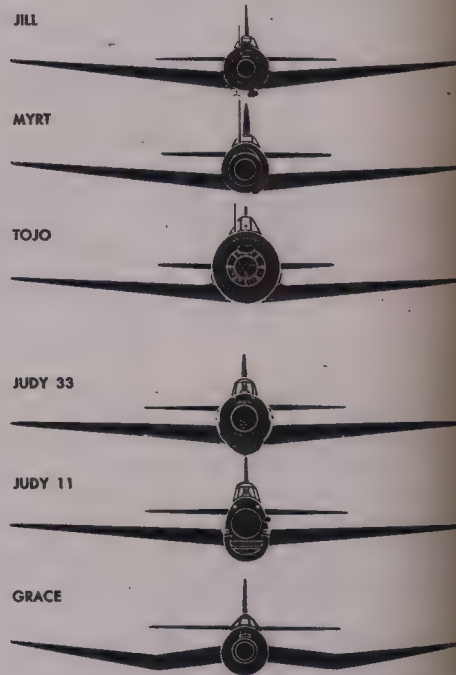
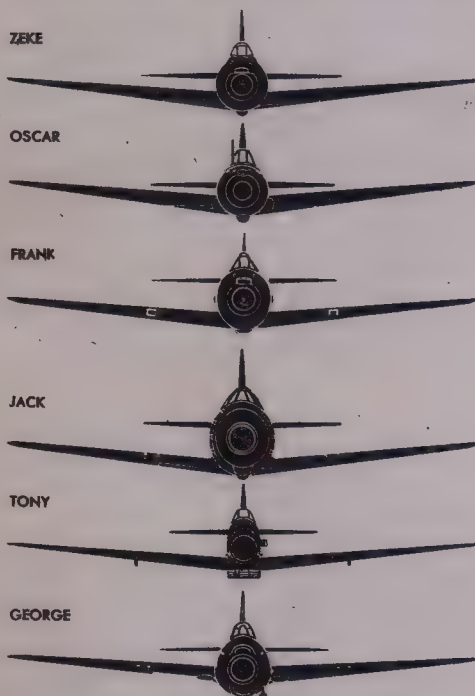
Primary and Secondary Control B-29

The B-29 was equipped with a revolutionary fire control system. Using an analog computer, the system was set up so that the central (upper) gunner controlled both upper turrets, the left and right gunners operated the lower rear turret, the bombardier manned the lower forward turret, and the tail gunner (in his own pressurized compartment) controlled the rear turret. The genius of the system was that it allowed the gunners to override the system and assume control of the other turrets when required.



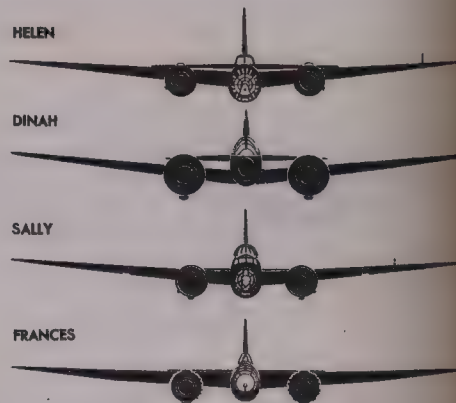
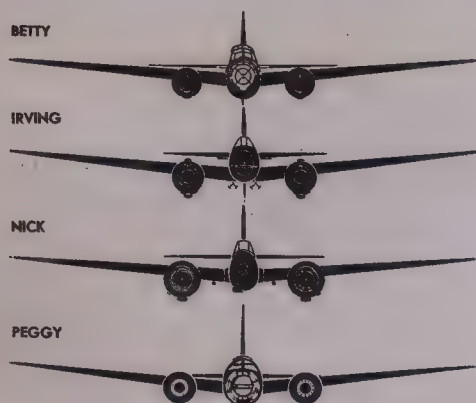
SINGLE ENGINE JAP

WHEN SEEN HEAD-ON, JAPANESE SINGLE-ENGINE AIRCRAFT GENERALLY APPEAR TO HAVE ROUND NOSES. WING IS ALMOST ALWAYS SET LOW, WITH EVEN DIHEDRAL FROM THE ROOTS (i.e., NO BREAK IN THE WING)



TWIN ENGINE JAP

SINGLE FIN AND RUDDER SET ABOVE A LOW, FLAT TAILPLANE ARE CHARACTERISTIC OF ALL JAPANESE TWIN-ENGINE AIRCRAFT SEEN IN HEAD-ON VIEW. THE WING POSITION USUALLY RANGES BETWEEN MID AND LOW



JAP VS. U.S.

RESTRICTED

NATIONAL CHARACTERISTICS ARE NOT A NEW SYSTEM OF CHART POINTS OF RECOGNITION TRAINING BUT ARE A SUPPLEMENTAL TO UNDERSTANDING ENEMY AND OUR AIRCRAFT. IT FOLLOWED IN LATE

IN CONTRAST TO
THAN LOW. A PR

FM-2

SB2C

P-47

P-40

EITHER TWIN FIB A
BOMBERS AND FIB

P-61

PV-1

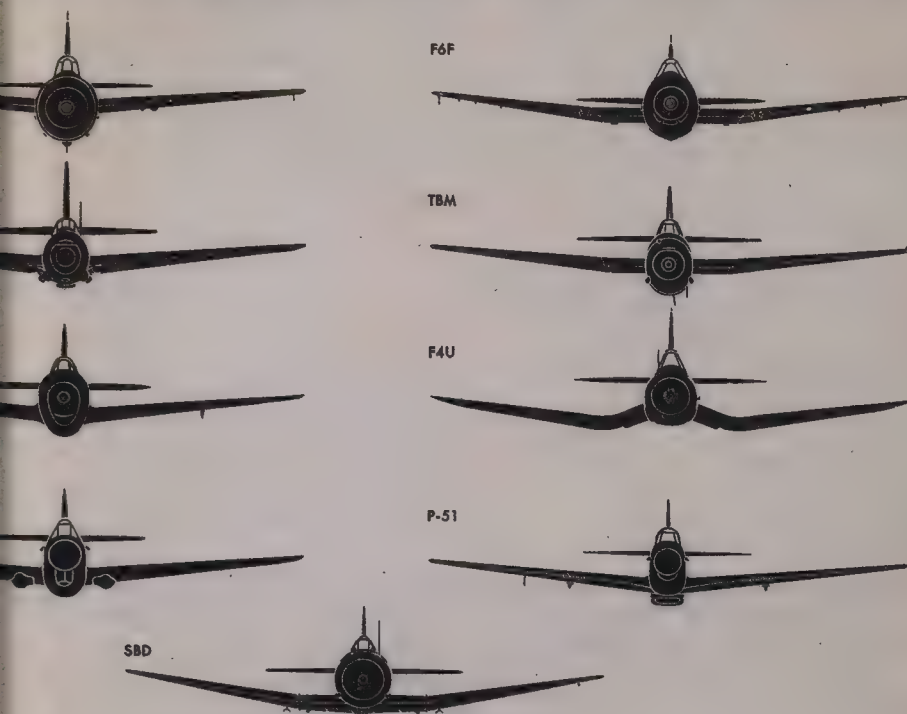
B-25

A-26



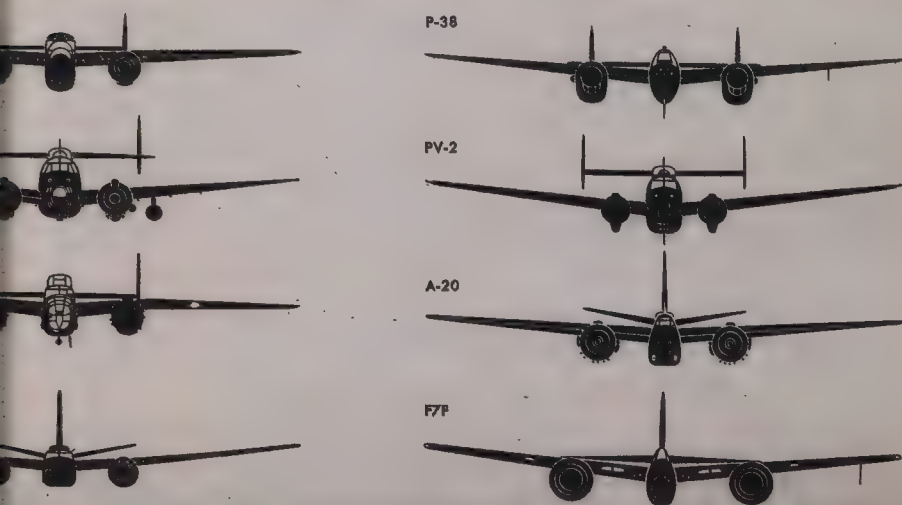
SINGLE ENGINE U. S.

THEIR JAPANESE COUNTERPARTS, MOST U. S. SINGLE-ENGINE PLANES ARE MORE MID-WING
 PROMINENT WING BREAK IS ALSO CHARACTERISTIC OF MOST U. S. CARRIER-BASED TYPES



TWIN ENGINE U. S.

AND RUDDERS OR A DIHEDRAL TAILPLANE ARE CHARACTERISTIC OF ALL U. S. TWIN-ENGINE
 FIGHTERS EXCEPT THE NEW F7F TIGERCAT. HIGH (SHOULDER) OR MID-WING PREDOMINATES



GENERAL DIFFERENCES IN U. S. AND
 AIRCRAFT SEEN HEAD-ON. IT WILL BE
 ISSUES BY DIAGRAMS ILLUSTRATING

CONTRASTS IN BEAM AND PLAN VIEWS. THE CHARTS ARE
 A DETAILED FOLLOW-UP TO THE OUTLINE OF NATIONAL
 DESIGN STYLES THAT APPEARED IN THE MARCH JOURNAL.

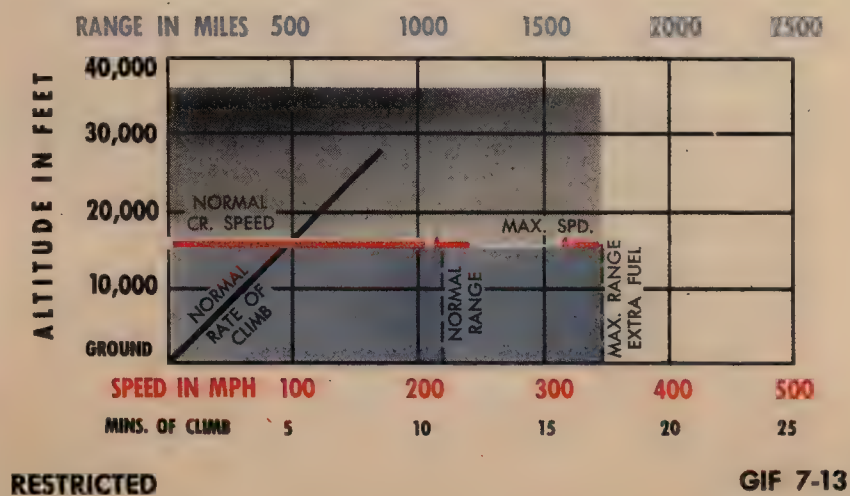
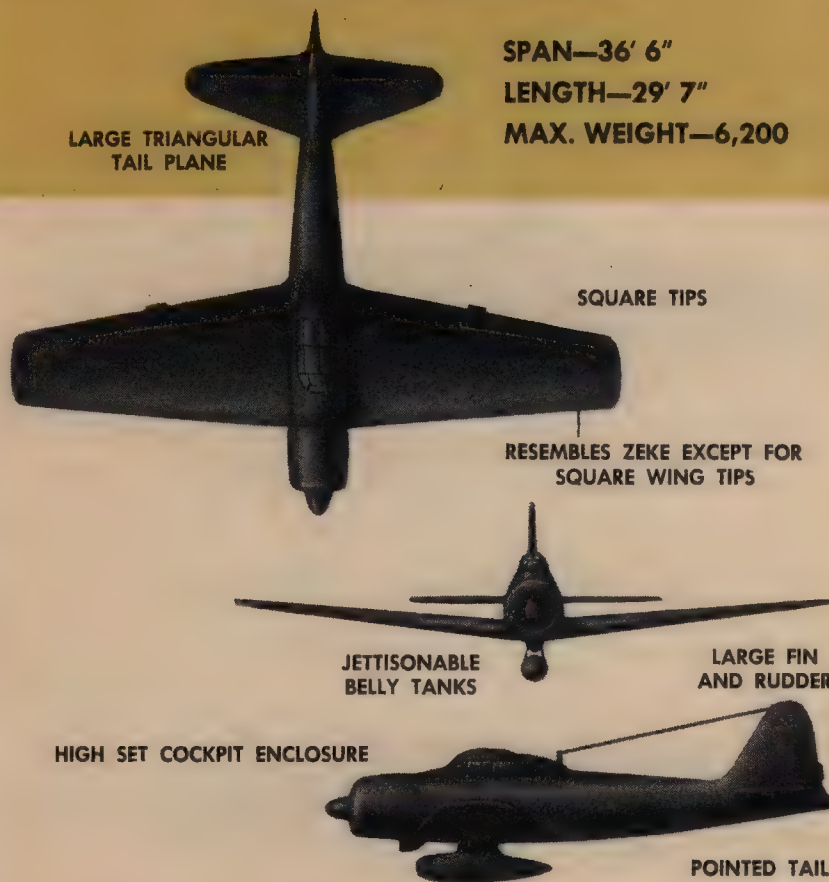
RESTRICTED

U.S. Army
Navy Journal
of Recognition

The *U.S. Army Navy Journal of Recognition* was the equivalent of the *British Aircraft Recognition Journal*. Published monthly, it not only covered aircraft, but ships and armored vehicles as well. This is an examination of the head-on views of the various fighters and bombers doing battle in the Pacific.



HAP FIGHTER





Aircraft Profiles in the B-29 Gunner's Information File

The B-29 Gunner's Information File included a number of enemy aircraft identification profiles. Although the B-29 did not see service in Europe, this manual contains more German aircraft profiles (six) than Japanese (two).

OSCAR Mk 1 FIGHTER

SPAN—37' 7"
LENGTH—28' 7"
MAX. WEIGHT—6,150

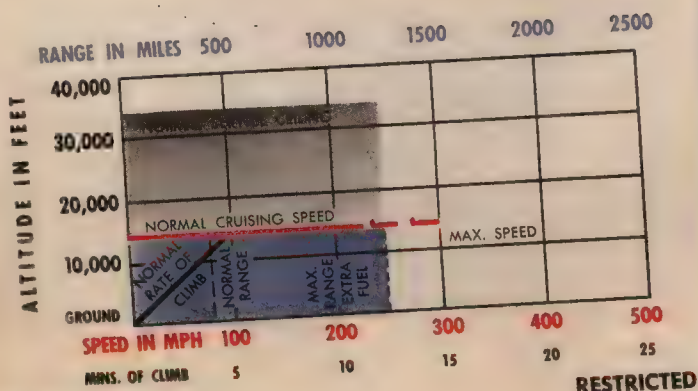
ELEVATORS HAVE
V SHAPED CUT-OUT

TAPERING FUSELAGE

STRAIGHT LEADING EDGE

RESEMBLES NATE EXCEPT FOR RETRACTABLE LANDING GEAR

SMALL ROUNDED
RUDDER



FW 190 FIGHTER

SPAN—34' 6"
LENGTH—29' 1"
MAX. WEIGHT—10,350

RECTANGULAR
NARROW TAIL PLANE

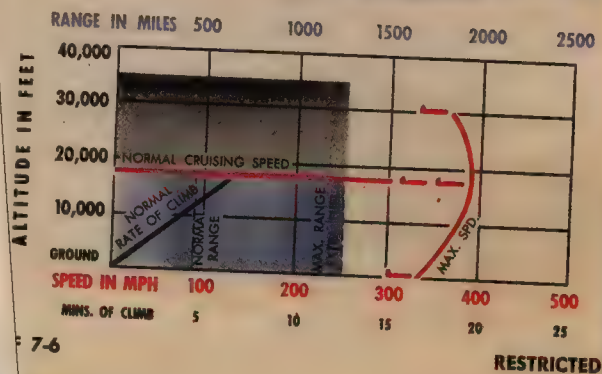
TAPERING FUSELAGE

RADIAL ENGINE

SLIGHTLY CURVED
BLUNT TIPS

SMALL COCKPIT

ANGULAR EDGE
CORNER ON FIN

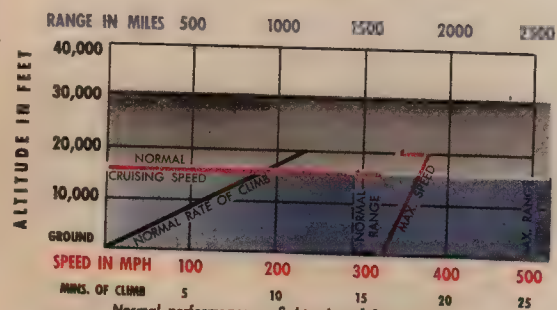




By the time *The B-29 Gunner's Information File* was issued, the German fighters described in the identification section were either a failure (Me 210), or used in another role for which they were not designed (night-fighter, Me 110), or considered second-best in performance as compared to the newer Allied fighters (Me 109G).

ME 210 FIGHTER. LIGHT BOMBER

SPAN—53' 9"
LENGTH—40' 3"
MAX. WEIGHT—24,750



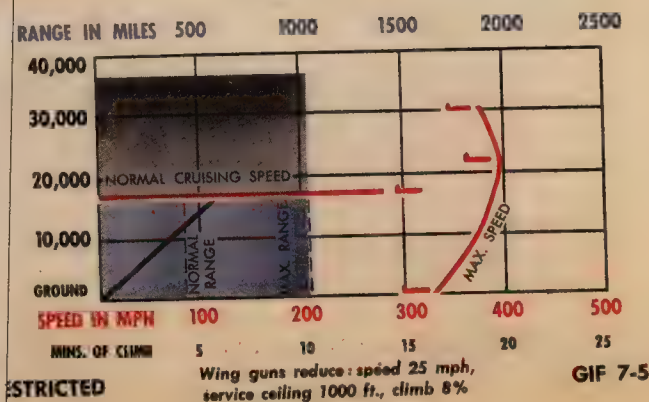
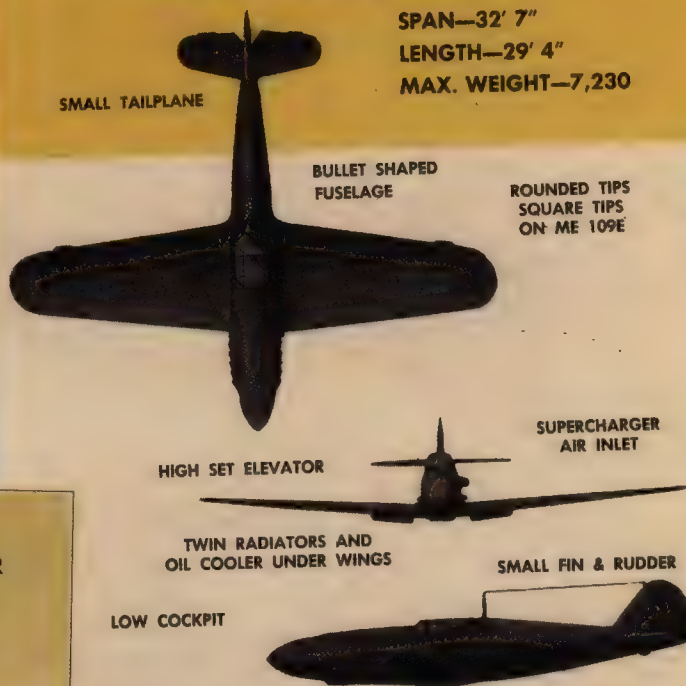
GIF 7-8

Normal performance as fighter (as of Sept. 43)

RESTRICTED

ME 109G FIGHTER

SPAN—32' 7"
LENGTH—29' 4"
MAX. WEIGHT—7,230



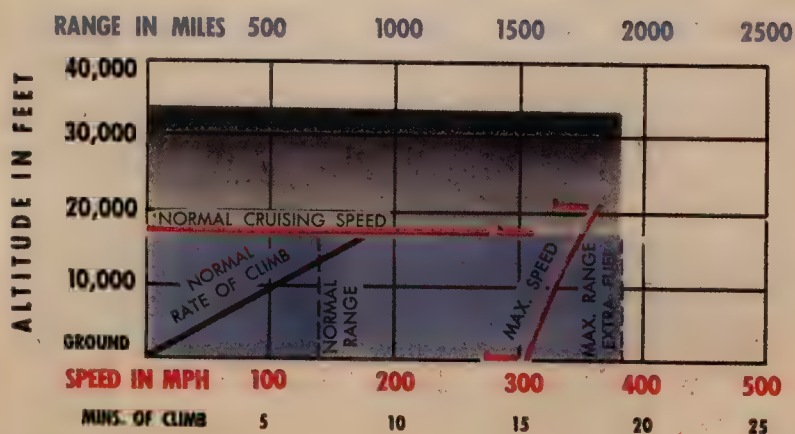
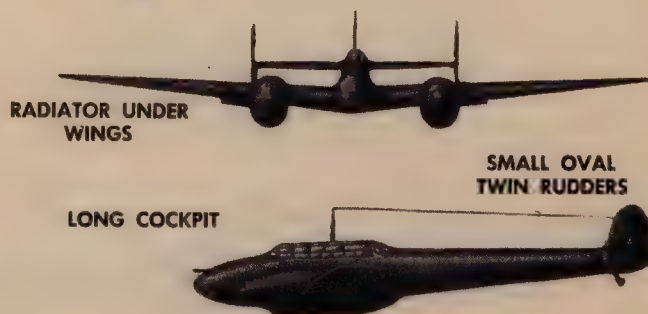
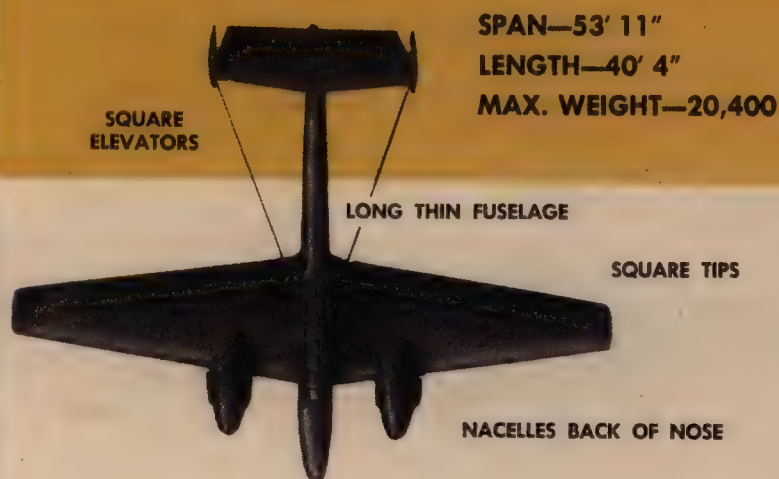
RESTRICTED

Wing guns reduce speed 25 mph,
service ceiling 1000 ft., climb 8%

GIF 7-5



ME 110 LONG RANGE — NIGHT FIGHTER



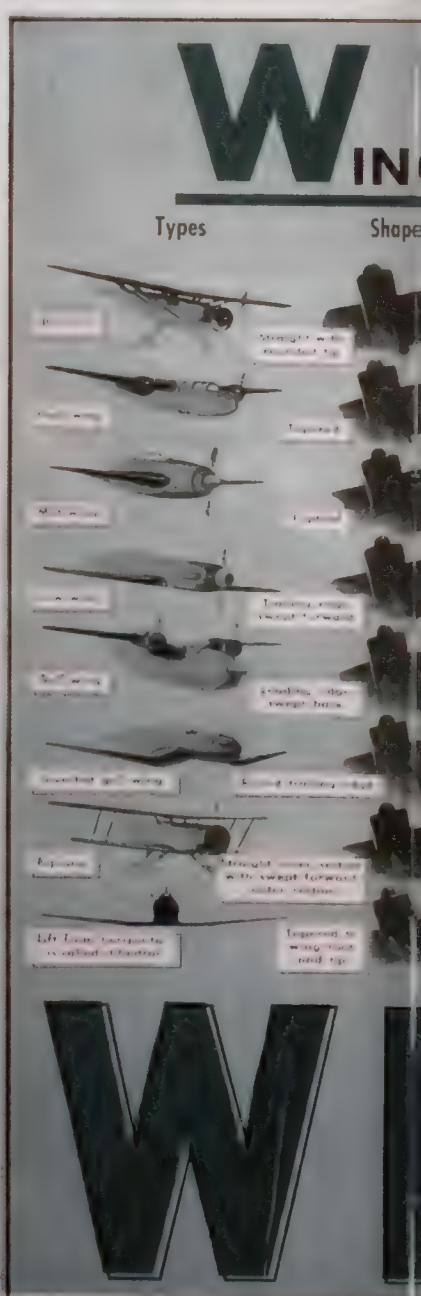
RESTRICTED

GIF 7-7



WEFT Is a System for Aircraft Identification

WEFT — Wing — Engine — Fuselage — Tail was a system designed to help ground and naval personnel quickly identify both Allied and enemy aircraft. This system may have worked well for the person on the ground, but for pilots in the air identifying enemy troops on the ground was a haphazard effort at best. During the Allied campaign in Tunisia it was not unusual for ground troops to be attacked by their own aircraft. It got to the point that Allied aircrew were regularly fired upon by their own troops and said that WEFT meant "Wrong every fucking time."





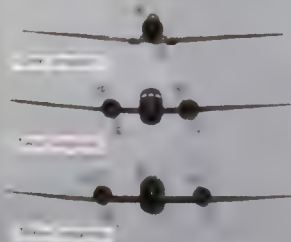
E

ENGINE

Types



Number



Position



F

USELAGE

Types

Shapes



Other Identifying Characteristics

T

AIL

Types

Shapes



EFT IS A SYSTEM FOR AIRCRAFT RECOGNITION

The great number of different aircraft designs, with their peculiar identifying features, has led to a system for identifying the general characteristics and shapes of aircraft. This system is known as EFT. The aircraft is divided into three main parts: the engine, the fuselage, and the tail. Each part is then further divided into types and shapes. The system is designed to be simple and easy to use, and it is based on the principle of identifying aircraft by their general characteristics and shapes.

wing, engine, and tail. These three main parts are then further divided into types and shapes. The system is designed to be simple and easy to use, and it is based on the principle of identifying aircraft by their general characteristics and shapes.

features not only the nature of the aircraft, but also the nature of the engine, the fuselage, and the tail. The system is designed to be simple and easy to use, and it is based on the principle of identifying aircraft by their general characteristics and shapes.



Zeke 52

The Technical Air Intelligence Unit was the primary evaluation formation concerned with flying captured Japanese aircraft. They also produced a wealth of visual information on dimensions, performance, and armament and armor protection. This information was made available to aircrew and ground personnel.

102D-3

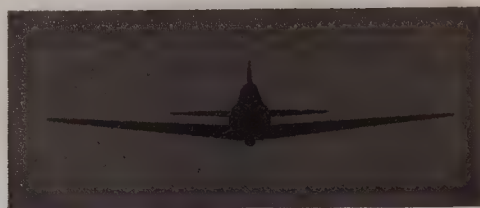
ZEKE 52

FIELDS OF FIRE



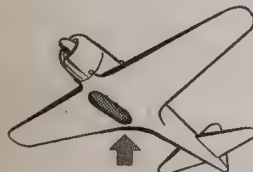
FORWARD GUNS "A", "B" AND "C"
3/4-front view from above

EXHAUST FLAME PATTERNS



REAR VIEW

VULNERABILITY



Auxiliary gas tank
Jettisonable

LEGEND

Fuel tanks, unprotected

Fuel tanks, self-sealing

Oil tanks, unprotected

Oil tanks, self-sealing

FORWARD
GUN "B"
1 x 20 mm. or
1 x 20 mm. &
1 x 13 mm.

FORWARD GUNS "A"
2 x 7.7 mm. or 2 x 13 mm.

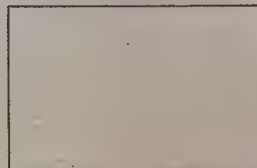
FORWARD
GUN "C"
1 x 20 mm. or
1 x 20 mm. &
1 x 13 mm.

OXYGEN

ARMAMENT

	No.	Size	Rds. Gun	Type		No.	Size	Rds. Gun	Type
Forward	2	7.7 mm	700	Fixed	Tail	2	20 mm	100	Fixed
Cowl	2	13.2 mm		Fixed	Wing	2	20 mm	100	Fixed
Top						2	20 mm	100	Fixed
Side						2	20 mm and		
Bottom						2	13.2 mm		Fixed

TACTICAL DATA



DATE March 1945

RESTRICTED

PERFORMANCE AND

TAKE-OFF

	Load	Feet
Runway Requirements	6026	975
T.O. over 50' obstacle		
Landing over 50' obstacle		
* T.O. + 100%		

SPEED

	@ 6026 lbs.	Mph.	Knts.	Altitude
Maximum VWS	295	256		@ S. L.
Maximum WE	358	310		@ 22,000'
Military Cruising	351	304		23,100'
Economical				

WEIGHTS

	Lbs.
Empty	4236
Gross Normal	6026
Overload	6600

RANGE AND RADIUS

	Miles		Speed		Alt feet
	stat.	naut.	mph.	Knts.	
Maximum range (maximum fuel)	1844	1600	146	126	1500
At 75% Vmax.	1478	1630	198	172	1500
Maximum range (normal fuel)	1200	1042	146	126	1500
At 75% Vmax.	948	823	202	175	1500
Radius ()					
Radius ()					

GENERAL DATA

A maximum speed of only 340 mph has been achieved in flight tests.

RESTRICTED



102D-2

CHARACTERISTICS

ZEKE 52

CLIMB-CEILING

6026	Ibs.	Feet	Min.
Rate @ S.L.	3140	1	
Rate @ 8,000 ft.	3340	1	
Time to 10,000'		3.6	
Time to 20,000'		7.8	
Service ceiling 35,100'			

AIRCRAFT

Duty Fighter
Designation Type O Model 52
Description Low-wing Monoplane
Mfg. Mitsubishi & Nakajima
Engines 1 Crew 1
Construction All Metal

BOMBS-CARGO

No.	Size	Total lbs.
Normal		
Maximum	2	60 kg
or	10	32 kg
		264
		704

ENGINES

	H. P.	Altitude
Take-off	1120	S.L.
Normal	830	1500'
Military	1080	9300'
War Emerg.	950	21600'
	1210	8000'

Mfg. Nakajima

Model Sakae 31 A

Type Radial

Cylinders 14 Cooling Air

Supercharger 2 Speed

Propeller 3-Blade Diam. 10'

C.S.

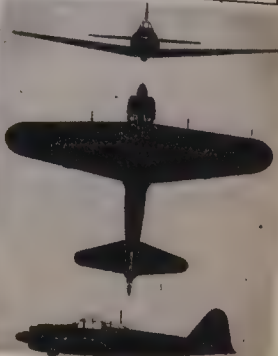
Fuel - Take-off 92 Cruising 92

FUEL

U.S. gal.	Imp. gal.
It-in	
Normal (Removable)	156 129
Normal (drop)	87 72
Maximum	243 201

DIMENSIONS

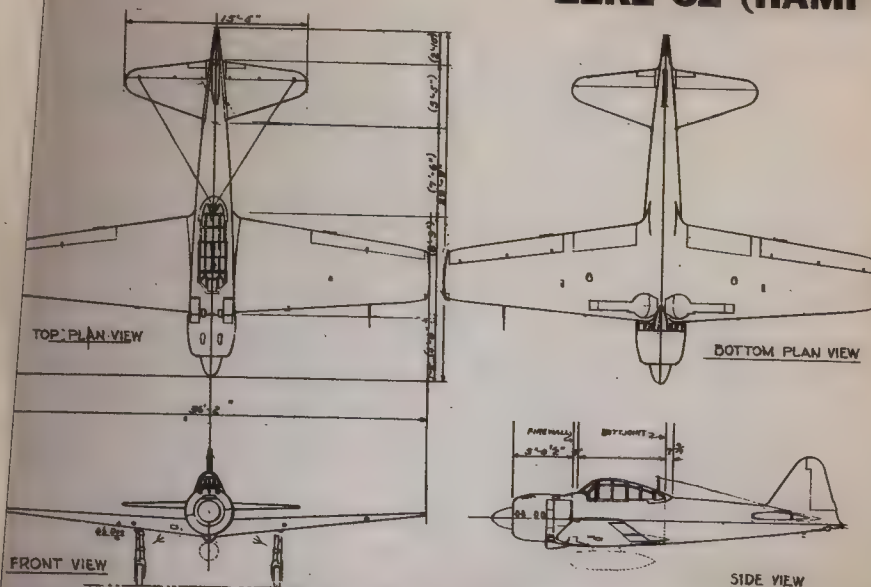
Span 36.1'	Length 29.8'
Height 9.2'	Wing area 230 sq. ft.



DATE March 1945

102C-4

ZEKE 32 (HAMP)



RESTRICTED

DATE December 1944



Radius of Action Is Navigator's Problem (below)

The navigator was a crucial member of any aircrew. His ability to guide the aircraft to the target and home again without wasting fuel often meant the difference between life and death. The art of determining the geographical position and maintaining the desired direction of an aircraft relative to the Earth's surface was a critical function.

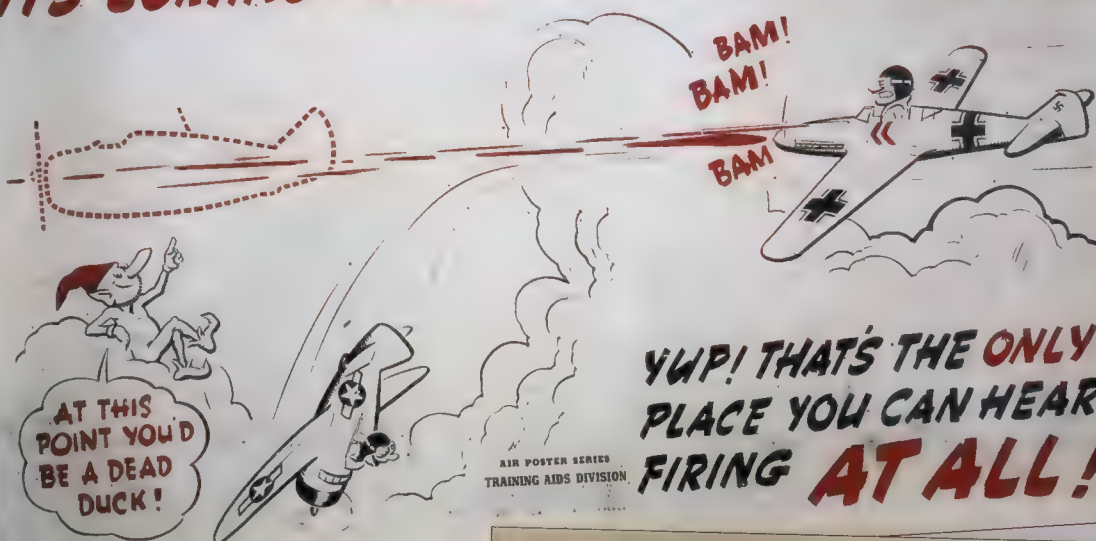


"NAVIGATOR GOONEY" THOUGHT HE KNEW HIS D. R.
WAS SURE THAT HE WOULD NEVER GO TOO FAR
BUT ALAS FOR GOONEY WHEN THE FUEL RAN OUT
THERE WAS NOTHING BUT OCEAN ROUNDABOUT.

RADIUS OF ACTION IS NAVIGATOR'S PROBLEM



IF YOU HEAR GUNFIRE, BREAK!
IT'S COMING FROM VERY CLOSE AHEAD!



YUP! THAT'S THE ONLY PLACE YOU CAN HEAR FIRING AT ALL!

If You Hear Gunfire...

(above)

The U.S. Army Air Force Training Aid Division produced numerous posters highlighting the different dos and don'ts of fighter versus fighter combat. Most of the pilots who were shot down during the war never saw the aircraft responsible for their demise. This poster was designed to address that problem.

Section 2: Normal Operation (right)

Before every flight it was the pilot's responsibility to do a visual check of the aircraft.





RESTRICTED

SQUADRON JAVELIN DOWN



TOP VIEW

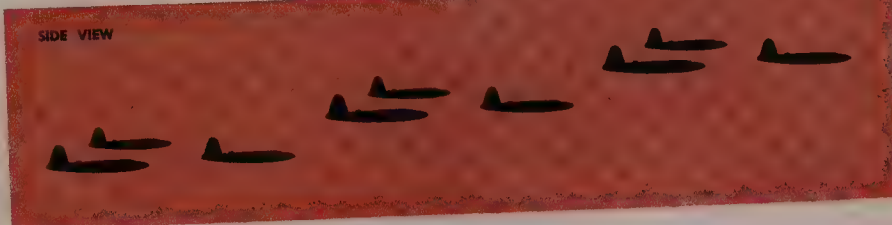
Air Discipline

There is no place among combat outfits for primadonnas. There is no place for a man who questions authority, fails to obey orders in the air, or who practices rugged individualism during flight. He endangers not only his own life, but the lives of many others, as well as valuable equipment. If you have a legitimate complaint, make it. But do your complaining on the ground. If you ever have a complaint which you believe should be aired, make the critique your court.

REAR VIEW



SIDE VIEW



RESTRICTED

153

Air Discipline (above)

Flying in a prescribed pattern, or formation, increases offensive and defensive strength. Arrangement of a formation is usually based upon the strength, disposition and employment of the individual combat unit.

Formation Flying (opposite)

Introduction page for formation flying, taken from the *B-26 Flight Manual*.



RESTRICTED

FORMATION FLYING

When you get to combat you will find that your best insurance for becoming a veteran of World War II is a good, well-planned, well-executed formation. Formation flying is just about everything in combat. Groups which are noted for their efficiency in formation flying are usually as well-known for their low casualty rate and their effective operations.

A properly flown formation affords you many advantages and much better protection. Controlled firepower, maneuverability and movement of a number of aircraft, concentrated bombing pattern, better fighter protection—

these are some of the desirable things which good formations provide.

Don't Straggle

Don't straggle—the one cardinal rule you must always follow when flying formation. A straggler in combat is asking for it. **Stay in position.** A straggler cuts down on the maneuverability, loses added protection and leaves a gap which endangers all of the other airplanes in the formation.

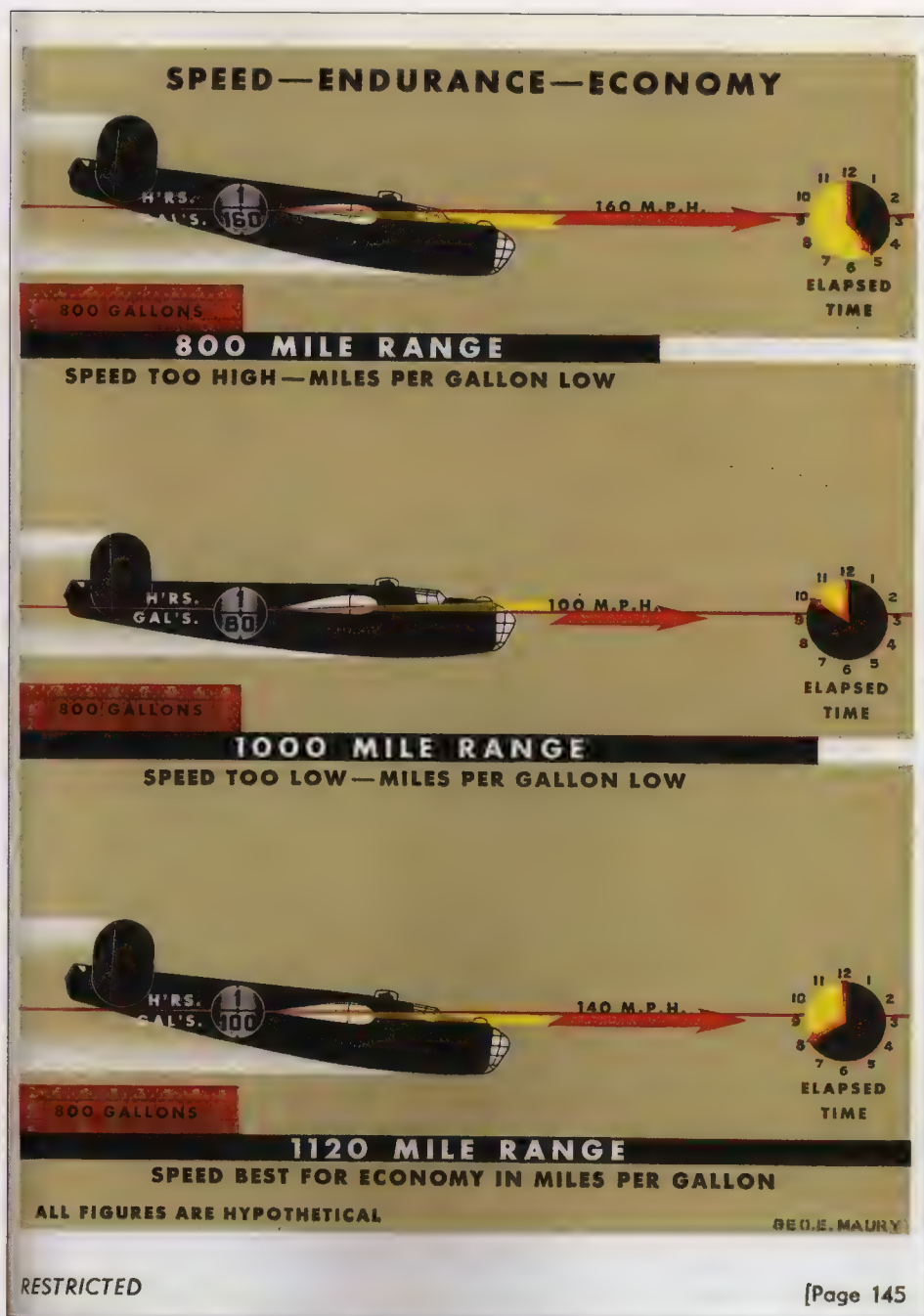
The Jap and the Hun will do all they can to make you straggle. Don't make their job easier.

RESTRICTED

149

**B-24****Speed — Endurance
— Economy (right)**

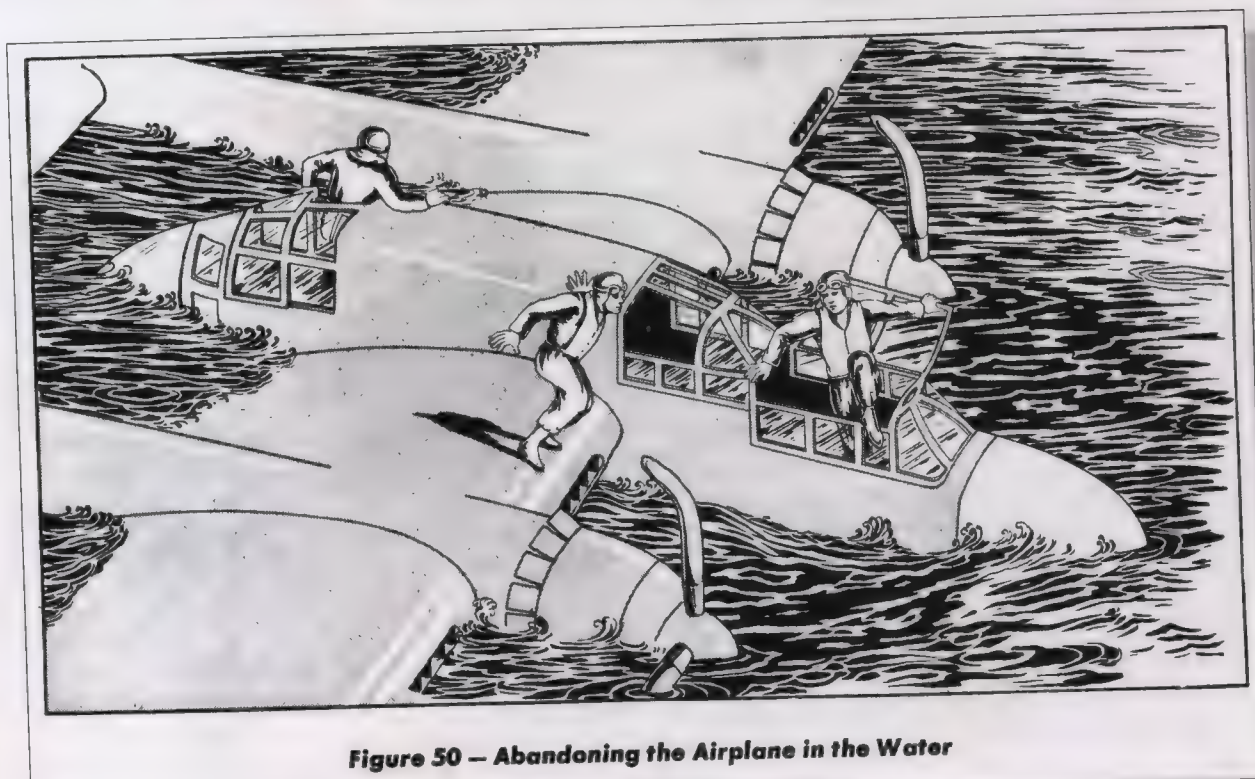
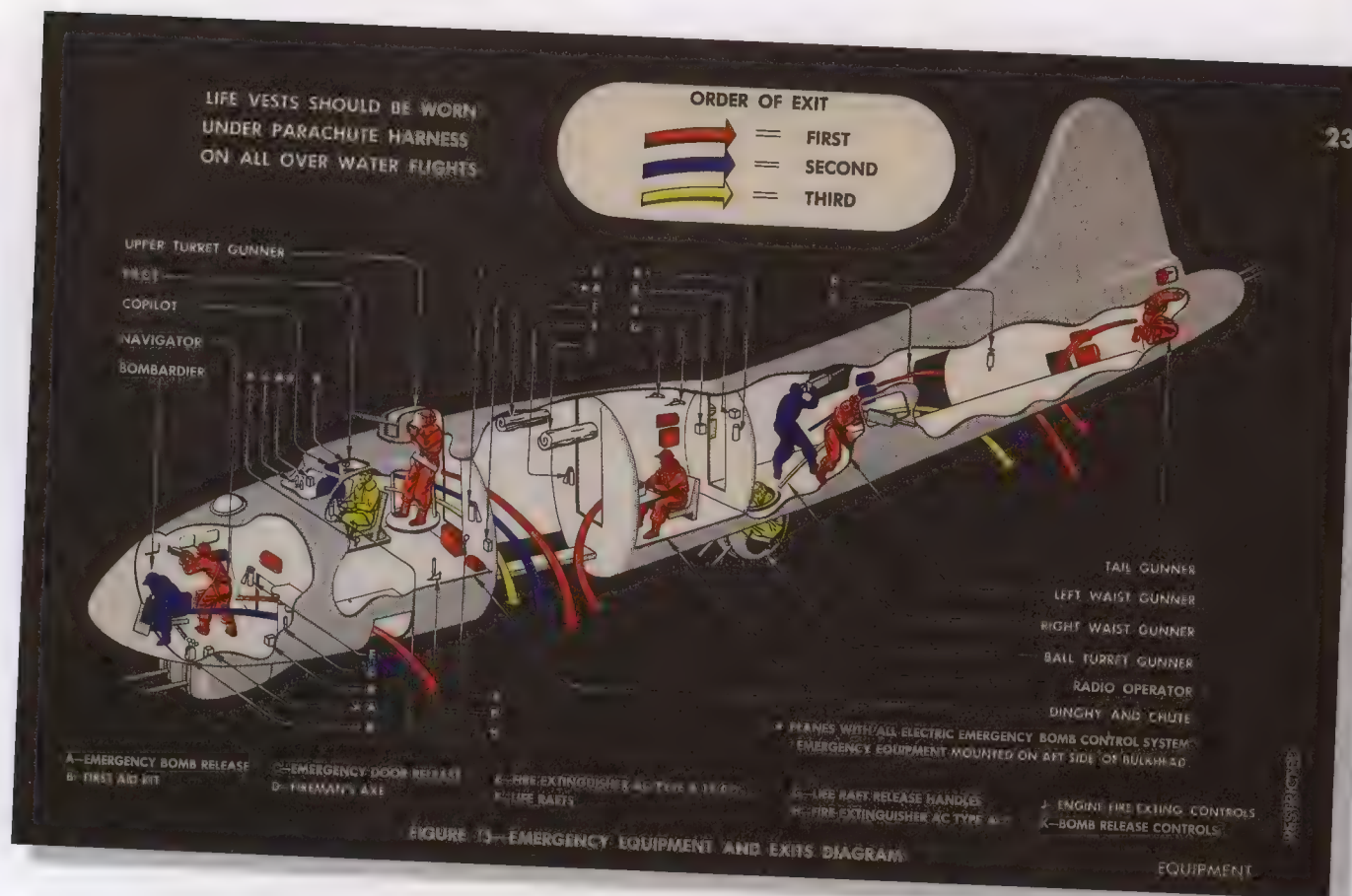
The B-24's exceptional range meant it played a major role in the longest battle of World War II. During the Battle of the Atlantic, the B-24 could spend up to three hours on patrol 1,100 miles (2,040 km) from base. As more aircraft became operational the B-24 was able to close the "Atlantic Gap." This was an area of the North Atlantic where German U-boats could operate free of patrolling aircraft. Liberators were also the first aircraft to make North Atlantic crossings a matter of routine.

**B-17 Emergency Exits (opposite, above)**

Between 1942 and 1945, B-17s in Europe flew 291,508 sorties. Of that number, 4,688 were shot down in combat. With a crew of up to ten men that meant 46,880 aircrew were either killed or taken prisoner. During the war the Germans took a total of 90,000 U.S. airmen prisoner.

**Abandoning the Airplane in Water —
P-61 Black Widow (opposite, below)**

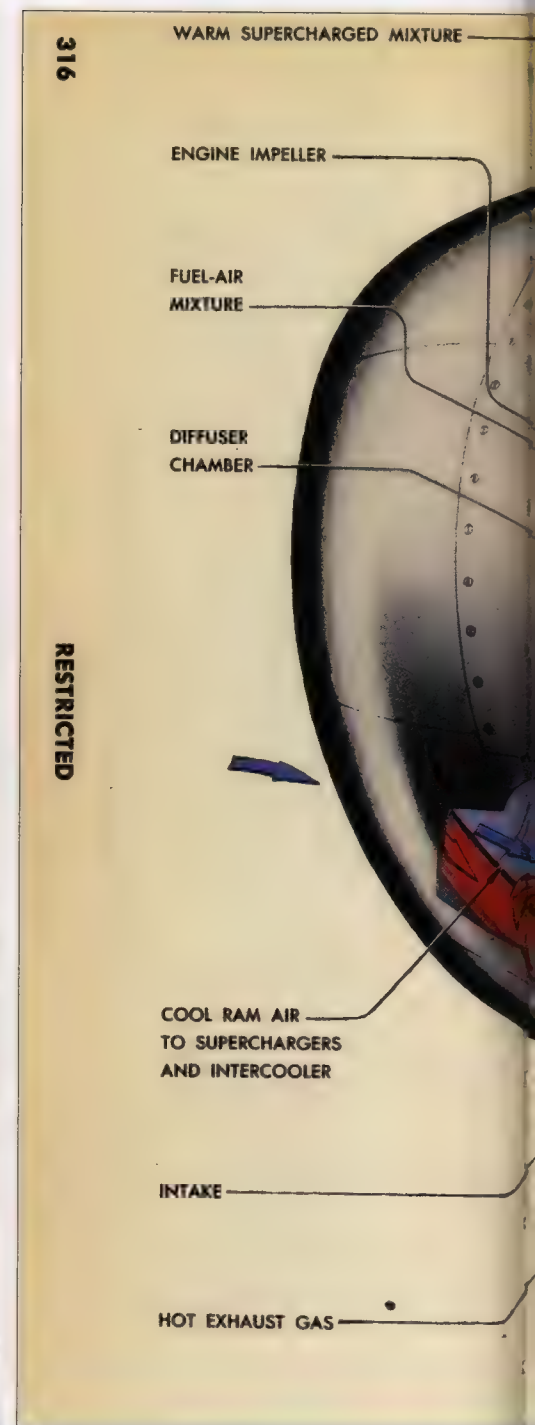
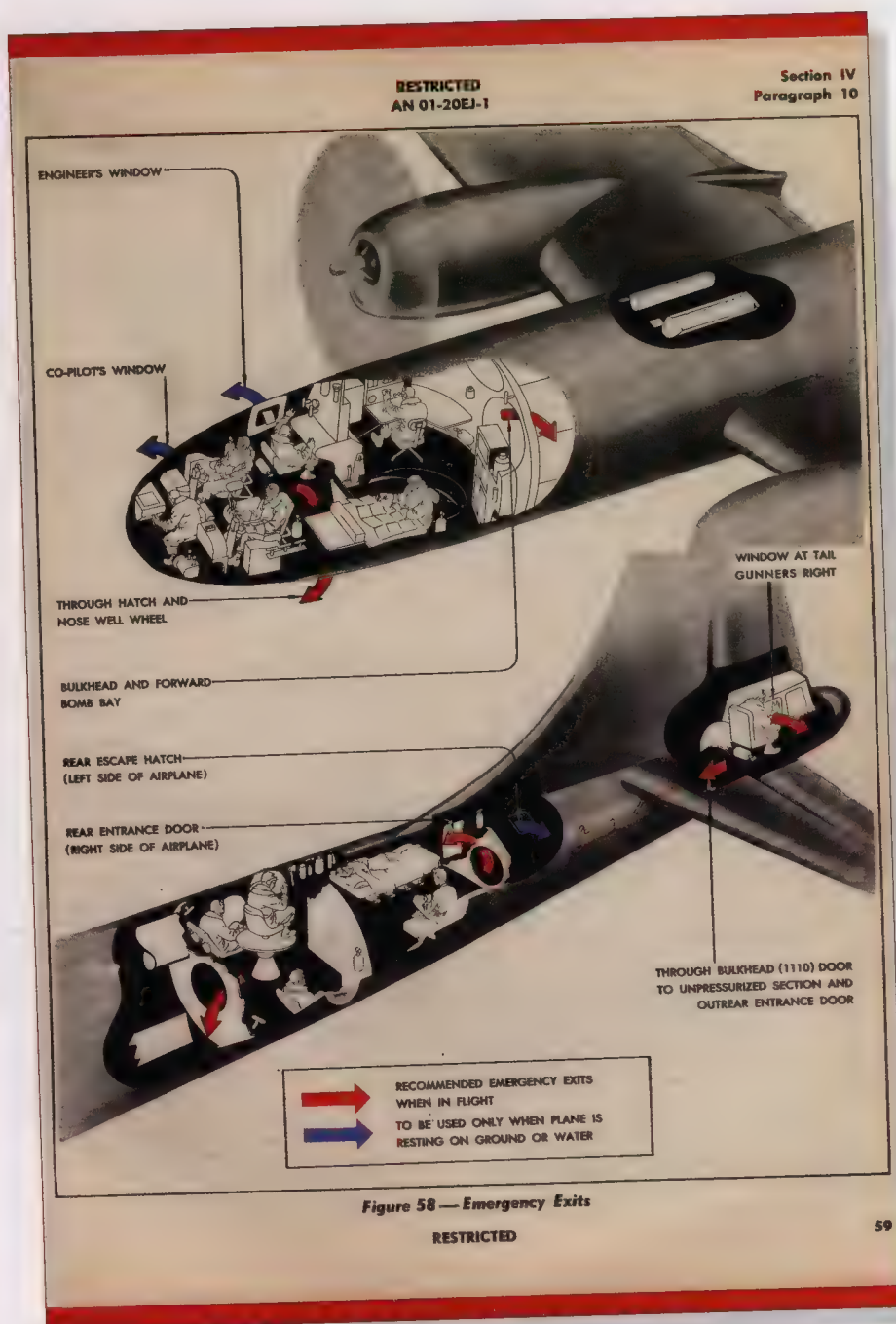
Although this illustration shows the crew where they should exit in case of ditching, it does not show where the dinghy is located!

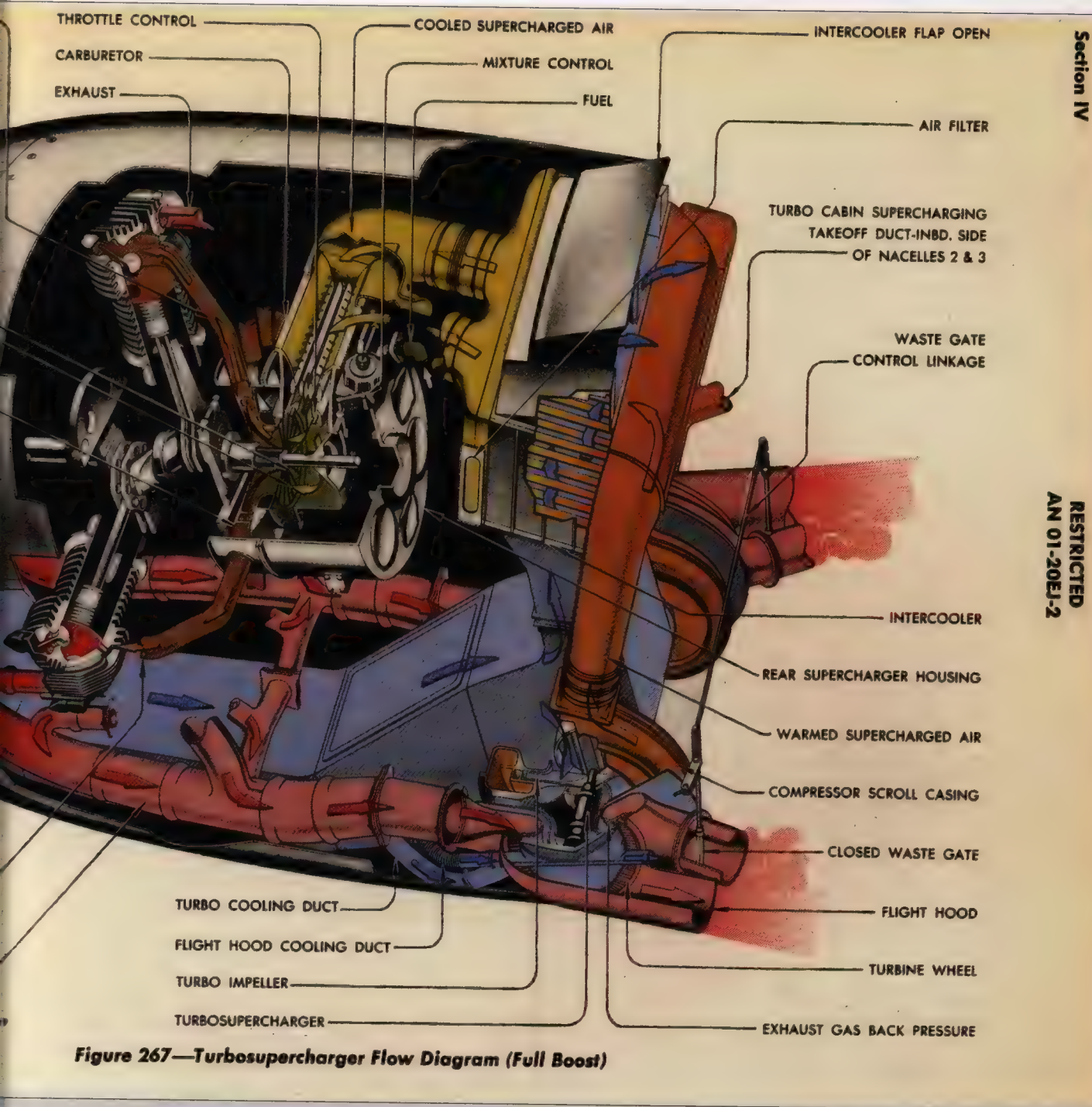




Emergency Exits B-29 (below)

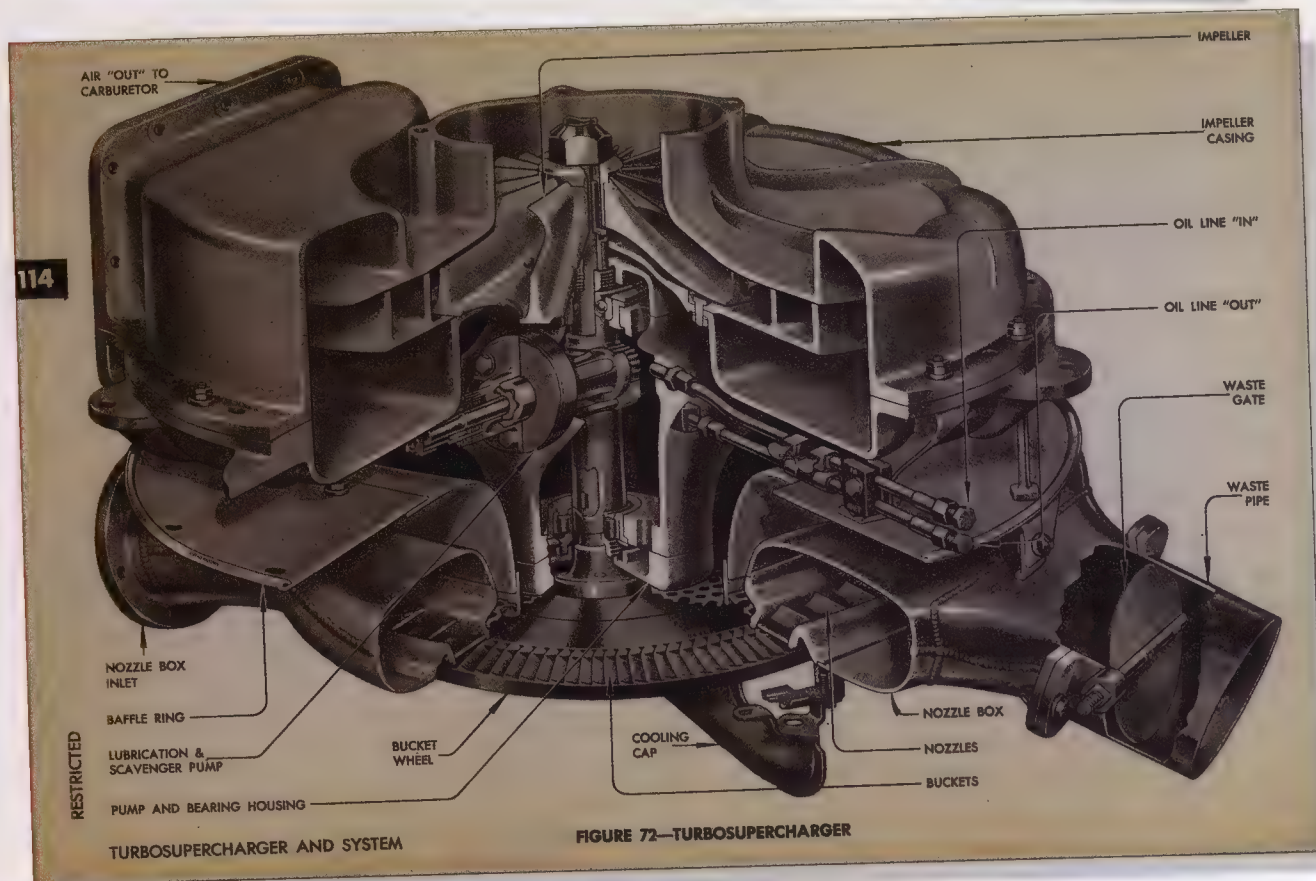
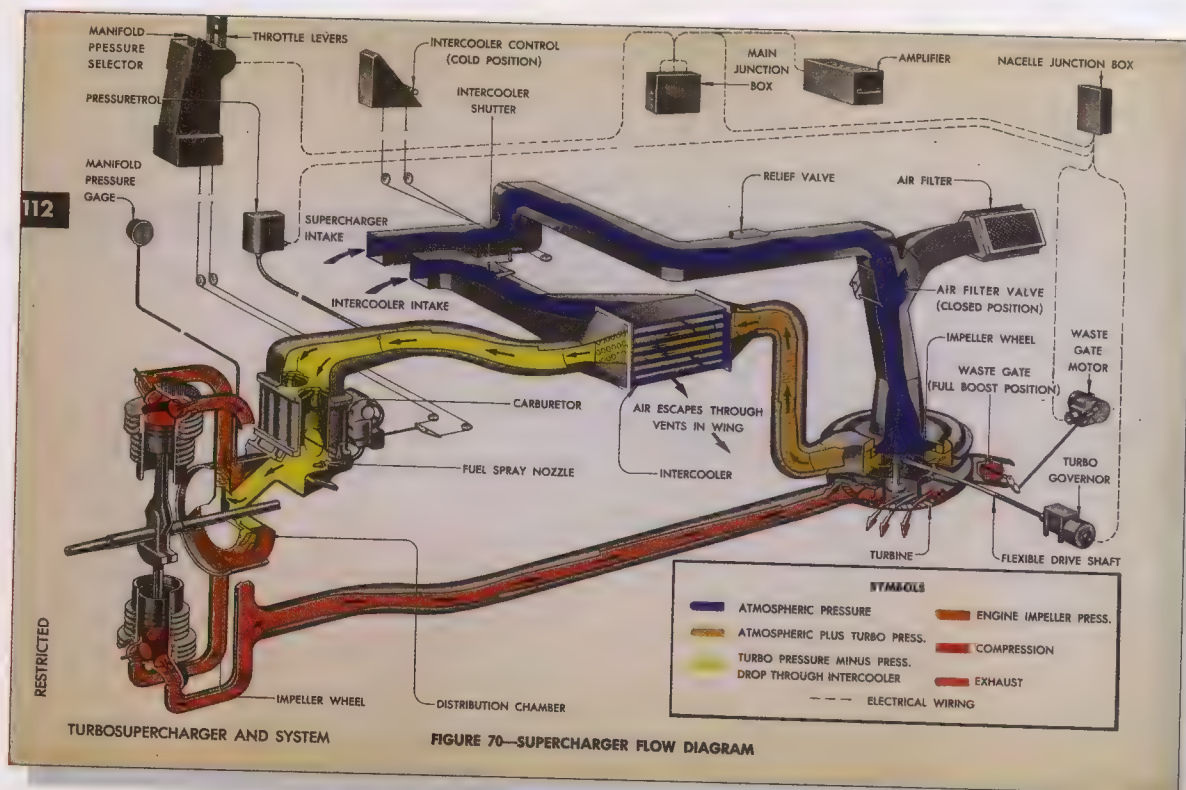
B-29s flew the longest bombing missions of the war. With a bomb load of 12,000 pounds (5,443 kg), the B-29 had a range of 3,700 miles (5,954 km). Most if not all of the bombing missions were flown over water. Many B-29s and their crews were forced to ditch or bail out to and from their targets in Japan. An elaborate air-sea rescue system was set up involving aircraft, ships and submarines. At war's end, fourteen submarines, twenty-one Navy seaplanes, nine "Super Dumbos" (B-29s modified to carry a lifeboat) and five ships were on station ready to respond.





Turbo Supercharger Flow Diagram (above)

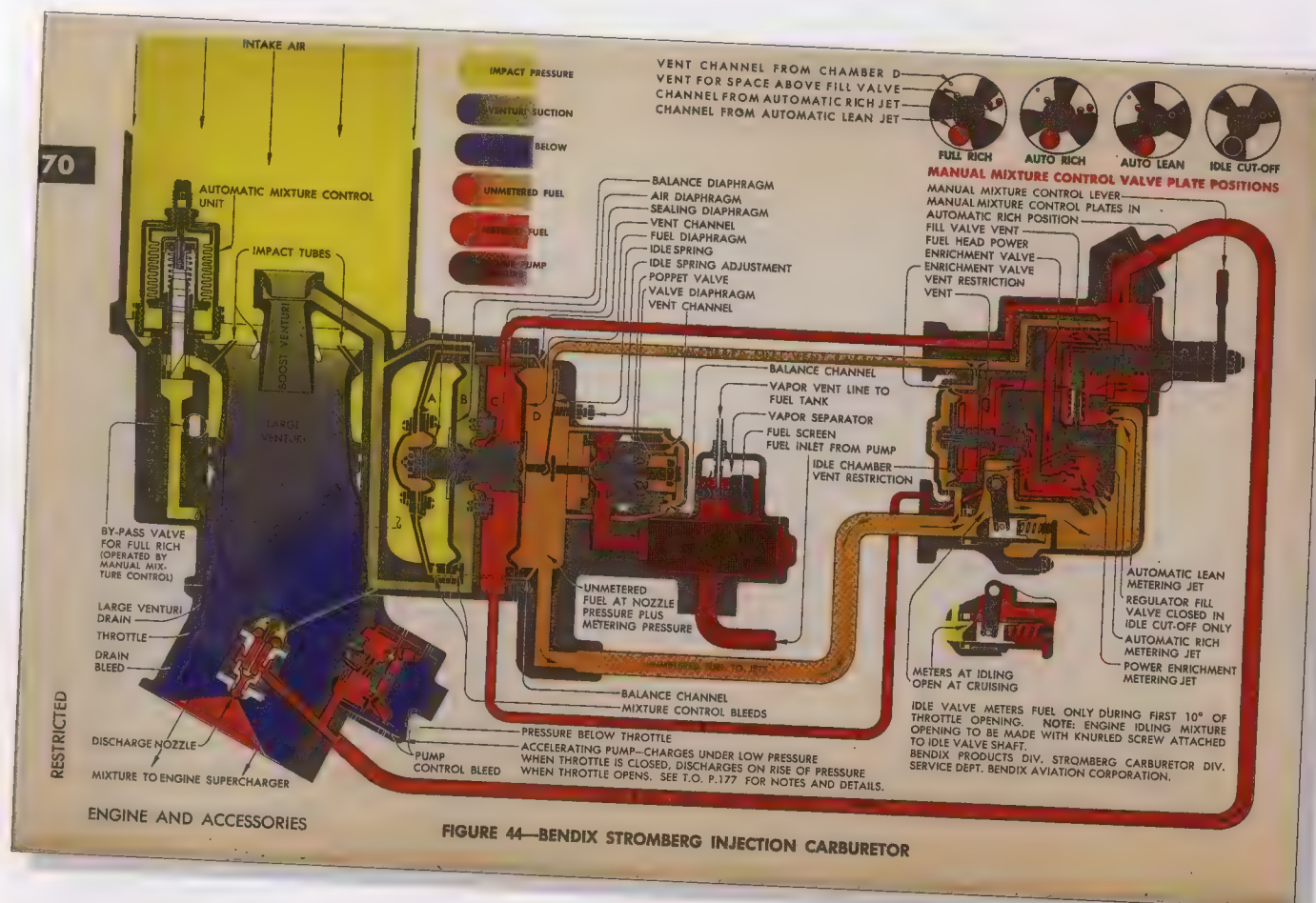
Four Wright R-3350-23 Duplex Cyclone engines powered the B-29. Each power plant was equipped with two General Electric turbo superchargers developing 2,200 horsepower (1641 kw) for takeoff.





Boeing B-17G Field Service Manual — Supercharger Diagram Flow (opposite, top)

The turbo supercharger was a complex engineering marvel, and how it worked is clearly illustrated in this Boeing diagram. Turbo superchargers utilize all or a portion of the exhaust gases from the engine to drive a turbine, which in turn drives the blower, sending compressed air back into the engine. The B-17 and B-24 used General Electric turbo superchargers. Equipped with the turbo, the B-17 had unmatched high-altitude performance with a ceiling of 35,000 feet. This was thousands of feet better than the British Lancaster and Halifax four-engine bombers, each equipped with single-stage supercharged engines.



B-17 Turbo Supercharger (opposite, bottom)

Turbo superchargers operated at such high temperatures that they required high-temperature metals such as high nickel alloys. Essentially they used same technologies and materials found in the early jet engines.

Bendix Stromberg Injection Carburetor (above)

The job of the carburetor was to mix liquid fuel with air in just the right amount for proper combustion. This mixture could be changed depending on the circumstances, and contrary to some reports, U.S. combat aircraft did not use engines equipped with fuel injection. Instead they used a pressure carburetor, such as the Bendix Stromberg carburetor, that injected fuel into the final stage of supercharging.

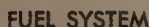


FIGURE 88—FUEL SYSTEM DIAGRAM

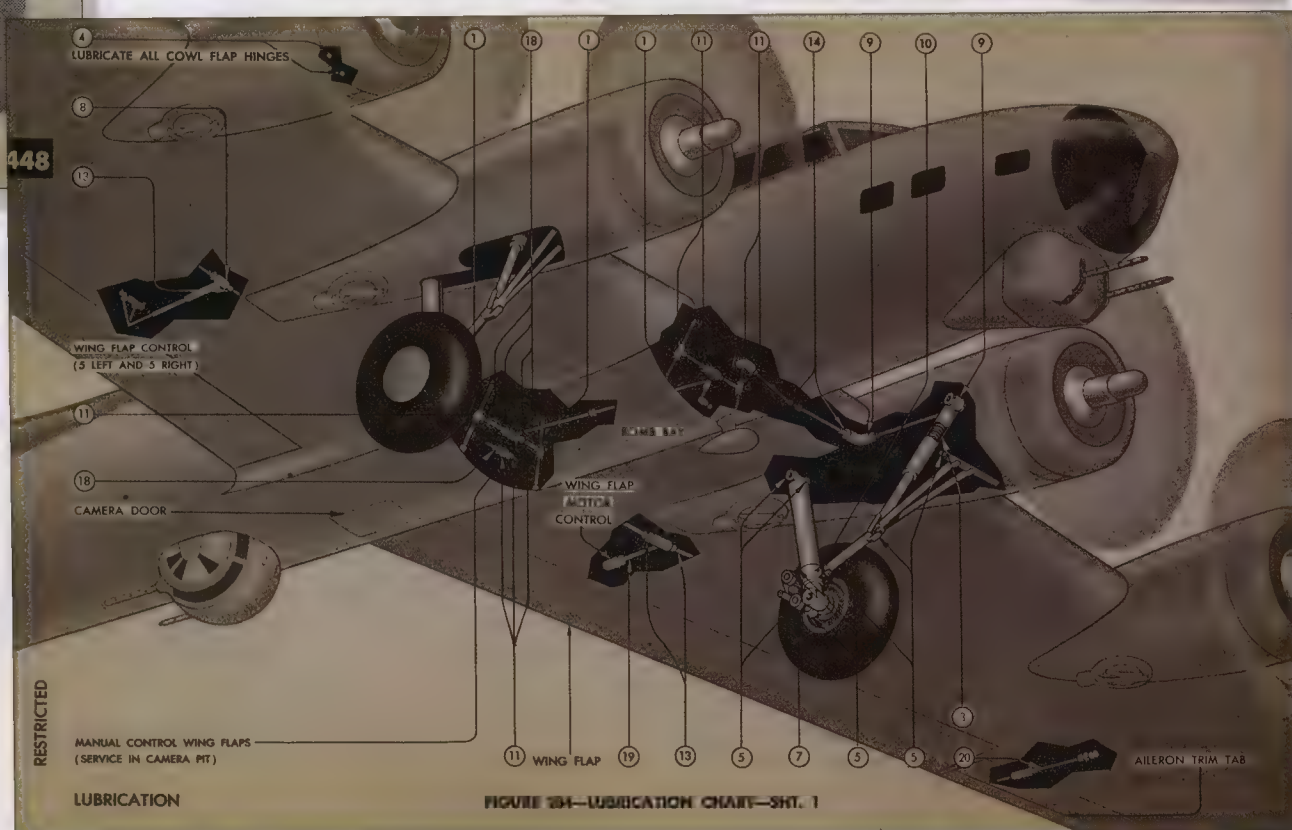
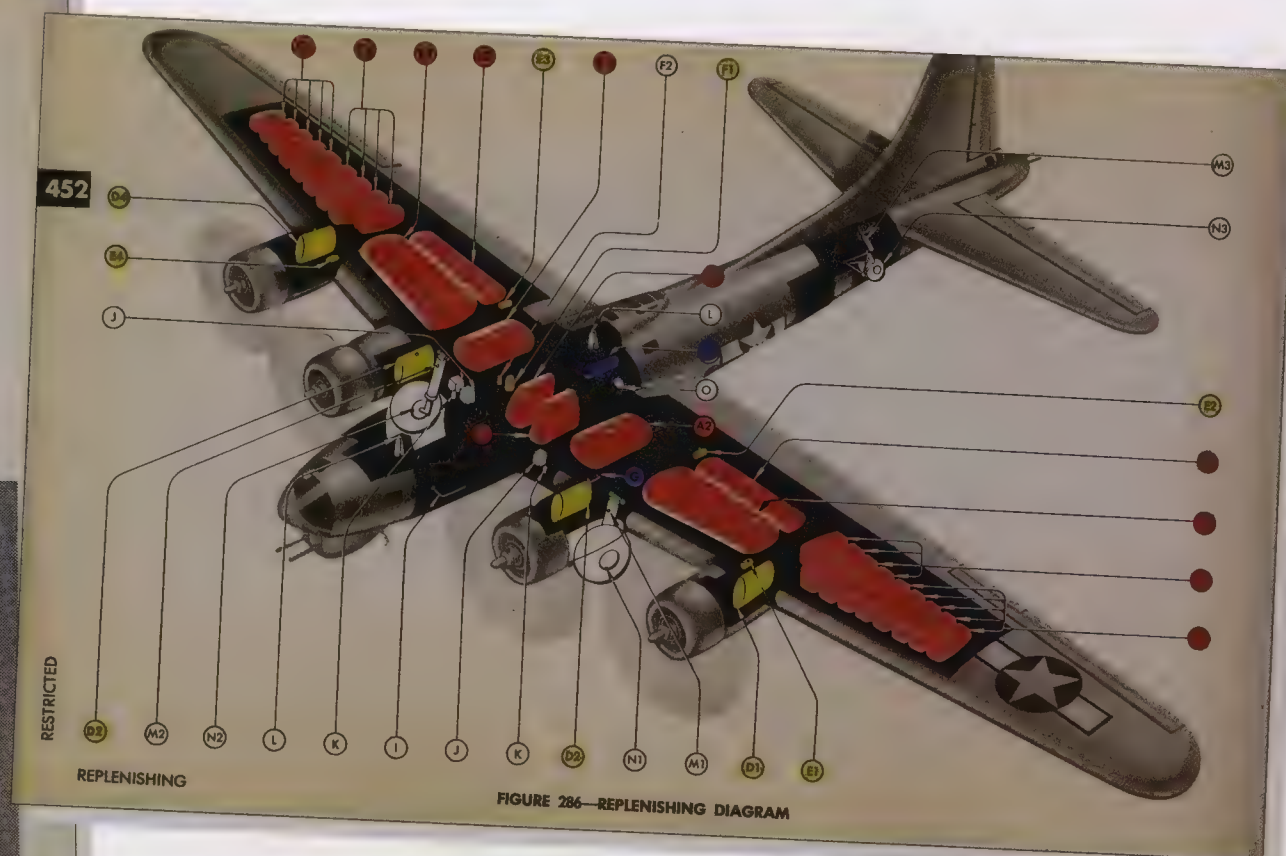
The B-17F was the first truly battle-worthy Fortress. The most noticeable change from the E model was the near doubling of fuel capacity with the installation of nine additional fuel tanks in the wing. These were located just outside of the outboard engines and added 250 miles to the B-17's practical range.

Maximum fuel load for B-17 was 2,800 gallons, and a fully loaded Fortress drank fuel at a prodigious rate, over 400 gallons an hour climbing to altitude and 200 cruising to the target.

Constant maintenance was necessary to keep a heavy bomber such as the B-17 combat-ready. It used hundreds of gallons of fuel and oil on every mission, and used vast quantities of lubricants to keep vital parts moving.



UNITED STATES





RESTRICTED
AN 01-20EJ-2

Section IV

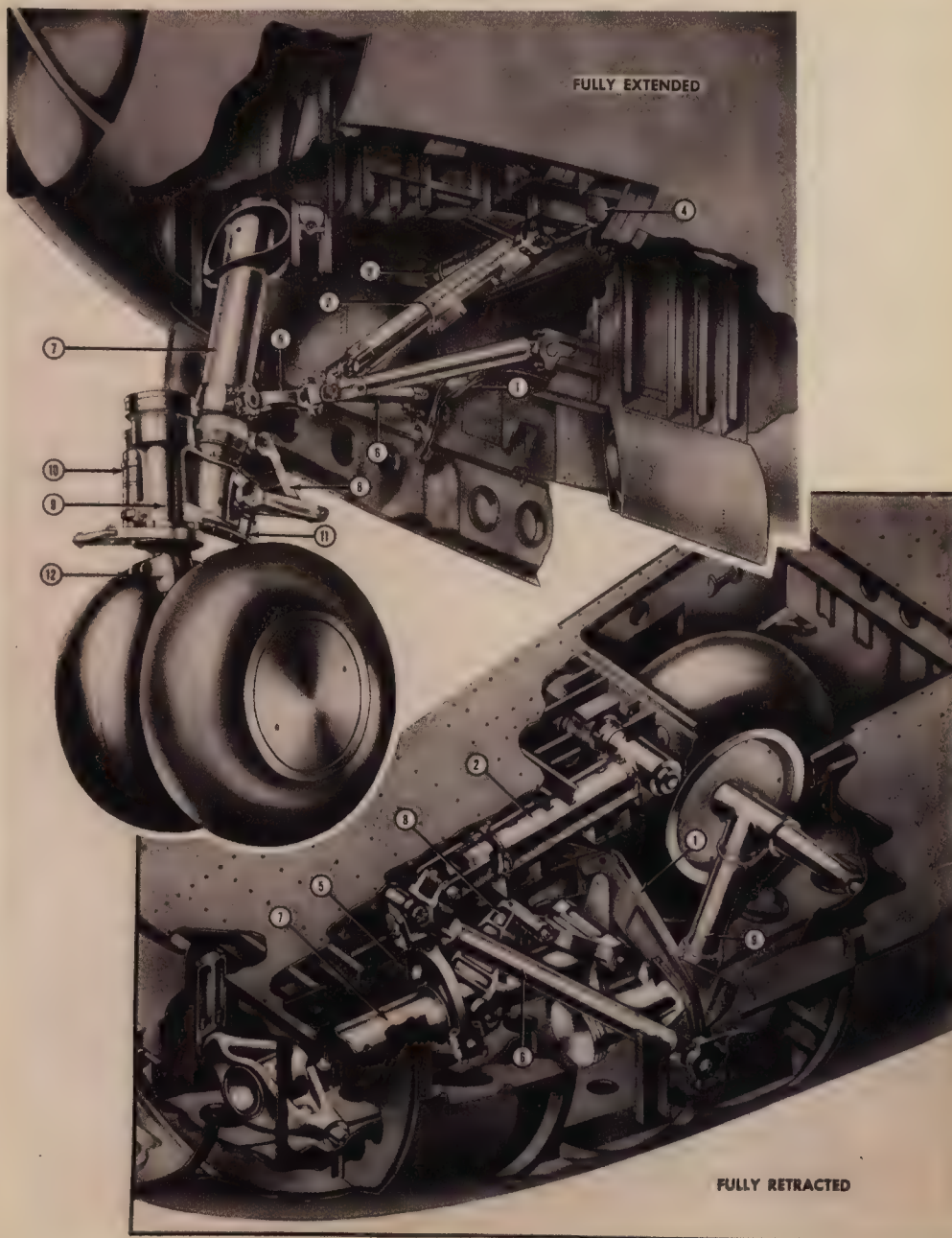
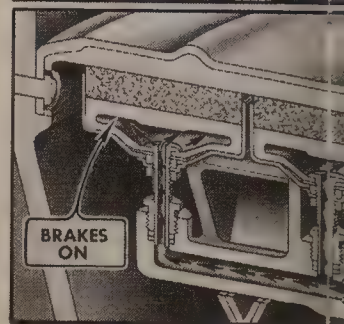
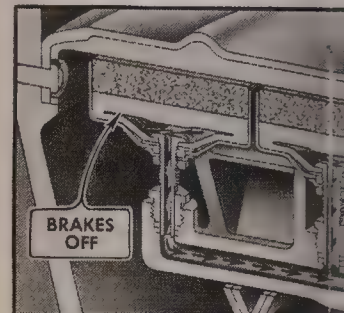


Figure 180—Nose Gear
RESTRICTED

LOCK RING _____
WHEEL RIM _____
BRAKE DRUM _____
BLEEDER FITTING _____
ROLLER BEARING _____
BRAKE FRAME _____
BRAKE BLOCK _____
TIRE RETAINING RING _____



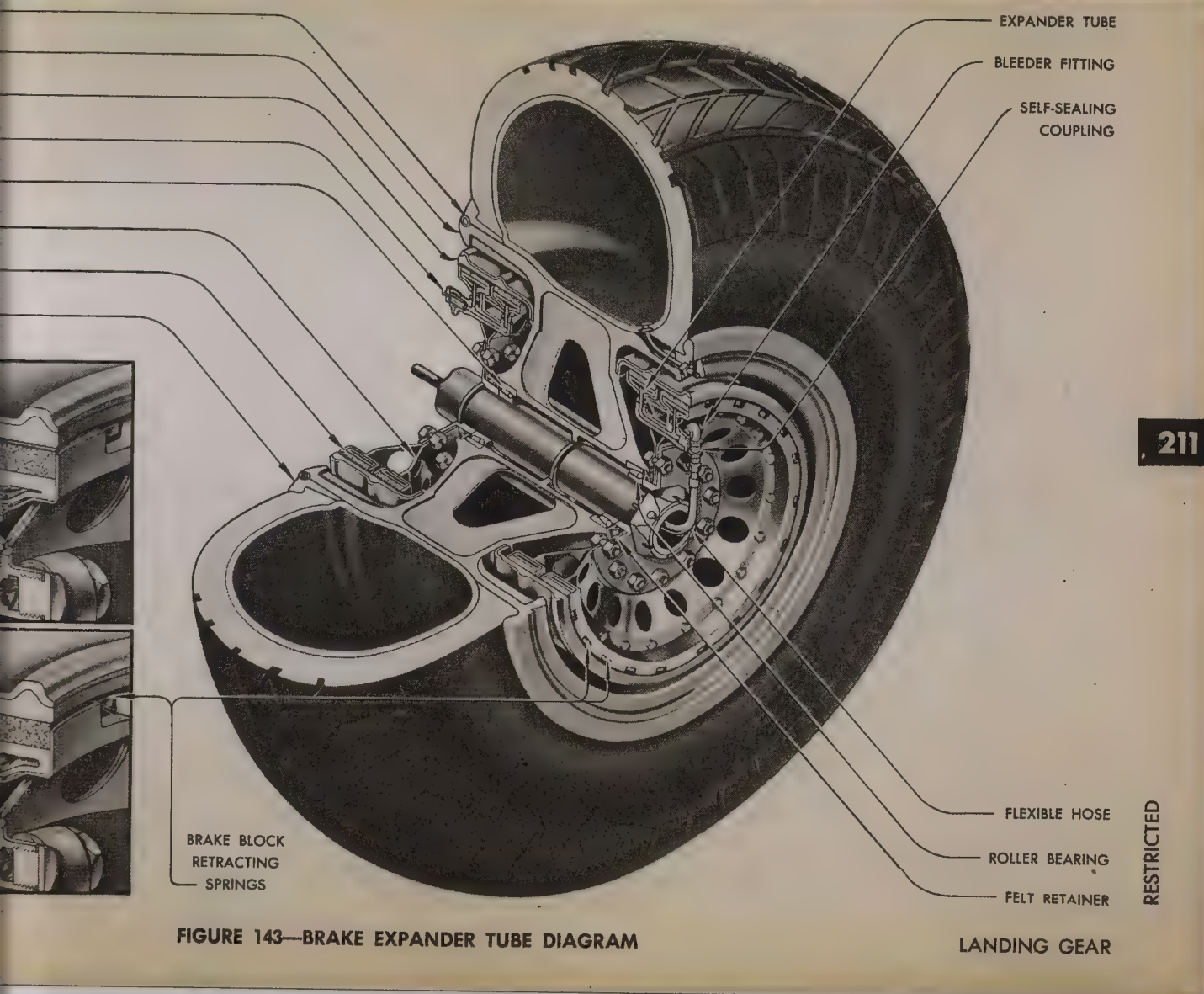


FIGURE 143—BRAKE EXPANDER TUBE DIAGRAM

Nose Gear (opposite)

The B-29 was large and heavy bomber that required a sturdy undercarriage. The prototype was equipped with single main wheels, but these were replaced in production to a twin-wheel configuration. These wheels retracted forward into the engine nacelle while the nose wheel retracted backward to lie in a well below the forward cabin.

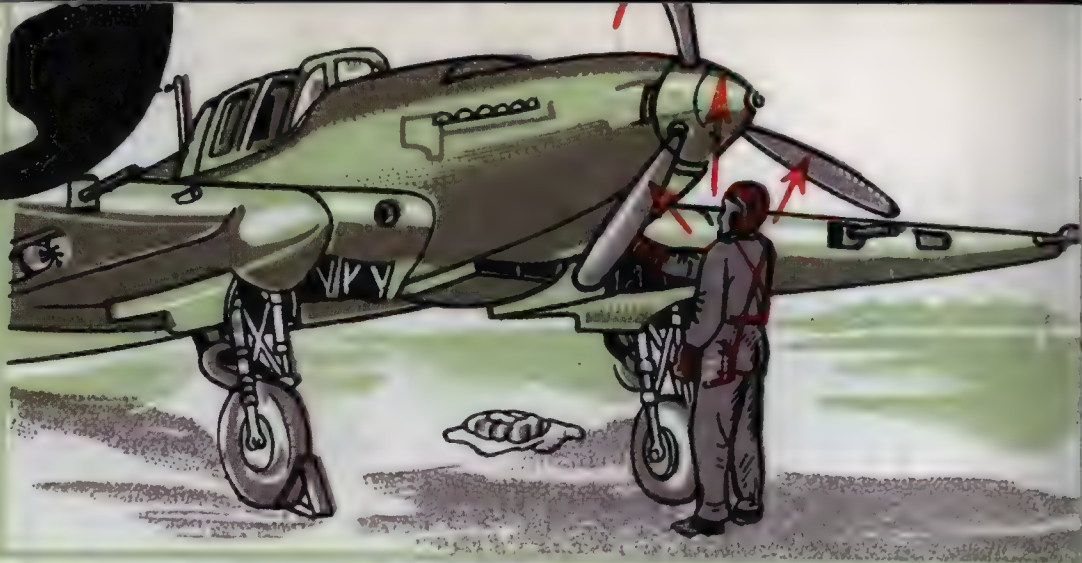
B-17 Brake Expander Tube Diagram (above)

Takeoff and landing have always been the most critical stages of flight. Most combat pilots would agree, but would add that flying over enemy territory was "the" most critical of all.

After every landing, the tires and braking systems on all heavy and medium bombers were inspected. Tires were checked for cracks or bad burns. If undetected, these flaws could lead to a blown tire and the loss of the aircraft.

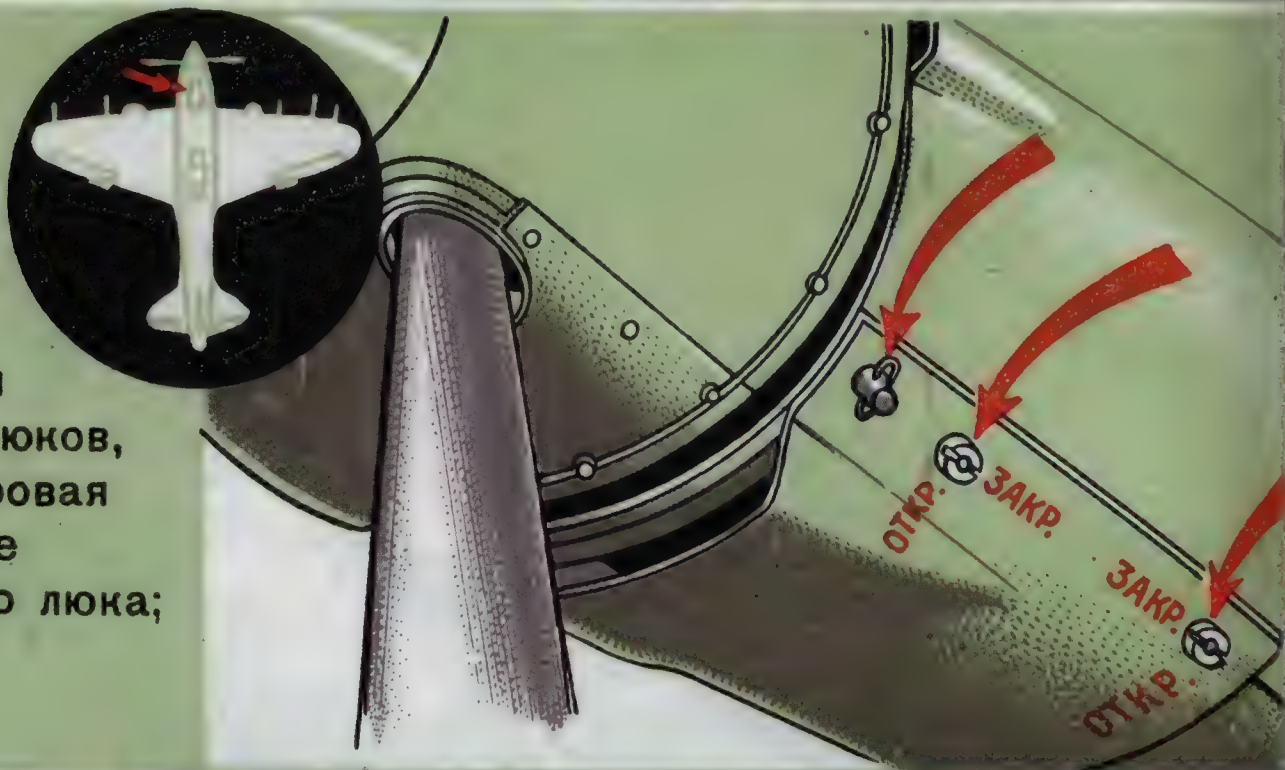
винт —

нет ли внешних повреждений (пробоин, царапин) на лопастях и фюзеляже и заметной деформации лопастей;



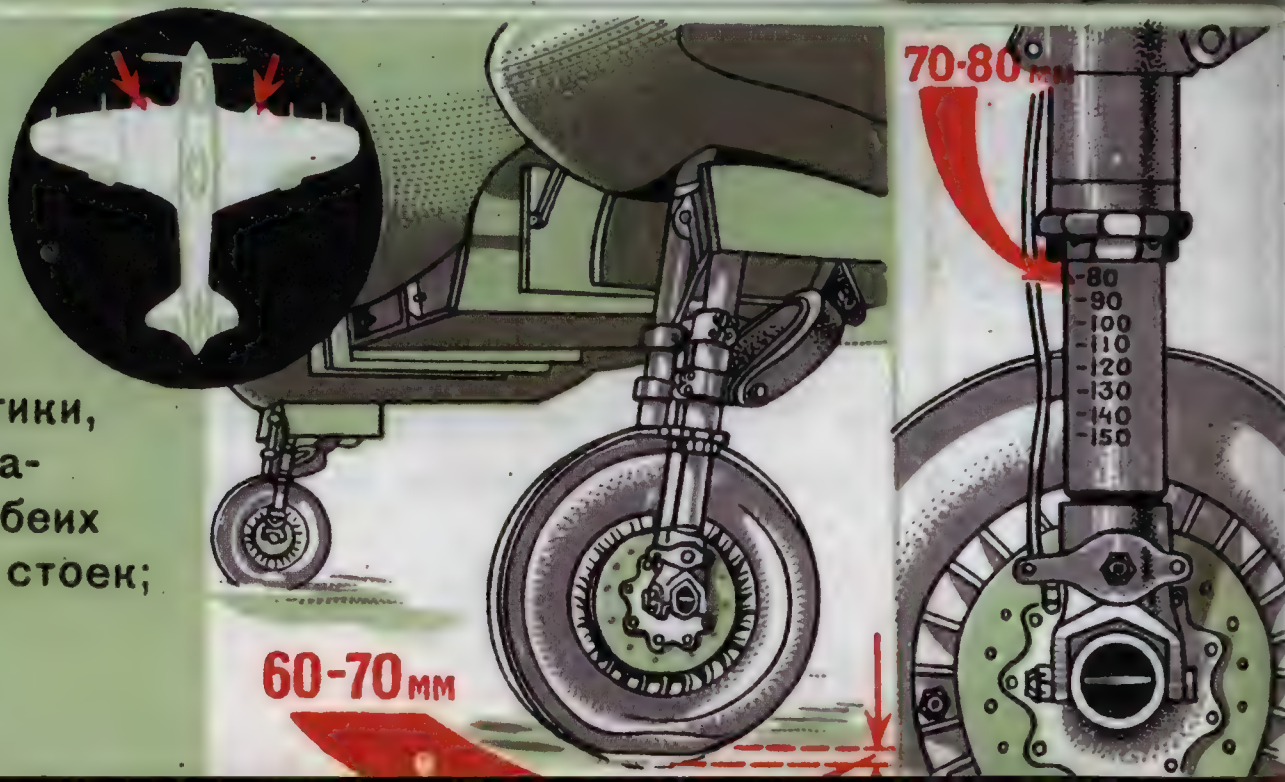
люки моторного отсека —

закрыты ли замки крышек нижних люков, имеется ли контрольная планка на замке крышки переднего люка;



шасси —

нормально ли накачаны пневматики, нормальна ли одинакова ли осадка обеих амортизационных стоек;



SOVIET UNION



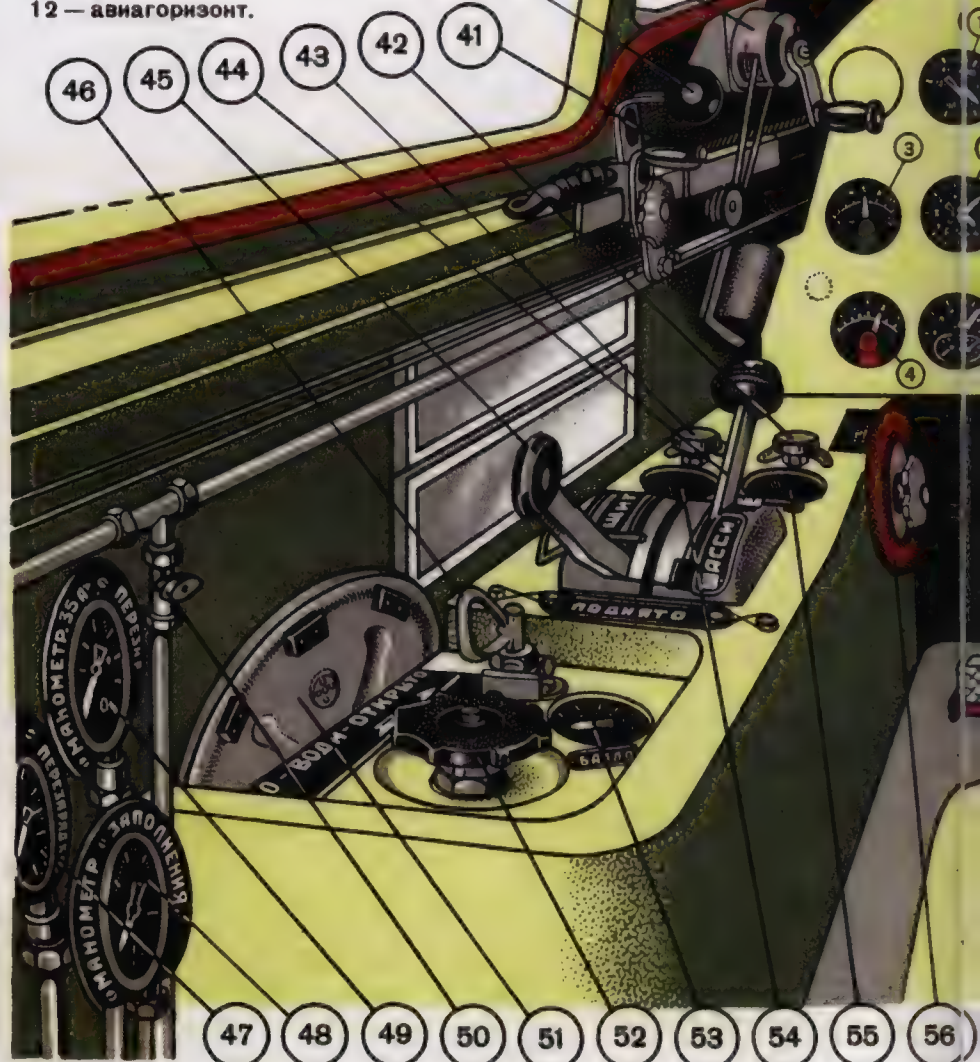


Il-2 Shturmovik Cockpit Diagram

The Il-2 Shturmovik cockpit was a very clean and well laid-out design. It was also one of the most heavily armored aircraft in the air during the war. A heavy case-hardened armor plate one-piece tub surrounded the pilot. The back of the tub was sealed off by a 13 mm thick piece of armor plate. The pilot also had the benefit of an armored-glass canopy and a 65 mm thick armored windscreen.

ОБЩИЙ ВИД И-2

- 1 — указатель надува.
- 2 — счетчик оборотов.
- 3 — термометр воды.
- 4 — термометр входящего масла.
- 5 — трехстрелочный индикатор.
- 6 — бензиномер.
- 7 — указатель скорости.
- 8 — компас.
- 9 — вариометр.
- 10 — высотомер.
- 11 — „Пионер“.
- 12 — авиагоризонт.



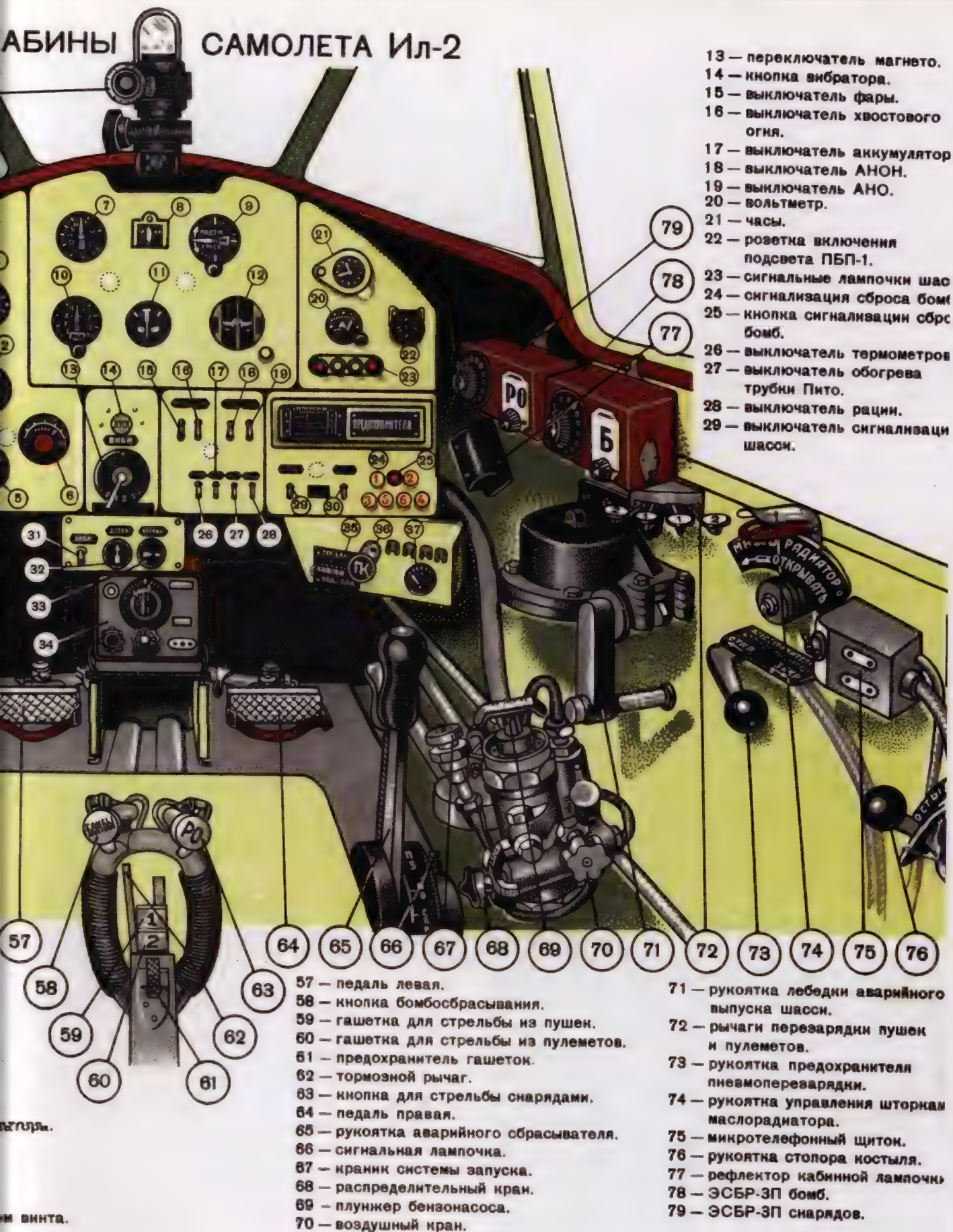
- 30 — выключатель обогрева сбрасывателя.
- 31 — выключатель вибратора.
- 32 — выключатель освещения приборной доски.
- 33 — выключатель освещения кабины.
- 34 — радиоприемник.
- 35 — переключатель бензиномеров.
- 36 — рукоятка пожарного крана.
- 37 — манометр баллона запуска.
- 38 — прицел ПБП-1.
- 39 — катушка триммера.
- 40 — рукоятка нормального газа.
- 41 — рукоятка высотного корректора.
- 42 — соединительный кран.

- 43 — тормозной кран.
- 44 — рукоятка крана шасси.
- 45 — рукоятка крана щитков.
- 46 — дополнительный кран.
- 47 — манометр перезарядки.
- 48 — манометр заполнения.
- 49 — манометр перезарядки.
- 50 — специальный кран.
- 51 — штурвальчик шторы водорада.
- 52 — запорный кран.
- 53 — манометр бортового баллона.
- 54 — манометр тормозов.
- 55 — манометр воздушной сети.
- 56 — штурвальчик управления шаг

КАБИНЫ САМОЛЕТА Ил-2



SOVIET UNION



- 13 — переключатель магнето.
- 14 — кнопка вибратора.
- 15 — выключатель фары.
- 16 — выключатель хвостового огня.
- 17 — выключатель аккумулятора.
- 18 — выключатель АНОН.
- 19 — выключатель АНО.
- 20 — вольтметр.
- 21 — часы.
- 22 — розетка включения подсвета ПБП-1.
- 23 — сигнальные лампочки шасси.
- 24 — сигнализация сброса бомб.
- 25 — кнопка сигнализации сброса бомб.
- 26 — выключатель термометров.
- 27 — выключатель обогрева трубки Пито.
- 28 — выключатель радиации.
- 29 — выключатель сигнализации шасси.

- 57 — педаль левая.
- 58 — кнопка бомбосбрасывания.
- 59 — гашетка для стрельбы из пушек.
- 60 — гашетка для стрельбы из пулеметов.
- 61 — предохранитель гашеток.
- 62 — тормозной рычаг.
- 63 — кнопка для стрельбы снарядами.
- 64 — педаль правая.
- 65 — рукоятка аварийного сбрасывателя.
- 66 — сигнальная лампочка.
- 67 — краник системы запуска.
- 68 — распределительный кран.
- 69 — плунжер бензонасоса.
- 70 — воздушный кран.

- 71 — рукоятка лебедки аварийного выпуска шасси.
- 72 — рычаги перезарядки пушек и пулеметов.
- 73 — рукоятка предохранителя пневмоперезарядки.
- 74 — рукоятка управления шторками маслорадиатора.
- 75 — микротелефонный щиток.
- 76 — рукоятка столпора костыля.
- 77 — рефлектор кабиной лампочки.
- 78 — ЭСБР-ЗП бомб.
- 79 — ЭСБР-ЗП снарядов.



Operation of Il-2 Armament Controls (right)

Page 63 of the Il-2 manual. Translated, it reads:

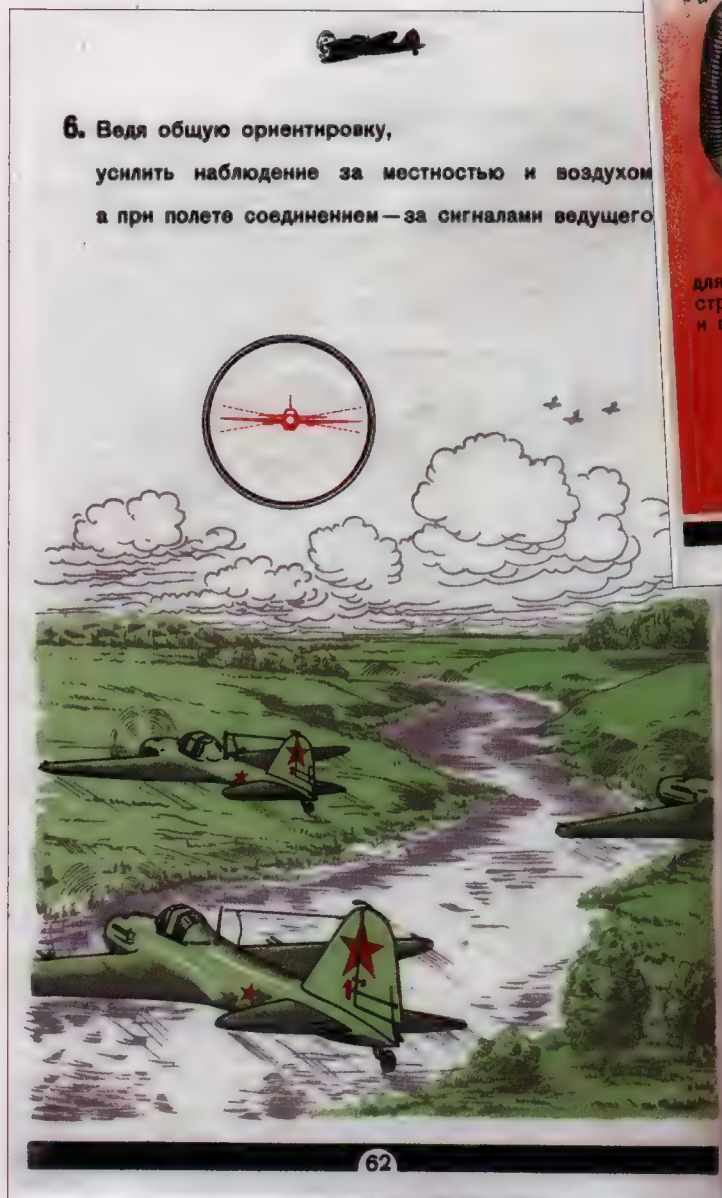
(Top Image) When approaching the target: close the gills of the oil cooler and maintain a speed of 300-320 km/h according to the instrument readings.

(Bottom Image)

To fire the cannons, press trigger 1.

To fire the machine guns, press trigger 2.

To fire the cannons and machine guns simultaneously, press both triggers.



Inside Cover Page of the Il-2 Manual Armament Controls Section (left)

This landscape drawing showing three Il-2s in formation advises: "When carrying out general orientation, increase the level of the air and terrain observation, and follow the signals of the leader when flying in formation."



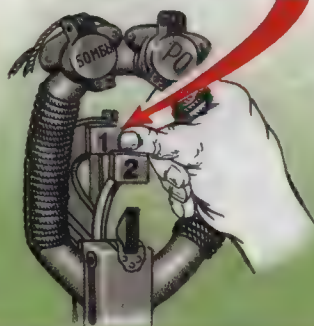
Operation of Il-2 Armament Controls (left)

Page 64 of the Il-2 flight manual translated:

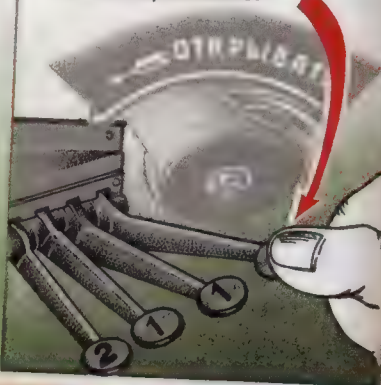
(Top Image) "In case of a failure or spontaneous termination of fire, press the corresponding trigger till stop. If the firing did not restart, release the trigger and perform the reloading."

(Bottom Image) "Before coming over a target, set the ESBR-3P to another dropping mode if necessary. Perform the dropping by pressing the corresponding button of bombs or projectiles."

2. В случае отказа или непроизвольного прекращения стрельбы дожать соответствующую гашетку доотказа.



3. Если стрельба не возобновляется, отпустить гашетку и произвести перезарядку.



СБРАСЫВАНИЕ БОМБ ИЛИ СНАРЯДОВ

1. Перед выходом на цель переставить ЭСБР-3П при необходимости на другой режим сброса.



2. Сбрасывание производится нажимая соответствующую кнопку бомб или снарядов.



64

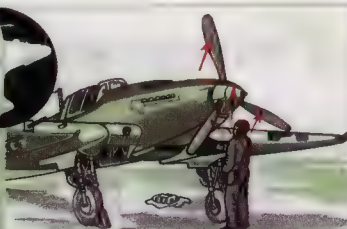
Il-2 Preflight Diagram (right)

Before every flight it was the pilot's responsibility to make an external check of his aircraft.

2. Произвести внешний осмотр самолета.

Осмотреть:

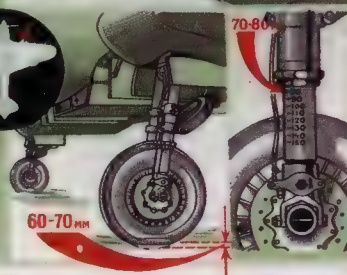
винт —
нет ли внешних повреждений (пробоин, царапин) на лопастях и коке и заметной погнутости лопастей;



люки
моторного
капота —
закрыты ли замки
крышек нижних люков,
имеется ли контрольная
шпилька на замке
крышки переднего люка;



шасси —
нормально ли
накачаны пневматики,
нормальна ли одина-
кова ли осадка обеих
амортизационных стоек;



60-70 мм

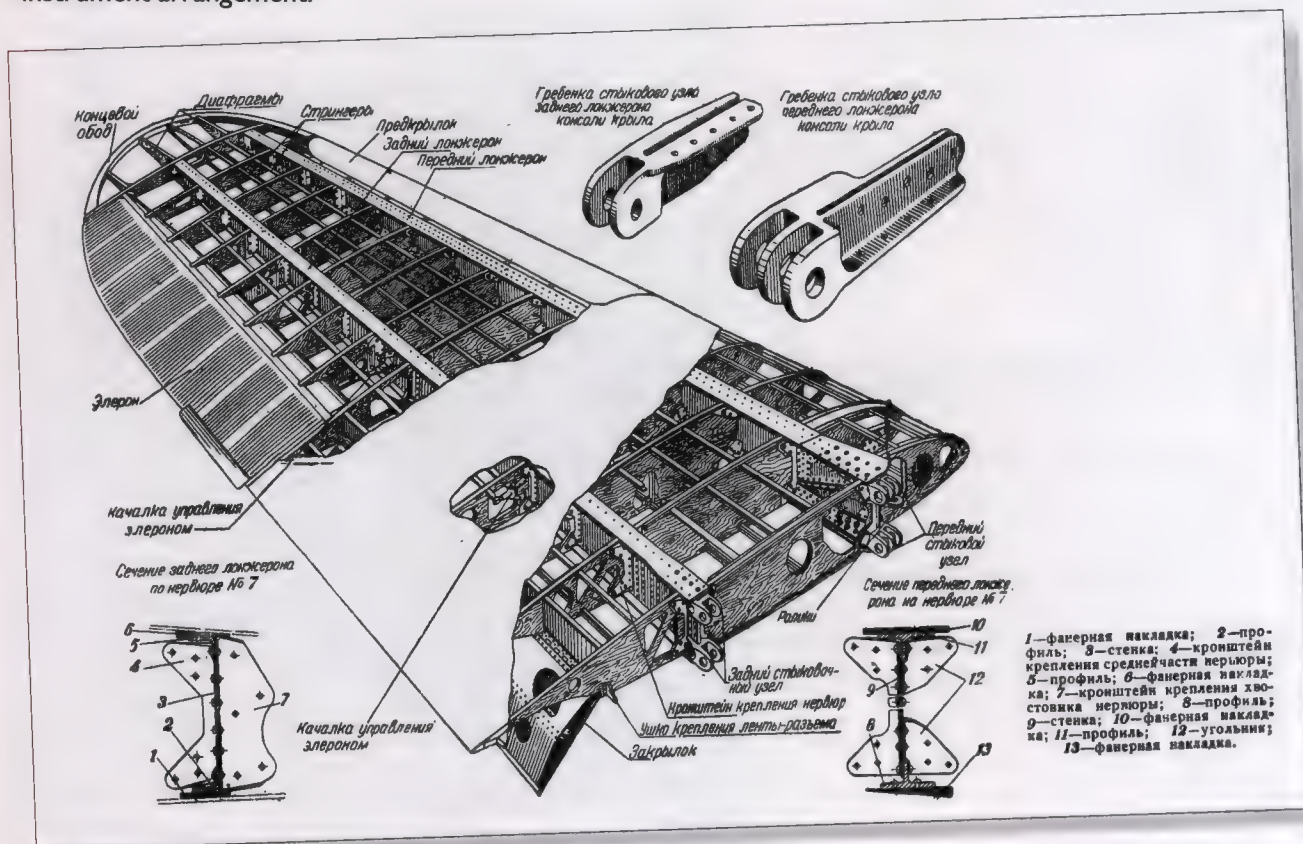
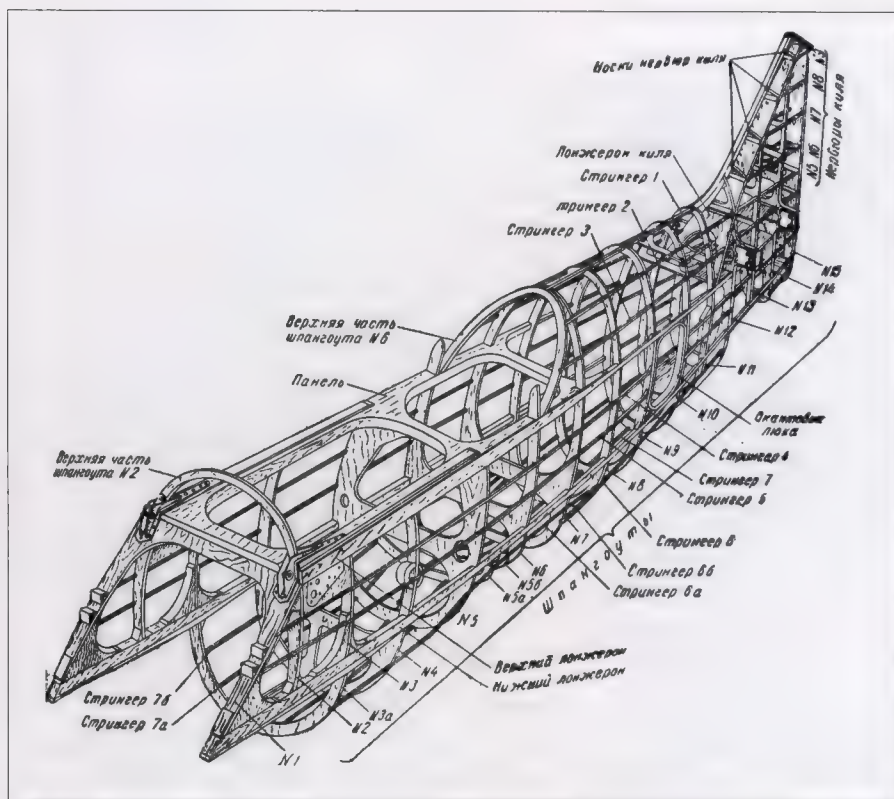
4



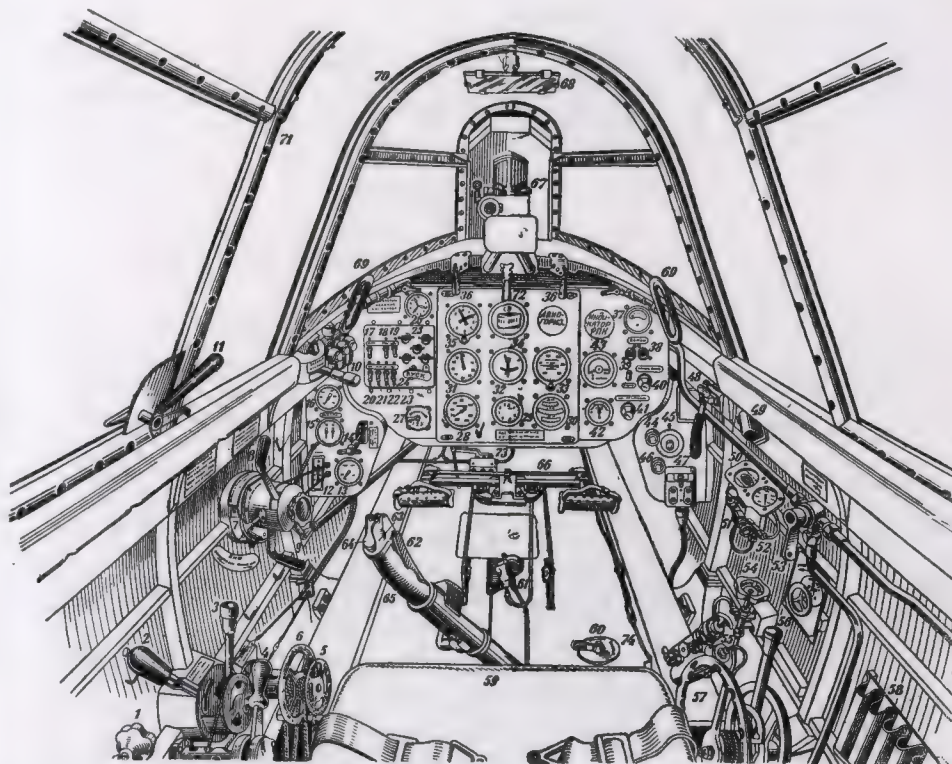
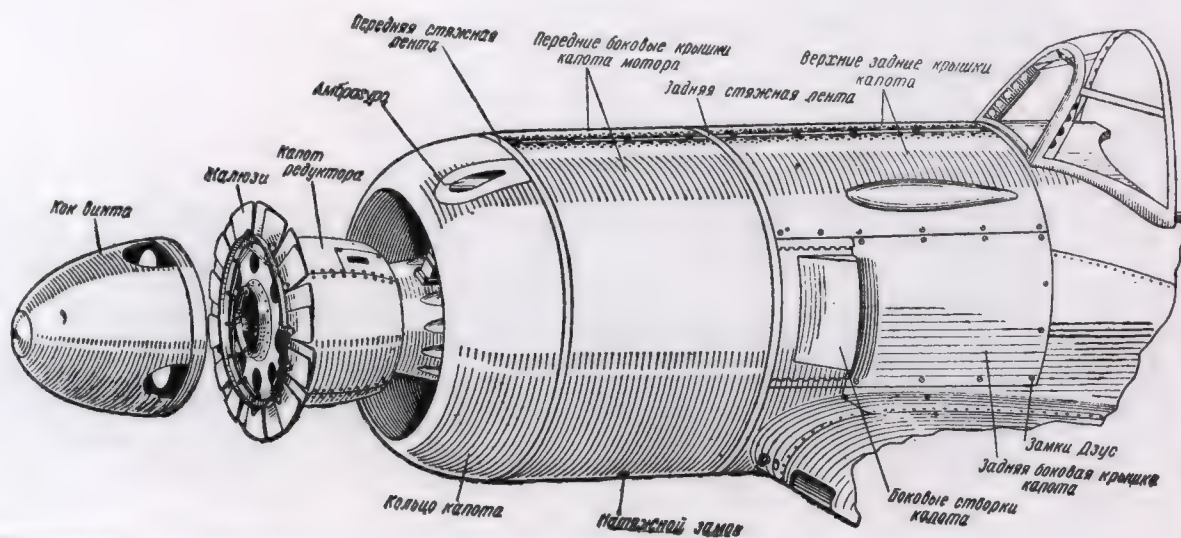
Lavochkin La-7 Fighter **Fuselage Cutaway (right),** **Wing Cutaway (below),** **Engine Cowling (opposite,** **top), Cockpit Schematic** **(opposite, bottom)**

During World War II, Russian fighters used wood extensively in their construction. The two cutaway drawings of the Lavochkin La-7 fuselage and wing reveal the liberal use of wood. Described as unsophisticated and somewhat crude, as compared to the aircraft produced by the manufacturing techniques of the west, the La-7 proved a deadly fighter, and the Germans considered it the most dangerous threat on the Eastern Front.

Russian pilots have described the cockpit as well laid-out with accessible controls and logical instrument arrangement.



- 1—фанерная накладка; 2—профиль; 3—стенка; 4—кронштейн крепления средней части нервюры; 5—профиль; 6—фанерная накладка; 7—кронштейн крепления хвостовика нервюры; 8—профиль; 9—стенка; 10—фанерная накладка; 11—профиль; 12—угольник; 13—фанерная накладка.

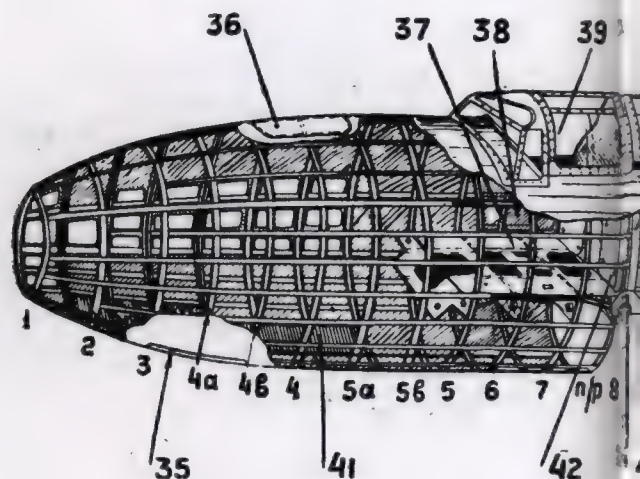


ной масе ПН-1; 48—рычаг управления передним створками мотов; 49—патрончик для рикет; 50—шарик для выключения сцепления; 51—ручка тормозного бензонасоса; 61—клапан П-6; 62—рычаг управления тормозами; 63—кнопка управления огнем пушек; 64—предохранитель кнопки 63; 65—ручка пилота; 66—педаль ножного управления; 67—шпатель; 68А—вертикаль; 69—ручка ручного переключателя с предохранителем; 70—кормык; 71—створки фонаря; 72—ручка постановки пушек на предохранитель; 73—дифференциал тормозов; 74—трос аварийного запуска массы.



Fuselage Structure of the Ilyushin DB-3m Bomber and Engine Cowling (right)

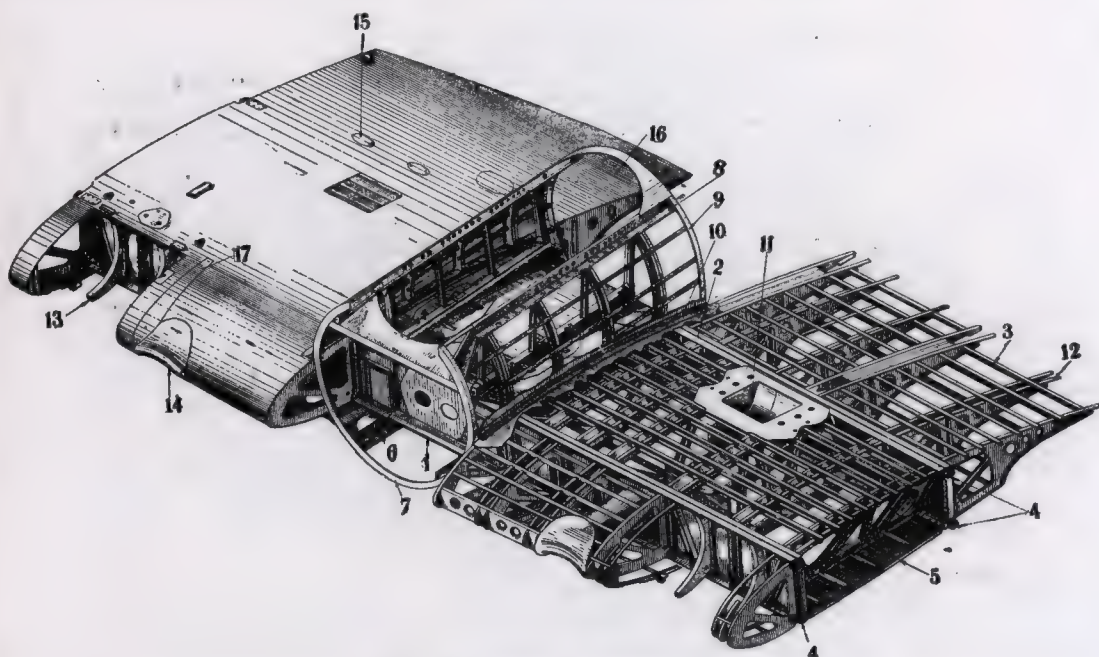
Not nearly as well known as the B-17 or Avro Lancaster, the DB-3 was one of the greatest bombers of World War II. Employed in enormous numbers, the DB-3 saw service as a tactical and strategic bomber as well as a torpedo attack aircraft. Over 6,800 had been delivered when production ceased in 1944.



1 — 34 — рамы (шпангоуты), 35 — носовая часть фюзеляжа, 36 — носовая часть фюзеляжа, 37 — фонарь пилота, 38 — фонарь пилота, 39 — фонарь пилота, 40 — узел, 41 — задний верхний стыковой узел, 42 — задний верхний стыковой узел (мягкий), 43 — нижний задний стыковой узел, 44 — киль, 45 — узлы крепления

Wing Structure and Center Section of the Petlyakov Pe 2 (below)

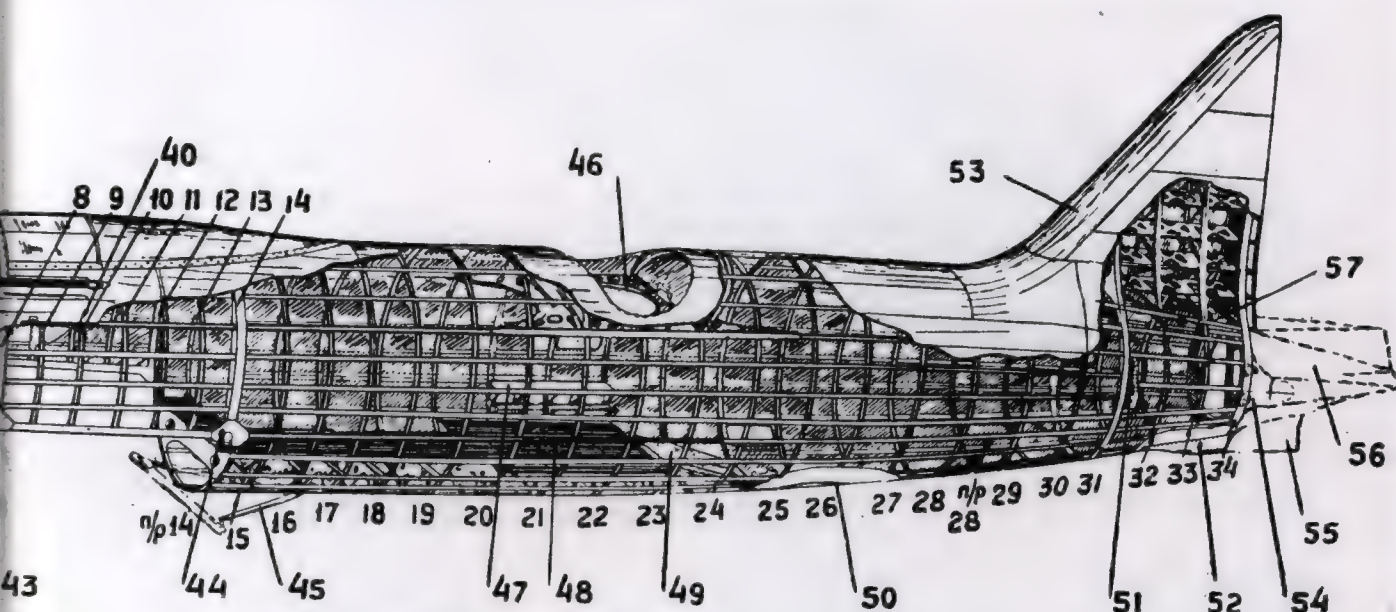
This drawing details the wing structure and center section of the Petlyakov Pe-2 bomber. The Pe-2's slim fuselage and clean aerodynamic properties made it difficult for intercepting German fighters to shoot down. Just over 11,400 examples were produced.



Фиг. 14. Общий вид центроплана.

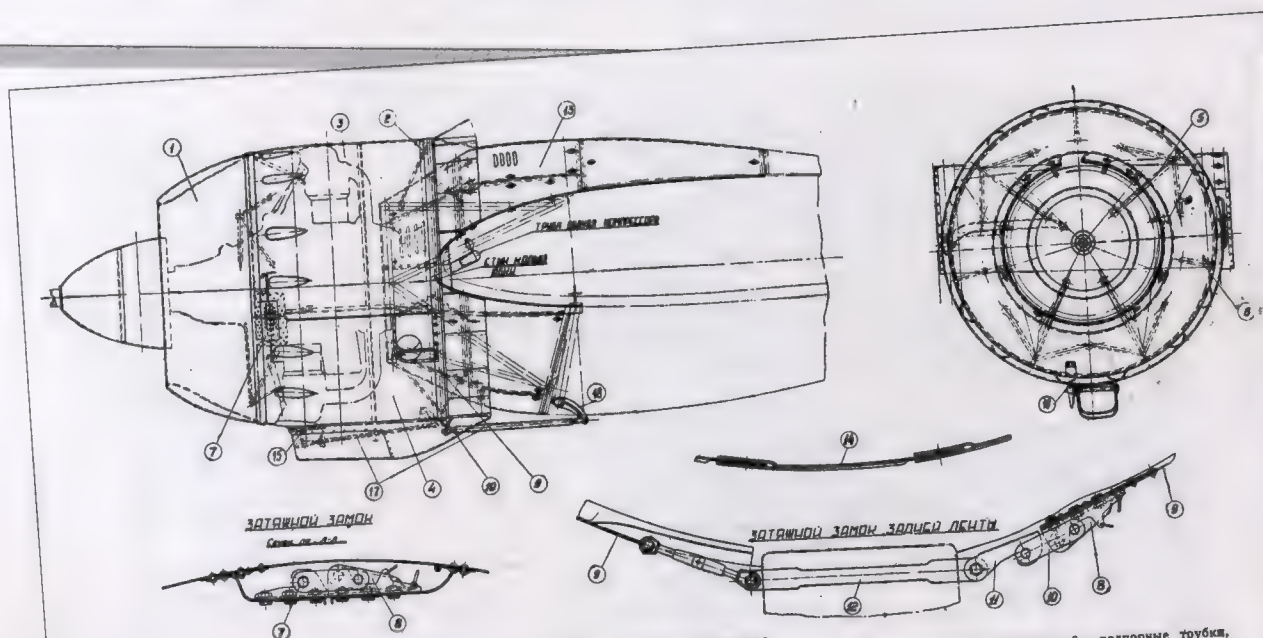
1 — передний лонжерон; 2 — задний лонжерон; 3 — стрингеры; 4 — стыковые узлы; 5 — стыковой угольник; 6 — балка; 7 — стыковой шпангоут № 1; 8 — верхний стрингер; 9 — стыковой шпангоут № 6; 10 — сты-

ковой угольник; 11 — выходное отверстие туннеля радиатора; 12 — нервюры; 13 — скоба маслобака; 14 — заборник воздуха туннеля радиатора; 15 — лонжерон; 16 — люк для бензобака № 1.



Фиг. 1. Фюзеляж

нижний передний люк, 36 — астрономический (аварийный) люк, 37 — пол пилота, 38 — кабина поручень, 41 — передний пол, 42 — перегородка задняя, 43 — передний верхний стыковой узел, 45 — раскосы, 46 — задняя жесткость, 47 — подножка, 48 — задний пол, 49 — задний люк, 51 — узлы крепления переднего лонжерона фюзеляжа, 52 — предохранительная лента заднего лонжерона стабилизатора, 55 — чехол, 56 — хвостовой обтекатель, 57 — жесткость рамы № 34



Фиг. 40. Капот мотора

1 — переднее кольцо, 2 — заднее кольцо с юбкой, 3 — верхняя крышка, 4 — нижняя крышка, 5 — кронштейны крепления переднего кольца, 6 — подпорные трубки, 7 — затяжные замки, 8 — рычаг замка, 9 — лента крепления капота, 10 — затяжной замок ленты, 11 — ухо замка, 12 — ушко тяги на всасывающей патрубке, 13 — внутренний капот, 14 — соединение створок юбки, 15 — заслонка всасывающего патрубка, 16 — ось заслонки, 17 — тяги управления заслонками, 18 — рычаг на подвижной части шасси

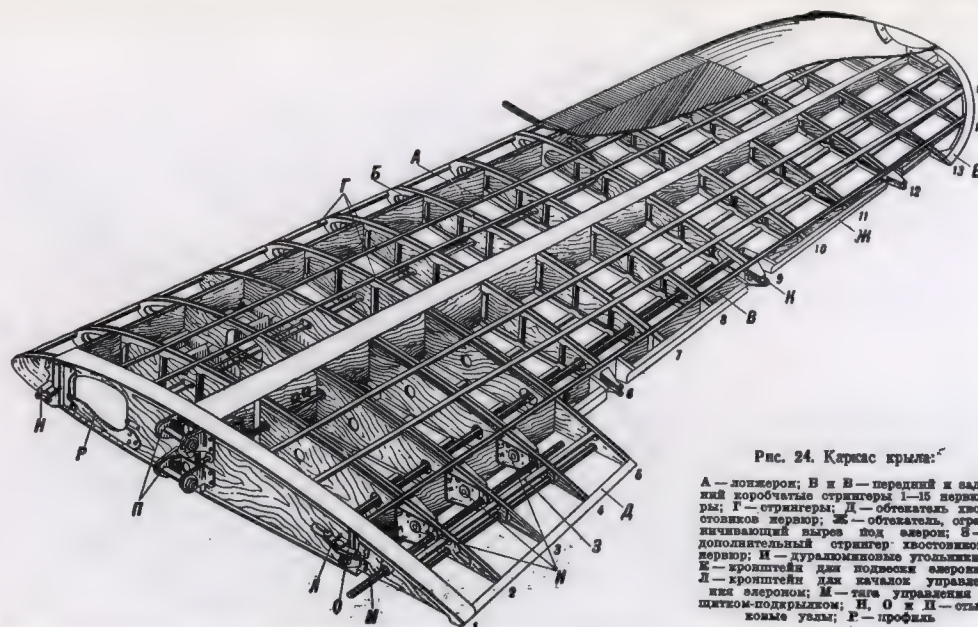
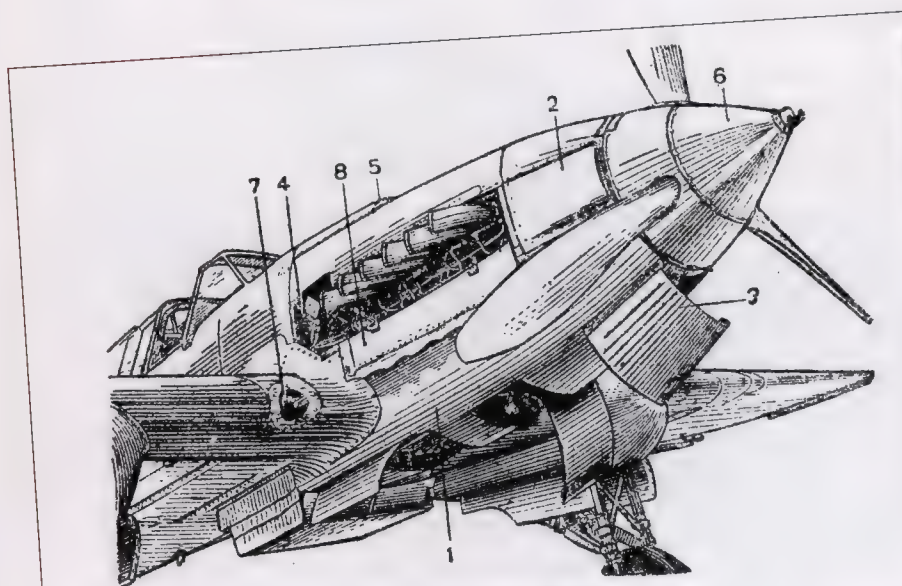


Рис. 24. Каркас крыла:

А — лонжерон; В и В' — передний и задний коробчатые стрингеры 1—16 нервюры; Г — стрингер; Д — обтекатель хвостовиков нервюр; Ж — обтекатель, ограничивающий вырез под аileron; З — дополнительный стрингер хвостовиков нервюр; И — дюралюминовые угольники; Е — кронштейн для подвески аileron; Л — кронштейн для качалки управления аileron; М — тяга управления шасси-подкрылком; Н, О и П — отжимные узлы; Р — профиль.

Mikoyan MiG-3 Wing Structure (above)

The detailed cutaway drawings above and opposite reveal the inner structure of the MiG-3. The outer panel wing structure of the MiG-3 fighter was made of wood. The plywood and laminated wood used in the wing spars of the MiG-3 was birch; the other laminated parts (ribs and stringers) were made of pine. But the MiG-3 was not entirely made of wood. The fuselage center section comprised a truss structure made of metal. This mix of wood and metal construction gave the MiG-3 a respectable performance, but by 1942 it could no longer keep up with the new versions of the German Bf 109 and Fw 190 fighters.



Il-2 Shturmovik Engine Cowling Details (left)

This diagram shows the armored cowling and other access panels hinged open. The Il-2 was powered by a single AM-38, 1665-horsepower engine.

Рис. 8. Капот мотора:

1 — нижняя часть капота; 2 — верхняя боковая крышка; 3 — передний нижний крышка (откидная); 4 — задняя боковая крышка (съемная); 5 — тоннель водяного радиатора; 6 — обтекатель втулки винта; 7 — всасывающий патрубок; 8 — боковая крышка (откидная).

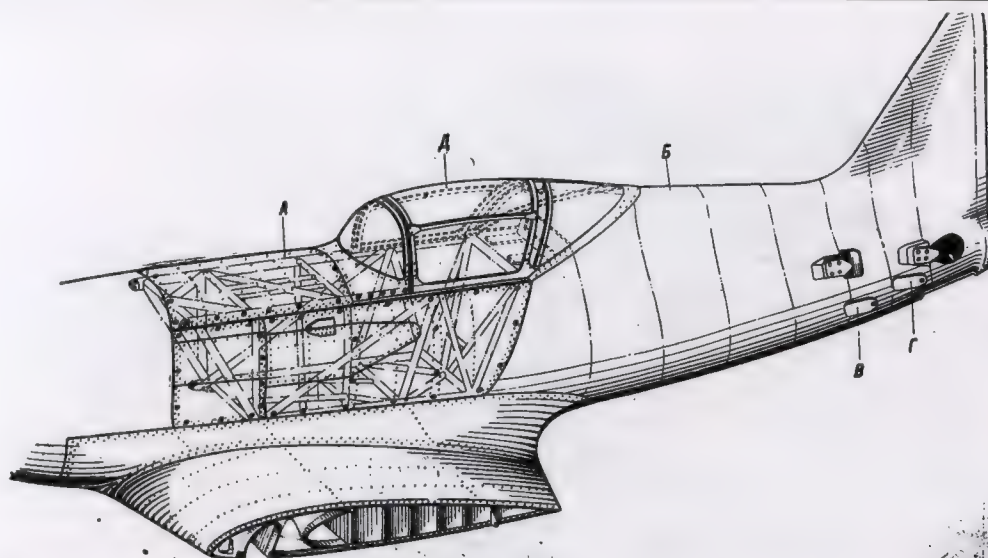


Рис. 1. Фюзеляж:

А — головная часть фюзеляжа; Б — хвостовая часть фюзеляжа; В и Г — лонжероны хвостовой части фюзеляжа; Д — фонарь кабины.

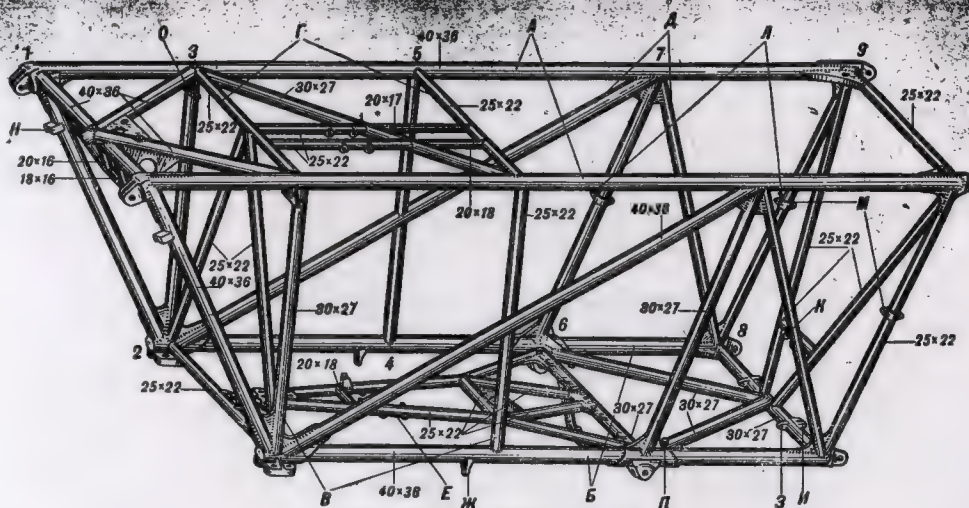


Рис. 2. Ферма головной части фюзеляжа:

А — верхние лонжероны; Б — нижние лонжероны; В — стойки; Г — поперечины; Д — подкосы; Е — съемная ферма пола кабины; Ж — уши для дополнительного крепления центроплана; З — кронштейны для крепления сиденья; И — кронштейны для крепления роликов под тросы ножного управления; К — уши для нижнего крепления бронированной спинки сиденья; Л — реперы для установки самолета в регулировочное положение относительно продольной оси; М — реперы для установки самолета в регулировочное положение относительно поперечной оси; Н и О — кронштейны для крепления патронных коробов; П — втулка для установки кронштейна крепления поперечной трубы сиденья летчика.

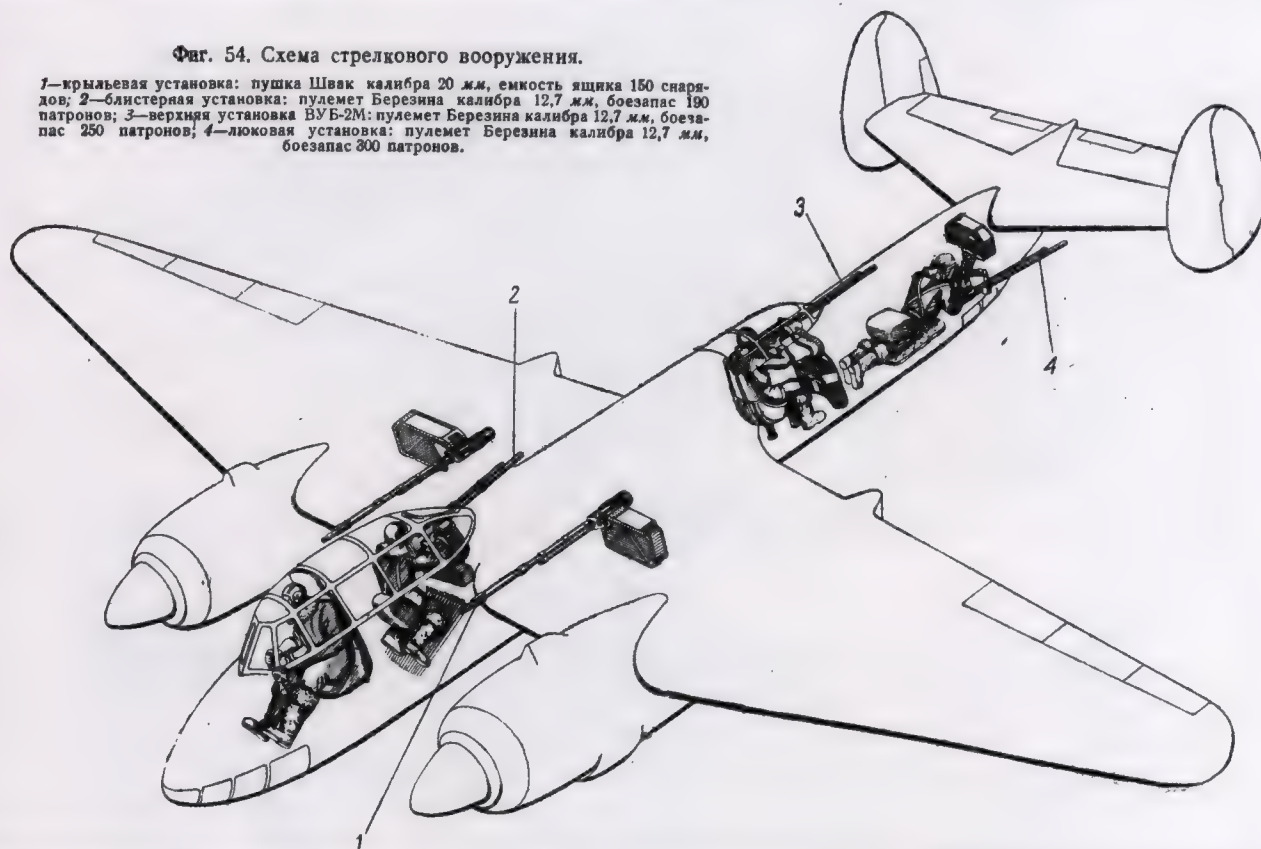
Mikoyan MiG-3 Fuselage and Truss Structure (above)

The MiG-3 fuselage and truss structure of the metal fuselage center section.
The rest of the aircraft was made of plywood and compacted wood components.



Фиг. 54. Схема стрелкового вооружения.

1—крыльевая установка: пушка Швак калибра 20 мм, емкость ящика 150 снарядов; 2—блистерная установка: пулемет Березина калибра 12,7 мм, боезапас 190 патронов; 3—верхняя установка ВУБ-2М: пулемет Березина калибра 12,7 мм, боезапас 250 патронов; 4—люковая установка: пулемет Березина калибра 12,7 мм, боезапас 300 патронов.



Tupolev Tu-2 Armament Layout (above)

The Tu-2 was one of the most outstanding bomber designs of the war. Well liked by its crews, it was reliable, well-armed and a formidable attack aircraft. Armament consisted of three manually aimed 12.7 mm Beresin BS machine guns and two 20 mm ShVAK cannon fixed in the wing roots with 200 rounds of ammunition each.

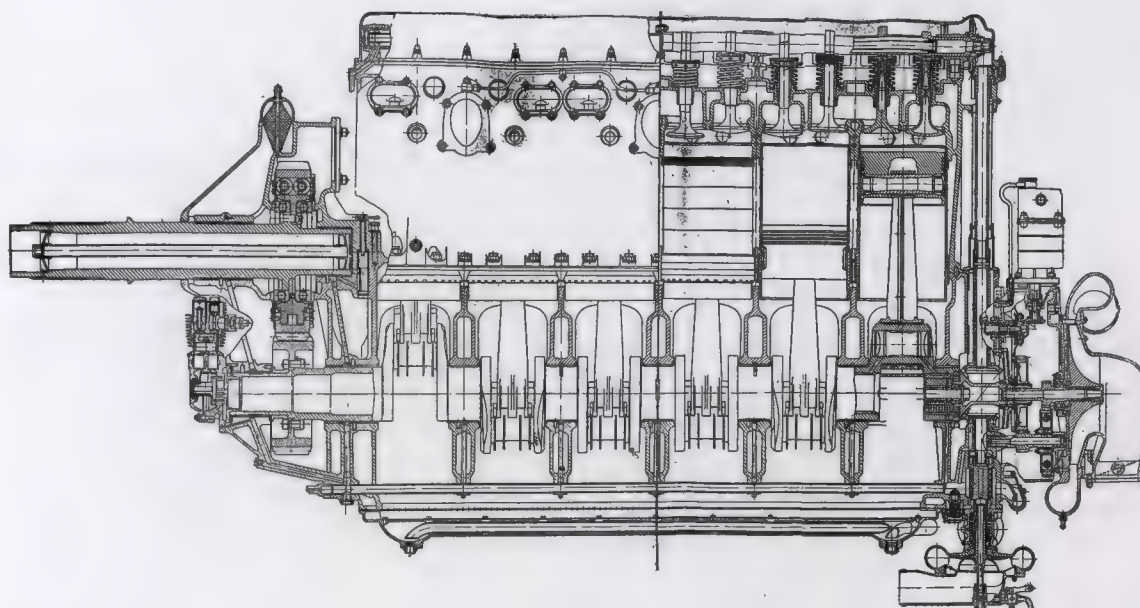
Liquid-Cooled M 103 Engine

(opposite, top)

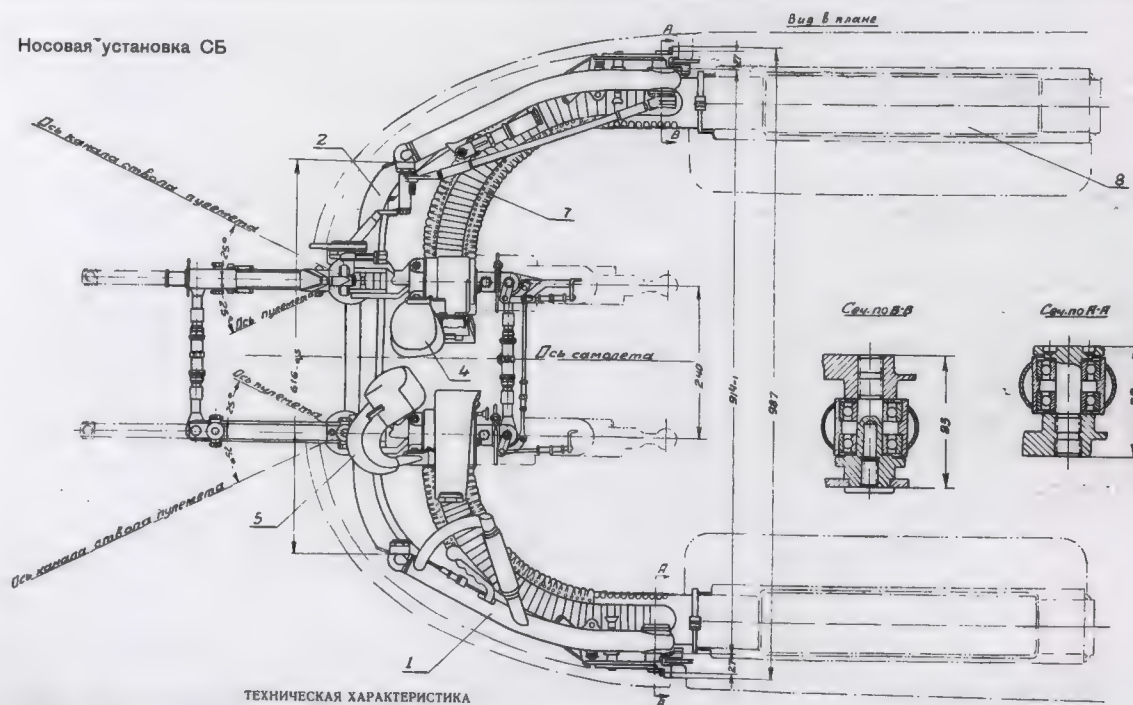
A rather simple cross-section drawing of the 960-horsepower liquid-cooled M-103 engine. The M-103 powered later versions of the Tupolev SB-2 tactical bomber.

Nose Turret of the Tupolev SB-2 Bomber (opposite, bottom)

The nose turret armament of the SB-2 light bomber consisted of two 7.62 mm ShKAS machine guns. The SB-2 was the Soviet Union's first all-metal stressed-skin bomber and was armed with four 7.62 mm machine guns and up to 1,100 pounds (500 kg) of bombs.



Носовая установка СЕ



ТЕХНИЧЕСКАЯ ХАРАКТЕРИСТИКА

Установка обеспечивает следующие углы поворота (углы обстрела):

1. Угол поворота дуги
 - а) вверх $73^{\circ}30'$
 - б) вниз 51°
2. Угол доводки пулеметов качалкой и вертикальной плоскости при дуге спарки на четвертом зубе сектора:
 - а) вверх 22°
 - б) вниз 31°

При подъеме дуги вверх углы доводки пулеметов качалкой уменьшаются до 0°
при опускании вниз—увеличиваются до 53°

3. Угол доводки пулемета в горизонтальной плоскости (вправо и влево по 25°) 50°
4. Расстояние между осями каналов стволов пулеметов 240 мм
5. Емкость двух патронных ящиков 1800 патронов
6. Вес установки без пулеметов и боекомплекта 26,5 кг
7. Вес установки с пулеметами и боекомплектом 124 кг

Таблица основных узлов установки

№№ узлов	Наименование
1	Дуга спарки
2	Качалка
3	Пулеметные лафеты с приемниками
4	Гильзоотвод правый
5	Гильзоотвод левый
6	Прицел ПМП-6
7	Гибкие рукава
8	Патронные ящики



A No. 442 Squadron Spitfire undergoes an engine change in August 1944.



Acknowledgments

This book would not be possible without the help and support of my family and friends. I would like to thank John Denison and Kathy Fraser and everyone at the Boston Mills Press, Firefly Books and PageWave Graphics.

The following people gave their time and expertise to help make this book possible. Grateful thanks to Peter Castle, Roy Cross, Dan Patterson, Fiona Hale, Ron Dick, Phil Wilkinson, Sarah Kuss Shivler, Dawne Dewey, Piotr Lopalewski, Jan Hoffmann, Peter Elliot, Iain Duncan, Joanne M. G. London, Ilya Grinberg, Sven Scheiderbauer, Peter Devitt, Nick Stroud, Brett Stolle, Guennadi Sloutski, N. Polikarpov and Kristine L. Kaske.

I would also like to thank the following museums and archives: the Canada Aviation Museum, Ottawa; the RAF Museum, London; the National Archives, Washington D.C.; Wright State University, National Aviation Hall of Fame, the Museum of the USAF, Dayton, Ohio; the National Air and Space Museum, Washington D.C.



Figure 75 — Filling Portable Bottle

To recharge portable bottles, connect recharging nipples to the filler valve on any supply hose in the distributing lines.

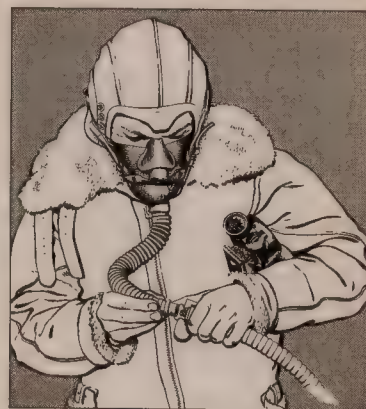


Figure 76 — Disconnecting from Regulator

Remove the end connection of the mask hose from the fitting on the end of the feeder hose coming from the demand regulator.

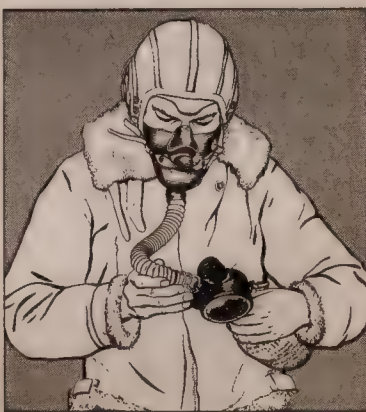


Figure 77 — Connecting Portable Bottle

Open the spring cover of the regulator connection and snap in the male fitting on end of the mask hose. Clamp portable unit to clothing.

Bibliography

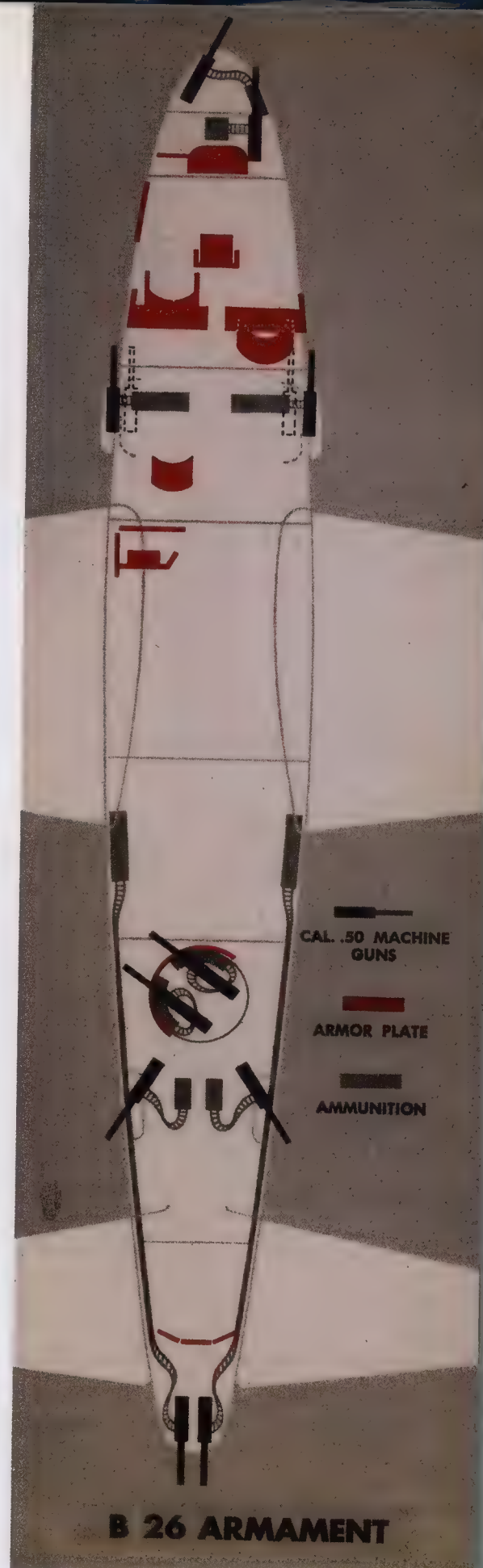


- American Warplanes of World War II.* London, England: Aerospace Publishing Ltd., 1995
- Atkinson, Rick. *An Army at Dawn.* New York, New York: Henry Holt and Company, 2002
- Bowan, Martin W. *USAF Handbook 1939-1945.* Mechanicsburg, PA; Stackpoole Books, 1997
- Carter, William, and Spencer Dunmore. *Reap the Whirlwind: The Untold Story of 6 Group, Canada's Bomber Force of World War II.* Toronto, Canada: McClelland and Stewart Inc., 1991
- Clark, R. Wallace. *British Aircraft Armament, Volume 1: RAF Gun Turrets from 1914 to the Present Day.* Sparkford Nr Yeovil, Somerset: Patrick Stephens Limited, 1993
- Donald, David., ed. *Warplanes of the Luftwaffe.* London, England: Aerospace Publishing Ltd., 1994
- English, Allan D. *The Cream of the Crop.* Montreal: McGill-Queen's University Press, 1996
- Ethell, Jeffrey L. et al. *Great Book of World War II Airplanes.* Twelve Volumes. New York: Bonanza Books, 1984
- Freeman, Roger A. *B-17 Fortress at War.* New York: Charles Scribner's Sons, 1977
- Greenhouse, Brereton, and Stephen. J. Harris, William C. Johnston, William G.P. Rawling. *The Crucible of War 1939-19345: The Official History of the Royal Canadian Air Force Volume III.* Toronto: University of Toronto Press Inc. in cooperation with the Department of National Defence and the Canada Communications Group, Publishing, Supply Services of Canada, 1994
- Gunston, Bill. *Classic World War II Aircraft Cutaways.* Michelin House, 81 Fulham Road, London. Osprey Publishing, 1995
- Halliday, Hugh A. *Typhoon and Tempest: The Canadian Story.* Toronto, Canada: CANAV Books, 1992
- Hardesety, Von. *Red Phoenix: The Rise of Soviet Air Power 1914-1945.* Washington D.C., Smithsonian Institution, 1982
- Hogg, Ian V. *The Guns 1939-45.* New York, New York: Ballantine Books Inc., 1970
- Holmes, Tony. *Hurricane Aces 1939-40.* Botley, Oxford: Osprey Publishing, 1998
- Jane's Fighting Aircraft of World War II.* New Jersey: Crescent Books, 1994
- Jarrett, Philip ed. *Aircraft of the Second World War.* 33 John Street, London: Putnam Aeronautical Books, 1997
- Kaplan, Philip, Currie Jack. *Round the Clock.* New York: Random House Inc, 1993

- Lake, Jon. *Halifax Squadrons of World War 2*. Botley, Oxford: Osprey Publishing, 1999
- March, Daniel, J. *British Warplanes of World War II*. London, England: Aerospace Publishing Ltd, 1998
- Middlebrook, Martin, and Chris Everitt. *The Bomber Command War Diaries*. Wrights Lane, London: Penguin Books Ltd, 1990
- Murray, Williamson. *The Luftwaffe, 1933-45 Strategy for Defeat*. Washington D.C., Brassey's, 1989
- O'Leary, Michael. *VIII Fighter Command at War 'Long Reach'*. Botley, Oxford: Osprey Publishing, 2000
- Peden, Murray. *A Thousand Shall Fall*. Toronto: Stoddart Publishing, 1988
- Perkins, Paul. *The Lady*. Charlottesville, VA: Howell Press, Inc., 1997
- Price, Dr. Alfred. *Aggressors: Patrol Aircraft versus Submarine*. Charlottesville, Virginia: Howell Press
- Price, Dr. Alfred. *Luftwaffe Handbook*. New York. Charles Scribner's Sons, 1977
- Price, Dr. Alfred. *Spitfire Mark I/II Aces 1939-41*. 81 Fulham Road, London: Osprey Publishing, 1996
- Remington, Roger R. *American Modernism Graphic Design, 1920 to 1960*. New Haven, CT: Yale University Press, 2003
- Sakaida, Henry. *Imperial Japanese Navy Aces 1937-45*. 81 Fulham Road, London: Osprey Publishing, 1998
- Scutts, Jerry. *German Night Fighter Aces of World War 2*. Botley, Oxford: Osprey Publishing, 1998
- The Official World War II Guide to the Army Air Forces*. New York, New York: Bonanza Books, 1988
- Weal, John. *Bf 109F/G/K Aces of the Western Front*. Botley, Oxford: Osprey Publishing, 1999

Periodicals

- Buttler, Tony. "Database de Havilland Mosquito." *Aeroplane*. November 2000
- Eleazer, Wayne. "Supercharged." *Airpower*. November 2001
- Hall, Tim. "Cutaway Kings Peter Endsleigh Castle." *Aeroplane*. November 1999
- Hall, Tim. "Cutaway Kings Roy Cross." *Aeroplane*. September 2000
- Mitchell, Fraser-Harry. "Database Handley Page Halifax." *Aeroplane*. May 2003
- Price, Dr. Alfred. "The First Cruise Missile." *Aeroplane*. March 2001



Public Records

Air Crew Training Bulletin No. 19, August 1944

Air Crew Training Bulletin No. 22, February 1945

Air Defence Pamphlet Number Eight, "Barrage Balloons," November 1942

Air Technical Intelligence Group Advanced Echelon Far East Air Forces,
Tokyo Japan. *Flying Safety in the Japanese Air Forces. Report No. 251*
December 15, 1945

Japanese Aircraft Carrier Operations Part I. Air Technical Intelligence Group
No. 1 October 48&5 1945

The National Archives, Washington, D.C.



Photo Credits

Dan Patterson: 1, 2, 3, 9, 11, 12, 13, 30, 46, 168, 206, 213, 216, 222 (top),
224, 225, 228-231, 242, 243, 248, 250

Wright State University: 5, 8, 22, 26 (bottom left), 31 (top), 33, 34 (top), 35,
38, 44, 80, 212, 218, 220, 221, 226, 234, 235, 237 (bottom), 238, 239,
240, 241 (top), 244, 245, 246, 247, 249, 267

Department of National Defence, Canada: 6, 39, 40, 264, 269

The Kent and Sussex Courier: 9

RAF Museum: 10, 17, 42, 43, 46, 48 to 71, 74, 78, 82 to 86, 90 to 167

Peter Castle: 14, 15, 16, 18, 19, 21

National Air and Space Museum: 23, 24, 208, 210, 237 (top)

N. Polikarpov: 256, 257, 260 (top), 261

Guennadi Sloutski: 25, 26 (bottom right), 250, 252, 254, 255, 260 (bottom),
262, 263

Canada Aviation Museum: 26 (top), 28 (top), 31 (bottom), 32 (bottom), 41,
42 (top), 72, 76, 89, 177 to 179, 188, 189, 190, 191, 192, 193, 195,
196, 214

Aviation Hall of Fame: 27, 45, 222 (bottom), 241 (bottom)

Joe Picarella: 28 (bottom)

Roy Cross: 29

National Archives, Canada: 32 (top), 34 (bottom)

Piotr Lopalewski, Jan Hoffmann: 36, 37, 170, 171

Berlin Technical Museum: 168, 172, 173, 180, 182 to 187, 198 to 204

John Weal: 176, 194

National Archives, D.C.: 206, 232, 236



U.S. cadets in Canada. With a backdrop of air diagrams, various cutaway drawings and posters and aircraft recognition models hanging from the ceiling, these eager students are learning the fine art of aerial photography. September 1942.



Index

A

Advanced Flying Units (AFU) 34
The Aeroplane magazine 15, 29
Airborne Lifeboat Mk I 138-43
Aircraft Recognition Service 192-3
Aircraft Recognition: The Inter-Services Journal 80-1
Aircrew Training Bulletin 42, 126
Air Defense Pamphlet 151
Air Intelligence 19, 20, 65
A.I.1(a) 15
 A.I.2 (G) 65
 See also MI6
Air Ministry 11, 15, 27
Air Raid Precautions 16
Air Sea Rescue Service (ASR) 126
 Airborne Lifeboat Mk I 138-43
air-sea rescue system 242
Airspeed
 Oxford 25, 33
Air Technical Intelligence Group 37-8, 127
Air Training Corps Gazette 28-9
Albemarle 162
 Allied Air Forces 39
Amatol 97
AM-38 engine 260
Anti-Aircraft Command 16
Arado 196 A-5 Flight Manual 191
Argus 410 195
HMS *Ark Royal* 118
Arnhem 39
Art and Industry magazine 14
Atlantic 37
Australia 25
Avro 15
 Anson 25, 33, 110
 Lancaster 35, 90, 91, 145, 160, 258
 hydraulic controls 154-5
 Mk I 127
 Mk II 162
 Mk X 72-3
Axis air forces 37, 172

B

barrage balloons
 cable cutters 152-3
 DP/R and DPL static 150-1
Basic Flying Instructor's Manual 22
Battle of Britain 16, 172
Battle of the Atlantic 240
Beeson, D.W. 82
Beijing 23
Belgium 172
Bendix Stromberg Injection
 Carburetor 245
Beresin, BS machine guns 262-3

Berlin 36
Bir Hakeim 177
Bismarck (battleship) 118
BK 5 cannon 189
Black Widow Pilot's Manual
 Gunnery Equipment 45
Blitz 16, 189
BMW 323 radial engine 205
BMW 801 engines 68, 203
Bodenhamer, Don, Jr. 108
Boeing 15, 216
 B-17 212-13, 221, 240-1, 246-7, 248-9, 258
 turbo superchargers 244-5
 B-17F 208-11, 246-7
 B-17 Field Service Manual 30, 38
 B-17G superchargers 244-5
 B-24 213, 216, 240, 245
 B-24D Liberator 94, 214-15, 240
 B-24D Service and Instruction Manual 34
 B-25 Flight Operating Instructions Handbook 26
 B-26 35, 220-1
 B-26 Flight Manual 238
 B-29 213, 216-17, 222-3, 224-5, 242-3, 248-9
 B-29 Gunner's Information File (General Electric) 30
 B-29 Gunner's Information File Manual 223, 228-9
bomb
 fuze 96
 H.E. aircraft 95
Boucher, Robert 32-3
Boulton Paul
 Mk IID turret, Defiant 94
 Type C Mk I nose turret 42
 Type E tail turret 94
Bristol
 Beaufighter 43, 162
 Blenheim 11
 Pegasus radial engine 174
 Type B.1 Gun Turret 10-11
Britain 11-12, 24, 26
British Air Chiefs of Staff Committee 30
British Aircraft Recognition Journal 227
British Commonwealth Air Training Plan (BCATP) 25, 27, 32, 39
British Intelligence 13, 15
British Purchasing Commission 27
Browning, .303, Mark II machine gun 84-5
Bulgaria 172
Burtin, Will 14

C

Camm, Sydney 156
Canada 25, 26, 39
Canadian Army 31
Canadian Service Aircrew Manual 31, 89
Carter, William 35
Castle, Peter Endsleigh 13, 14, 15, 16, 19-20, 66
Centaurus engine 156-7
Chile 174
China 12, 23-4, 37
Chinese Air Force 23-4
Churchill, Winston 16, 25
Civil Service printers 20
Civil Service Reproduction Branch 53
Clark, Jimmy 29
Cleveland 216
Coastal Command 97, 110
Cold War 20
Colt-Browning machine gun 84
Consolidated 15
Cross, Roy 28-9
Curtiss
 P-40 23
 P-40 Pilot's Flight Operating Instructions 4-5

D

Daimler Benz
 DB 601 engine 196-7
 DB 603 engine 179
 DB 605 engine 51
Dayhuff, Harry J. 107
de Havilland 15
 Fleet Finch 32
 Mosquito 74-5, 145
 F Mk II 76-7
 parachute drill 130-1
 Mosquito FB Mk 26
 Servicing and Descriptive Handbook 41
 Tiger Moth 32-3
depth charge (aircraft) 97
Detroit 216
Dirschau 57
Doodlebug (V1 flying bomb) 70
Dornier
 Do 217 16-17, 178-9
Dunmore, Spencer 35

E

Eastern Front 66
East Prussia 57
Egypt 23
Elementary Flying Training School (EFTS) 32-3, 36

England, first V1 bomb to crash in 20
English Channel 137
Europe 24

F

Faber, Arnim 53
Fairey
Albacore 132
Battle 34
Firefly 29
Firefly Mk 1 29
Swordfish 118
Fairey Aircraft Company 29
Technical Publications Department 29
Fiesler
Fi 103 flying bomb 17, 18–20, 70–1
.50-caliber machine gun 221
Fighter Command 23
Fighter Groups
56th 87, 107
78th 107, 108
352nd 87, 108
Fighter Squadrons
334th 82
420th 39
442nd 40, 264
Fleet Air Arm 99
Flight magazine 15, 54
flight safety 102–11
aircrew clothing 146–7
battle for speed 144–5
and engine fires 130
and misidentification 118–19
oxygen system 148–9
scorched earth braking 162–3
undercarriage indicators 116–17
Flygvapenmuseum, Sweden 174
Focke Wulf
Fw 58 176–7
Fw 190 16, 20–1, 52–3, 170–1, 260
Fw 190D 17
Fw 200 Condor 205
France 24, 61, 172
Fraser Nash
FN 20 91
FN 50 90
FN 120 91
French Air Force 68
French Channel coast 19

G

General Electric 30, 243, 245
German Air Ministry 184
Germany 12, 36–8, 100
aircraft development 20
float planes of 101
Gloster
Gladiator 23
Gnome-Rhone
14 M engine 195
Golovine, Michael 19

Gonnam, Jesse W. 87
Grant, F.G. 40
Grumman 15
Guadalcanal 37
Gunner: An Illustrated History of World War II Aircraft Turrets and Gun Positions (Nijboer) 11

H

Hadrian Glider, ditching 133
Hampden I, abandoning by parachute 134–5
Handley Page 15
Halifax 35, 39, 145, 162
Mk II 128–9, 136–7
Mk III 78–9
Harris (Air Chief Marshal) 43
Hastings 162
Hawker
Fury 25
Hart 25
Hind 25
Hurricane 160
Sea Fury 156
Tempest II 156
Tornado 156
Heath (Squadron Leader) 20
Heavy Conversion Unit (HCU) 35
Heinkel
He 111 198
H-5 188–9
He 177 Flaming Coffin 60–1
camouflage pattern 190–1
Henschel
Hs 129 14, 66, 195
Hs 129B 66–7
Hercules 38
supercharger 162
Hermes 162
Hiryu (Japanese aircraft carrier) 37–8
Holland 39, 172
Home Guard 16
Hungary 59, 172, 174

I

Iijima (Major) 38
Ilyushin
DB-3m 258–9
Il-2 26
Il-2 Shturmovik 252–3, 254–5, 260
Imperial War Museum 20
Indian Air Force 27
Italy 24, 31, 36, 172
aircraft from 101

J

Japan 12, 23, 31, 36–8
Johnson, Bill 35
Jumo 211 198–203
Junkers 15
Ju 52 194–5
Ju 86 174
Ju 86K 174–5

Ju 87 177
Stuka 56–7, 172–3, 198
Ju 87D
Stuka 57, 177
Ju 88 11, 23, 64–5, 198, 203
A-1 and A-4 gun and bomb-release systems 186–7
A-1 and A-5 operation in dive-bomb attacks 184–5
A-4 205
firewall 200
pilot and bombardier positions 180–1
radio operator's position 182–3
Ju 88C 54–5
Ju 188 15, 16–17, 68–9, 203

K

Kawaguchi (Japanese Captain) 37–8
KG 40 61
KG 100 61

L

Lavochkin La-7 256–7
Lee, Kerry 11, 16
Lewis, Isaac 88
Lewis .303-inch machine gun 88
Lockheed
Hudson 138
P-38 Lightning 44, 223
London 70
Luftwaffe 16, 36–7, 57, 62
Luftwaffe Experimental Station 18–19

M

Mahurin, Walker M. 87
Malta 133
Manchuria 23
Marco Polo Bridge 23
Marietta 216
Mediterranean 37, 177
Mercedes-Benz
Doppelmotor DB 610
Parts List Manual 37
Messerschmitt 15
Bf 109 23, 40, 197, 260
Bf 109F 178
Bf 110 59, 62
Me 109F 48–9
Me 109G 230–1
Me 110 51, 145, 188–9, 197, 230–1
Me 110G 50–1
Me 210 58–9, 62, 197, 230–1
Me 410 59, 62–3, 189, 197
Meyer, John C. 108
MG 15 machine gun 176, 180
MG 17 machine gun 189
MG 81 machine gun 191
MI6 15, 19
Technical Air Intelligence 20
See also Air Intelligence
Midway 37

Mikoyan MiG-3 260-1
 Miles Master 25
 Ministry for Aircraft Production 11
 Mitsubishi 15
 Ki-46-II 28
 Zero 23, 40
 M 103 engine 262

N

Nash and Thompson
 FN 64 92-3
 Nationalsozialistisches Fliegerkorps
 (NSFK) 36
 New Guinea 37
 North Africa 66, 177
 North American 15
 Harvard 25, 32-3
 P-51 Mustang 223
 Yale 33
 North Atlantic 240
 Northrop
 P-61 Black Widow 45, 222, 240-1
 North Sea 13, 137, 161
 Norway 172

O

Observer Corp 16
 Omaha 216
 Operational Training Unit (OTU)
 34-5, 36

P

Pacific Ocean 37
 Pas de Calais 70
 Pearl Harbor 31, 216
 Peden, Murray 32
 Peenemunde 18
 Pembrey Wales 53
 Petlyakov Pe-2 258-9
 Pilot Qualification Form 32-3
 Pilot's Reference Notes
 Vultee Vengeance I Dive Bomber 27
Pilot Training Manual (B-26) 26
 Poland 57, 172
 Portsmouth 70
 Portugal 174
 Pratt & Whitney
 Hornet 174
 radial engine 33
 Primary Flying Training 36

R

radio
 aids 164-5
 altimeter 166-7
 "Rafwaffe" 13, 17
 See also RAF
Reap the Whirlwind (Dunmore
 and Carter) 35
 Red Air Force 25
 Redmill, Hubert 51
 Regia Aeronautica 31
 Renton 216

Republic

P-47 Thunderbolt 216
 Rhodesia 25
 Rolls Royce
 Griffin 158-9
 Merlin 23, 35, 107, 156-7, 159
 66 160
 II 160
 Romania 172
 Royal Aircraft Establishment 15
 Royal Air Force (RAF) 16, 27, 37-8,
 75, 84, 99, 172
 1426 Flight Enemy Aircraft
 Evaluation Unit "Rafwaffe" 13, 17
 Bomber Command 23, 30, 35,
 112-13, 122-3, 124-5, 164-5
 No. 5 Group 92
 Museum 11
 Photographic Interpretation Unit 18
 Service Training Schools 23
 Royal Australian Air Force 27, 37
 Royal Canadian Air Force (RCAF) 31, 37
 Royal College of Science 19
 Royal Hungarian Air Force 59
 Royal Navy 16, 110, 118
 Russia 12, 25, 26

S

Sardinia 133
 Schulgleiter SG-38 36, 171
 Parts List Manual 37
 HMS *Seahorse* 110
 searchlight assistance 114-15
Service Aircrew Manual (BCATP) 27, 42
 Service Flying Training School (SFTS)
 33, 36
 HMS *Sheffield* 118
 ShKAS machine guns 262-3
 Short
 Stirling 90, 128, 145, 162
 Sunderland 121, 167
 ShVAK cannon 262
 Sicily 133
 Slovakia 172
 Smith, Constance Babington 18
 South Africa 25, 174
 Southampton 70
 Soviet Air Force 36, 37
 Soviet Union 12, 24, 36-7
 Spanish Civil War 37
Spare Parts List Manual (Fw 200C
 version) 205
 Stalin, Joseph 36
 Stevens, James Hay 29
 Stuka
 See Junkers
 Sturzkampfflugzeug 57
 Supermarine 15
 Spitfire 40, 107, 117, 160, 264
 Mk I 23
 Mk XIV 159
 Spitfire V 49
 Sweden 20, 174

T

Taft Act 31
 Tank, Kurt 20-1
A Thousand Shall Fall (Peden) 32
 torpedoes
 aircraft
 Mk XII 98-9
 Torpex 97
 Treaty of Versailles 31, 36
 Tunisia 133, 232
 Tupolev
 SB-2 262
 Tu-2 262-3
 turbo supercharger 244-5
 Typhoon Wing 143 40

U

U-boats 120, 240
 United States 12, 24, 26
 U.S. Advanced Flying Training 36
 British aircrew 39
 Chinese aircrew 39
 Dutch aircrew 39
 French aircrew 39
 U.S. Air Cadets 6
 U.S. Air Training Division 12
 U.S. Army Air Corps 31
 U.S. Army Air Force 25, 27, 31, 37-9
 Air Document Research Center 20
 Material Center Experimental
 Engineering Section 218-19
 Training Aid Division 236-7
U.S. Army Navy Journal of Recognition
 226-7

V

V1 flying bomb 17, 18-20, 70-1
 Vickers
 Warwick 138
 Viking 162
 Vultee Vengeance I Dive Bomber 27

W

Waco CG-4A 133
 War Office, Map Department 16
 WEFT system 232-3
 Wichita 216
 Willow Run 216
 World War I 23, 31
 Wright 242
 R-3350-23 Duplex Cyclone engines
 242-3

Y

Yakovlev 15
 Yokosuka
 P1Y1 Ginga 81

Z

Zeke 52 234-5
 Zemke, Hubert 107



DONALD NIJBOER is the co-author, with photographer Dan Patterson, of *Cockpit: An Illustrated History of World War II Aircraft Interiors*, *Gunner: An Illustrated History of World War II Aircraft Turrets and Gun Positions* and *Cockpits of the Cold War*. Since its first publication in English, *Cockpit* has been translated into German, Italian and Japanese. He lives in Toronto, Ontario.

Praise for *Cockpit*:

"As you thumb through this book, you'll swear you can smell oil and av-gas."

— *Air and Space Smithsonian*



www.bostonmillspress.com

Jacket design: PageWave Graphics Inc.
Printed in Singapore

— RESTRICTED —
(For official use only)

ABOVE 10,000 FT! OXYGEN IS **VITAL** TO YOUR EFFICIENCY

1. ADJUST YOUR HELMET & MASK AS FOR FLIGHT
2. PLUG YOUR MASK TUBE INTO SOCKET
3. TURN ON OXYGEN-SET REGULATOR TO '35'
4. BREATHE NORMALLY AND WATCH ECONOMISER PLATE
IT SHOULD MOVE IN AS YOU BREATHE IN AND OUT AS YOU BREATHE OUT
5. IF THE PLATE DOES NOT RESPOND FREELY TO YOUR BREATHING YOUR MASK DOES NOT FIT PROPERLY & MUST BE ADJUSTED, OR IF NECESSARY CHANGED FOR ANOTHER SIZE

MASK TYPE G

LARGE -	STORES REF	60/643
MEDIUM -	STORES REF	60/644
SMALL -	STORES REF	60/645

NOTE
THIS RIG IS NOT A STORES ITEM BUT MAY BE MADE UP FROM STANDARD OXYGEN EQUIPMENT

OXYGEN MASK TEST RIG.

A
OXYGEN ECONOMISER MASK
STORES REF 60/643
WITH BREATHER HOLE OPEN
ED OUT TO 37" SQUARE

B
HP OXYGEN REGULATOR M8V8
STORES REF 60/643

CHECK YOUR MASK FIT

FOR FURTHER INFORMATION SEE A.P. 1275 VOL. I SECT. XI CHAP. 10 AND 14

AIR DIAGRAM 2532		ALTM.	TEMP.	DATE	INITIALS
REF.	DATE				
JULY 1951					

The BOSTON
MILLS PRESS

www.bostonmillspress.com

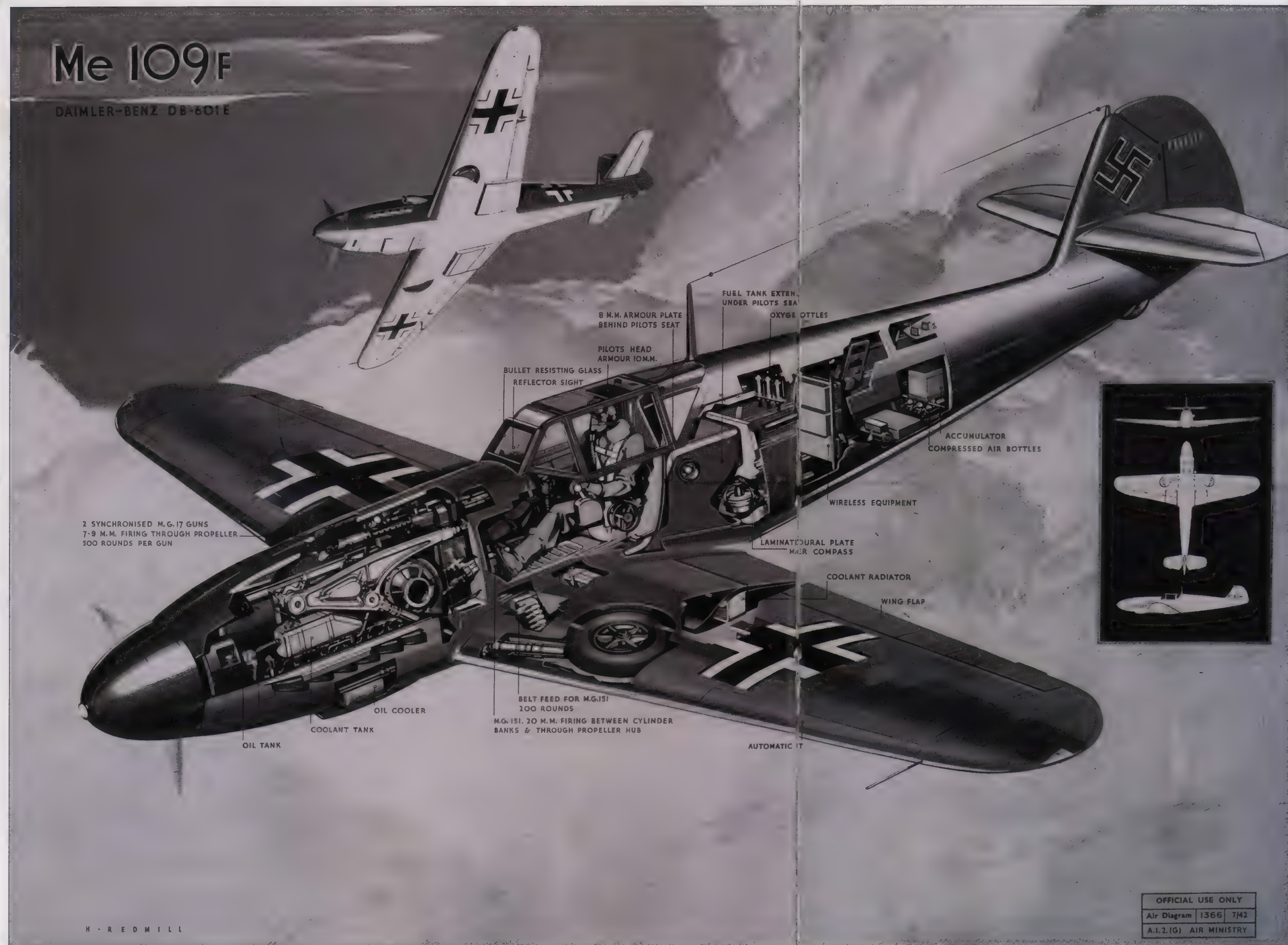
ISBN 1-55046-424-8



9 781550 464245

\$49.95



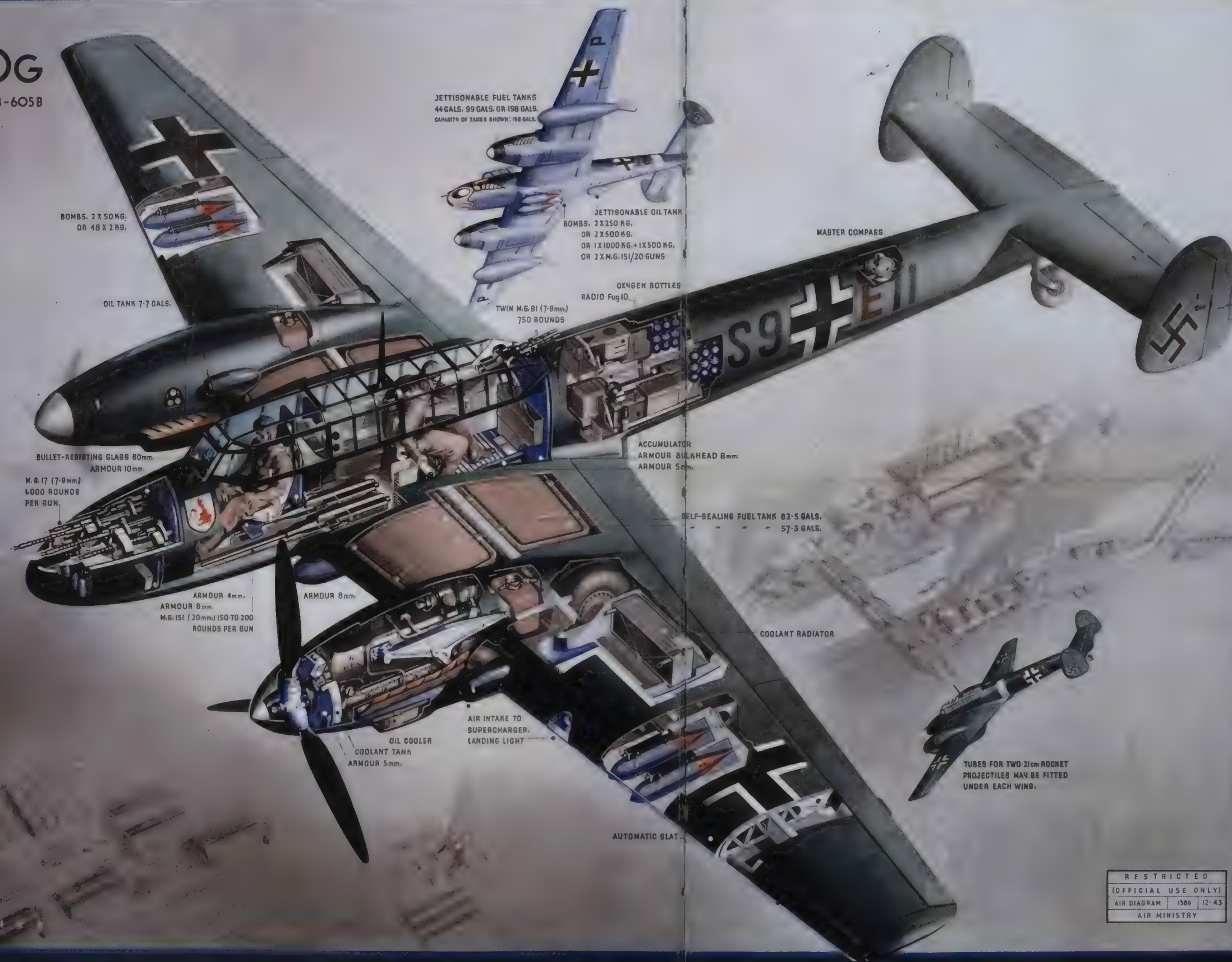


Messerschmitt Me 109F

The more powerful and aerodynamically refined Bf 109F was considered by many to have reached its developmental zenith in the spring of 1941. Introduced at the same time as the Spitfire V, the Friedrich-2 had a maximum speed of 373 miles per hour at 19,700 feet — making it remarkably close to the Spitfire V in capabilities at height. At low level, however, the new Bf 109F was the superior aircraft, 27 miles per hour faster than the Spitfire V at 10,000 feet. It also had a better rate of climb.

Me 110G

DAIMLER-BENZ DB-605B

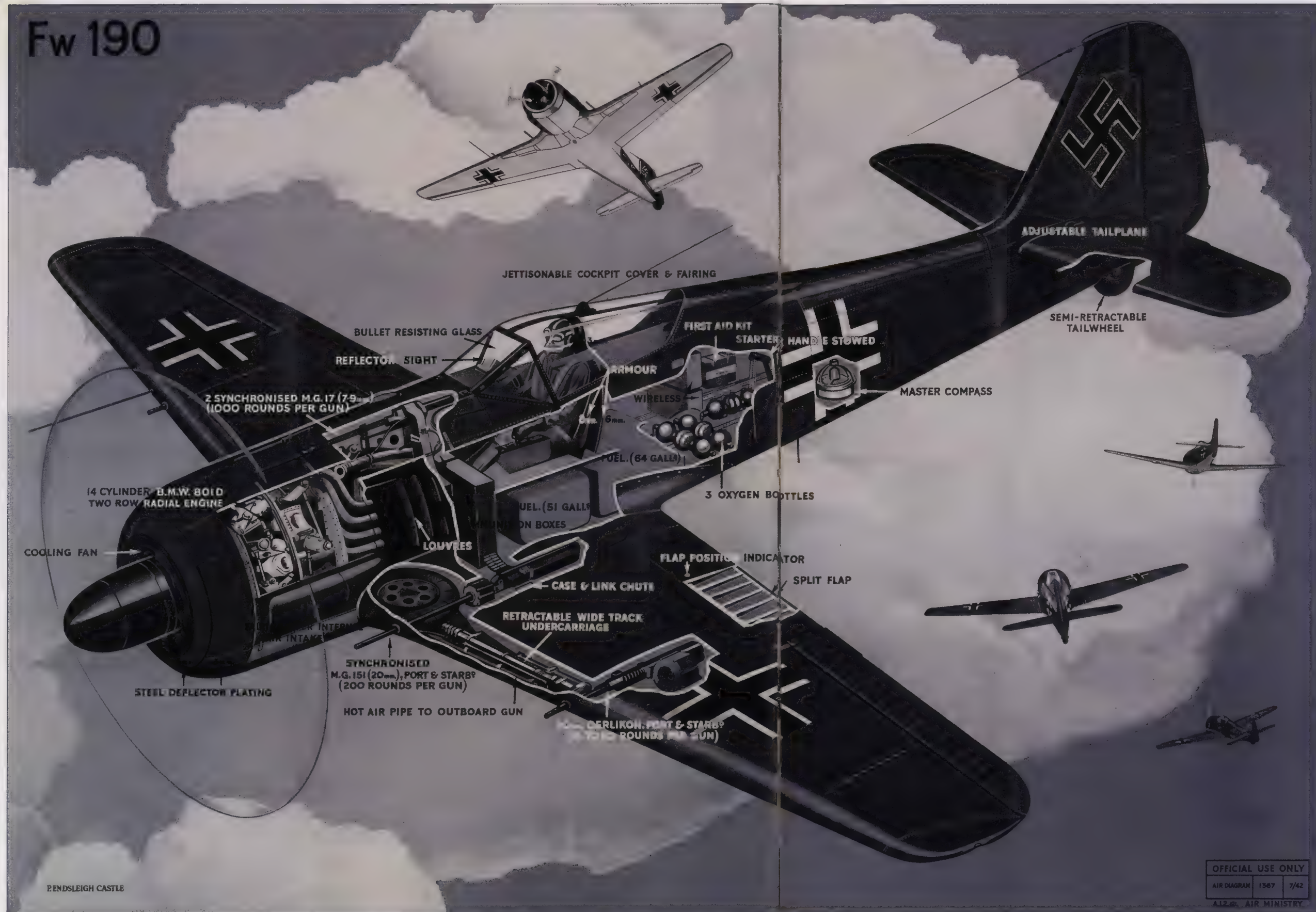


RESTRICTED
(OFFICIAL USE ONLY)
AIR DIAGRAM 1589 12-43
AIR MINISTRY

Messerschmitt Me 110G

Before the outbreak of the war there was a wealth of material describing Luftwaffe aircraft available, most of it published in open literature between 1936 and 1940. As war clouds gathered, British knowledge of Luftwaffe equipment was shockingly inadequate. There were no "official" cutaway drawings and the ones that did appear in the public press were inaccurate at best. In January 1940, a number of Me 110s had crashed in France and were available for study, and after the Battle of Britain the RAF had a number of Me 110s to study. In 1943, Hubert Redmill's full-color and highly detailed and accurate cutaway drawing finally appeared.

The Me 110G model was powered by two DB-605 engines and was one of the most heavily armed fighters of the war. It was also the most successful night-fighter, shooting down more RAF heavy bombers than all other night-fighters combined. A total of 6,050 Me 110s were delivered.



Focke Wulf Fw 190

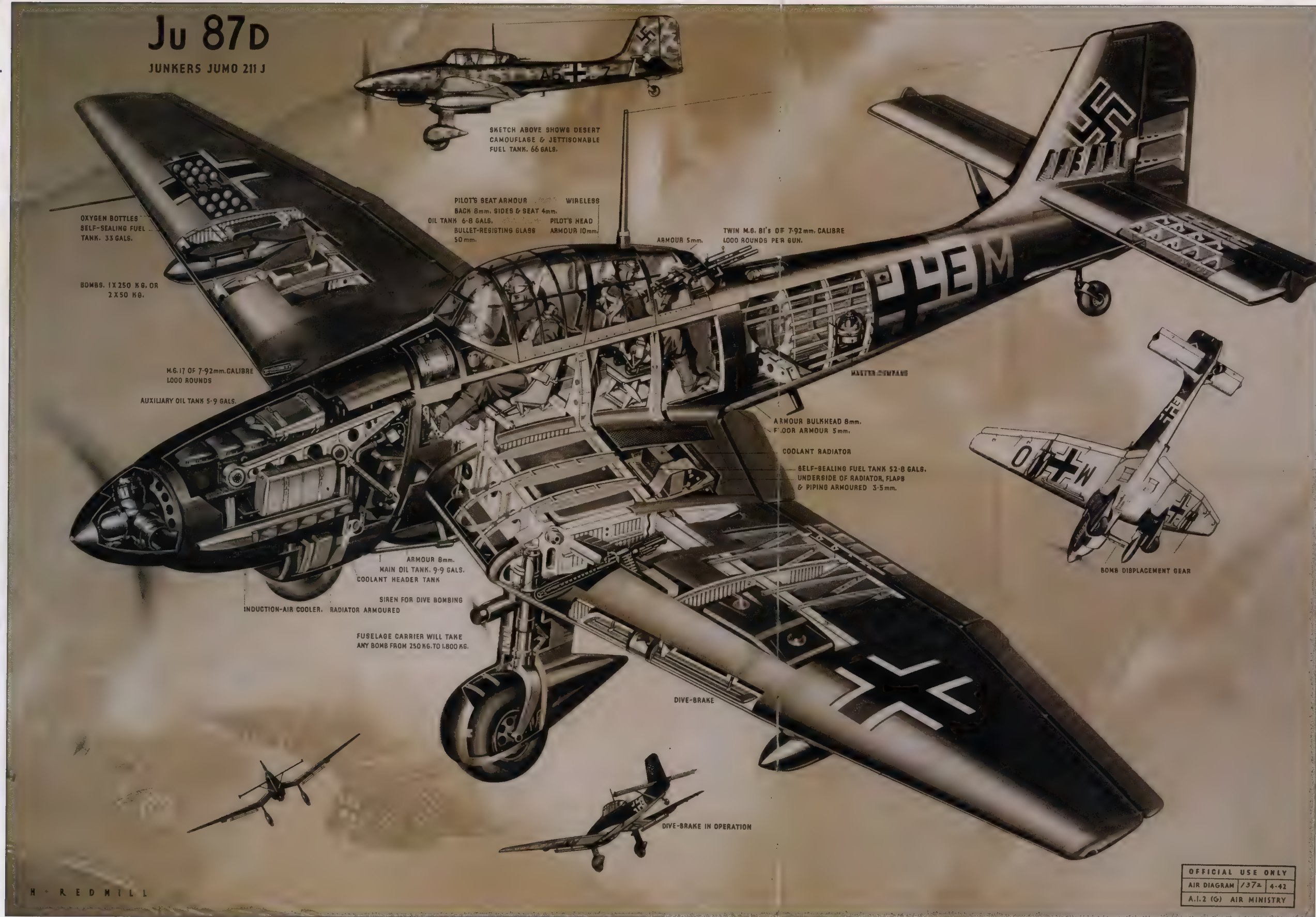
"This cutaway was ordered completed during a weekend in June 1942 as an urgent requirement after Arnim Faber had force-landed his Fw 190 at Pembrey Wales. Fw 190s were downing Spitfires at that time, and this was our first specimen for evaluation and detailed illustration for distribution to fighter units. The hasty artwork included hand lettering for all the captioned technical features. After all the rushed effort, the Civil Service Reproduction Branch managed to delay issue till September 1942."

PETER CASTLE, 2004



Ju 87D

JUNKERS JUMO 211 J



Junkers Ju 87

Commonly known as the "Stuka" (from Sturzkampfflugzeug, German for dive-bomber) the Ju 87 was selected to carry out the very first operation of World War II. Twenty minutes before the official outbreak of hostilities a Kette of Ju 87s (meaning three of them) took off from their forward base in East Prussia. The bridge at Dirschau (Tczew) in Poland was vital to both the Germans and Poles. But the bridge itself was not the target; the object was to take out the demolition ignition points situated in the blockhouses close to the bridge. The Stukas completed their mission, but they were not successful. The Poles managed to destroy the bridge before the Germans could reach it.

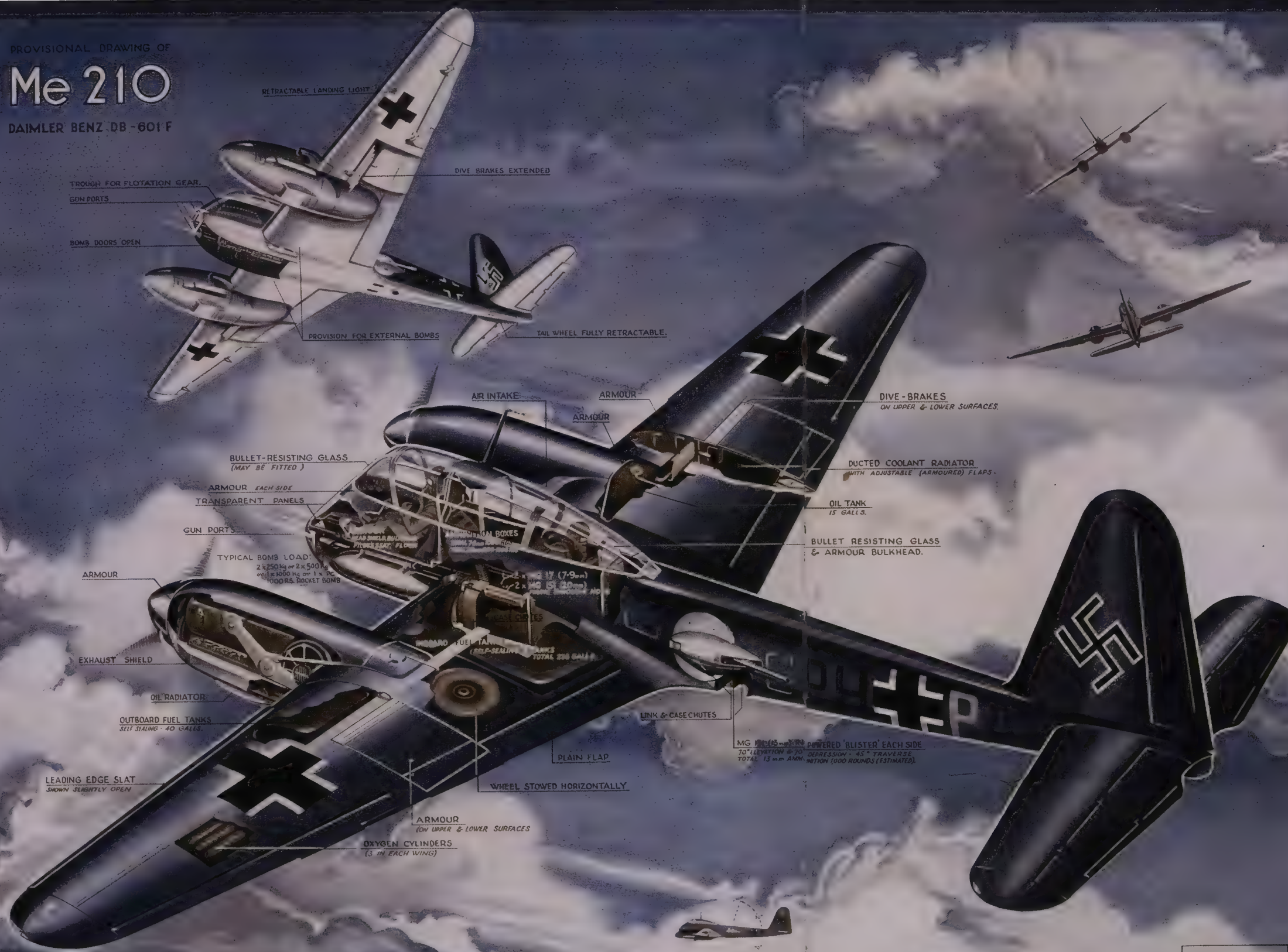
By the time the Ju 87D variant entered service, the Stuka was all but obsolete. Slow and not very maneuverable, the Stuka was extremely vulnerable to fighter attack and only saw success once the Luftwaffe had gained local air superiority.

OFFICIAL USE ONLY
AIR DIAGRAM / 372 4-42
A.I.2 (G) AIR MINISTRY

PROVISIONAL DRAWING OF

Me 210

DAIMLER BENZ DB-601 F



KERRY LEE.

OFFICIAL USE ONLY

AIR DIAGRAM	1369	10/42
-------------	------	-------

A12(g), AIR MINISTRY

Messerschmitt Me 210

The Me 210 was designed to replace Messerschmitt's first twin-engine fighter, the Bf 110. It was meant to be a heavy fighter with a secondary capability as a fighter-bomber/dive-bomber. When introduced into service, Me 210 units suffered a protracted and expensive wastage of aircraft due to accidents. In June 1941 production of the Me 210 was finalized with the Hungarians. The original plan called for the production of 557 Me 210s and 817 Me 410s, but in the end only 176 aircraft were built. The Royal Hungarian Air Force was the only other nation to use the Me 210 in combat during World War II. After a short operational life the Me 210 was replaced by the improved Me 410.

Aerodynamically, in terms of handling and performance, the He 177 strategic bomber had a sound design that received favorable reports from most pilots. The long wings and sleek fuselage gave the He 177 a healthy range of 3,417 miles (5500 km). However, its twin-engine appearance concealed a major flaw. The He 177 was in fact a four-engine bomber with two coupled engines in each nacelle driving a single propeller. This engine arrangement was a total failure. The engines overheated and frequently caught fire, earning the bomber the nickname the "Flaming Coffin" from its crews. Because of the pressure to get the He 177 into action, the engine problems were never fully addressed and early production models of the He 177 were in fact dangerous to fly. The most important units to use the He 177 were KG 40 and KG 100 for maritime attack and reconnaissance based on the French coast. Anti-shipping operations from France came to an end in the summer of 1944. Just over 1,000 He 177s were produced.

Messerschmitt Me 410

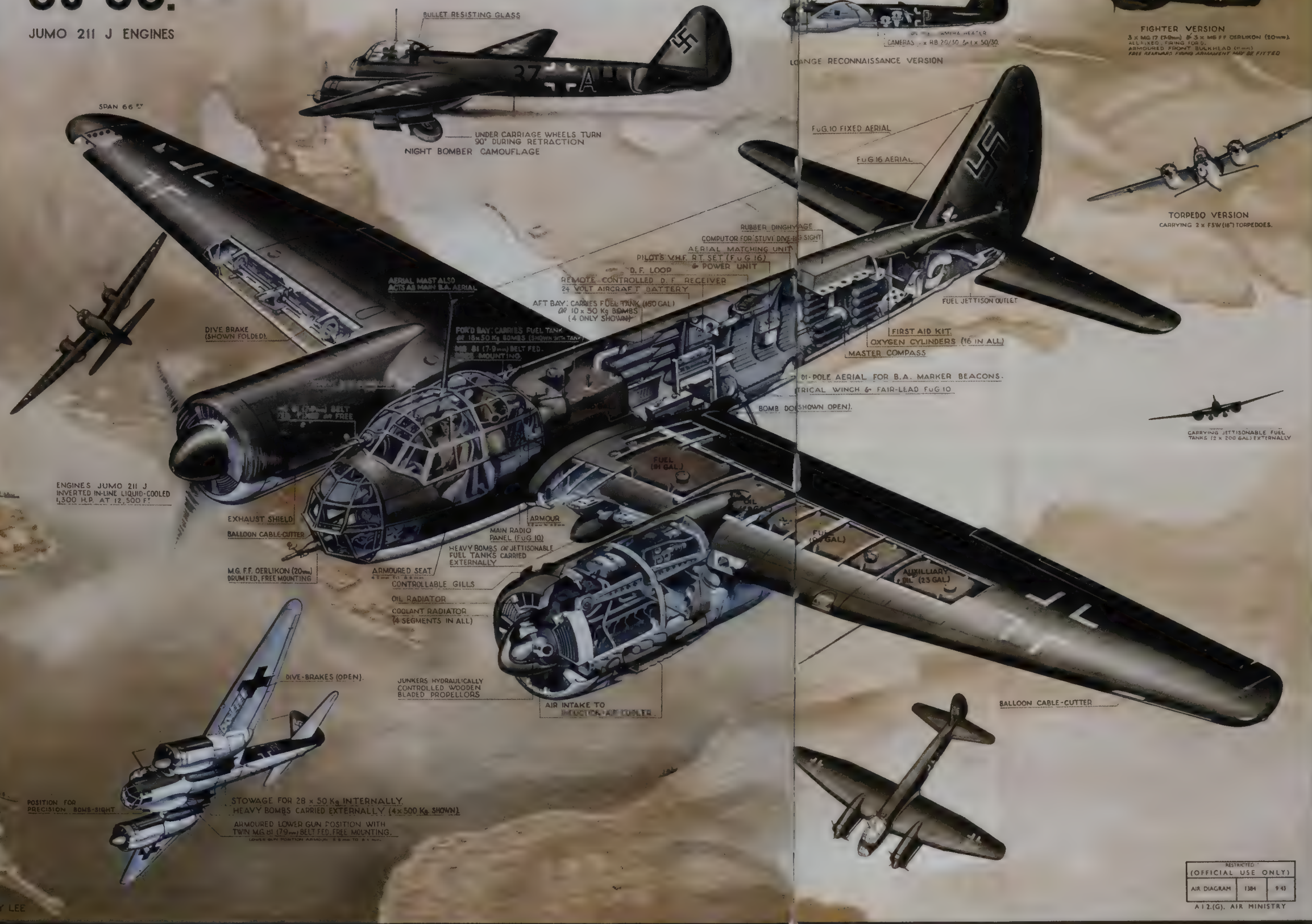
The Me 410 was a direct descendant of the unsuccessful Me 210. This "new" design was really just a continuation of the Me 210. With slight physical changes — an 8-inch (20 cm) extension of the engine cowlings to accommodate the larger DB603 engines, a rear fuselage extension of 14 inches (36 cm) and wing slats — the Me 410 had similar performance and better flight characteristics. The Me 410 entered operational service during the spring of 1943. Originally designed to replace the Bf 110, the Me 210/410 never did live up to expectations and served for only a short period of time. Only 702 Me 410s were delivered to Luftwaffe units before production ceased.



H. REDMILL

Ju 88.

JUMO 211 J ENGINES



Junkers Ju 88

The Ju 88 was designed as a tactical bomber with a moderate range. Normal fuel capacity was only 1,677 liters (369 Imp gal) in tanks between the spars inboard and outboard of the engines. To increase its range, many versions of the Ju 88 were plumbed with a large fuel tank in the bomb bay. At the bottom right of this air diagram under the "Official Use Only" box is the designation A.I. 2 (G). The A.I. stood for Air Intelligence. The Number 2 designated the intelligence section, which dealt with four different areas: (A) Aircraft Industries and Production, (B) Airfields, (C) Liaison with Ministry of Economic Warfare and Ministry of Aircraft Production, and (G) Aircraft and Aeronautical Equipment.

RESTRICTED
(OFFICIAL USE ONLY)

AIR DIAGRAM	1384	9 43
A.I.2(G), AIR MINISTRY		

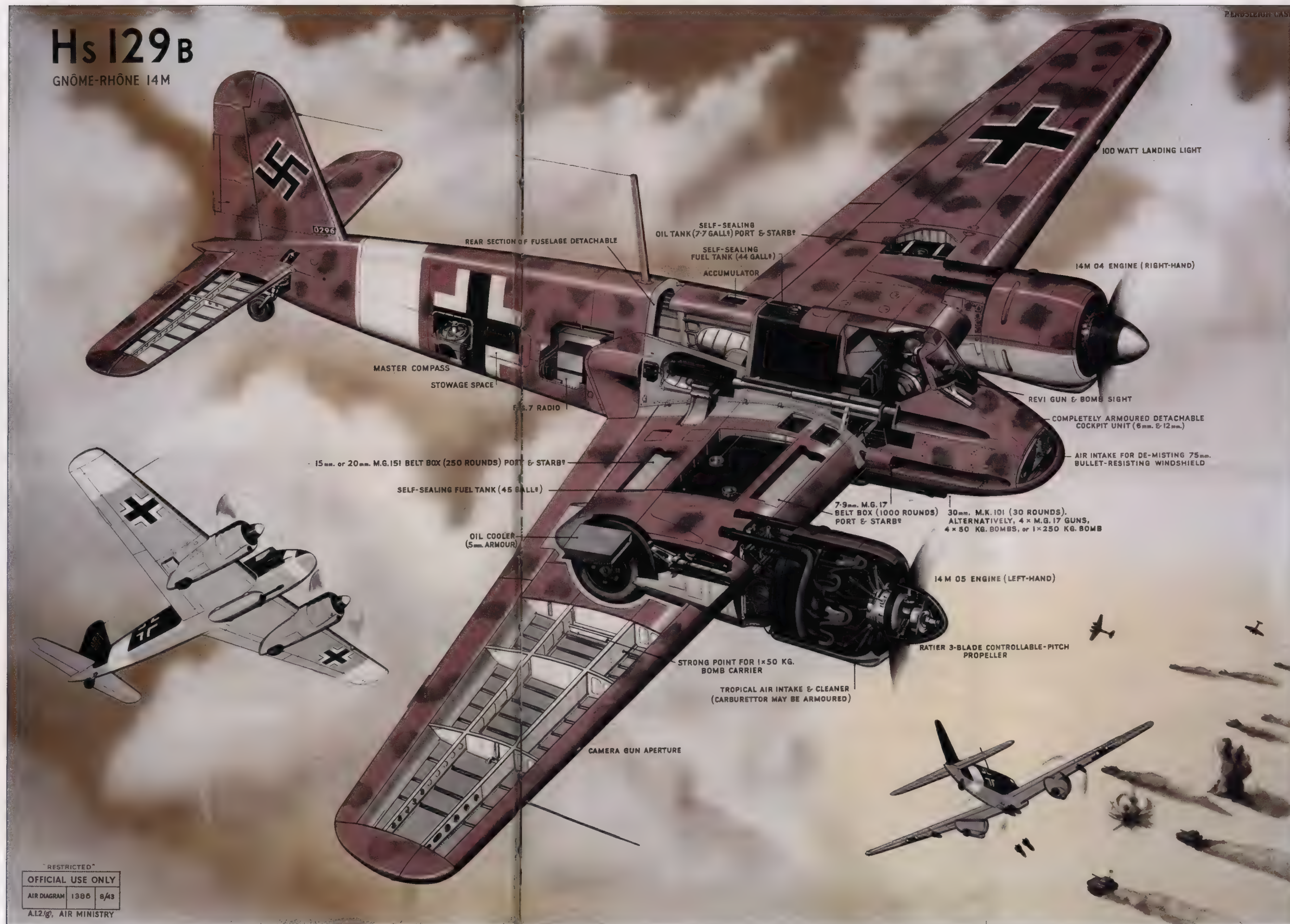


Henschel Hs 129B

The Hs 129 was not built in great numbers. It served for a short time in North Africa and on the Eastern Front. Armed with a 30 mm cannon, the Hs 129 proved a very effective anti-tank aircraft. In the summer of 1943 a captured example from North Africa was brought to Britain, where Peter Castle had a chance to sketch the unassembled pieces.

Hs 129B

GNÔME-RHÔNE 14M



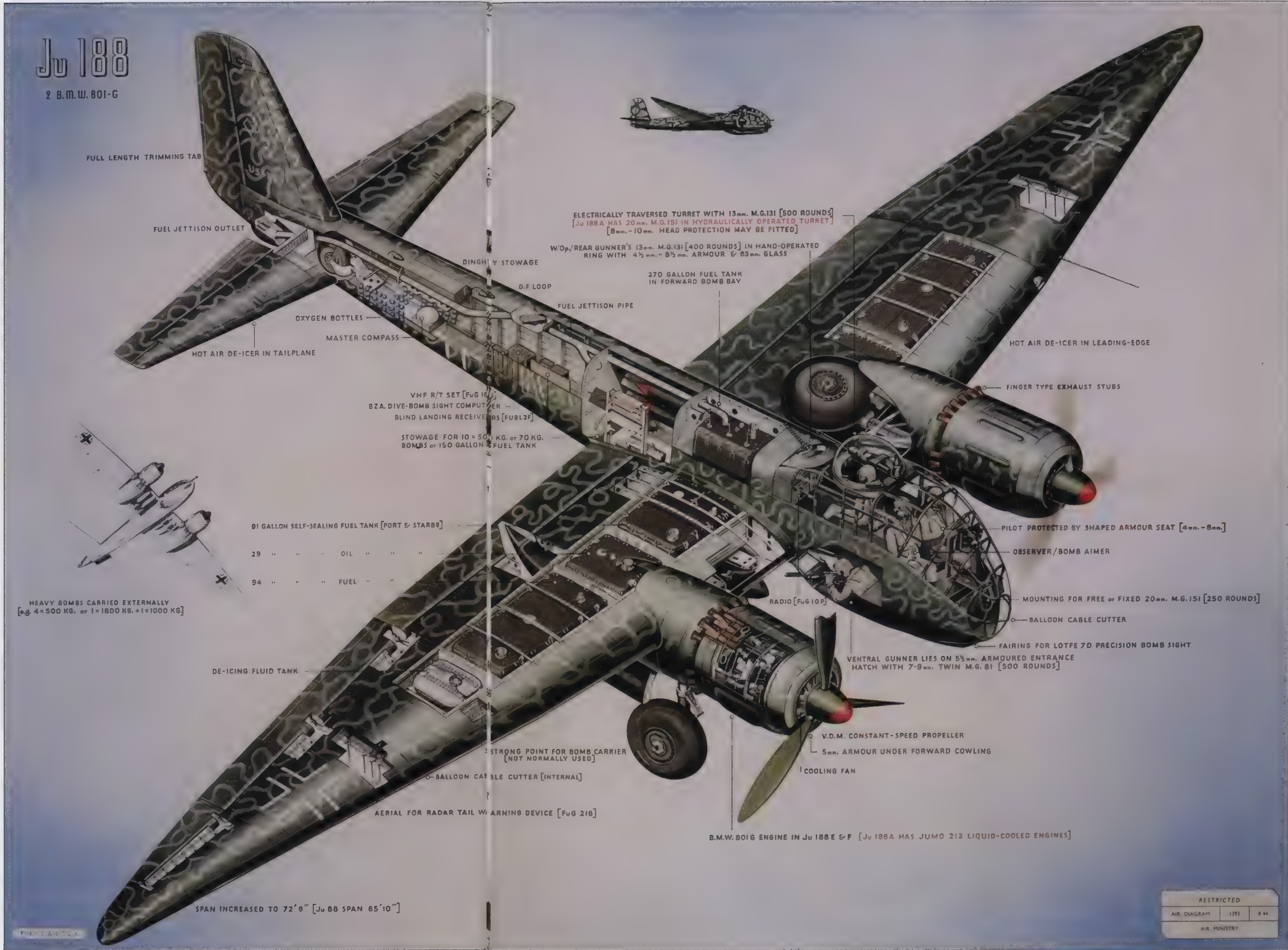
RESTRICTED
OFFICIAL USE ONLY
AIR DIAGRAM 1386 8/43
A12g, AIR MINISTRY



Junkers Ju 188

The Ju 188 was probably the best medium bomber produced by Germans during the war. It was also a sign that the Germans were losing. By the time the Ju 188 entered service in May 1943, aircraft production was shifting rapidly to fighter production. The need for more fighters meant the Germans were bolstering their defenses and not investing in offensive weapons such as bombers.

The Ju 188 was a great improvement over the famous Ju 88. It handled better, was able to perform better at high weights and was able to use the more powerful BMW 801 engines to their full extent. While 15,000 Ju 88s were produced during the war, only 1,076 Ju 188s left the production line. At the end of the war the French recognized the excellent qualities of the Ju 188. The new French Air Force put at least 30 Ju 188s back into service for a short period of time. The camouflage pattern on Peter Castle's Ju 188 seems to be the standard maritime finish of blue-gray meander over dark green.



RESTRICTED		
AIR DIAGRAM	1393	B 44
AIR MINISTRY		



Flying Bomb

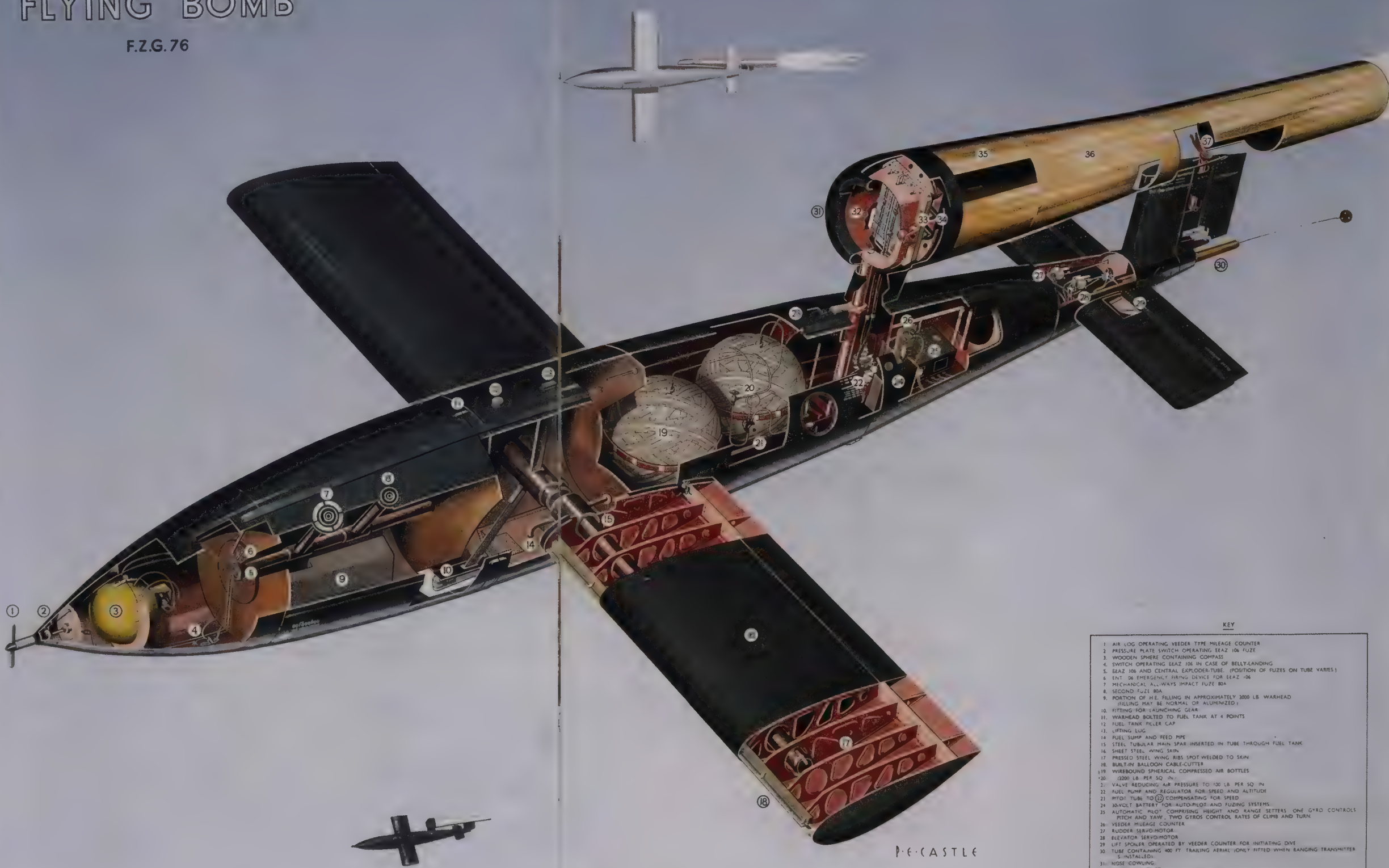
The first cruise missile used in action was the Vergeltungswaffe I (Revenge No. I or VI), alias Fieseler Fi 103. Nicknamed "Doodlebug" in Britain, the VI was launched in large numbers against London and other targets starting in June 1944.

The VI was not manufactured to normal aircraft tolerances. This made for large variations in performance. The majority of VIs flew at around 350 miles per hour; others were tracked at 420, and the slowest came in at around 320. Launch time from the Pas de Calais in France to London averaged between 20 and 25 minutes.

Just over 10,000 VIs were launched against England. Of the 7,488 that crossed the British coast, 3,957 were shot down short of their targets (more than 10 percent of all VIs launched crashed shortly after takeoff). Of the 3,531 that made it through the defenses, 2,419 reached London, 30 of them hitting Southampton and Portsmouth. There were 6,184 people killed during the first cruise missile attack in history.

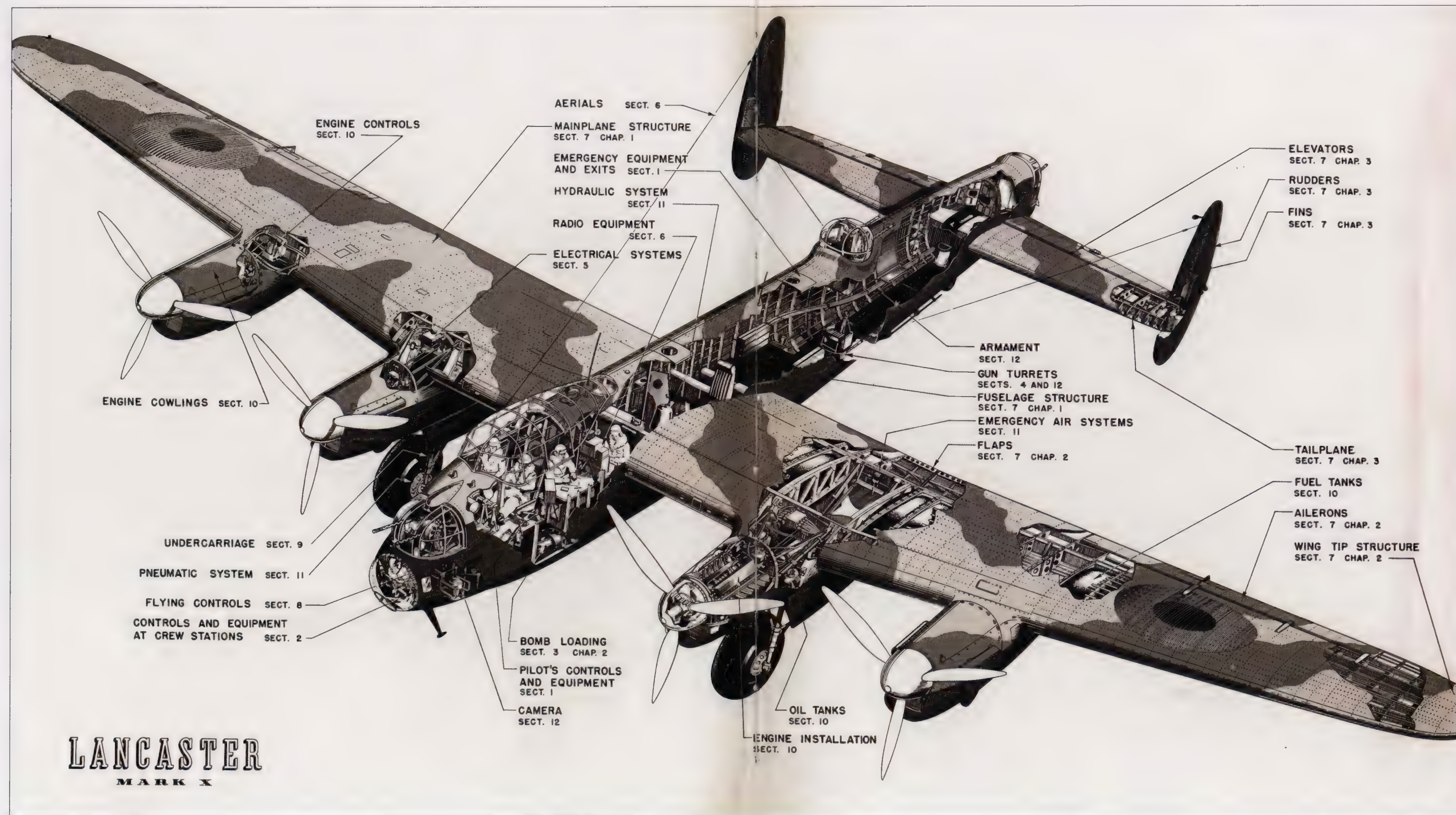
FLYING BOMB

F.Z.G. 76



RESTRICTED
AIR DIAGRAM 1395 9-44
A-1212 AIR MINISTRY

- KEY
1. AIR LOG OPERATING VEEDER TYPE MILEAGE COUNTER
 2. PRESSURE PLATE SWITCH OPERATING SEAZ 106 FUZE
 3. WOODEN SPHERE CONTAINING COMPASS
 4. SWITCH OPERATING SEAZ 106 IN CASE OF BELLY-LANDING
 5. SEAZ 106 AND CENTRAL EXPLODER-TUBE. (POSITION OF FUZES ON TUBE VARIES)
 6. ENT. SW. EMERGENCY BRING DEVICE FOR SEAZ 106
 7. MECHANICAL ALWAYS IMPACT FUZE 80A
 8. SECOND FUZE 80A
 9. PORTION OF H.E. FILLING IN APPROXIMATELY 3000 LB. WARHEAD (FILLING MAY BE NORMAL OR ALUMINIZED)
 10. FITTING FOR LAUNCHING GEAR
 11. WARHEAD BOLTED TO FUEL TANK AT 4 POINTS
 12. FUEL TANK FILLER CAP
 13. LIFTING LUG
 14. FUEL SUMP AND FEED PIPE
 15. STEEL TUBULAR MAIN SPAR INSERTED IN TUBE THROUGH FUEL TANK
 16. SHEET STEEL WING SKIN
 17. PRESSED STEEL WING RIBS SPOT WELDED TO SKIN
 18. BUILT-IN BALLOON CABLE-CUTTER
 19. WIREBOUND SPHERICAL COMPRESSED AIR BOTTLES
 20. 1200 LB. PER SQ. IN.
 21. VALVE REDUCING AIR PRESSURE TO 100 LB. PER SQ. IN.
 22. FUEL PUMP AND REGULATOR FOR SPEED AND ALTITUDE
 23. PITOT TUBE TO COMPENSATING FOR SPEED
 24. 30-VOLT BATTERY FOR AUTO-PILOT AND FUZING SYSTEMS
 25. AUTOMATIC PILOT COMPRISING HEIGHT AND RANGE SETTERS, ONE GYRO CONTROLS PITCH AND YAW, TWO GYRO CONTROL RATES OF CLIMB AND TURN
 26. VEEDER MILEAGE COUNTER
 27. RUDDER SERVO-MOTOR
 28. ELEVATOR SERVO-MOTOR
 29. LIFT SPOILER OPERATED BY VEEDER COUNTER FOR INITIATING DIVE
 30. TUM. CONTAINING 400 FT. TRAILING AERIAL (ONLY FITTED WHEN BANGING TRANSMITTER IS INSTALLED)
 31. NOSE COWLING
 32. SHARPED A.R. DUCT
 33. GRILL INCORPORATING SPRING LEAVES AND PETROL INJECTION JETS
 34. VENTUR. BLOCK
 35. SPARKING PLUG FOR STARTING ONLY
 36. IMPULSE DUCT ENGINE
 37. REAR SUPPORTING FORK
- NOTE: TWENTY-THREE 1 KG. EXPLOSIVE INCENDIARY BOMBS HAVE BEEN CARRIED ON A FEW OCCASIONS.



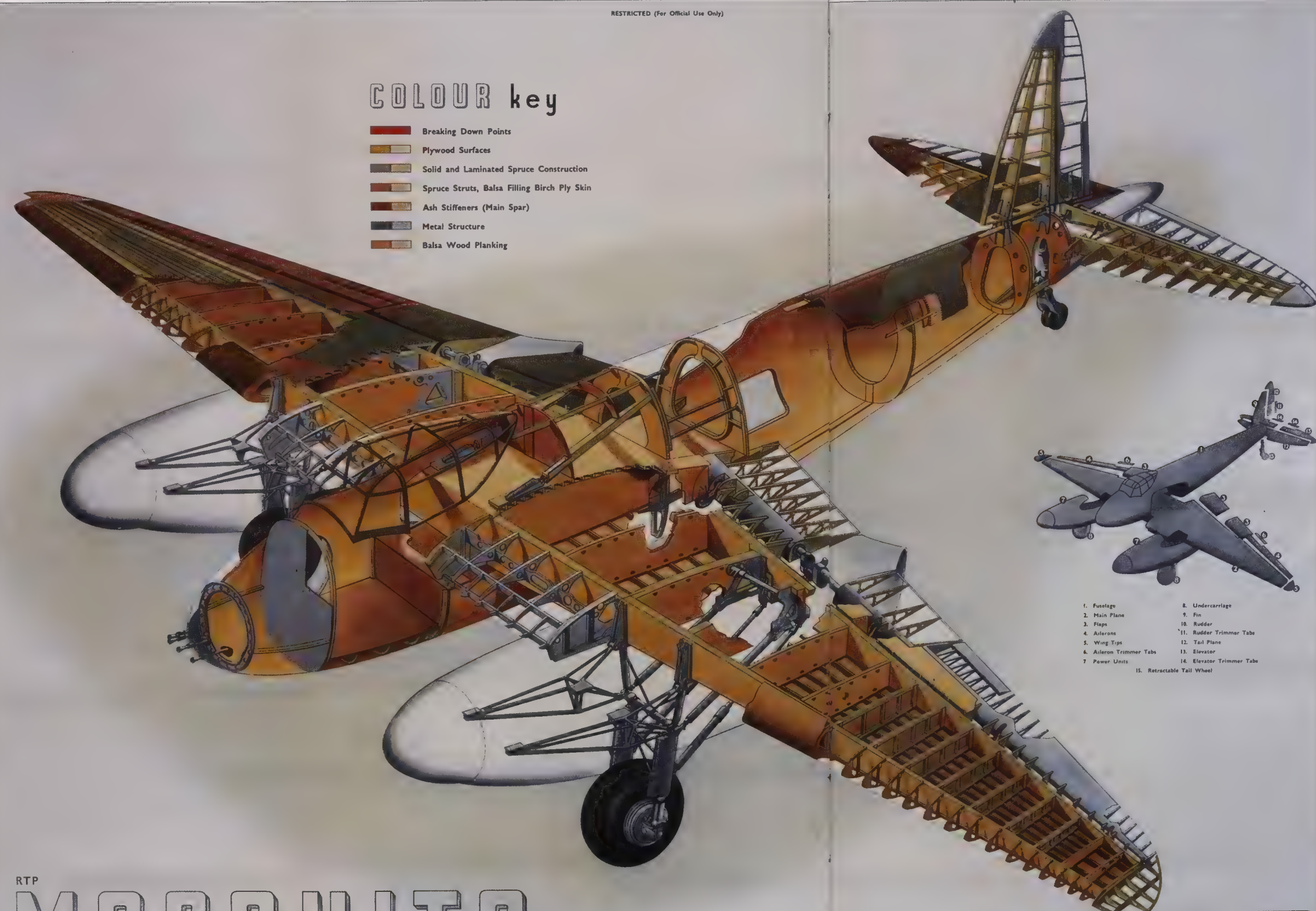
Lancaster Mk X

This richly detailed partial cutaway drawing appears in the Lancaster Mk X maintenance and descriptive handbook.

RESTRICTED (For Official Use Only)

COLOUR key

- Breaking Down Points
- Plywood Surfaces
- Solid and Laminated Spruce Construction
- Spruce Struts, Balsa Filling Birch Ply Skin
- Ash Stiffeners (Main Spar)
- Metal Structure
- Balsa Wood Planking



- 1. Fuselage
- 2. Main Plane
- 3. Flaps
- 4. Ailerons
- 5. Wing Tips
- 6. Aileron Trimmer Tabs
- 7. Power Units
- 8. Undercarriage
- 9. Fin
- 10. Rudder
- 11. Rudder Trimmer Tabs
- 12. Tail Plane
- 13. Elevator
- 14. Elevator Trimmer Tabs
- 15. Retractable Tail Wheel

RTP

MOSQUITO

main structure

FOR FURTHER INFORMATION SEE AP 3519 A 2453 (VOL 11 PART 3). NOTE THAT FIGURE IS ILLUSTRATED BUT STRUCTURE IN THE MAIN IS IDENTICAL ON ALL MARKS

AIK DIAGRAM 3209		AMENDMENTS NAME INITIALS DATE		PREPARED BY	
SHEET 1 OF 1				MINISTRY OF AIRCRAFT PRODUCTION	
JAN 1945				FOR PROMULGATION BY AIR MINISTRY	

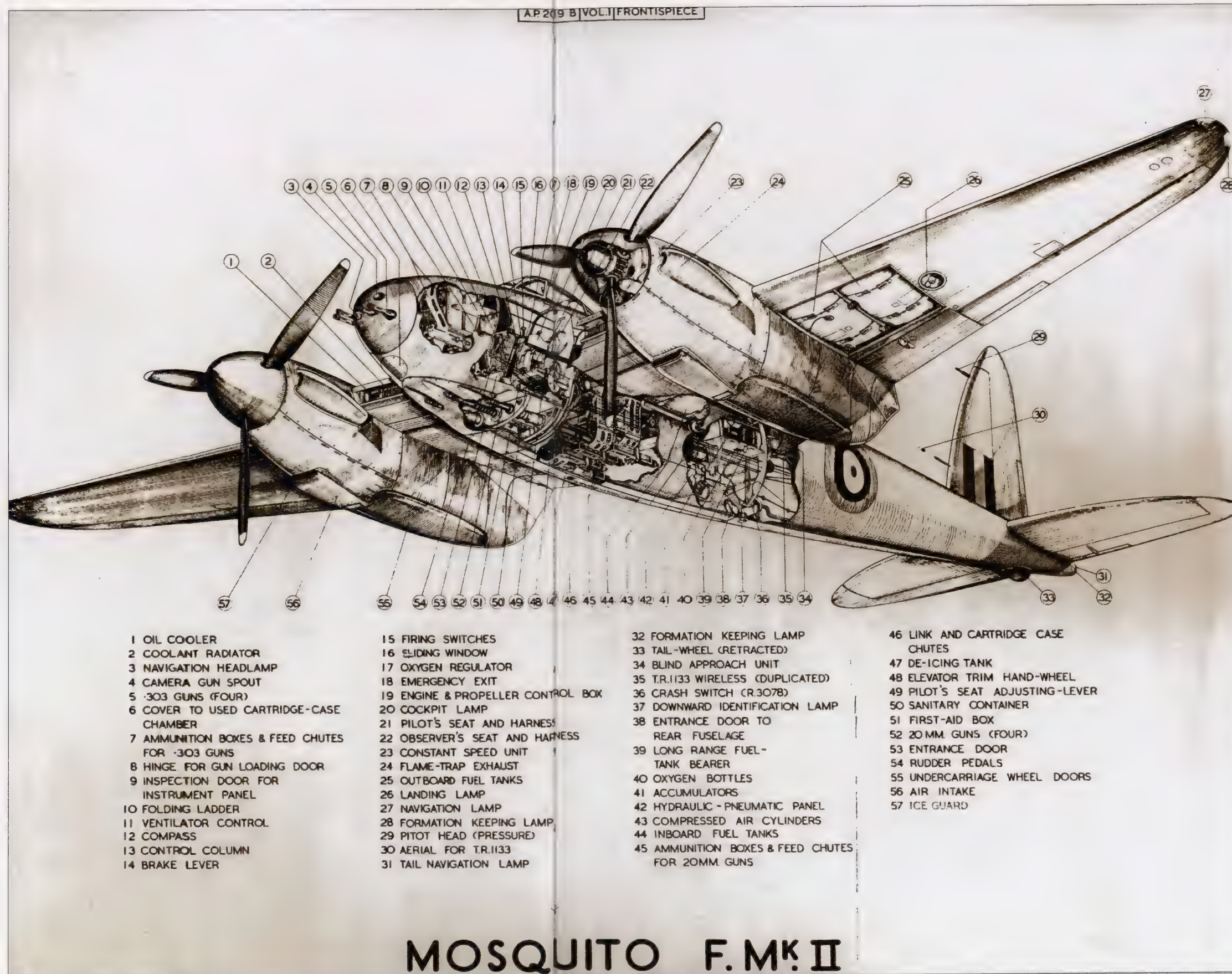
Mosquito Main Structure

The de Havilland Mosquito was the first modern all-wood aircraft to enter RAF service and was one of the most successful aircraft of World War II. Through the use of nonstrategic materials, the Mosquito was produced quickly and cheaply, built using a ply-balsa-ply "eggshell" construction. The Mosquito was the fastest operational aircraft of its type to enter service anywhere in the world. The use of wood also meant that spares and serviceable repairs could be readily accessed through subcontracting to firms employing carpenters of average skill. The last of 7,781 Mosquitoes built was completed on November 15, 1950.



Mosquito F Mk II

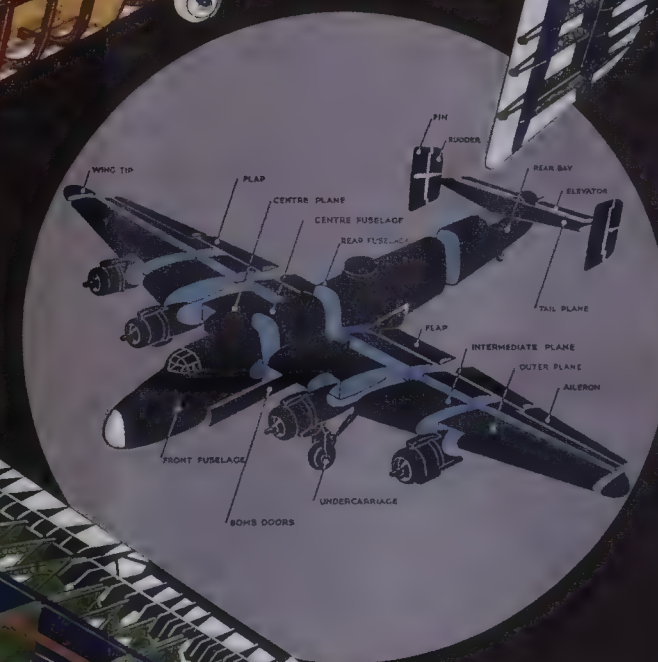
This marvelous cutaway drawing highlights the four 20 mm cannon armament of the Mosquito F Mk II fighter. Notably, all fighter versions of the Mosquito were equipped with a fighter-type stick control column and not the bomber-type hand wheel. Maximum speed of de Havilland's first fighter version was an impressive 370 miles per hour (596 km/h).



RESTRICTED (FOR OFFICIAL USE ONLY)

Halifax III Main Structure

The Halifax bomber was a robust and versatile aircraft. Its construction was quite conventional, but it was designed to be built in about fifteen main components. This allowed for a highly dispersed manufacturing base — a safeguard against enemy attack — but also resulted in a slightly heavier airframe because of the number of transport joints.



COLOUR KEY

- | | |
|--|-------------------------------------|
| ● Breaking Down Points. | ● Ribs and Formers (Aerofoils). |
| ● Longerons. | ● Control Surfaces. |
| ● Fuselage Frames. | ● Engine Superstructures. |
| ● Floors, Walkways, Decking and Bulkheads. | ● Landing Gear Structure. |
| ● Main Spars (Mainplane and Tail Unit). | ● Bracing Members, Stiffeners, Etc. |
| ● False Spar. | ● Stringers, Wing Tip Stiffeners. |

HALIFAX III Main Structure.

AIR DIAGRAM 3009		ALN	AMENDMENTS	DATE
SHEET 1	NO OF SHEETS 1	INITIALS		
JUNE 1944		PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION FOR PROMULGATION BY AIR MINISTRY		



AIRCRAFT

THE INTER-SERVICES JOURNAL

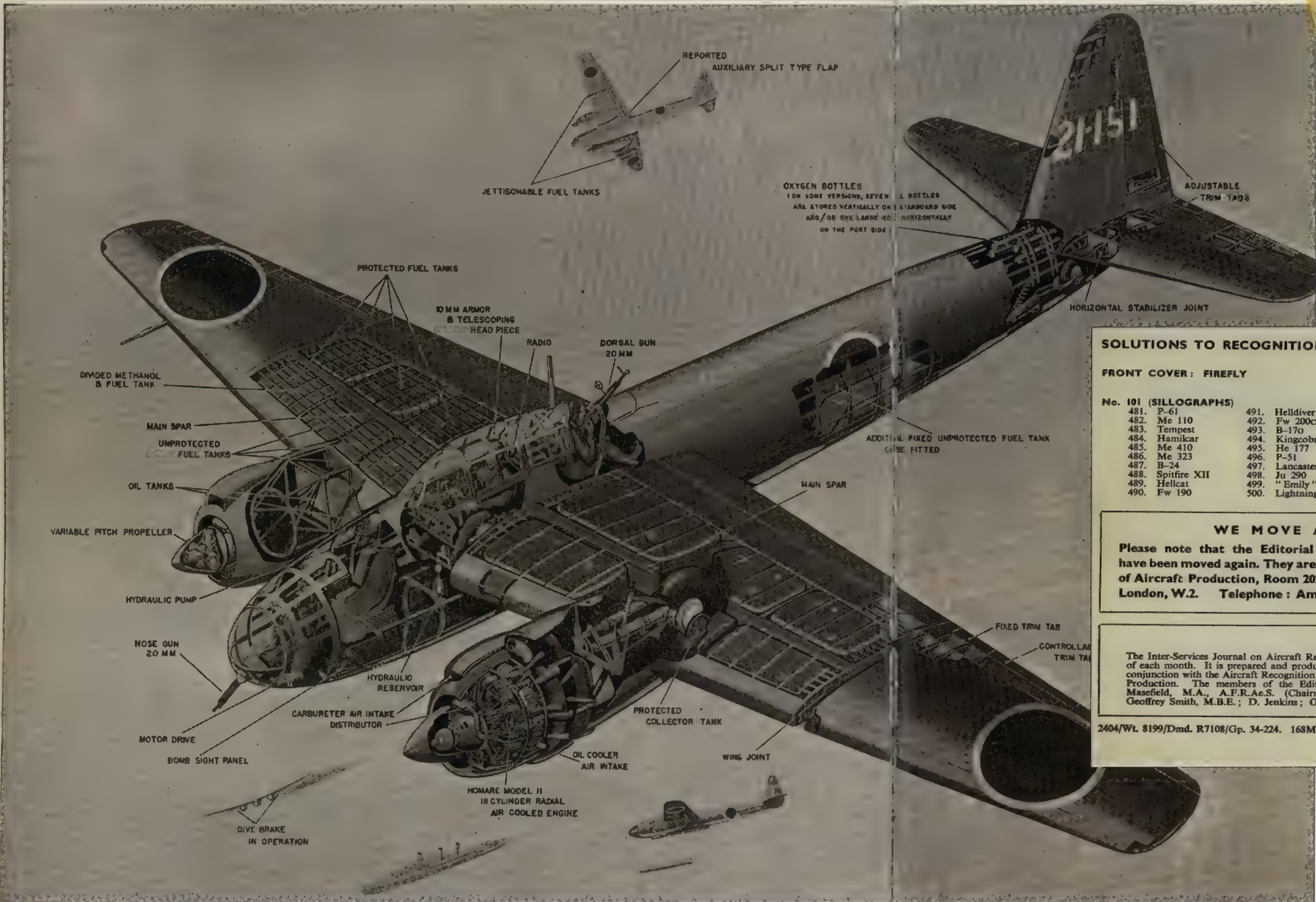
RECOGNITION

DECEMBER,

Aircraft Recognition
The Inter-Services Journal

Aircraft Recognition was a monthly journal published by the Ministry of Aircraft Production. It was lavishly illustrated with aircraft photographs and sillographs. Each month there were numerous identification quizzes with the answers appearing in the back. This cutaway drawing shows a Japanese Yokosuka PIYI Ginga twin-engine bomber, code-named Frances by the Allies.

GREAT BRITAIN



SOLUTIONS TO RECOGNITION TESTS IN THIS ISSUE

FRONT COVER: FIREFLY

No. 101 (SILLOGRAPHS)

- | | | |
|-------------------|----------------|----------------|
| 481. P-61 | 491. Helldiver | 501. B-29 |
| 482. Me 110 | 492. Fw 200c | 502. Dakota |
| 483. Tempest | 493. B-17c | 503. "Oscar" |
| 484. Hamikar | 494. Kingcobra | 504. Lancaster |
| 485. Me 410 | 495. He 177 | 505. Barracuda |
| 486. Me 323 | 496. P-51 | 506. "Zeke" |
| 487. B-24 | 497. Lancaster | 507. "Tony" |
| 488. Spitfire XII | 498. Ju 290 | 508. "Helen" |
| 489. Hellcat | 499. "Emily" | 509. A-20 |
| 490. Fw 190 | 500. Lightning | 510. Ju 52 |

No. 102 (RECOGNITO)

Reading from left to right: "Nell," "Tojo," "Lily," B-29.

No. 103 (FLYING PHOTOGRAPHS):

- | | | |
|----------------|------------------|----------------|
| 802. Fortress | 811. "Betty" 22 | 821. "Rufe" |
| 803. Liberator | 812. Beaufighter | 822. Me 109 |
| 804. Me 410 | 813. Me 410 | 823. Typhoon |
| 805. Dakota | 814. "Dinah" | 824. "Nell" |
| 806. Ju 52 | 815. Lancaster | 825. Ju 88 |
| 807. Mitchell | 816. Albemarle | 826. Corsair I |
| 808. Dakota | 817. Spitfire | 827. IL-2 |
| 809. Avenger | 818. "Tony" | 828. Mosquito |
| 810. "Emily" | 819. Hurricane | 829. A-20j |
| | 820. "Sally" | |

WE MOVE AGAIN

Please note that the Editorial Offices of the Journal have been moved again. They are now back at:— Ministry of Aircraft Production, Room 202G, 2, Hyde Park Street, London, W.2. Telephone: Ambassador 1290, Ext. 3 & 4.

THE EDITORIAL COMMITTEE

The Inter-Services Journal on Aircraft Recognition is published on the first of each month. It is prepared and produced by an Editorial Committee in conjunction with the Aircraft Recognition Branch of the Ministry of Aircraft Production. The members of the Editorial Committee are:—Peter G. Masfield, M.A., A.F.R.Ae.S. (Chairman); Leonard Bridgman; G. Geoffrey Smith, M.B.E.; D. Jenkins; Obs./Lt. C. Charles Tapp, M.B.E.;

Sqd. Ldr. C. H. Blyth, R.A.F.V.R.; H. L. Gaunt; Sqd. Ldr. H. F. King, R.A.F.V.R.; and Mrs. Joan Bradbrooke. All contributions should be addressed to the Inter-Services Journal on Aircraft Recognition, Ministry of Aircraft Production, Room 202G, 2, Hyde Park Street, London, W.2. Telephone Number: Ambassador 1290. Ext. 3 and 4. Articles submitted for publication should not exceed about 1,000 words in length.

2404/WL 8199/Dmd. R7108/Gp. 34-224. 168M. 12/44. Printed under the authority of H.M. Stationery Office by Samson Clark & Co., Ltd., Mortimer Street, London, W.1.

He Who Sees First

"Probably the biggest thing to a fighter pilot is being able to see things — not only to see them, but to interpret them. When he sees fighters too far away to recognize, he should have a fairly good idea whether they are friendly or not by the way they act — by the way they circle a bomber formation or by the way they act when near other fighters that are known to be friendly. This is something that comes pretty much with experience, but a thing that can be practised is just looking and recognizing what you see."

CAPTAIN D.W. BEESON,
334TH FIGHTER
SQUADRON





Aircraft Torpedo — Points to Check (opposite)

Torpedoes were extremely sophisticated and sensitive weapons. Not only did they have to sustain the rough handling on aircraft carrier decks, but they had to withstand the elements while hung from an attacking torpedo bomber. Many things could go wrong and many did — during the war the British dropped 609 aircraft torpedoes. Of that number, only 167 were certain hits, and 37 probable, for a 33.5 percent probable/certain rate.

Mk XII Aircraft Torpedo (below)

This five-piece air diagram illustration is in fact a life-size depiction of the Mk XII torpedo. The Mk XII was the standard airborne torpedo for the both the RAF and Fleet Air Arm for the first half of the war. It weighed 1,548 pounds (702 kg) with a warhead of 388 pounds (176 kg) of TNT. Larger warheads could be fitted but they were limited to shore-based aircraft.



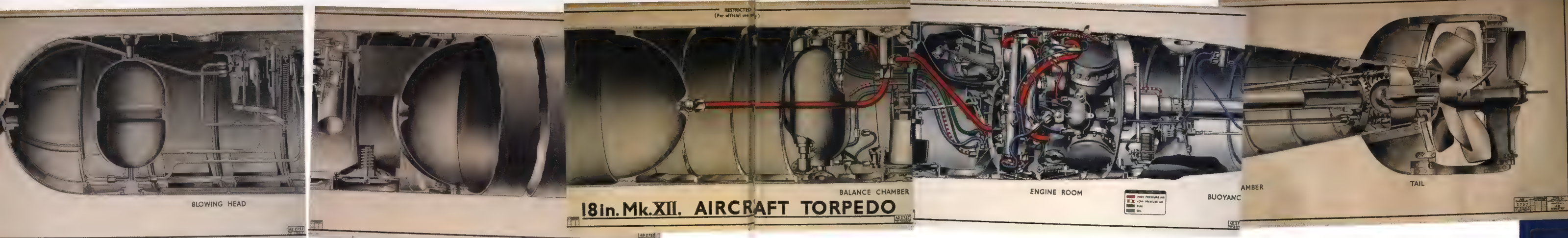


Aircraft Torpedo — Points to Check (opposite)

Torpedoes were extremely sophisticated and sensitive weapons. Not only did they have to sustain the rough handling on aircraft carrier decks, but they had to withstand the elements while hung from an attacking torpedo bomber. Many things could go wrong and many did — during the war the British dropped 609 aircraft torpedoes. Of that number, only 167 were certain hits, and 37 probable, for a 33.5 percent probable/certain rate.

Mk XII Aircraft Torpedo (below)

This five-piece air diagram illustration is in fact a life-size depiction of the Mk XII torpedo. The Mk XII was the standard airborne torpedo for the both the RAF and Fleet Air Arm for the first half of the war. It weighed 1,548 pounds (702 kg) with a warhead of 388 pounds (176 kg) of TNT. Larger warheads could be fitted but they were limited to shore-based aircraft.



Back from X Country

Crew fatigue could be just as deadly as flak and enemy fighters. After flying eight hours or more over enemy territory it was natural for crews to relax once they reached friendly airspace. Fatigue mixed with relief could spell disaster. Crews were constantly reminded to be just as vigilant at the end of a raid as they were at the beginning.

BACK FROM X COUNTRY....

Remember that accidents occur more frequently to tired men.

And that a turning prop is just as effective as Jerry Flak.

Don't let your crew get out until the props have stopped!

RTP

clear



Temper Dash with Discretion

German bombers were lightly armed with handheld rifle-caliber machine guns. When flying in large formations with no fighter escort, their only effective method of defense was close formation flying. This provided a degree of mutual fire support, and over-eager fighter pilots attacking on their own would be met with defensive fire from more than one aircraft.

Beware of the Hun in the Sun

"The sun is the most effective offensive weapon and the Hun loves to use it. Whenever possible I always try to make all turns into the sun and try never to fly with it at my back."

LIEUTENANT COLONEL JOHN C. MEYER,
COMMANDING OFFICER, 352ND FIGHTER GROUP

"I attack out of the sun, coming up slightly underneath, with my wingman in trail and slightly to one side, watching our tails. I attempt to close as rapidly as possible to about 600-800 yards, then I chop throttle and close slowly — I find this prevents overshooting."

MAJOR DON BODENHAMER JR, 78TH FIGHTER GROUP



BEWARE of the HUN in the SUN

In a surprise attack the enemy may "come out of the sun" where it is difficult to see him. Remember to look for this especially when about to engage another aircraft that may prove to be a decoy.

DATE	TIME	AIR DIAGRAM 1297
ROUTE NO.		
DATE	TIME	

FOR OFFICIAL USE ONLY

PRINTED FOR H.M. STATIONERY OFFICE BY FLEMINGS, LEICESTER. 51-3156

Safety Height for Bombing

When bombs are dropped they are traveling at the same speed as the aircraft. If the aircraft continues on the same line as the bombs dropped and is too low over the target when they explode the results could be disastrous.

On September 5, 1939, just two days after the outbreak of the war, a Coastal Command Anson released a couple of 100-pound bombs on a surfaced submarine. The bombs were dropped at low level and entered the water's surface at a shallow angle. This caused the bombs to skip back into the air like a couple of flat stones. The impact had started their time fuses, and after a few seconds both bombs exploded in the air beneath the Anson. The aircraft was severely damaged and was forced to ditch. Ironically, the boat that was attacked was in fact the Royal Navy submarine HMS Seahorse.



SAFETY HEIGHT FOR BOMBING

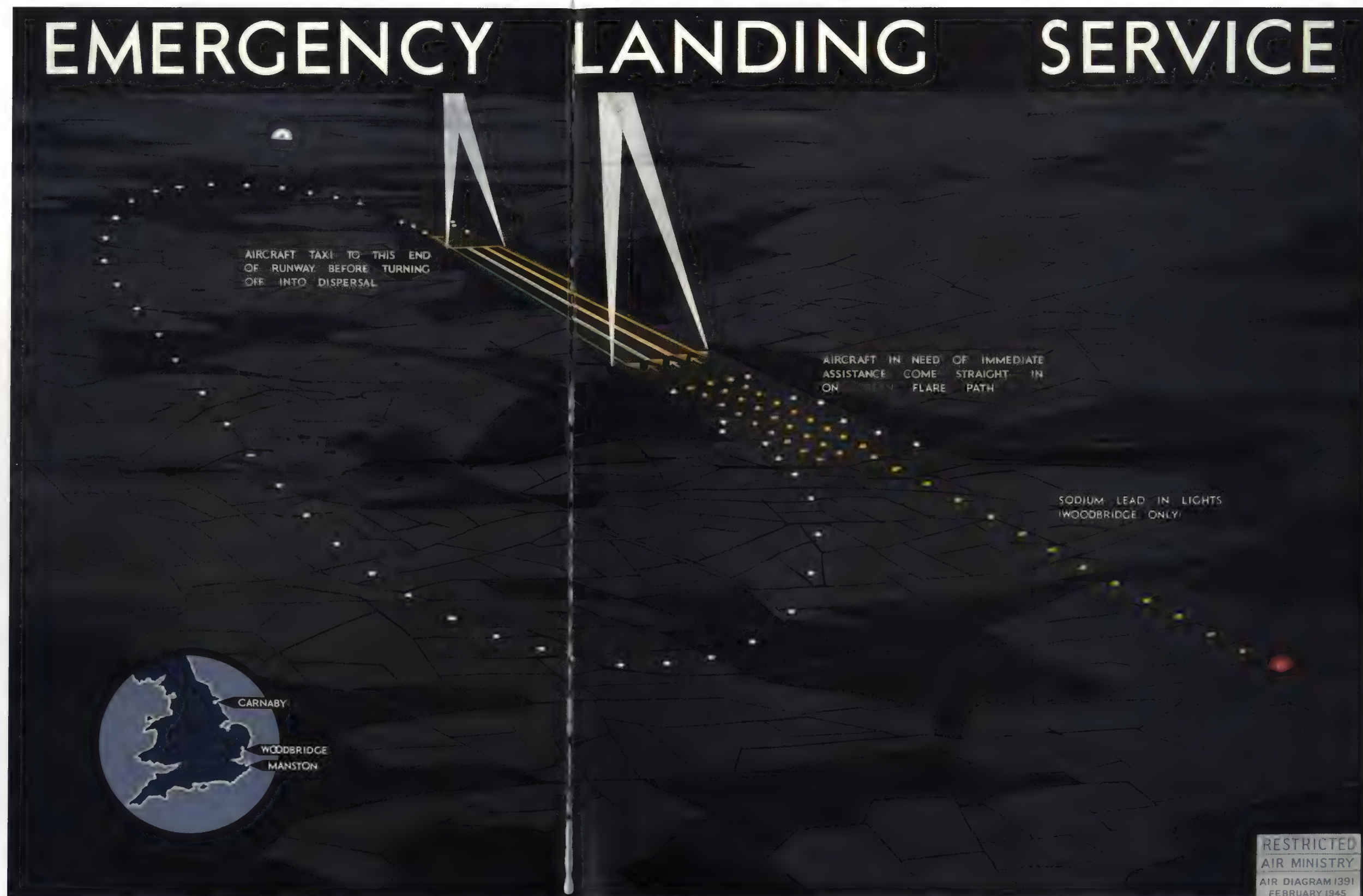
Do not let enthusiasm or excitement affect your judgment. Remember the safety of your crew. When using instantaneous or short delay fuses, do not come below the safe height for the bombs you are using.

NAV. FIB.	AIR DIAGRAM 1295
GROUP NO.	1
DATE	NAV. FIB.

FOR OFFICIAL USE ONLY

Emergency Landing Service

As RAF Bomber Command grew in strength and became capable of sending hundreds of bombers to targets in Germany, there was also an increase in the number that returned with battle damage. It was quickly realized that emergency airfields were needed on the east coast of England to help these stricken aircraft. Between 1942 and 1944 three runways were constructed. Much wider than normal runways, these emergency strips were divided into three lanes divided by lights. The runways ran from east to west, making it easy for pilots to line up on the runway. If an aircraft crash-landed there would still be two lanes open. Bulldozers were on hand to push any damaged aircraft off the airfield.



SEARCHLIGHT ASSISTANCE TO LOST AIRCRAFT

- 1 Sandra or Canopy Lights
- 2 Searchlights homing to Sandra or Canopy Lights
- 3 Searchlight fence round a balloon barrage

1

2

3

Searchlight Assistance

Damaged aircraft returning from a night raid over Germany faced an arduous journey home. Prowling night-fighters and flak were a constant danger, but a damaged electrical system meant that radio navigation aids and radar were of no use in finding the way home. It was up to the navigator with his compass and sextant to guide the aircraft home (if the pilot could keep the aircraft straight and level long enough). As they approached Britain they would be met with a number of searchlight patterns to help shepherd them home.

OFFICIAL USE ONLY
AIR DIAGRAM 1571
H.Q. AIR MINISTRY



REMEMBER YOUR UNDERCARRIAGE

CHECK YOUR UNDERCARRIAGE OPERATION BEFORE ATTEMPTING TO LAND, ESPECIALLY

- (i) AFTER AN ENGAGEMENT
- (ii) WHEN YOUR APPROACH HAS BEEN BAULKED.

MAY 1940 AIR DIAGRAM 1300
 ISSUE NO. 1
 DATE MAY 1940
 FOR OFFICIAL USE ONLY

THIS PILOT DIDN'T!



Remember Your Undercarriage

Fatigue and inexperience were major causes of aircraft accidents. A great deal of skill was required to fly a high-powered fighter; flying it effectively in combat required even more!

Early models of the Spitfire were equipped with a mechanical undercarriage position indicator. This was a rod that extended through the top surface of the main plane and was fitted to each undercarriage unit. When the wheels were down, the rods protruded through the top of the main planes and were painted red. Later variants of the Spitfire had both mechanical and electrical visual undercarriage indicators.

At the start of World War II, 306 Spitfires had been delivered to the RAF. Of those, 187 aircraft were in squadron service, 71 were held at maintenance units, 11 served as test machines, one was used for the writing of the Pilot's Notes, and 36 aircraft struck off charge due to flying accidents.



Do You Know?

The ability to identify enemy aircraft, tanks and ships quickly before and during an engagement was crucial. It could mean the difference between victory and never being able to fight another day. Identifying a ship on the ocean's surface was an extremely difficult task. Not only did the observer have to identify the type of ship but also its nationality and its speed and direction. Misidentification was common.

During the pursuit of the German battleship *Bismarck* the aircraft carrier HMS *Ark Royal* launched fourteen torpedo-armed Swordfish aircraft. After an hour's flight the Swordfish sighted a large ship. The aircraft broke formation and went into the attack. Only after eleven torpedoes were in the water did they realize their mistake. The ship they thought was the *Bismarck* was in fact the Royal Navy cruiser HMS *Sheffield*. No damage was inflicted.

WHAT

NATION?
TYPE?
CLASS?



What TYPE?
HEIGHT?

RESTRICTED
(FOR OFFICIAL USE ONLY)



What SPEED?

WHAT

ANGLE ON
THE BOW? NATION?
TYPE?



INSTRUCTIONS FOR USE

1 ANSWER QUESTIONS IN LETTER ORDER. WRITE ANSWERS ON SHEET OF PAPER AGAINST LETTER SHOWN.

2 CHECK RESULTS ON SOLUTION AND SCORE SHEET ACCOMPANYING THIS DIAGRAM AND MARK UP YOUR SCORE.

3 IF SCORE LESS THAN BOGEY MORE PRACTICE IS REQUIRED. WHEN RUN AS A COMPETITION HIGHEST SCORE WINS.

SHIP RECOGNITION ETC.

DO YOU KNOW?

QUIZ SHEET No.1

AIR DIAGRAM 2690		ALW:	AMENDMENTS MADE	PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION FOR PROMULGATION BY AIR MINISTRY
SHEET NO 1	NO OF SHEETS 1	INITIALS	DATE	
MARCH 1944				

RTP

PRINTED FOR H.M. STATIONERY OFFICE BY HENRY HILDESLEY LTD., LONDON. 51-9519

X001-5171



RESTRICTED (FOR OFFICIAL USE ONLY)

POSITIONS OF AIRCRAFT AT TIME OF EXPOSURE

HEIGHT OF AIRCRAFT: 5000 FT.
FLASH BURST: 2000 YDS.
FLASH BURST: 2000 YDS.
FLASH BURST: 2000 YDS.

EXPLANATION

After the release of bombs and flash, the defensive action taken by the pilot may prevent satisfactory photographs being obtained of the target. These diagrams show how the position and attitude of the aircraft affect the pictures. In the top diagram it is supposed that the aircraft has flown straight and level, or has made a fully banked turn and has levelled out just before the flash was due to explode. This shows that, in the time available, the aircraft cannot fly out of the area illuminated by the flash.

Each of the groups of four diagrams is concerned with a particular aircraft altitude and height of flash explosion. Each group shows four positions which the aircraft may have reached when the flash explodes. (Note that, although the position of bomb strike is included in the diagrams, the bomb will not necessarily have reached this position when the flash explodes.) If the aircraft is levelled out at this moment the ground area will, in each instance, be sufficiently illuminated (these are the areas represented by the coloured squares). If the aircraft is at the full angle of bank no picture is obtained during the Rate 2 and Rate 3 turns.

The Tables show the limiting bank angles at which some detail may still be obtained at the edge of the picture

STRAIGHT AND LEVEL FLIGHT AND 10° DIVE

HEIGHT OF AIRCRAFT: 5000 FT.
FLASH BURST: 2000 YDS.

RATE OF TURN	ANGLE OF BANK
0	43°
1	42°
2	38°
3	27°

RATE 1 TURN

RATE 2 TURN

RATE 3 TURN

STRAIGHT AND LEVEL FLIGHT AND 10° DIVE

HEIGHT OF AIRCRAFT: 5000 FT.
FLASH BURST: 2000 YDS.

RATE OF TURN	ANGLE OF BANK
0	41°
1	35°
2	25°
3	29°

RATE 1 TURN

RATE 2 TURN

RATE 3 TURN

STRAIGHT AND LEVEL FLIGHT AND 10° DIVE

HEIGHT OF AIRCRAFT: 5000 FT.
FLASH BURST: 2000 YDS.

RATE OF TURN	ANGLE OF BANK
0	41°
1	35°
2	25°
3	29°

RATE 1 TURN

RATE 2 TURN

RATE 3 TURN

EFFECT OF DEFENSIVE ACTION ON NIGHT PHOTOGRAPHY

AIR DIAGRAM 4163

APPROVED BY: AIR MINISTRY

RESTRICTED (FOR OFFICIAL USE ONLY)

STRAIGHT AND LEVEL FLIGHT AND 10° DIVE

HEIGHT OF AIRCRAFT: 5000 FT.
FLASH BURST: 2000 YDS.

RATE OF TURN	ANGLE OF BANK
0	33°
1	25°
2	20°
3	20°

RATE 1 TURN

RATE 2 TURN

RATE 3 TURN

STRAIGHT AND LEVEL FLIGHT AND 10° DIVE

HEIGHT OF AIRCRAFT: 5000 FT.
FLASH BURST: 2000 YDS.

RATE OF TURN	ANGLE OF BANK
0	34°
1	27°
2	19°
3	23°

RATE 1 TURN

RATE 2 TURN

RATE 3 TURN

STRAIGHT AND LEVEL FLIGHT AND 10° DIVE

HEIGHT OF AIRCRAFT: 5000 FT.
FLASH BURST: 2000 YDS.

RATE OF TURN	ANGLE OF BANK
0	34°
1	27°
2	19°
3	23°

RATE 1 TURN

RATE 2 TURN

RATE 3 TURN

STRAIGHT AND LEVEL FLIGHT AND 10° DIVE

HEIGHT OF AIRCRAFT: 5000 FT.
FLASH BURST: 2000 YDS.

RATE OF TURN	ANGLE OF BANK
0	34°
1	27°
2	19°
3	23°

RATE 1 TURN

RATE 2 TURN

RATE 3 TURN

EFFECT OF DEFENSIVE ACTION ON NIGHT PHOTOGRAPHY

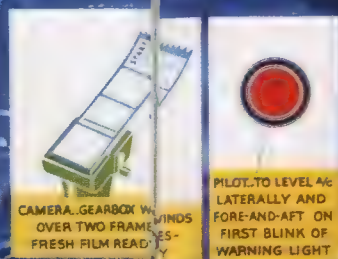
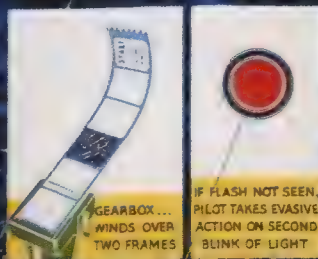
AIR DIAGRAM 4163

APPROVED BY: AIR MINISTRY

Night Photography with Bombing

RAF bomber crews in World War II faced a daunting task. Not only did they have to fly an aircraft full of bombs and fuel over enemy territory for eight or nine hours, but they had to evade heavily armed night-fighters, fly through unexpected bad weather, and when they finally reached their target, had to fly straight and level in order to drop their bombs. This was one of the most dangerous parts of the mission. Radar guided anti-aircraft fire and searchlights quickly found the range, but once the bombs were released, it was not over. All crews were required to produce a "bombing photo." This photograph would show height, heading and whether or not the crew had hit the target. When the bomb release mechanism was activated, the camera was engaged. At the same time as the bombs were released a bomb-shaped photoflash was also dropped. This fell at the same speed as bombs and when it reached 4,000 feet it exploded. The exposed film recorded the ground picture moments before the bombs impacted.

FOR OFFICIAL USE ONLY

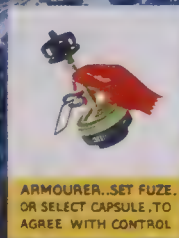
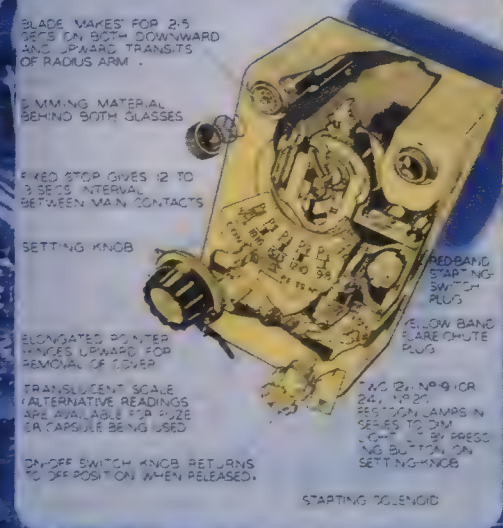


FLASH EXPLODES PHOTOGRAPH TAKEN

PILOT EVASIVE ACTION WHEN BOMBS COKE

RUN-UP

TYPE 35 CONTROL Nos 19 and 20



NIGHT PHOTOGRAPHY WITH BOMBING

FOR FURTHER INFORMATION SEE A.P. 2651

AIR DIAGRAM	AIR MINISTRY	ISSUE	DATE	ALN
3965	PREPARED BY	1	MAR/43	
	MINISTRY OF AIRCRAFT PRODUCTION			
SHEET 1	NO. OF SHEETS			

PRINTED FOR H.M. STATIONERY OFFICE BY KEEPER, LEICESTER 51-5484

Abandoning by Parachute Hampden I

It was not uncommon for crews to bail out immediately after an aircraft was hit. If a man did not jump within seconds, he knew that he might not have a second chance. But not all hits were fatal. There were many instances of damaged aircraft making it home with only half the crew aboard.

FOR OFFICIAL USE ONLY

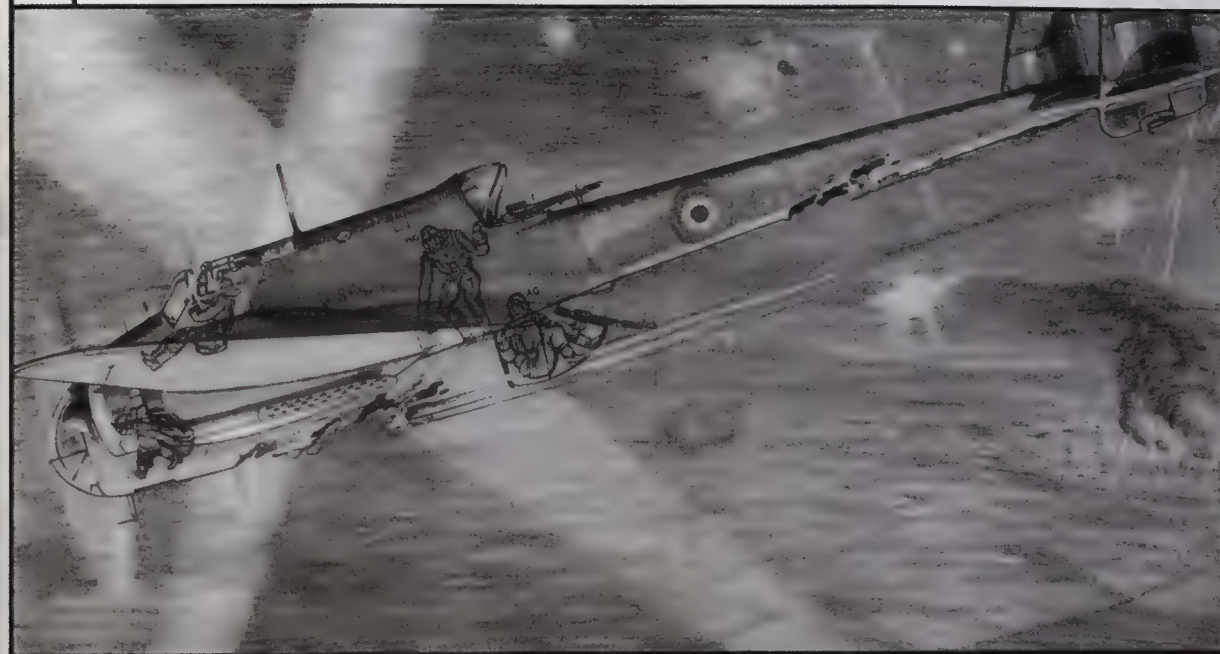
1

Crew at Action Stations.



2

Captain gives order "Emergency Jump," destroys I.F.F. and slides back top hatch; Navigator fits pack and opens emergency hatch; Wireless Operator collects and fits pack; Air Gunner fits pack and jettisons door.



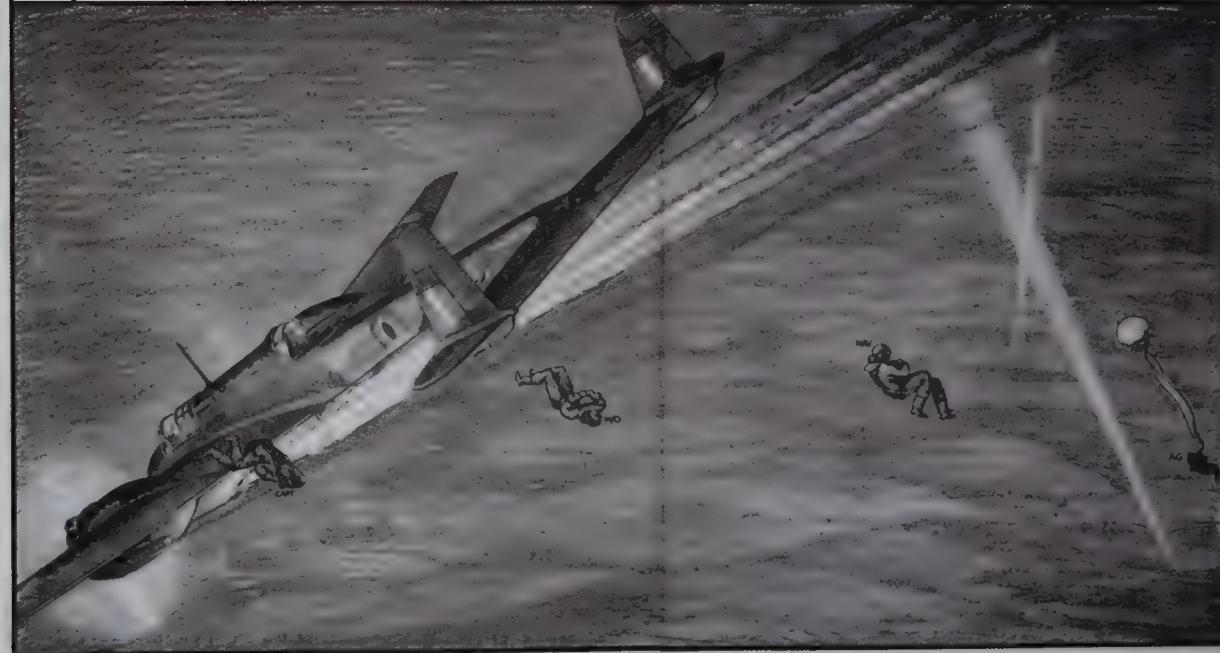
3

Captain leaves aircraft, diving towards port engine nacelle; Navigator leaves aircraft head first from aft of hatch; Wireless Operator moves to lower turret; Air Gunner leaves aircraft, head first, diving down to avoid chute, if fitted.



4

Captain taken by slipstream over trailing edge of port wing; Wireless Operator leaves aircraft through door, head first, diving down to avoid chute, if fitted.



RTP

ABANDONING BY PARACHUTE — HAMPDEN I

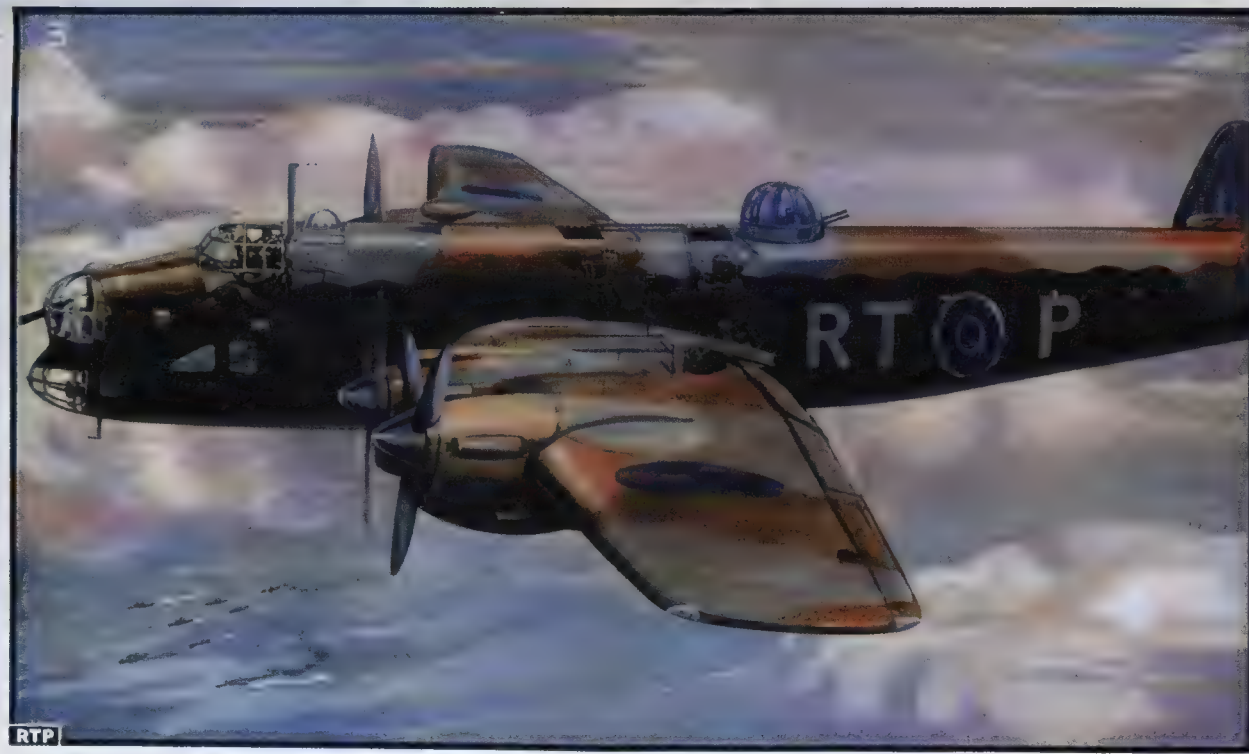
(EMERGENCY METHOD)

Printed for H.M.S. Stationery Office by Jarrold & Sons, Ltd., Norwich. 31-9275

AIR DIAGRAM 1333	AIR MINISTRY PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION	REVISED	DATE	A	BY
		1	FEB 41		
SHEET 3	OF 4				



FOR OFFICIAL USE ONLY



Halifax Ditching and Dinghy Drill

"Dinghy, dinghy, prepare to ditch; Last one out is a son of a bitch."

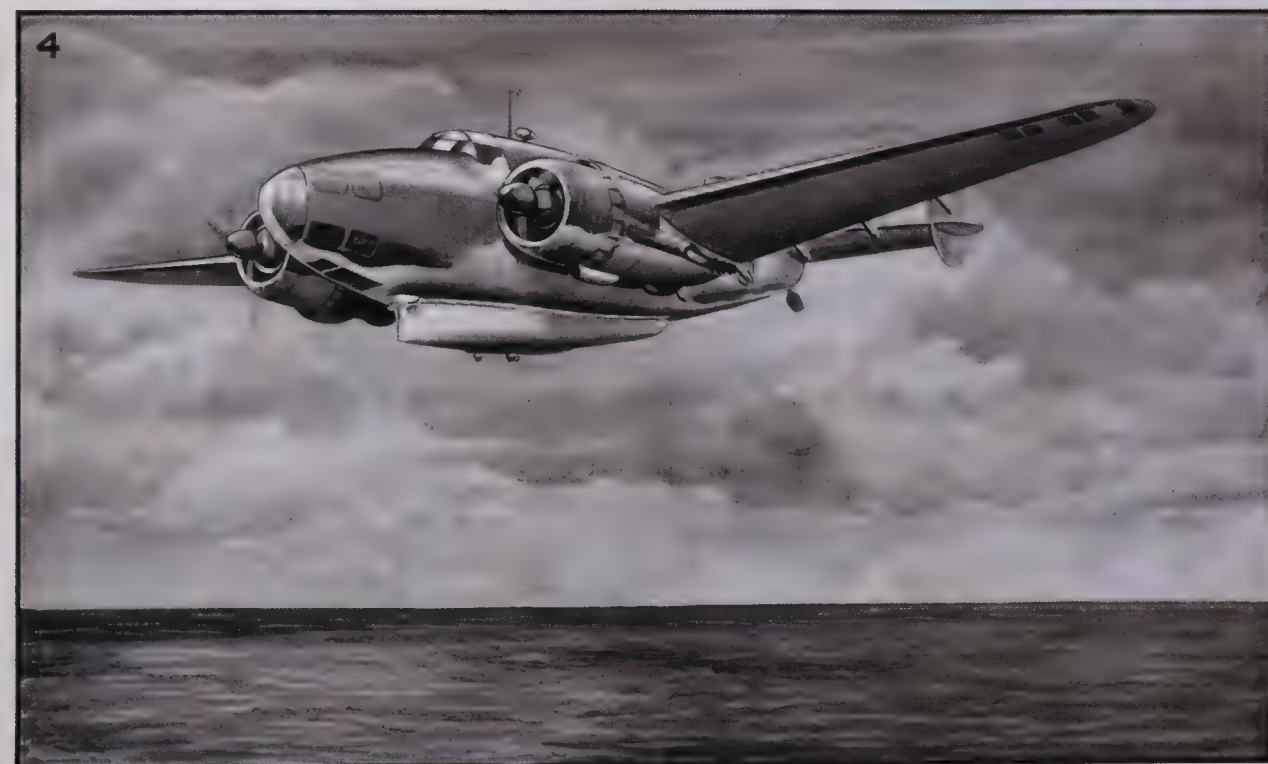
Many bomber crew found practising the dinghy drill in the local pool an annoying or amusing use of time. Ditching a large four-engine bomber into the North Sea or English Channel at night required at great degree of skill and a great deal of luck. It will never be known how many warplanes ditched in the waters around England.

ABANDONING BY DINGHY - HALIFAX II

PRINTED FOR H.M. STATIONERY OFFICE BY PLEWINGS, LEICESTER. 51-3423

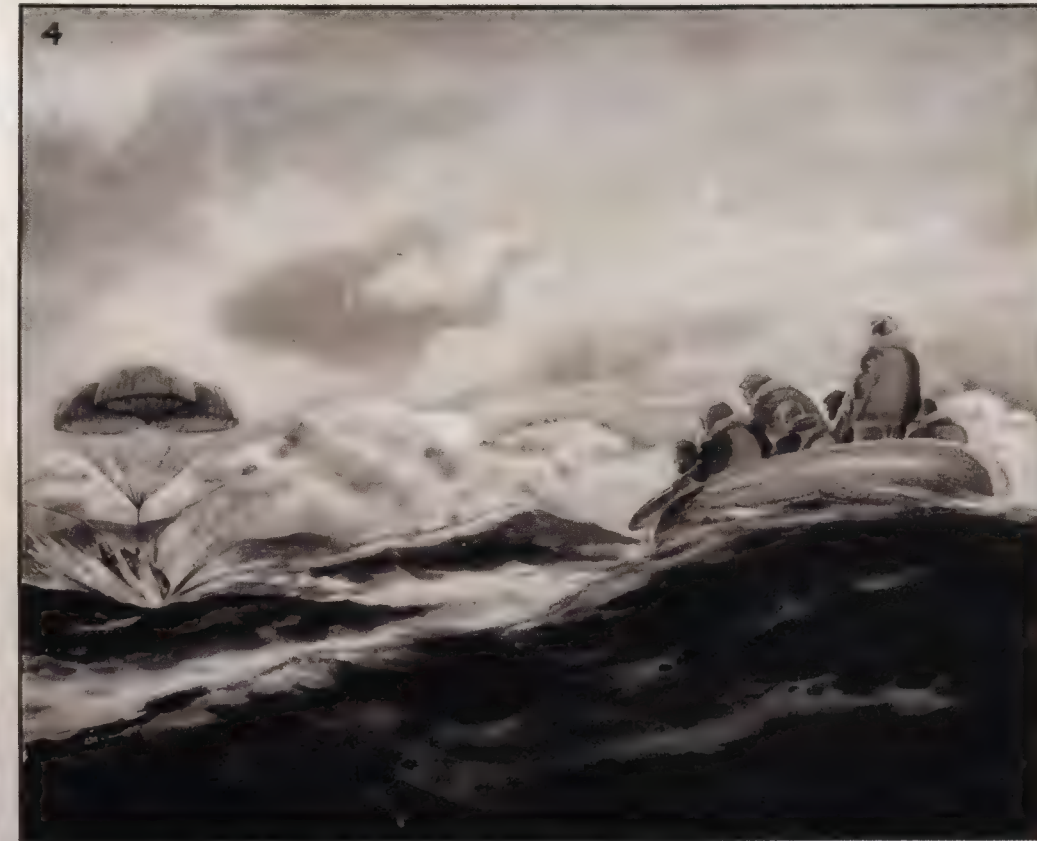
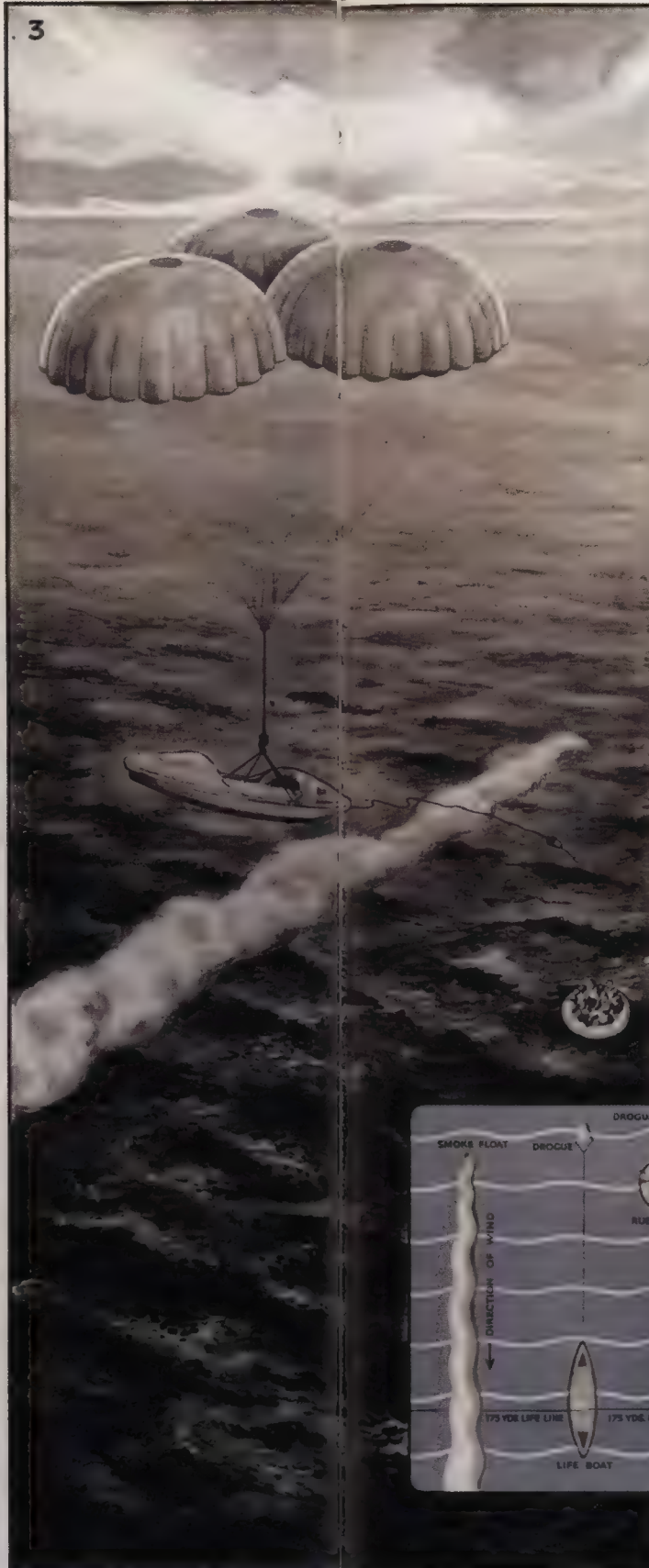
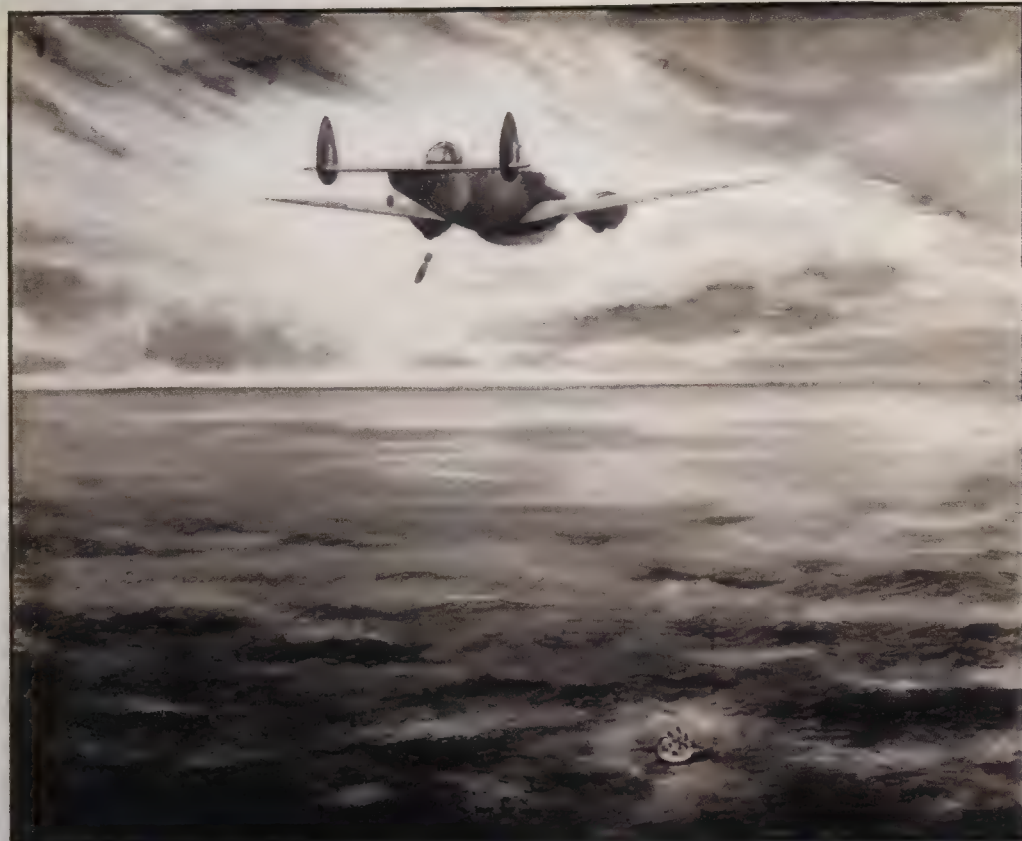
AIR DIAGRAM 3000	AIR MINISTRY PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION	ISSUE	DATE	ALIP
		1	JULY 42	
SHEET 1	OF 3			

The Air/Sea Rescue Service was inaugurated in May 1941. One of the first aircraft to carry the airborne lifeboat was the Lockheed Hudson. This was followed by more powerful and longer-ranged Vickers Warwick. When a downed crew was spotted, the normal bombsight and release mechanisms were used for aiming and releasing the lifeboat. Around Britain, 5,721 British and American aircrew were saved. In other theaters of war over 3,000 lives were saved.



Printed for H M Stationery Office by Charles & Reed, Ltd., St-3422

AIR DIAGRAM 3983	AIR MINISTRY <small>PRELIMINARY 201</small> MINISTRY OF AIRCRAFT PRODUCTION	ISSUE	DATE	ALN
		N°		
		1	MAR-43	

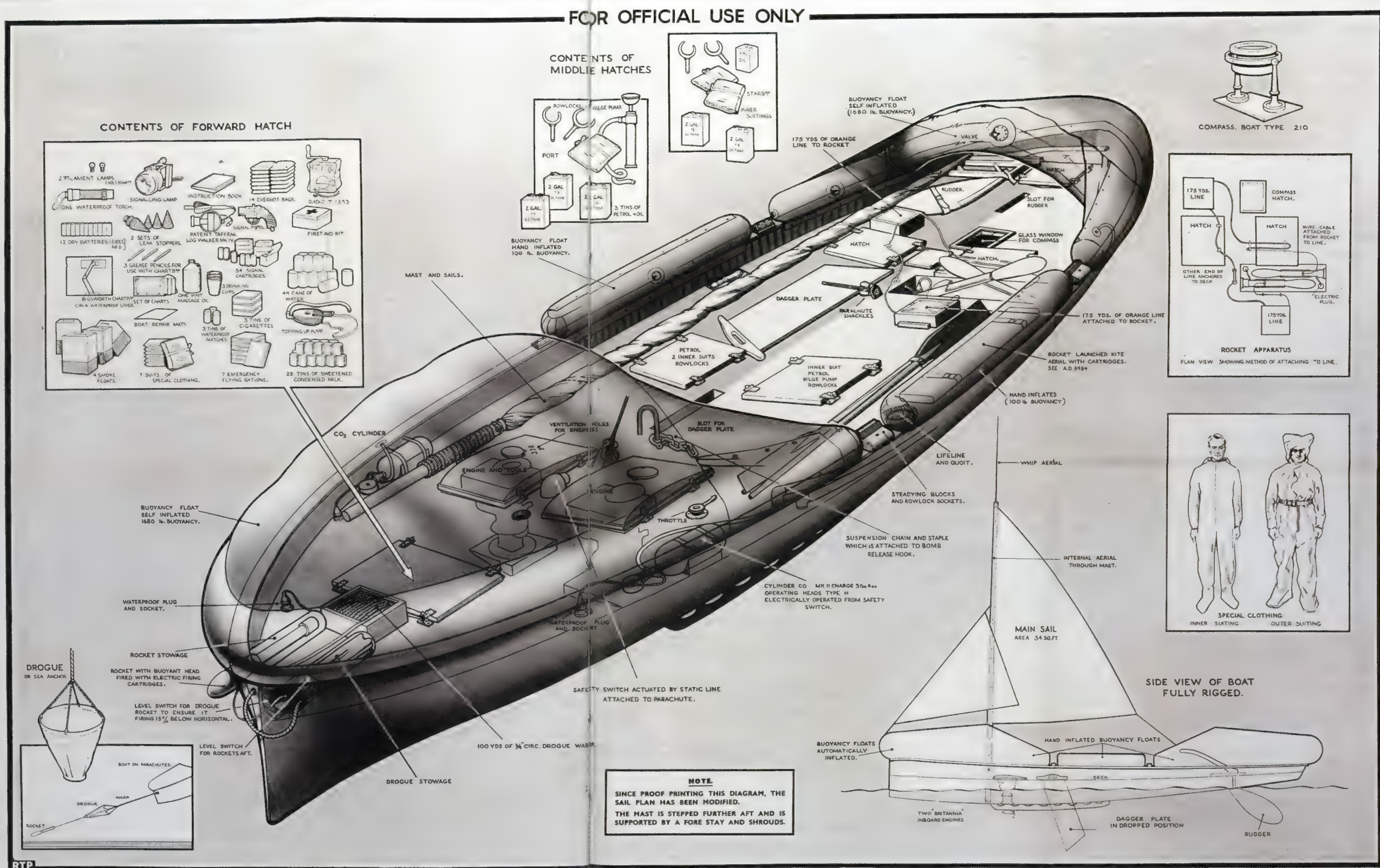


AIRBORNE LIFE BOAT Mk I — *Method of Dropping*

AIR DIAGRAM 3983		AIR MINISTRY PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION		DATE 1 MAR 43	ALN
SHEET NO. 3	NO. OF SHEETS 4				

Airborne Lifeboat

The celebrated yachtsman Uffa Fox designed the Airborne Lifeboat. Equipped with food, water and other vital supplies, this lifeboat gave downed aircrew the best chance for survival. The boat itself was 23 feet, 6 inches (7.17 m) long and 5 feet, 6 inches (1.67 m) wide. It weighed 1,700 pounds (222 kg) and was dropped on six 32-foot-diameter (9.76 m) parachutes.



AIR DIAGRAM		AIR MINISTRY		ISSUE	DATE	AL NO.
3983		PREPARED BY		1	MAR 43	
		MINISTRY OF				
		AIRCRAFT				
		PRODUCTION				
SHEET 1	NO. OF SHEETS 4					

Check Your Mask Fit

Combat aircraft during World War II were not pressurized, except for the B-29 and small numbers of specialized high-altitude fighters, bombers and reconnaissance aircraft. Above 10,000 feet, oxygen was used at all times. Failure of the oxygen system usually meant a return to base; during the combat mission, crews had to continually check on each other to make sure no one was suffering the effects of anoxia. Without oxygen, the lifespan of a pilot or crew member was measured in minutes.

1. ADJUST YOUR HELMET & MASK AS FOR FLIGHT.
2. PLUG YOUR MASK TUBE INTO SOCKET.
3. TURN ON OXYGEN-SET REGULATOR TO '35'.
4. BREATHE NORMALLY AND WATCH ECONOMISER PLATE. IT SHOULD MOVE IN AS YOU BREATHE IN AND OUT AS YOU BREATHE OUT.
5. IF THE PLATE DOES NOT RESPOND FREELY TO YOUR BREATHING, YOUR MASK DOES NOT FIT PROPERLY & MUST BE ADJUSTED, OR IF NECESSARY, CHANGED FOR ANOTHER SIZE.

MASK TYPE G {
 LARGE :- STORES REF. 6D/643
 MEDIUM :- STORES REF. 6D/644
 SMALL :- STORES REF. 6D/645

NOTE:
 THIS RIG IS NOT A STORES ITEM BUT MAY BE
 MADE UP FROM STANDARD OXYGEN EQUIPMENT

RESTRICTED
 (For official use only)

ABOVE 10,000 FT! OXYGEN IS **VITAL** TO YOUR EFFICIENCY

OXYGEN MASK TEST RIG.

- (A) OXYGEN ECONOMISER MK.II
 STORES REF. 6D 479
 WITH BREATHING HOLE OPEN-
 ED OUT TO 3 1/2" SQUARE.
- (B) HP OXYGEN REGULATOR MK.VIII
 STORES REF. 6D/513

CHECK YOUR MASK FIT

FOR FURTHER INFORMATION SEE A.P. 1275, VOL.I SECT.XI, CHAP. 10, AND 14.

AIR DIAGRAM 2532		ALLN	AMENDMENTS MADE	PREPARED BY
SHEET	NO. OF	DETAILS	DATE	MINISTRY OF
1	1			AIRCRAFT PRODUCTION
JULY 1943				FOR PROMULGATION BY
				AIR MINISTRY

RTP

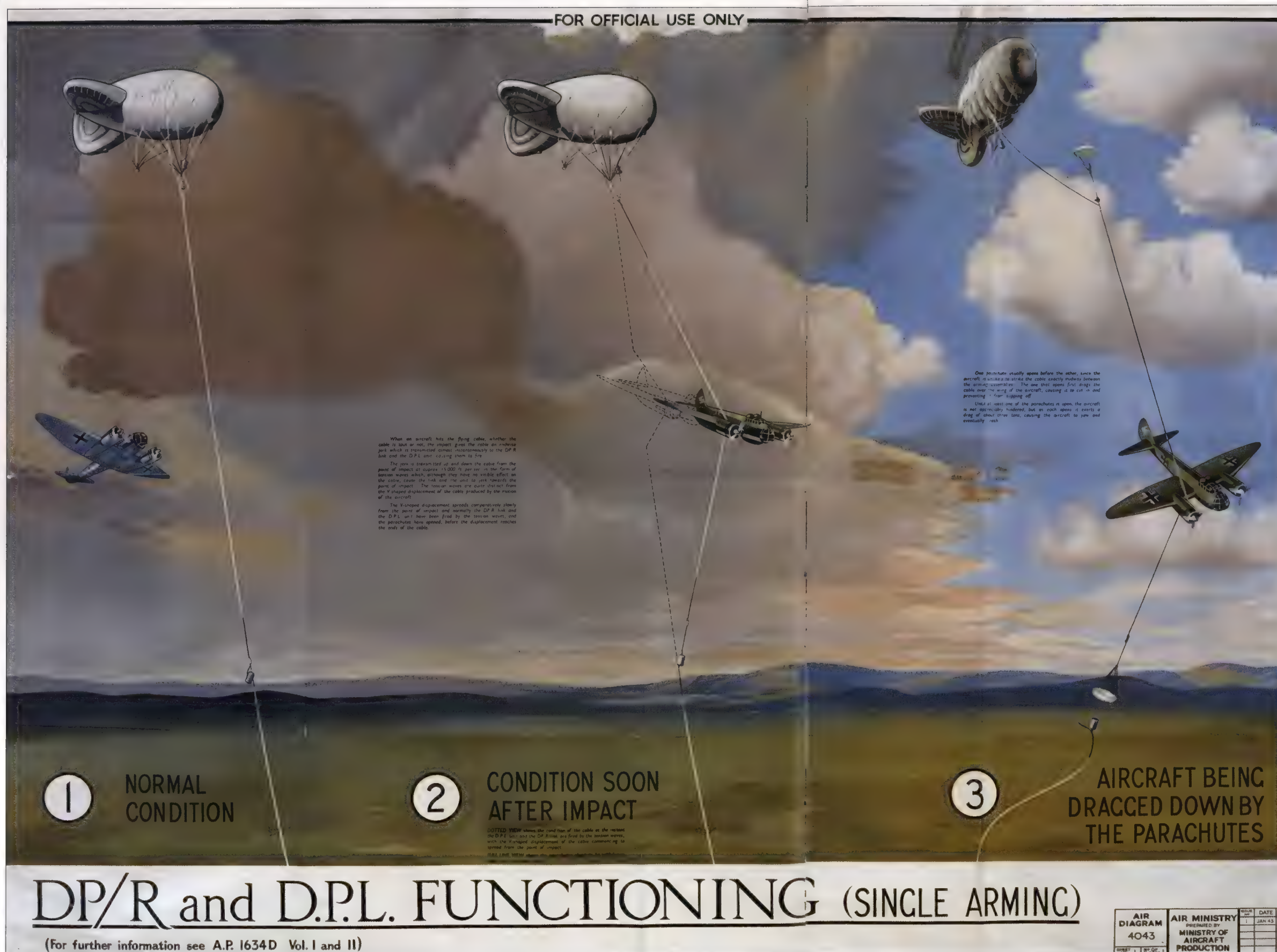


DP/R and DPL Static Barrage Balloon

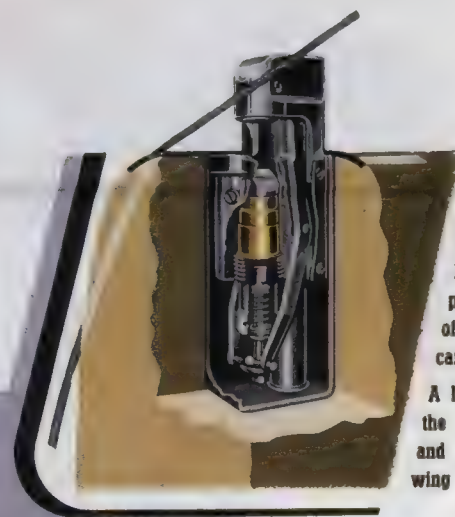
"The primary function of a balloon barrage is to provide a combination of lethal and moral effect constituting a powerful deterrent against low-flying attack by aircraft on an area which may include a number of vulnerable targets. The actual destruction of enemy aircraft through impact with the balloon cable is therefore of secondary importance provided the presence of the balloons has the effect of preventing any attack on the target area from below the operational height of the barrage."

AIR DEFENSE PAMPHLET NUMBER EIGHT,
NOVEMBER 1942

The DPL parachute link was designed with an explosive cable cutter and a heavy-duty parachute attached at both ends of the cable. Its purpose was to inflict as much damage as possible upon striking an aircraft. The whole system was triggered when an aircraft hit the cable. Explosive cutters would ignite, releasing a long section of cable; at each end of the cable was a small but strong parachute that would open, slowing the aircraft down and, it was hoped, cause it to crash.



RESTRICTED
(FOR OFFICIAL USE ONLY)

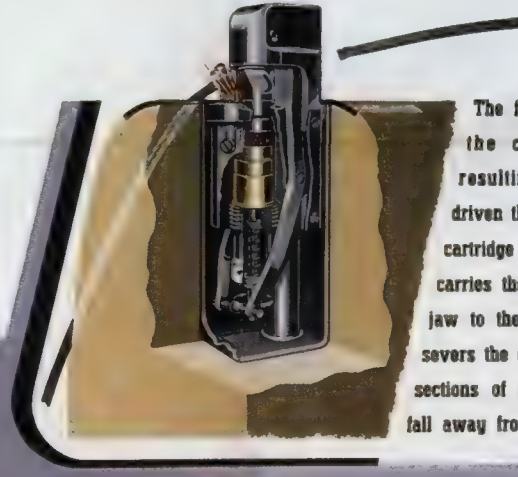


The triggers are cocked, i.e., a roller fitted between the trigger levers is in engagement with the mushroom head of the firing pin, thus preventing any movement of the pin towards the cartridge.

A barrage cable has struck the wing leading edge and is slipping along the wing towards the cutter.

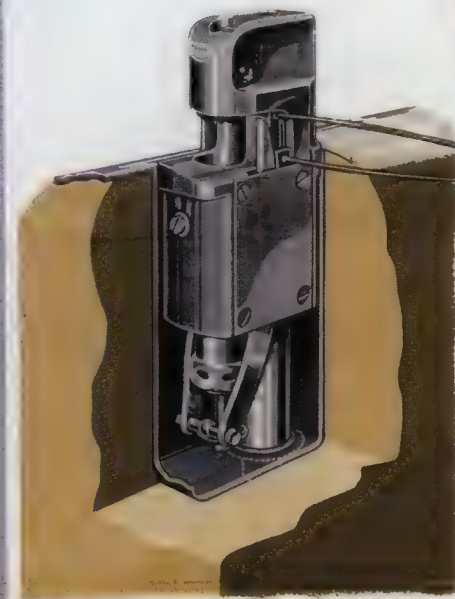


The barrage cable has slipped into the jaw of the cutter and has deflected the trigger levers. This movement forces the roller out of engagement with the mushroom head of the firing pin, and the pin, free from restraint, moves towards the cartridge under the action of the compressed spring.



The firing pin has initiated the cartridge and the resulting explosion has driven the chisel out of the cartridge case. The chisel carries the cable across the jaw to the anvil and then severs the cable. The two sections of the cable then fall away from the aircraft.

Cut away view showing locating wire in the single-head cable cutter, Mk. VI



Single-head cable cutter installed in aircraft wing with safety locking spring in position. Safety locking spring is removed before the aircraft takes off.



Typical installation of Mk. VI cable cutters

CABLE CUTTERS

MK. VI INSTALLATION AND OPERATION

Note.- A Mk. VI single-head cable cutter only is illustrated, but the operation of the Mk. VI double-head cutter is similar.

AIR DIAGRAM 2159	ALPHABETICALLY	REVISIONS	REVISIONS
	1	2	3
	4	5	6
	7	8	9
MAY 1944		PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION DESIGNED BY AIR MINISTRY	

Cable Cutters

One of the hazards of low-level flying was the ever-present danger of barrage balloons. It wasn't the balloons themselves that were a danger; the threat came from the thick steel cables they carried aloft. These cables could inflict severe damage or cause an aircraft to crash. Barrage balloon cable cutters were standard equipment on most medium and heavy bombers.



GREAT BRITAIN



Lancaster Hydraulic Controls

In 1941, the heavy bomber was a complex flying machine, but compared to the standards of today's aircraft, the Lancaster was relatively simple. The main hydraulic system was fed from pumps on the inboard engines. These operated the landing gear, flaps and bomb doors. The pneumatic brakes and electrical system were also fed from the inboard engines. This clever arrangement meant that a Lancaster could lose either inboard engine and continue functioning.

UNDERCARRIAGE

NORMAL OPERATION

To select UP, move spring-loaded safety bolt aside and pull lever fully up. To select DOWN, push lever fully down. This automatically re-engages safety bolt. The spring-loaded bolt is to prevent accidental raising of undercarriage when aircraft is on ground. There is no automatic safety device.



NOTES

1. If undercarriage fails to raise or lower in normal circumstances, repeat operations several times before applying emergency method. Failure of one engine-driven pump will prevent full hydraulic operation. Report details to ground crew.
2. Visual indicator: 2 green lights—undercarriage locked DOWN. 2 red lights—undercarriage unlocked. No lights—undercarriage locked UP. WARNING HORN will sound when undercarriage is not locked DOWN and inboard engine shuttles are closed to less than one-third.
3. Torque or violent engine action may cause movement of an undercarriage against lock against rotation and indicator red light may "blink." A return to normal flight will correct this, but ground crew should be informed.
4. If undercarriage is lowered, but either or both GREEN lights fail to illuminate:
 - (a) Check visually (if possible) that undercarriage is locked DOWN.
 - (b) Retract undercarriage and re-select DOWN.
 - (c) Advance a shallow dive and pull not sharply to force down-locks fully home.

EMERGENCY OPERATION

METHOD 1

On failure of engine driven pumps and providing remainder of system is intact, select lever as desired and operate HAND PUMP.

NOTE: To fully lower or raise undercarriage by HAND PUMP involves continuous pumping for approx. 30 minutes.

METHOD 2

Ensure that flap selector lever is in NEUTRAL position. Select undercarriage DOWN and operate EMERGENCY AIR CONTROL by turning back, immediately above time gear or (if fixed) by pulling remote control knob forward of Pilot's seat.

NOTE: This method will only LOWER undercarriage. When undercarriage is fully locked down the emergency air supply should be shut off to conserve as much pressure as possible for emergency operation of flaps. Ground crew must be informed when an emergency lowering has been employed. Although undercarriage may be lowered by an emergency method, it is preferable to select DOWN if possible.

WING FLAPS

EMERGENCY OPERATION



NOTE: To select UP, pull lever to fully up position. To select DOWN, push lever to fully down position. To select NEUTRAL, return lever to half-way position, indicated by spring-loaded catch.

For partial travel, return lever to neutral when flaps reach desired position.

If flaps fail to raise or lower under normal circumstances, repeat several times before applying emergency method and report details to ground crew.

METHOD 1

Providing air emergency lowering of undercarriage has not been employed, select flap lever as desired and operate HAND PUMP. This method takes approx. 15-20 minutes of continual hand pumping.

NOTE: This is the ONLY emergency method which may be used when DITCHING.

METHOD 2

Re-open EMERGENCY AIR supply cock (see undercarriage emergency operation, Placard 2) and select flaps DOWN in normal way.

PRECAUTION: When emergency air lowering has been used, the flaps should be left DOWN after landing.

In extreme emergency flaps may be raised by this method, but great care must be taken to raise them by easy steps, as this operation may cause excessive back pressure and burst the header tank.

BOMB DOORS

EMERGENCY OPERATION

NOTE: To select DOORS OPEN, push lever fully down. To select DOORS SHUT, pull lever fully up.

METHOD 1

Even if hydraulic system is known to have failed, selecting lever to the OPEN position may open bomb doors.

METHOD 2

Select lever as desired and operate HAND PUMP. This takes approx. 10-15 minutes of continual pumping.

METHOD 3

Emergency air system (Mod. LANCASTER 757 Class 2). Select lever as desired and open bomb door emergency air valve. When operation is complete, air valve must be closed.

PRECAUTION: Before any subsequent operation by this method, it is essential that air previously introduced into the system is discharged gradually to prevent violent backpressure damaging the rammer with the air valve closed, manipulate the selector lever fully up and down several times.

CARBURETTOR AIR INTAKE

NORMAL OPERATION

To select HOT AIR, turn control 90 degrees to port.

To select COLD AIR, return lever to aft position in line with CL of fuselage.

EMERGENCY OPERATION

Select as desired and operate HAND PUMP.

FUEL JETTISON

NORMAL OPERATION

To jettison fuel from No 1 tanks port and starboard, lift control and turn anti-clockwise 70 degrees. Return control to normal to cease jettisoning.

NOTE: If possible, fly aircraft at 150 m.p.h. A.S.L. with 15° flaps down.

EMERGENCY OPERATION

Select jettison control and operate HAND PUMP.

AIR DIAGRAM 3015A
REV. 1944

AMENDMENTS MADE
DETAILS DATE

PREPARED BY
MINISTRY OF
AIRCRAFT PRODUCTION
FOR
PROMULGATION BY
AIR MINISTRY

LANCASTER I II III Hydraulic Controls

Centaurus Engine

The Centaurus should have followed the Rolls-Royce Merlin as one of the most important piston engines ever built by the British. Surprisingly, only about 400 were ever built! When the prototype first ran in July 1938, nobody thought it would make a useful engine for single-seat fighters. Sydney Camm did fit one into his Tornado prototype and achieved a speed of 421 mph, making it the fastest military aircraft in the world in 1941. Sadly, no one noticed. The Centaurus finally powered the Hawker Tempest II and the Sea Fury, but they were too late to see action in World War II.

LEADING PARTICULARS

GENERAL

Type of engine	Air cooled, sleeve valve, radial		
Number of cylinders	18	Bore	5.75 in.
Arrangement of cylinders	Two-row		
Stroke	7.0 in.	Compression ratio	7.2 to 1
Swept volume	3,270 cu. in. (53.6 litres)		

SUPERCHARGER

IMPELLER DIAMETER	13.5 in.
Centaurus IV	12.75 in.
Centaurus VII	

GEAR RATIO

Low 6.76 to 1	High 9.03 to 1
---------------	----------------

PROPELLER REDUCTION GEAR

Type	Bevel epicyclic
Ratio	0.4 to 1

DIRECTION OF ROTATION

Propeller shaft	Left-hand
Crankshaft	Left-hand

CYLINDER NUMBERING

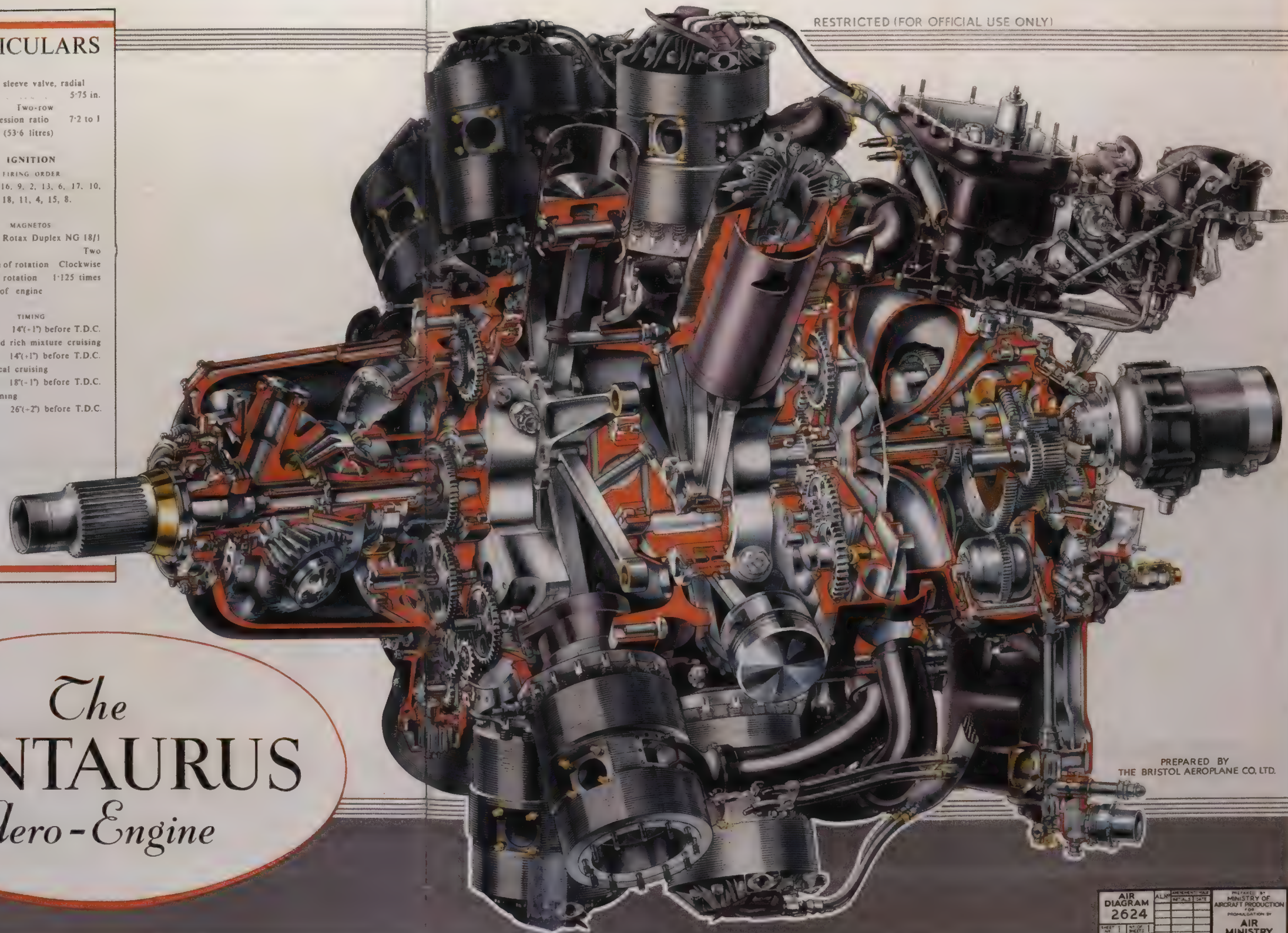
1 to 18 clockwise from front. No. 1 vertical. Odd numbers in the rear row, even numbers in the front row.

CARBURETTOR

Centaurus IV	Bendix PR78A2
Centaurus VII	Bendix PR78A2

STARTING SYSTEM

Rotax C3001, 24 volts D.C. or
Coffman L35

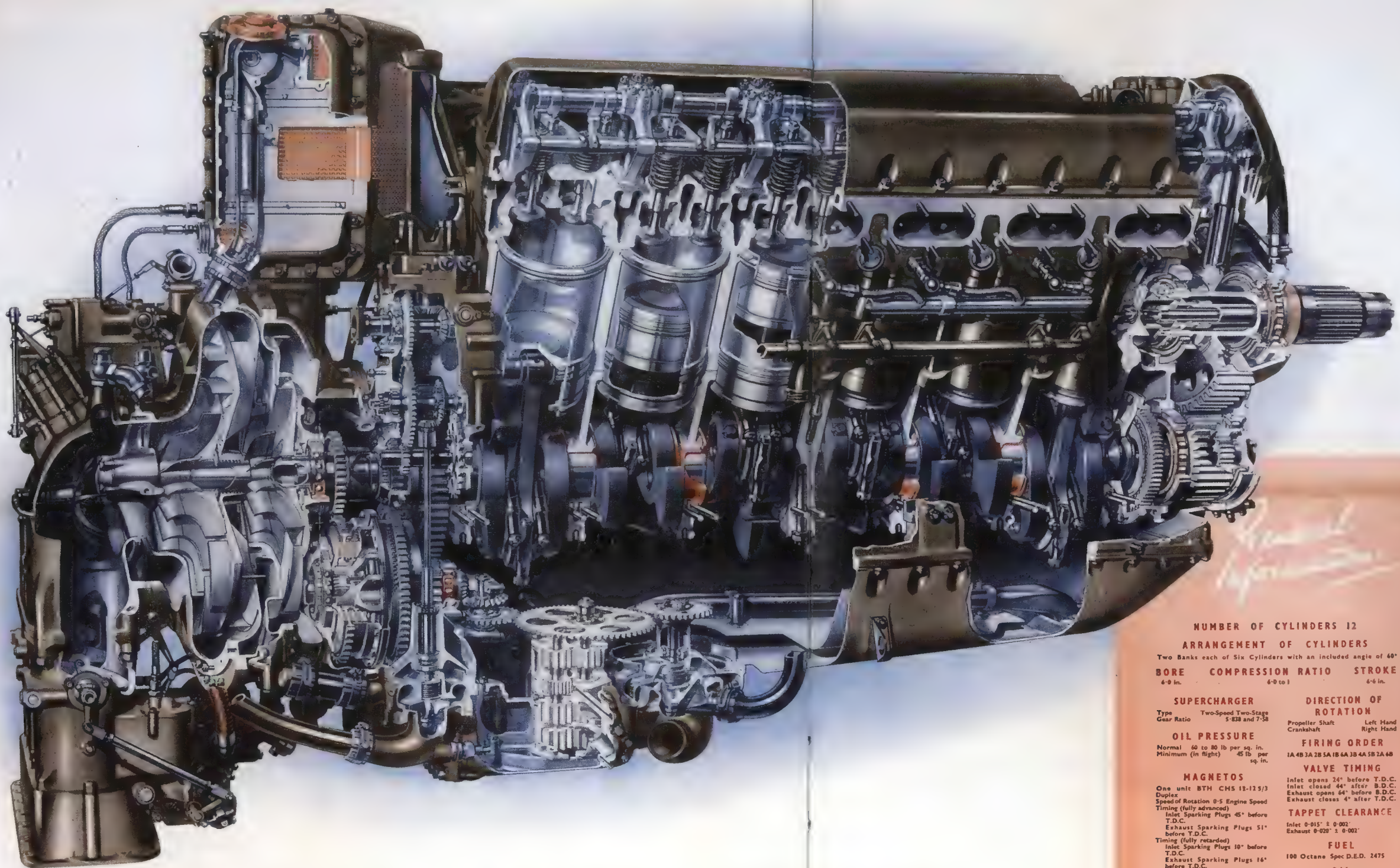


RESTRICTED (FOR OFFICIAL USE ONLY)

The CENTAURUS Aero-Engine

PREPARED BY
THE BRISTOL AEROPLANE CO. LTD.

AIR DIAGRAM 2624	ALPHABETICALLY INDEXED DATE	MINISTRY OF AIRCRAFT PRODUCTION FOR PROPAGATION BY AIR MINISTRY
MARCH 1944		



Griffon Engine

At the outbreak of war the decision was made to initiate production of an engine similar to the Merlin but of a larger capacity. The new Griffon continued the Rolls-Royce policy of fostering the twelve-cylinder 60-degree upright Vee-type liquid-cooled power plant. Basically, the Griffon was a scaled-up Merlin with a capacity of 2,239 cubic inches (36.69 liters) instead of 1,649 (26.99). Remarkably, what should have been a larger engine was in fact shorter than equivalent Merlin! It was also essential that the new Griffon be made to fit in existing Merlin powered fighters. Powered by a 2,000-horsepower Griffon engine, the Spitfire Mk XIV was one of the best fighters of the war.

NUMBER OF CYLINDERS 12			
ARRANGEMENT OF CYLINDERS			
Two Banks each of Six Cylinders with an included angle of 40°			
BORE	COMPRESSION RATIO		STROKE
6.0 in.	6.0 to 1		6.6 in.
SUPERCHARGER		DIRECTION OF ROTATION	
Type	Two-Speed Two-Stage	Propeller Shaft	
Gear Ratio	5:838 and 7:58	Left Hand	
OIL PRESSURE		Crankshaft	
Normal	60 to 80 lb per sq. in.	FIRING ORDER	
Minimum (in flight)	45 lb per sq. in.	1A 4B 3A 2B 5A 1B 6A 3B 4A 5B 2A 6B	
MAGNETOS		VALVE TIMING	
One unit	BTH CMS 15-12 5/3	Inlet opens 24° before T.D.C.	
Duplex		Inlet closed 44° after B.D.C.	
Speed of Rotation	0.5 Engine Speed	Exhaust opens 64° before B.D.C.	
Timing (fully advanced)		Exhaust closes 44° after T.D.C.	
Inlet Sparking Plugs	45° before T.D.C.	TAPPET CLEARANCE	
Exhaust Sparking Plugs	51° before T.D.C.	Inlet 0.015" ± 0.002"	
Timing (fully retarded)		Exhaust 0.020" ± 0.002"	
Inlet Sparking Plugs	10° before T.D.C.	FUEL	
Exhaust Sparking Plugs	16° before T.D.C.	100 Octane Spec D.E.D. 2475	
Contact Breaker Gap	0.009" ± 0.001"	OIL	
SPARKING PLUGS		D.T.D. 472B	
Lodge R.S. 5/5		COOLANT	
K.L.G. R.C. 5/3		Pressure Liquid 70% Water + 30% Ethylene Glycol Specification D.T.D. 344/A	

GRIFFON AERO-ENGINE

Two-speed, two-stage supercharger type fitted with Stromberg carburettor

FOR FURTHER INFORMATION SEE A.P. 2234 K

AIR DIAGRAM		ALM	AMENDMENTS MADE	INITIALS	DATE
4109					
SHEET 1	OF 1				
AUG. 1944					

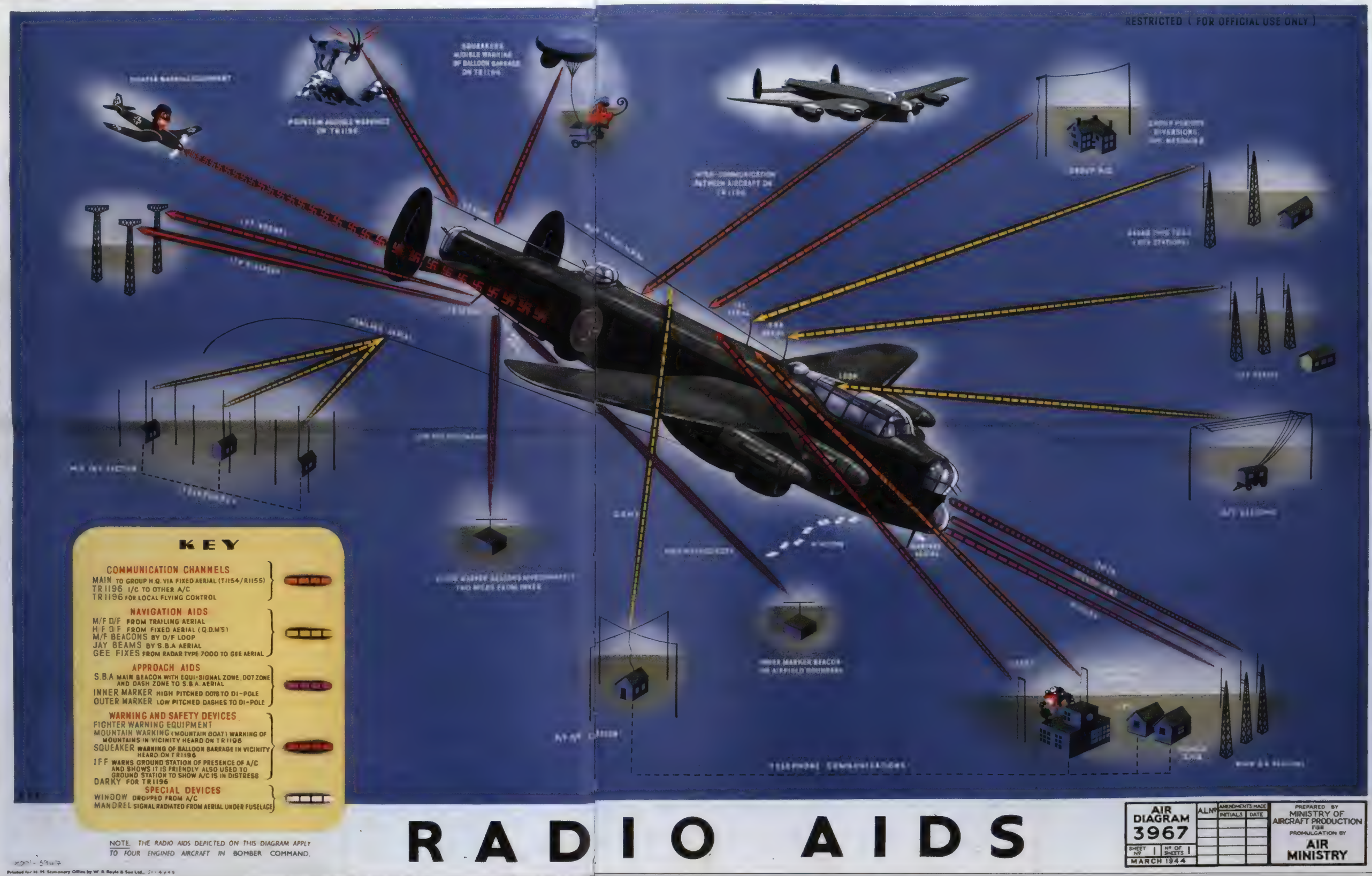
PREPARED BY	MINISTRY OF
AIRCRAFT PRODUCTION	FOR
PROMULGATION BY	AIR
	MINISTRY



PRINTED FOR H.M. STATIONERY OFFICE BY CHORLEY & PICKERSGILL LTD 57-4767

Radio Aids

Many radio aids were developed during World War II to aid bomber crews as they navigated toward their targets over Germany, and proved equally useful when returning home. They were also of great benefit to the Germans, who developed a myriad of devices capable of homing in on these transmissions. By November 1943, Bomber Command was able to dispatch over 700 heavy bombers to targets over Germany. Because of the sheer size of the force, the electronic signature it produced gave the Germans more than enough time to prepare. The Germans were constantly amazed that Bomber Command allowed its crews to switch on their electronic equipment for prolonged periods of time.



Radio Altimeter

Radio altimeters were far more accurate than the standard barometric type. This wonderful landscape illustration shows the height differences between the two devices. The aircraft featured here is the Short Sunderland.

RESTRICTED (FOR OFFICIAL USE ONLY)

RADIO

150 200

BAROMETRIC

RADIO

100 200

BAROMETRIC

RADIO

170 200

BAROMETRIC

RADIO

200 200

BAROMETRIC

The altitude limit switch is shown set at 200 ft. The lights change as the altitude of the aircraft varies 10 ft. above or below the setting of the altitude limit switch.

NOTES

The radio altimeter shows the exact height of the aircraft above the land or sea immediately below, and not the height above mean sea level as shown by the barometric type altimeter.

The ON-OFF switch is operated by the pilot.

The pilot also selects the position of the altitude limit switch control for flying at a predetermined height, if required.

Above 400 ft. the altitude indicator needle will hold hard over on the scale until the aircraft is about 1,000 to 2,000 ft.

The Radio Altimeter cannot be relied upon when the aircraft is below 20 ft.

RADIO ALTIMETER A.Y.D.

FOR FURTHER INFORMATION SEE A.P. 2533A

AIR DIAGRAM 2093		ALM	AMENDMENTS	ISSUED	DATE	PREPARED BY MINISTRY OF AIRCRAFT PRODUCTION FOR PROMULGATION BY AIR MINISTRY
SHEET 1	OF 2					

7-18-1945

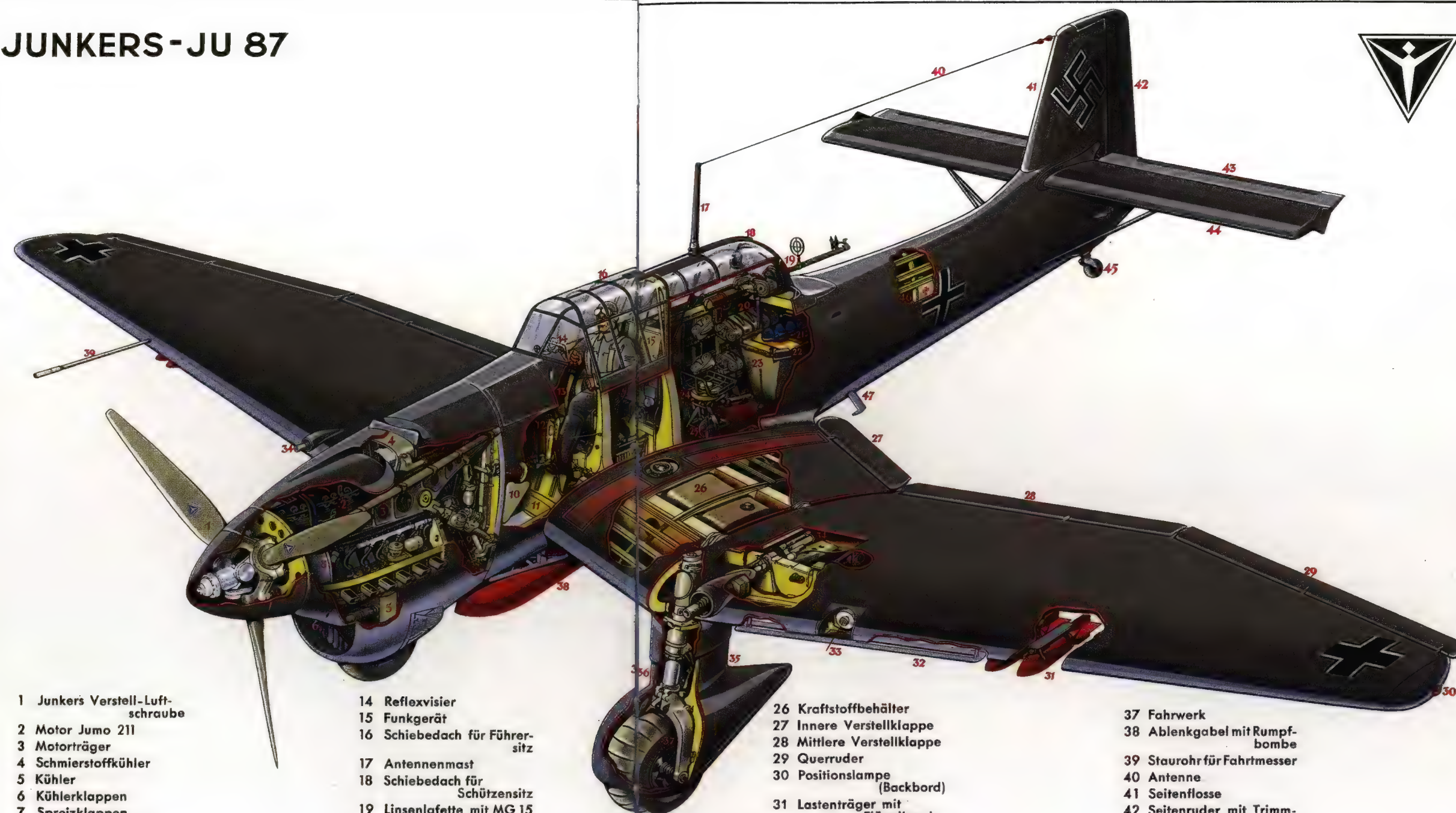
PRINTED FOR H.M. STATIONERY OFFICE BY HUDSON SCOTT & SONS LTD. CARLISLE 31-1271



Junkers Ju 87

When the war began, the Ju 87 Stuka was a somewhat dated design. Its early success over Poland, Norway, France, Belgium and Holland only delayed the inevitable. When faced with a well-organized and determined fighter defense, the Ju 87 suffered accordingly. During the Battle of Britain, Ju 87 units suffered heavy losses. Between August 13 and 18, 1940, RAF fighters shot down forty-one Ju 87s. On August 19 the Stuka was retired from the battle. When good fighter protection was provided, the Ju 87 was a devastating weapon. The Stuka sank more ships than any other type of aircraft in history and was widely used by all the Axis air forces, including those of Italy, Hungary, Slovakia, Romania and Bulgaria.

JUNKERS-JU 87



- 1 Junkers Verstell-Luftschraube
- 2 Motor Jumo 211
- 3 Motorträger
- 4 Schmierstoffkühler
- 5 Kühler
- 6 Kühlerklappen
- 7 Spreizklappen
- 8 Kühltstoff-Ausgleich-behälter
- 9 Anlaßwelle
- 10 Schmierstoffbehälter
- 11 Abdeckblende
- 12 Pedal für Seitensteuer
- 13 Steuerknüppel

- 14 Reflexvisier
- 15 Funkgerät
- 16 Schiebedach für Führersitz
- 17 Antennenmast
- 18 Schiebedach für Schützensitz
- 19 Linsenlafette mit MG 15
- 20 Doppeltrommeln
- 21 Sauerstoffflaschen für Höhenatmer
- 22 Funk-Taste
- 23 Leertüllensack
- 24 Schützensitz (drehbar)
- 25 Schleppantennenhaspel

- 26 Kraftstoffbehälter
- 27 Innere Verstellklappe
- 28 Mittlere Verstellklappe
- 29 Querruder
- 30 Positionsleuchte (Backbord)
- 31 Lastenträger mit Flügelbombe
- 32 Sturzflugbremse
- 33 Scheinwerfer
- 34 Starres Flächen-MG
- 35 Hintere Fahrgestellverkleidung
- 36 Vordere Fahrgestellverkleidung

- 37 Fahrwerk
- 38 Ablenkgebel mit Rumpfbombe
- 39 Stauraum für Fahrmesser
- 40 Antenne
- 41 Seitenflosse
- 42 Seitenruder mit Trimmklappe
- 43 Höhenruder mit Trimmklappe
- 44 Höhenflosse
- 45 Radsporn
- 46 Sanitätsack
- 47 Auftritt für Einstieg

Schuffner

Junkers Flugzeug- und Motorenwerke A.-G., Dessau

J. F. M.-Lehrmittelabteilung LM-Nr. 561



Junkers Ju 86K

This cutaway drawing shows the export version of the Ju 86 medium bomber. Many nations purchased the Ju 86, including Sweden, Chile, Portugal, South Africa and Hungary. Most were fitted with the Pratt & Whitney Hornet or Bristol Pegasus radial engines. This illustration does not show what type of engine is fitted. The only surviving example of the Ju 86 resides in the Flygvapenmuseum, Sweden.

JUNKERS- JU 86 K



- | | | | |
|-----------------------|------------------------------------|--|----------------------------|
| A A-Stand | 12 Handhebel für Bombennotwurf | 26 Führungsschiene für Senkturm | 39 Ausgleichgewichte |
| B B-Stand | 13 Drehkranzlafette | 27 Federausgleich für Senkturm | 40 Peilrahmen |
| C C-Stand | 14 Maschinengewehr | 28 Einsteigluka mit Leiter und Leertrommelsack | 41 Spreizklappen (Kühlung) |
| 1 Maschinengewehr | 15 Leertrommelsack | 29 Bombenmagazine | 42 Auspuffsammelring |
| 2 Vertikallafette | 16 Leuchtpistole | 30 Kraftstoffbehälter | 43 Luftansaugschacht |
| 3 Abwurfzentrale | 17 Leuchtmunition | 31 Schmierstoffbehälter | 44 Anwerfkurbel |
| 4 Zielgerät | 18 Munitionsbehälter | 32 Ausfahrvorrichtung für Fahrgestell | 45 Querruder |
| 5 Schiebefenster | 19 Stemmring | 33 Einziehbares Fahrgestell | 46 Landeklappen |
| 6 Staurohr | 20 Windschutzschirm | 34 Antenne | 47 Positionslampe |
| 7 Absprungklappe | 21 Senkturm (ausgefahren) | 35 Antennenmast | 48 Feuerlöscher |
| 8 Munitionsbehälter | 22 Bodenlafette | 36 Steuersäule | 49 Höhenflosse |
| 9 Leertrommelsack | 23 Maschinengewehr | 37 Führersitz | 50 Höhenruder |
| 10 Sauerstoffflaschen | 24 Schlitten mit Munitionsbehälter | 38 Verstellhebel für Führersitz | 51 Seitenflosse |
| 11 Klappfenster | 25 Atemgerät | | 52 Seitenruder |

Zchg. Schaffer

Junkers Flugzeug- und Motorenwerke A. G., Dessau

Lehrmittelstelle LM-Nr. 1311



Bf 109 F-1 bis F-4
General Arrangement (below)

The inner workings of the Bf 109F-1 are clearly revealed in this crisp blueprint drawing. The Bf 109F, or Friedrich, was the most aerodynamically refined version of the famous German fighter and was equipped with an engine-mounted cannon firing through the spinner.

- 59 Seitensteuerpedale
- 60 Klappsitz (Beobachter)
- 61 MG-FM
- 62 MG 17
- 63 Leertülsenauffangnetz
- 64 Gerüsttafel am Spant 12
- 65 Heizung rechts
- 66 Allweiter Kraftstoffhandpumpe (mit Umschaltventilsatz)
- 67 Höhentrimm- und Ausgleichsrudder
- 68 Schleppantenne
- 69 Landeklappensicherung
- 70 Landeklappe
- 71 Querruder
- 72 Querrimm- und Ausgleichsrudder
- 73 Stauraumraster
- 74 Scheinwerfer
- 75 Kraftstoffhauptsbehälter
- 76 Kraftstoffflächenhilsbehälter
- 77 Schmierstoffbehälter
- 78 Bombenklappenwinde
- 79 Seitenrudergetriebe
- 80 LEONARD-Umformer (PDS)
- 81 Steuergerät (PDS)
- 82 Walzenlafette des MG 131
- 83 Mannloch im Spant 26
- 84 Kennlicht
- 85 Steuerhandrad
- 86 FI-Geräte
- 87 Selbstschalterleiste für Bordfunkanlage
- 88 Trimm-Verstelltrieb
- 89 Bedienbank
- 90 Motorgondelendstück
- 91 Behälter für Enteisungsfüssigkeit
- 92 Anlaßkraftstoffbehälter
- 93 Kühlstoffbehälter
- 94 Brandwand
- 95 Fahrwerkspindel
- 96 Handkurbel für Motoranlasser (nur linkes Triebwerk)
- 97 Flammendämpfer
- 98 Fahrgestellklappen
- 99 Motorbock
- 100 Motor DB 603 A-1
- 101 Abgasdüsen

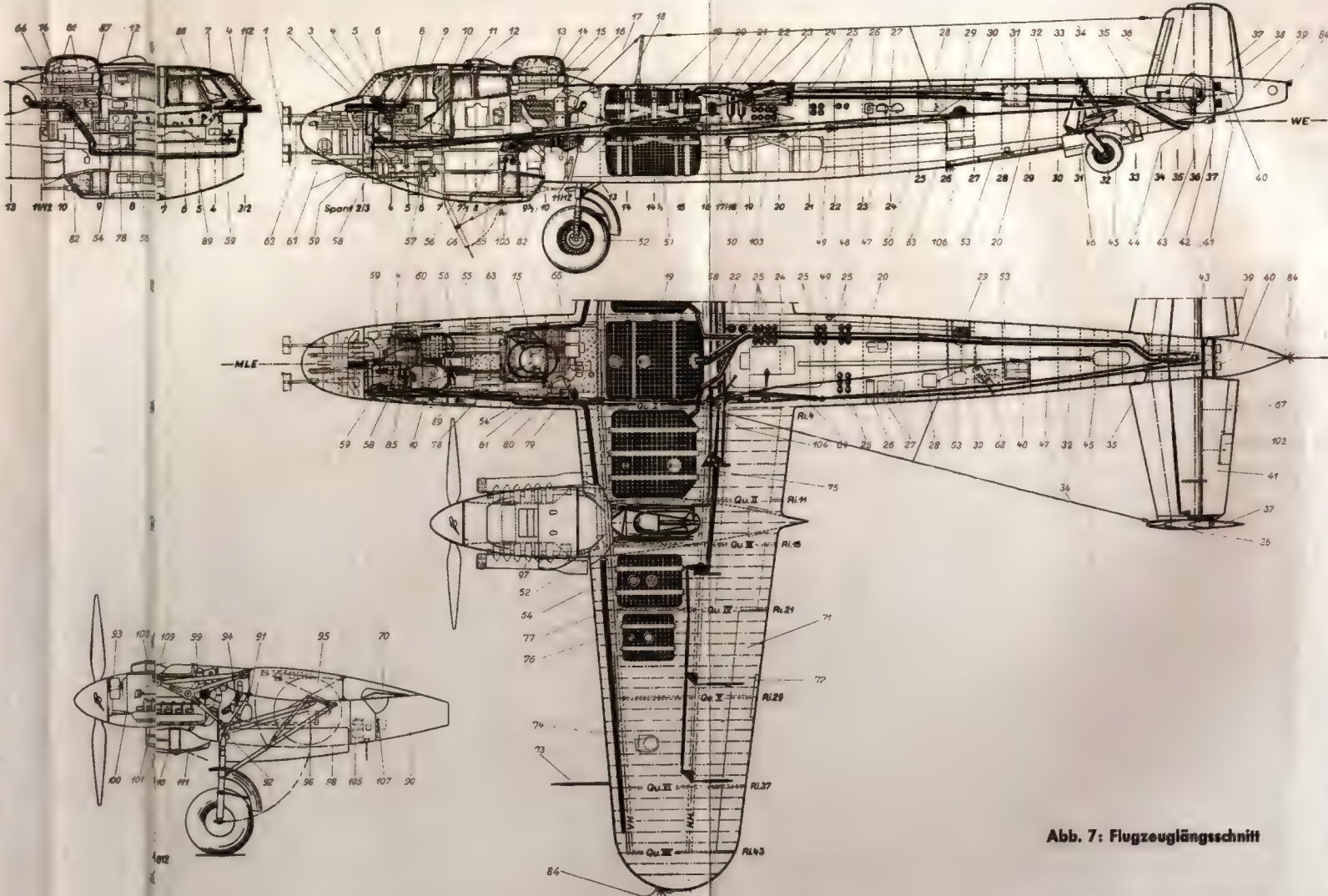
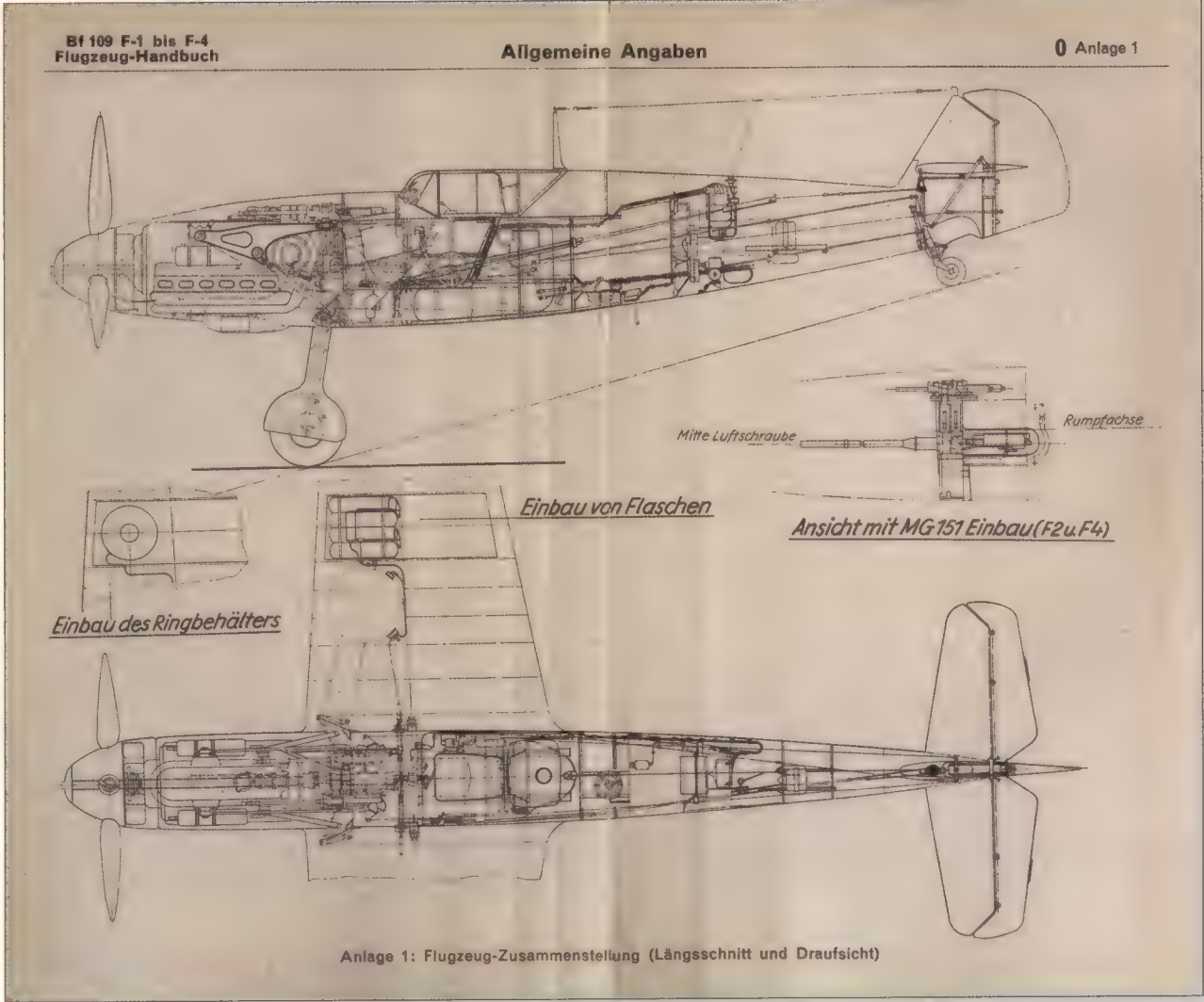


Abb. 7: Flugzeuglängsschnitt



Do 217 N-1 Longitudinal Section (above)

This longitudinal cutaway drawing illustrates the inner workings of the Do 217 night-fighter. Powered by two DB 603 engines and armed with four 20 mm cannon and four 7.9-mm machine guns, the Do 217 night-fighter became a formidable opponent once it appeared in the night skies over occupied Europe in the winter of 1942/43.

The crew of the Ju 88 consisted of a pilot, bomb aimer, flight engineer and radio operator. In the Ju 88 they were grouped together in the front of the aircraft, which, according to British propaganda, was to bolster morale, but in fact made for a cramped and inefficient working space. The pilot sat high on the left; to the right was the bomb aimer who also manned the forward-firing MG 15 machine gun.



- | | | | | | | | |
|--|--|--|--|---|---|---|---|
| 1 Höhenmesser mit Sturzflugmarke | 14 Anloßschalter | 25 Scholt- u. Kontrollgerät f. Rauchgeräte | 39 Totstarkompaß für Kursteuerung | 51 Kontrollgerät für 50° Bahnlogie | 62 Vorratmesser Kraftstoff-Schmieröl | 74 Fußpedal für Beobachter | 88 Steuerzähle |
| 2 Querruder-Trimmrad | 15 Spritzklappenverstellung | 26 Anzeigergerät für Federbeinigung (Blindendruckzeiger) | 40 Ladedruckmesser für Motor R | 52 Kabelanlage für FI-Anlage | 63 Kursteuerung-Notschaltung | 75 Kursteuerung-Notschaltung | 89 Seitenruderpedal mit Laufrohrbremse |
| 3 Seitenrudert-Trimmrad | 16 Luftdruckmesser f. Beobachter | 27 Kontakthalbeschalter | 41 Ladedruckmesser für Motor L | 53 Mastenachse | 64 Sauerstoff-Druckmesser für Flugzeug-Lichter | 76 Notruf für Drähtloppschalter | 90 Kurvenrühr |
| 4 Umwingschaltkasten | 17 Wahlchalter für Luftdruckverstellung (Hand-Automatik) | 28 Fahrtemperaturmesser | 42 Ferndruckmesser L | 54 Beobachter-Anzeiger | 65 Aufklappbares Knieopfer | 77 Aufklappbares Knieopfer | 91 Kurvispinn |
| 5 Schweißkabel | 18 Leinwerk-Enteisung | 29 Variometer | 43 Ferndruckmesser R | 55 Transmitter für Rauch- und Nebelgeräte | 66 Bombenabwurfhalter | 78 Bombenabwurfhalter | 92 Strahltrieb für Heizungsanlage |
| 6 Umpump-Anzeigergerät | 19 Gasdrossel | 30 Schusszähler für Sauerrohrbeheizung | 44 Schmieröl- und Kraftstoffdruckmesser | 56 Bombenabwurfhalter | 67 Bombenabwurfhalter für LA | 79 Bombenabwurfhalter für LA | 93 Sitzverstellung (wogenfrei) |
| 7 Rührtrümmelpump | 20 Sturzflugbremshebel | 31 Groß-Fein-Höhenmesser | 45 Kälteöl-Temperaturmesser für linken Motor | 57 Anschlußbox AD12 für Beobachter mit Brechkupplung | 68 Bomben-Ziel-Gerät II | 80 Bomben-Ziel-Gerät II | 94 Flugzeugführerzettel |
| 8 Selbstschalterkasten für Scheinwerfer, Kennlichter, Gerätebeleuchtung und Sturzwinkelbeheizung | 21 Fahrwerk- und Landeklappen-Anzeigergerät | 32 Wendezähler | 46 Kälteöl-Temperaturmesser für rechten Motor | 58 Bombenabwurfhalter | 69 Bomben-Ziel-Gerät I | 81 Bomben-Ziel-Gerät I | 95 Sitzverstellung (senkrecht) |
| 9 Netzschwächer | 22 Fahrwerkverriegelung | 33 Kurvenzähler | 47 Funkpeil-Anzeigergerät | 59 Bombenabwurfhalter | 70 Bomben-Ziel-Gerät II | 82 Bomben-Ziel-Gerät II | 96 Ruderbremse (nur alle Flugzeuge) |
| 10 Kurvenzähler (Hauptzähler) | 23 Landeklappenverstellung | 34 Reflexvisier | 48 Funkpeil-Totstarkompaß | 60 Funkpeil-Totstarkompaß | 71 Abklappkasten | 83 Abklappkasten | 97 Abklappkasten in Kanzelboden und am Kurvispinn |
| 11 Zündschalter | 24 Drähtschalterkasten für Spornverriegelung | 35 Horizont | 49 Schweißkabel für die starke Rostung des MG 15 | 61 Vorratmesser Kraftstoff-Schmieröl | 72 Werkzeugkasten für MG 15 | 84 Werkzeugkasten für MG 15 | 98 Kurvispinn |
| 12 Laderschaltung | | 36 Betätigungsmechanismus u. Distanzverstellung | 50 MG-15 | 62 Wahlchalter für Kraftstoff- und Schmieröl-Vorratmesser | 73 Fernbedienungsgerät für Feil- und Zündflug-Vorkehr | 85 Fernbedienungsgerät für Feil- und Zündflug-Vorkehr | 99 One mit Seilzug für vorderen Vorhang |
| 13 FBW-Armetur mit Schnellstop | | 37 Schusszähler für Kursteuerung | 50 MG-Zurückgehe | | | | 100 Schalter für Kompositierung |

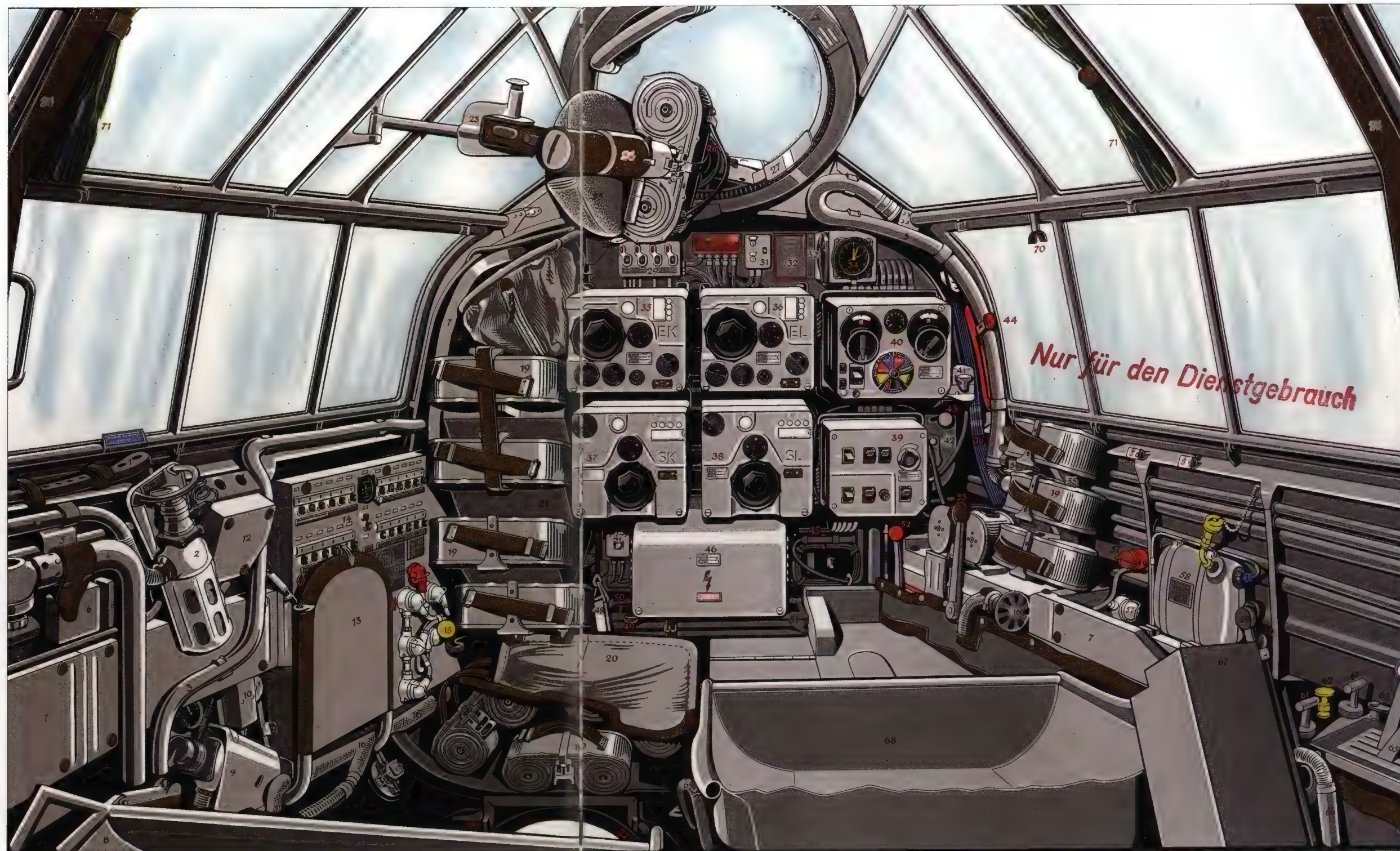
038 **Ju 88**
 Rundblick
 des Flugzeugführers
 und
 des Bombenschützen

Anforderungszeichen: FI Üb 8-067



Ju 88 Panoramic View of the Radio Operator's Position

Behind the pilot on the left sat the engineer, who manned the upper rear machine gun, and alongside him on the right was the radio operator, who manned the lower rear gun. All three guns used the 75-round saddle magazine, which had to be changed after just three seconds of firing. Ten of these magazines are clearly visible in the rear section of the aircraft.



- | | | |
|---|---|------------------------------|
| 1 Rauchgasabwurf-Hebel | 13 Fliegergeschütz (hochgeklappt) | 26 MG-Lagerung |
| 2 Atemgerät für Bombenschützen | 14 Schalttafel | 27 Linsenleuchte |
| 3 Höhenotenschlauch | 15 Kraftstoffhandpumpenhebel am Spont 9 | 28 Einbaufür für FT-Tafel |
| 4 Hilfstasterknüppel | 16 Heizung | 29 Selbstschalterkasten |
| 5 Federnde Schelle für Hilfstasterknüppel | 17 Außenbordanschluß für elektr. Anlage | 30 Verteiler F 36 |
| 6 Widerstandskasten für Kurssteuerung | 18 Bodenwanne | 31 Frequenzwähler für Boko |
| 7 Kabelkanal | 19 Doppeltrammel | 32 Hinweischild für FT-Tafel |
| 8 Bombenschütz (Nähenaher zurückgeklappt) | 20 Trommel-Fangnetz | 33 Rasteneinstellschlüssel |
| 9 Atemgerät für Fliegergeschützen | 21 Leertrommelkasten | 34 Borduhr |
| 10 Schütz für Abwurf R 7 | 22 Leertrommelkasten | 35 Empfänger „Kurz“ |
| 11 Kontaktlose R 115 | 23 MG-Zurrung | 36 Empfänger „Lang“ |
| 12 Leit-Relais R 110 | 24 MG 15 | 37 Sender „Kurz“ |
| | 25 Hülsensock 15 n A | 38 Sender „Lang“ |

- | | |
|---|---|
| 39 Funker-Schaltkasten 13 | 52 Notwurfgriff für abwerfbare Außenbehälter |
| 40 Fernbediengerät FBG 3 | 53 Handpumpenhebel für Schmierstoff-Umpump-anlage |
| 41 Taste | 54 Atemgerät für Funker |
| 42 FT-Tafel | 55 Doppeltrammel |
| 43 Riegel für FT-Tafel | 56 Halterung für Zeitänderzusatzgerät |
| 44 Bootauslöshebel | 57 Stecker für Zeitänderzusatzgerät |
| 45 Funkerhandlampe | 58 Anloß-Einspritz-Gemischbehälter |
| 46 Senderumformer | 59 Bedienhebel für Kraftstoff-Handpumpe |
| 47 Telefon-Zusatzgerät für kurze Welle TZG 10 | 60 Bedienhebel |
| 48 Schultergurt für Fliegergeschütze | 61 für Tragflügel- und Luftschrauben-Enteisung |
| 49 Hebel für Ventilbatterie | 62 Bediengriff für Führerheizung |
| 50 Behälter für Leiter | 63 Anloß-Einspritzpumpe |
| 51 Leiter | |

- | |
|--|
| 63 Schellgriff für Anloß-Einspritzanlage |
| 64 Bedienhebel für Laderschaltung |
| 65 Bedienhebel für FBH-Armatur |
| 66 Höhenotenschlauch für Flugzeugführer |
| 67 Zünderbatteriekasten ZBK 241/1 |
| 68 Funkersitz |
| 69 Verschiebhebel für Funkersitz |
| 70 Lyra-Schelle für Funkerhandlampe |
| 71 Blendschutz |
| 72 Abwerfbare Führerhaube |
| 73 Abwerfbare Seitenteile |
| 74 Spant 6 |
| 75 Kabelkanal für FT-Anlage |
| 76 Sauerstoffleitungen |

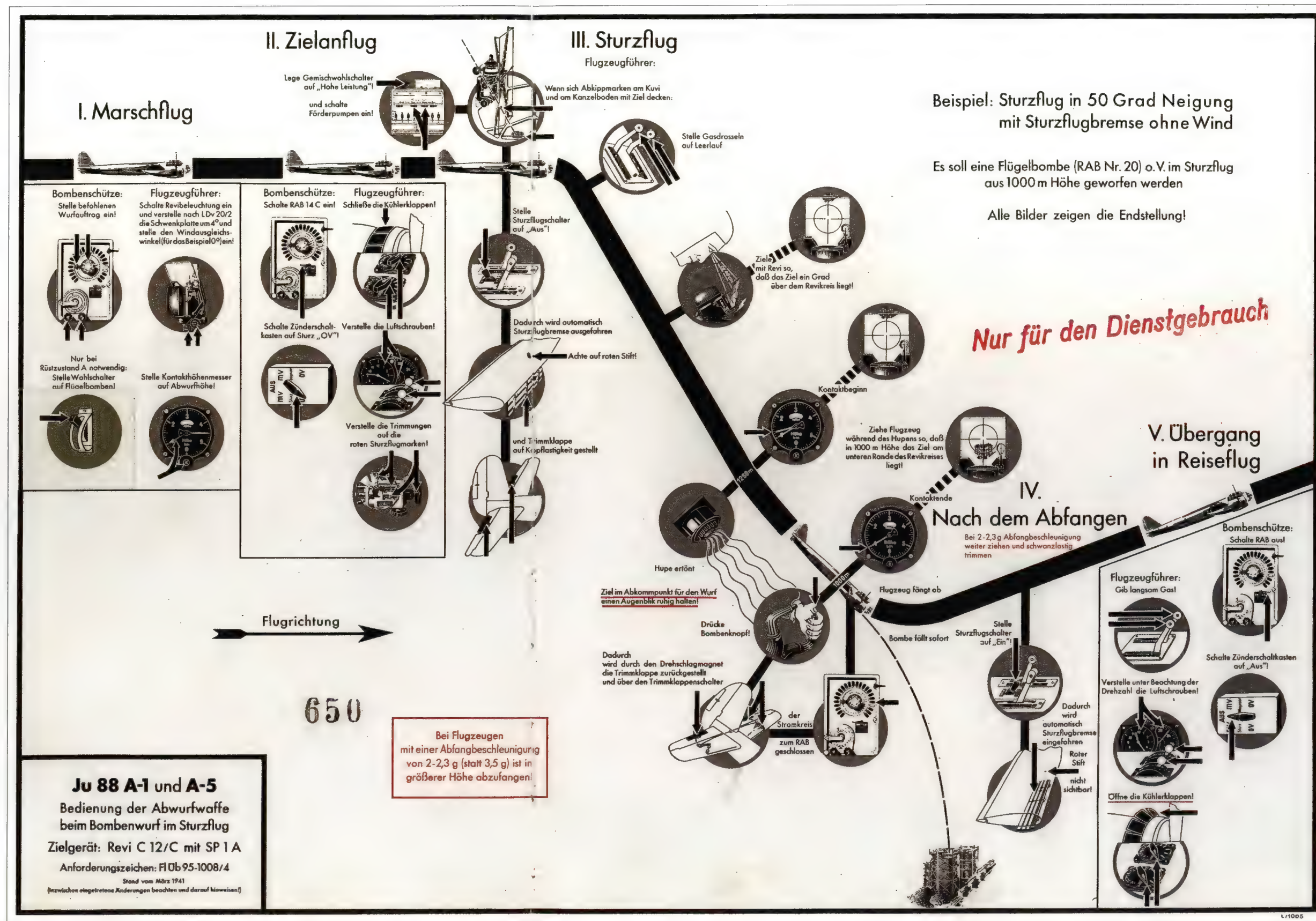
Ju 88
Rundblick
des
Funkers **650**

Anforderungszeichen: Fl Ob 8-135



Ju 88 A-1 and A-5 Operation of the Release Mechanism in Dive-Bomb Attacks

The Ju 88 was never meant to be a dive-bomber. The early prototypes were unarmed and were designed to rely on their speed, like the later British Mosquito, to avoid enemy fighters. But before this idea could sink in, the German Air Ministry decreed that the Ju 88 should carry defensive armament and be fitted with dive brakes. This effectively reduced the new Ju 88's speed by 65 kilometers per hour (40 mph). During the war the Ju 88 proved itself an effective dive-bomber. This illustration shows the steps required in order to make a successful dive-bombing run.





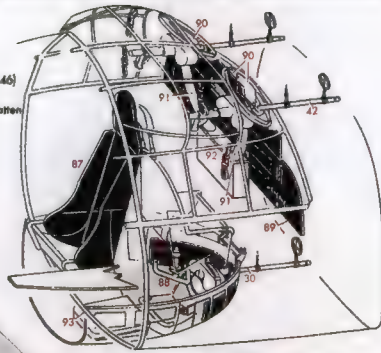
Ju 88 A-1 and A-4 Gun and Bomb-Release Systems

The Ju 88 was a tactical bomber with a moderate range. Early versions of the Ju 88 were capable of carrying twenty-eight 50-kilogram (110 lb) bombs in two fuselage bays. Externally the four big under-wing racks (located between the engines and fuselage) could carry a 250-kilogram (551 lb) bomb. Subsequent versions could carry four 500-kilogram (1,102 lb) bombs. The outer-wing bomb racks were cleared for 250-kilogram (551 lb) bombs. This illustration shows the crew's armor plating along with the defensive armament, storage of ammunition and bomb-release mechanisms.

Last III am rechten Flügel:

- 85 ETC 500/Kb
- 86 250 kg-Bombe

- 87 Panzerung des Führersitzes
- 88 Panzerung im C-Stand
- 89 Panzerschürze heruntergeklappt (Anschlag für Panzerschürze siehe Nr. 46)
- 90 Panzerung der Lufte (= rechteckige Panzerungsscheibe von Stahlpanzerplatten eingefügt)



- 30 MG 15 (mit Hülsensock)
- 42 MG 15 (ohne Hülsensock, verlängertes Visier)
- 91 Hülsensock (anstelle des Hülsensocks)
- 92 Hülsensock (an der Panzerschürze befestigt, wird nach Hochklappen derselben in den Leertrommelbehälter Nr. 48 entleert)
- 93 Bruststütze

Nr. 1-51

Kanzel, Wanne

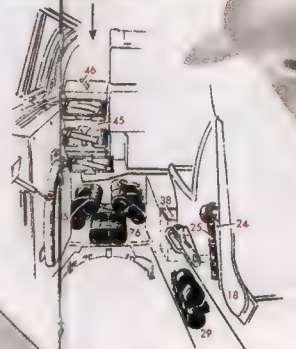
- 1 RAB
- 2 MG-Lagerung für sternes Schießen
- 3 ZSK (Zünden-Schaltkasten)
- 4 Bomben-Wählwächter
- 5 Kurs 2 (Kursvisier)
- 6 Halterung für Kursvisierrahmen
- 7 Zielfernrohr Laffe oder BZG 2
- 7a URG 5 (Links- und Rechtsgerät)
- 8 Sehschicht
- 9 Kniepolster aufgekloppt
- 10 Bordtasche für C-Stand an rechter Wand der Bodenwanne
- 11 Bedienhebel für Blindschaffgestänge
- 12 Blindschaffgestänge (Vollständiger Verlauf: Siehe Sonderdarstellung rechts oben)
- 13 Bedienhebel für Notabwurf
- 14 Notabwurfgestänge (Vollständiger Verlauf: Siehe Sonderdarstellung rechts oben)
- 15 Bombenabwurf-Knopf
- 16 Ravi (Reflexvisier) mit schwenkbarem Grundplatte
- 17 Bordtasche für A-Stand (an rechter Bordwand)
- 18 Gepanzerter Führersitz (Siehe auch Darstellung oben)
- 19 Handkurbel für Betätigung der Lastenraumklappen
- 20 Gestänge für Betätigung der Lastenraumklappen (Vollst. Verlauf: Sonderdarstellg. rechts oben)
- 21 MG 15 mit Hülsensock (A-Stand)
- 22 MG-Zurück
- 23 Sturzflug-Kippschalter (auf Gerätschaft)
- 24 Kartentasche an der Rückwand des Führersitzes | Siehe auch neben-
- 25 Trommel-Lagerung hinter Kartentasche an der Rückwand des Führersitzes | stehende Skizze
- 26 Trommel an rechter Wand der Bodenwanne
- 27 Trommel an linker Wand der Bodenwanne
- 28 MG-Zurück am abwerfbaren Teil der Bodenwanne
- 29 2 Trommeln, Flugzeugmitte für C-Schützen (Deutlich zu sehen auf nebenstehender Skizze)
- 30 MG 15 mit Hülsensock (C-Stand): Siehe auch Skizze oben: Panzerung
- 31 ZBK (Zündbatterie-Kasten)
- 32 ZKG (Zünden-Zusatzgerät) am Gerätschaft
- 33 Trommel an linker Bordwand
- 34 Funkertasche
- 35 Klappstuhl für C-Schützen (Siehe auch nebenstehende Skizze)
- 36 Fangnetz: Verdeckt den Blick auf 6 Trommeln für C-Schützen. Für diese Trommeln nebenstehende Sonderdarstellung
- 37 Kasten für 2 Trommeln (an der linken Seite des Glasdaches)
- 38 Kasten für 4 Trommeln (an der Vorderseite des Führersitzes in den Fußbodenrücken versenkt) Siehe auch nebenstehende Skizze
- 39 Bordtasche an der Vorderseite des Führersitzes
- 40 Trommel-Lagerung an linker Bordwand
- 41 Trommel auf Gerätschaft
- 42 MG 15 ohne Hülsensock: Verlängertes Visier! (b. Stand) | Siehe Sonderdarstellg. oben: Die zu den beiden MG's gehörenden Hülsensocke
- 43 MG 15 ohne Hülsensock: Verlängertes Visier! (b. Stand) | nebst Hülsensock an der Panzerschürze
- 44 MG-Zurück-Riemer
- 45 Lagerung für 3 Trommeln an Vorderseite des Leertrommelbehälters (Nr. 48) | Siehe auch nebenstehende Skizze
- 46 Anschlag für Panzerplatte (für letztere oben Sonderdarstellung)
- 47 Schwenkbare Hülsensock
- 48 Leertrommelbehälter an rechter Bordwand
- 49 LKPK 2 (Linsen-Lafette) Panzerung derselben siehe Skizze oben
- 50 Hebel für Behälterabwurf (am Gerätschaft)
- 51 C-Stand für Behälterabwurf (Vollständiger Verlauf: Siehe Sonderdarstellung rechts oben)

Nr. 52-73 Lastenräume und Zwischenträger

- 52 Lastenraum I (zwischen Spant 9 und 12)
- 53 Lastenraum II (zwischen Spant 12 und 15)
- 54 Träg 4
- 55 Träg 5
- 56 Träg-Rahmen
- 57 Trägersockel-Zurbehel
- 58 Lasten zu je 50 kg
- 59 Notabwurf: Geräteauslösung (Siehe rechts oben: Gesamtdarstellung des Notabwurfgestänges)
- 60 Lastenraum-Klappe (Siehe Darstellung rechts oben und Erläuterung unter Nr. 60)
- 61 Kegelfradgehäuse
- 62 Gestänge für Klappenbetätigung Lastenraum I | Siehe rechts oben: Gesamtdarstellung der Klappenbetätigung
- 63 Gestänge für Klappenbetätigung Lastenraum II
- 64 Gerät 2, Schloß 50/X
- 65 Führungsrolle für die Lasten der beiden Trägs 4
- 66 Notabwurfgestänge für Gerät 2 (Vergl. rechts oben Gesamtdarstellung des Notabwurfgestänges)
- 67 Heißseile (Siehe Sonderdarstellung rechts oben und Erläuterung unter Nr. 67, 82-84)
- 68 Daumenhebel (Siehe auch Darstellung rechts oben und Erläuterung unter Nr. 68)
- 69 Last I am linken Flügel: Lastenträger-Verkleidung
- 70 Last I am linken Flügel: Schloßträger 500/1000 (befindet sich seit Okt. 1940 am rechten Flügel)
- 71 Last I am linken Flügel: 1000 kg-Bombe (An deren Stelle könnte auch hängen: 250 kg-Bombe oder 500 kg-Bombe oder Behälter oder Luftmine (LMA oder LMB))
- 72 Last II am linken Flügel: ETC 500/Kb (Für Bombe zu 500 kg oder 250 kg)
- 73 Abstützpratte

Diese Tafel zeigt (ohne Rücksicht auf Rüstzustände), an welchen Stellen des Flugzeuges Lasten überhaupt angebracht werden können. Die verschiedenen Rüstzustände enthalten stets nur einen Teil der hier dargestellten Beladung (vgl. KBAI)

Gegen Flugrichtung gesehen



- 29 2 Trommeln Flugzeugmitte für C-Stand
- 76 6 Trommeln für C-Stand (vgl. Bemerk. unter Nr. 30)

Nur für den Dienstgebrauch

Last III am linken Flügel:

- 74 ETC 500/Kb
- 75 250 kg-Bombe

Nr. 77-84 (Niedrigere Nummern in Übereinstimmung mit Hauptzeichnung)

- 12 Blindschaffgestänge (Nur für Mine!) Bewegungspfeile: Mine soll blind gemacht werden
- 14 Notabwurfgestänge (wirft gleichzeitig sämtliche Lasten aus dem Rumpf und von den Tragflächen ab, also auch Mine und Behälter!) Bewegungspfeile: Lasten sollen abgeworfen werden
- 19 Betätigung der Lastenraumklappen: Handkurbel
- 20 Betätigung der Lastenraumklappen: Gestänge
- 61 Betätigung der Lastenraumklappen: Kegelfradgehäuse mit Schnecke
- 62 Betätigung der Lastenraumklappen: Gestänge für Raum I | Bewegungspfeile: Klappen
- 63 Betätigung der Lastenraumklappen: Gestänge für Raum II | sollen geöffnet werden!
- 50 Behälter-Notabwurf: Hebel (am Gerätschaft)
- 51 Behälter-Notabwurf: Gestänge Bewegungspfeile: Behälter soll abgeworfen werden
- 59 Notabwurf (Siehe Nr. 14): Trägerschloß
- 60 Lastenraum-Klappe (Jeder der beiden Lastenräume besitzt 2 Klappenpaare: Beide Räume werden gleichzeitig geöffnet)
- 67 Heißseile. Die Nummerierung I-VI (in der Hauptzeichng. I-VI) entspricht der tatsächlichen Bezeichnung in der Maschine
- 68 Daumenhebel mit Gestänge für Last I. Bewirkt bei Zug des Behälter-Abwurfgestänges den Abwurf des Behälters, bei Zug des Notabwurfgestänges den Abwurf der jeweils am Lastenträger I hängenden Last (Bombe, Mine, Behälter)
- 69 Träger-Verkleidung
- 70 Schloßträger 500/1000 (Nur einer vorhanden, und zwar seit Oktober 1940 nicht mehr am linken, sondern am rechten Flügel)
- 72 ETC 500 (verwendbar in Lasten I, II, III)
- 73 Abstützpratte
- 77 Luftmine (LMA oder LMB): Nur an Schloßträger 500/1000 möglich (Siehe auch Bemerkung Nr. 70)
- 78 Last I am rechten Flügel (Siehe hierzu Änderungsvermerk bei Nr. 70)
- 79 Last II am rechten Flügel
- 80 500 kg-Bombe an ETC 500
- 81 250 kg-Bombe an ETC 500
- 82 Heißblock. Anwendungsbeispiel des Heißblocks: Seil Nr. 3 ist über den Block nach der Gabel am Spornrod gezogen. Die Ruhelage dieses Seils steht deshalb leer.
- 83 Seilführung durch die Bordwand zum Heißblock
- 84 Seilführung nach der Gabel am Spornrod

- 94 Abfangvorrichtung in linker Höhenflosse (Stellung der Trimmklappe während des Sturzfluges stark übertrieben dargestellt)

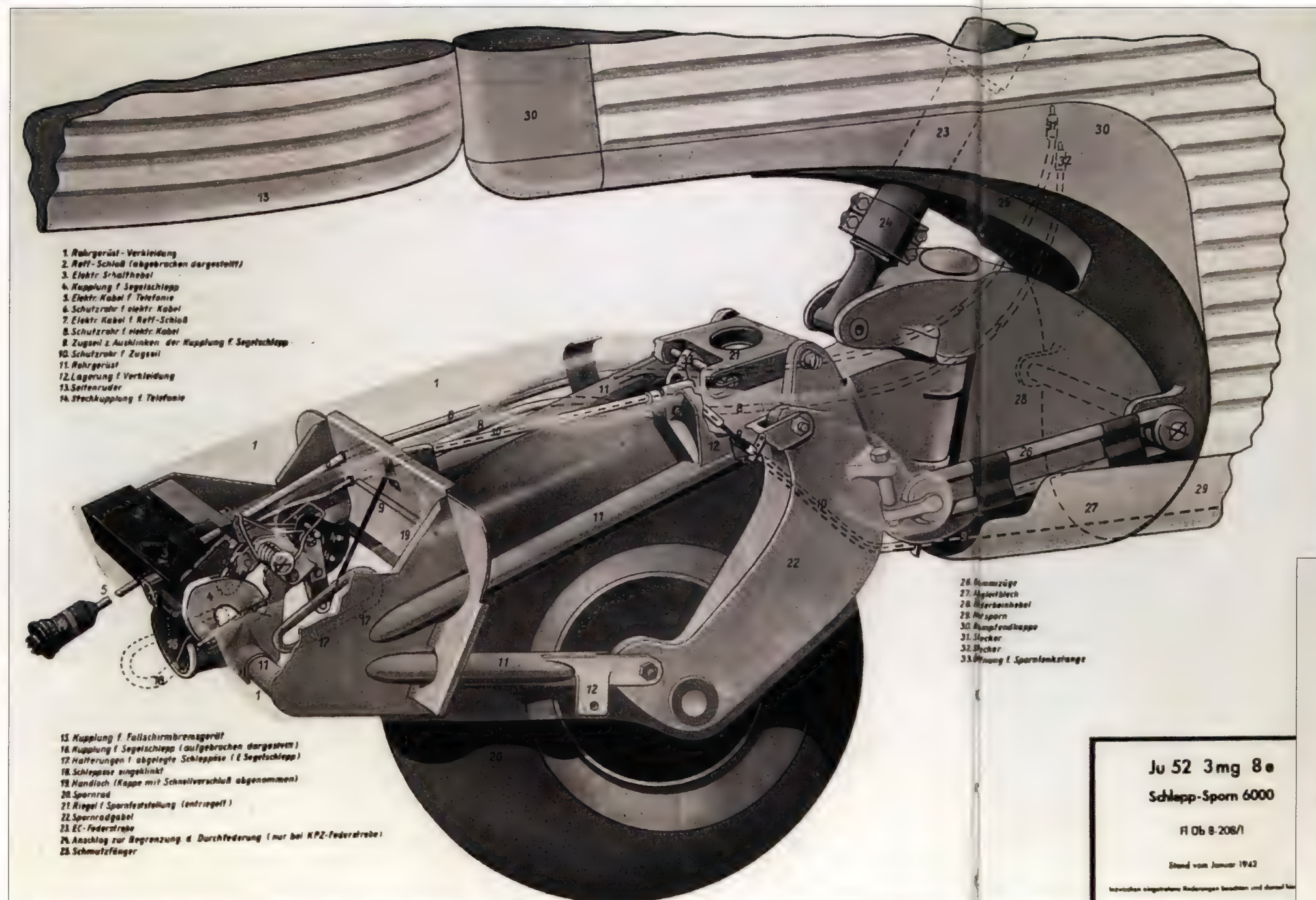
(Auf der Großtafel ist die Schrift rot)

Ju 88 A-1 u. A-5 Schuß- u. Abwurfwaffe

FD 8-178/18

Stand vom 2. 1941

Inzwischen eingetragene Änderungen beachten und darauf hinweisen!



Ju 52 Tail Wheel Assembly (above)

Early versions of the Ju 52 had a tailskid, but because of the poor airfield conditions usually encountered by the Ju 52, a tail wheel was soon introduced. This greatly improved maneuverability on the ground.

Gnome-Rhone 14 M Engine (below)

This fine study of the French Gnome-Rhone 14 M engine is found in the Hs 129 aircraft manual. The Gnome-Rhone was chosen to power the Hs 129 after the Argus 410 proved unreliable and did not develop the expected horsepower. Because large numbers of the 700 horsepower (522 kw) Gnome-Rhone were available, it was decided to modify the Hs 129 as quickly as possible to use the bigger and more powerful radial.

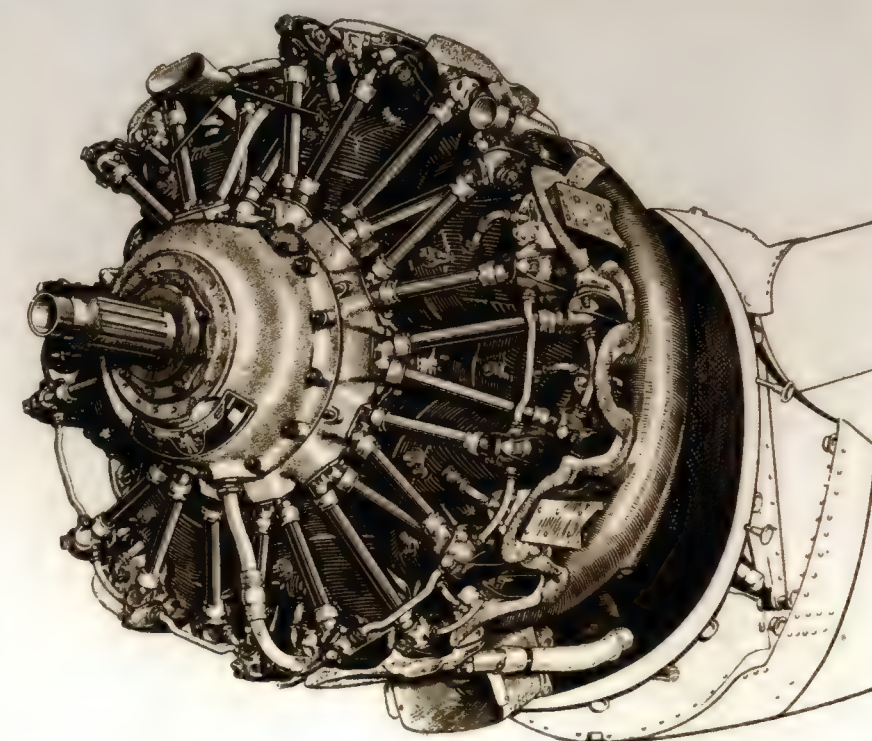
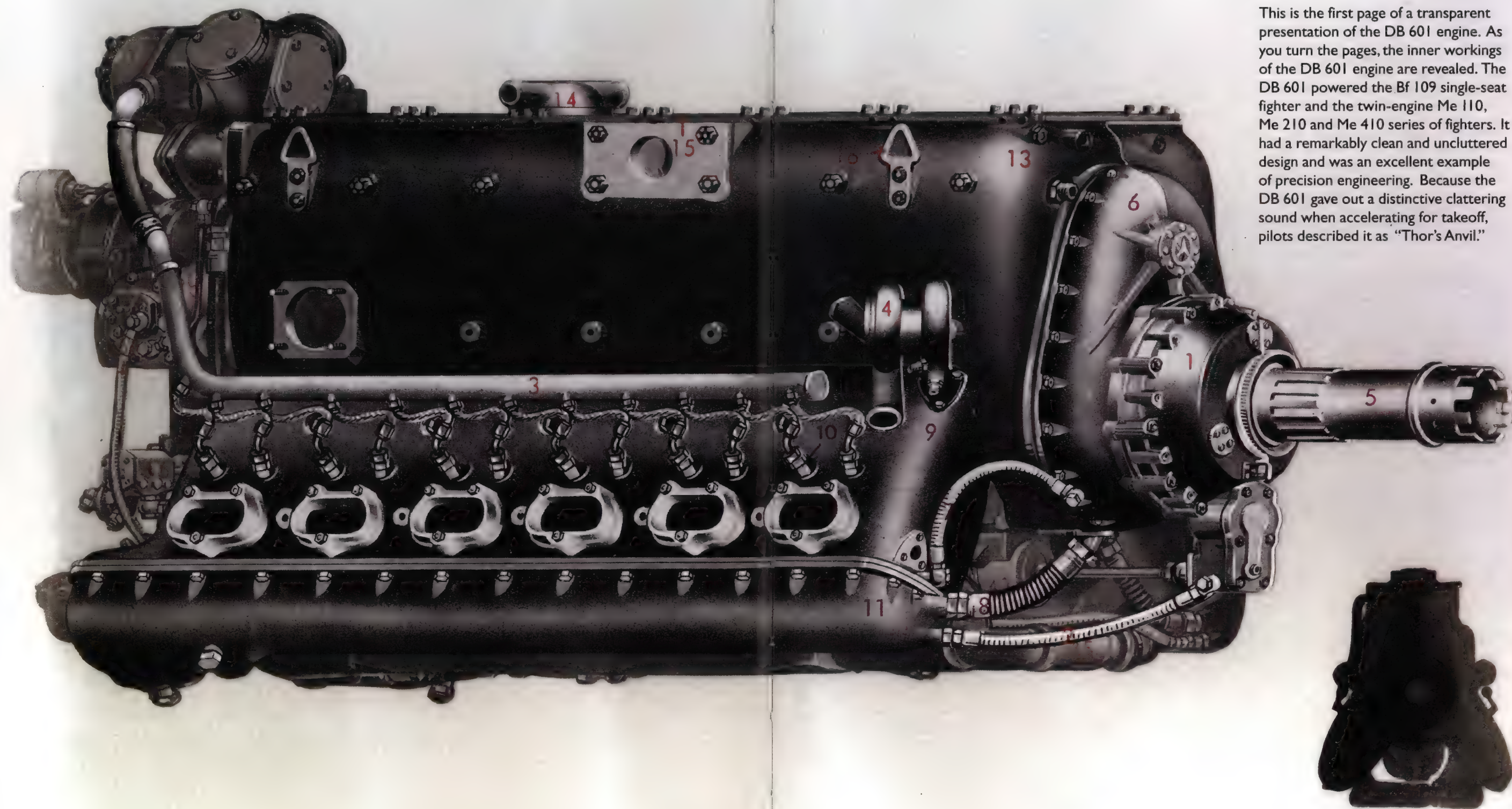


Abb. 2: Flugmotor Gnôme-Rhône 14 M



DB 601E Transparent Presentation

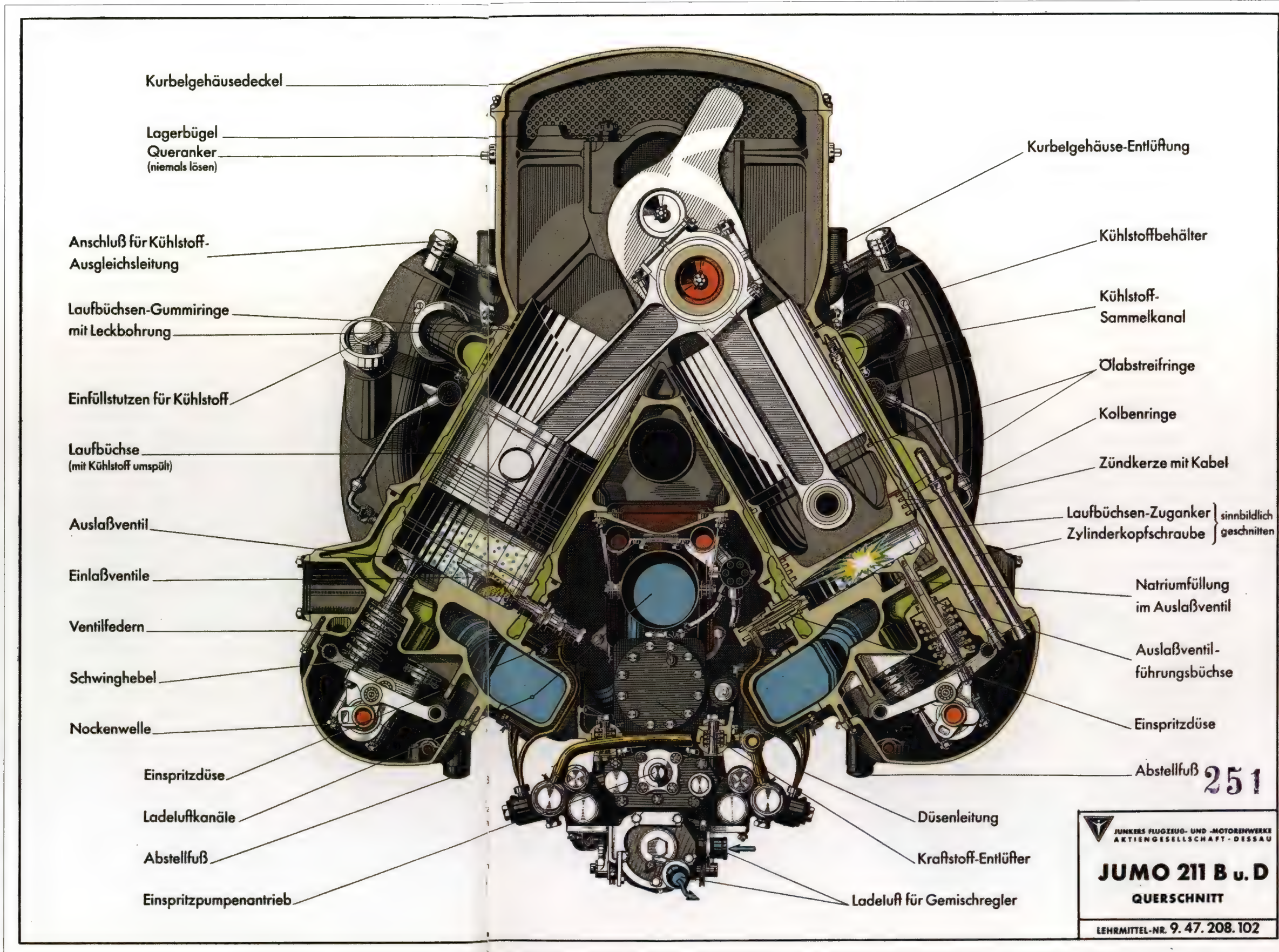
This is the first page of a transparent presentation of the DB 601 engine. As you turn the pages, the inner workings of the DB 601 engine are revealed. The DB 601 powered the Bf 109 single-seat fighter and the twin-engine Me 110, Me 210 and Me 410 series of fighters. It had a remarkably clean and uncluttered design and was an excellent example of precision engineering. Because the DB 601 gave out a distinctive clattering sound when accelerating for takeoff, pilots described it as "Thor's Anvil."





Jumo 211 Engine Cross-Section

The Jumo 211 was a twelve-cylinder inverted-Vee liquid-cooled engine with direct fuel injection and two-speed superchargers. The B-I engine was rated at 1,200 horsepower and powered the Ju 88 and He 111 twin-engine bombers and the single-engine Ju 87 Stuka dive-bomber.



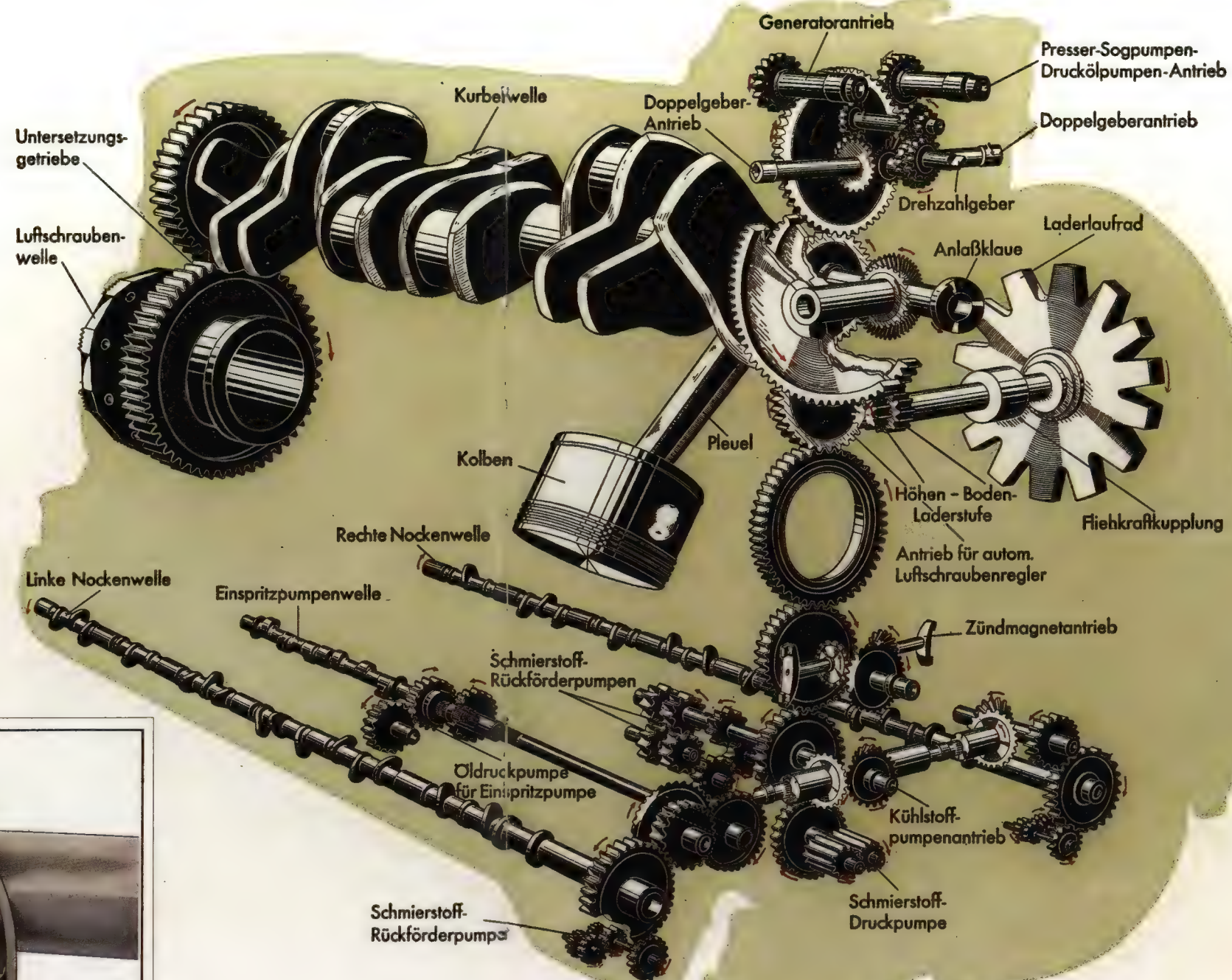
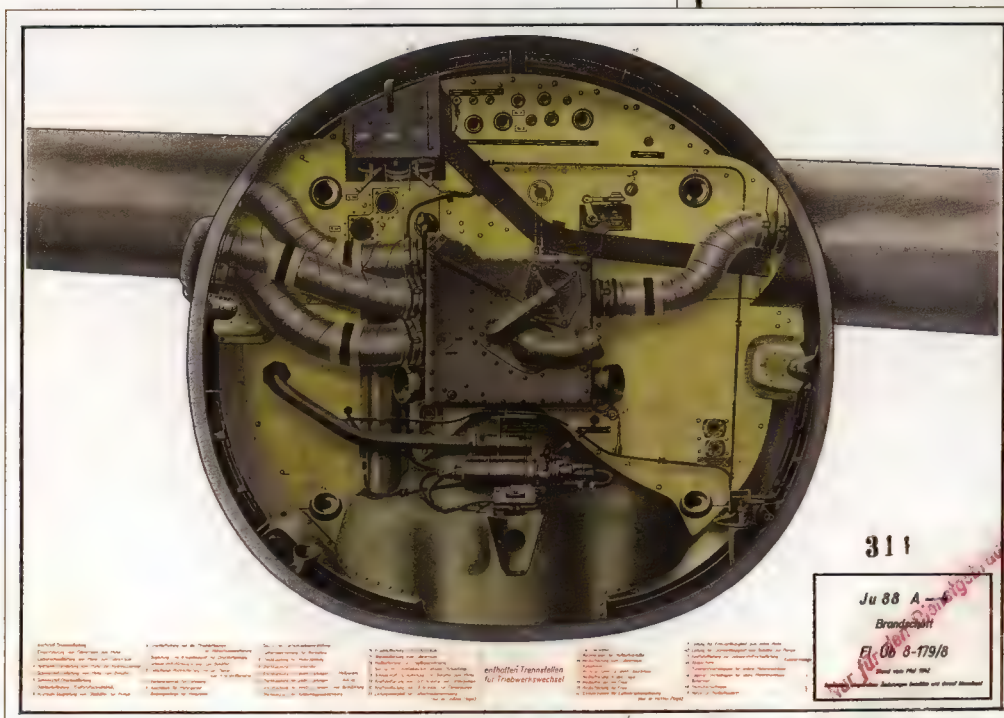


Jumo 211 Power Plant (right)

Aircraft engines of World War II not only had to provide enough power for flight; they also had to provide electrical and hydraulic power along with direct energy to drive pumps and superchargers. This diagram shows the many gears and clutching mechanisms found in the Jumo 211 engine.

Ju 88 Firewall (below)

If the Jumo 211 engine were removed from the wing of the Ju 88, this is what one would see. The firewall is a fire-resistant transverse bulkhead isolating the engine compartment from other parts of the wing structure.

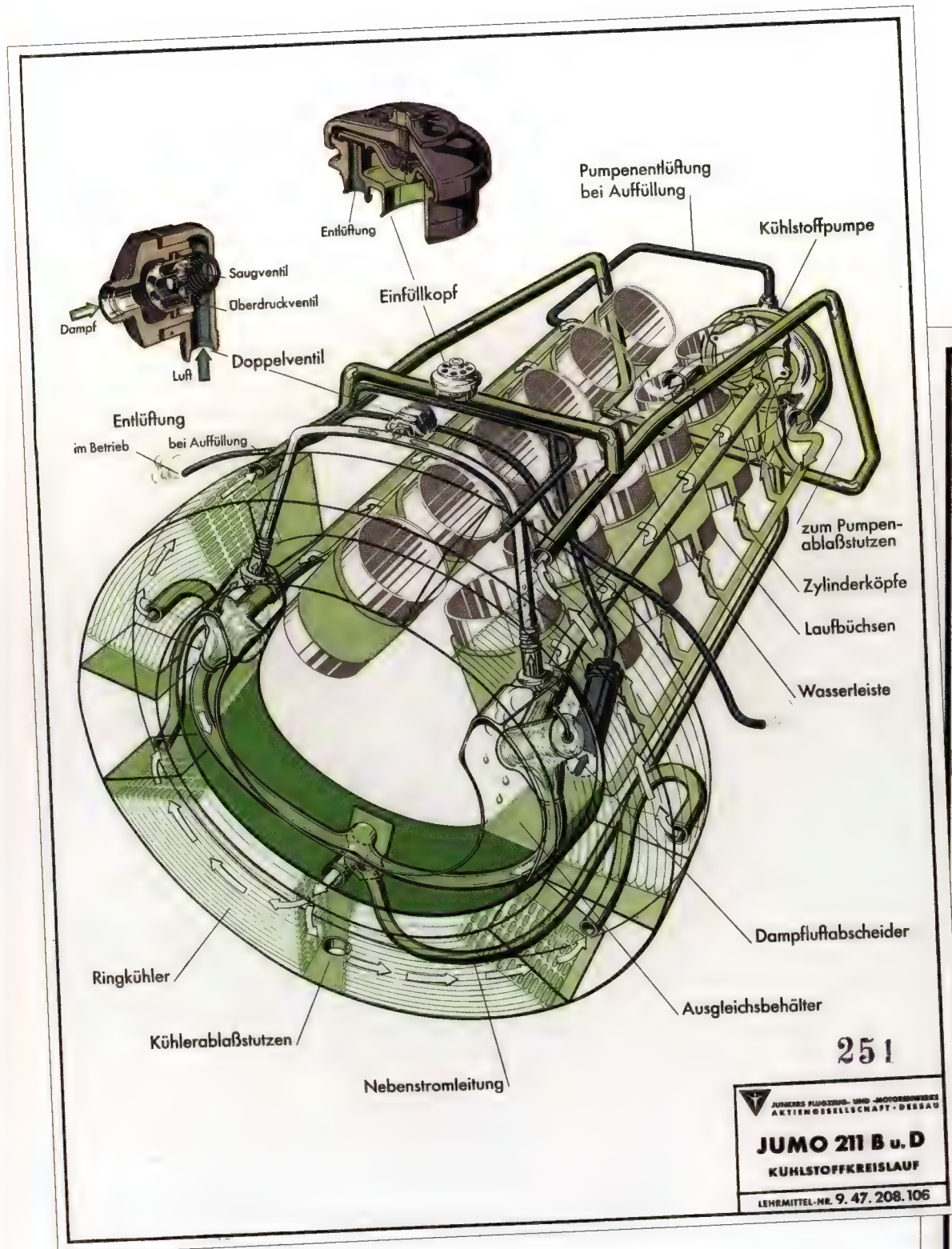


251

JUNKERS FLUGZEUG- UND MOTORENWERKE
AKTIENGESELLSCHAFT - DESSAU

JUMO 211 B u. D
TRIEBWERK

LEHRMITTEL-NR. 9. 42. 208. 104

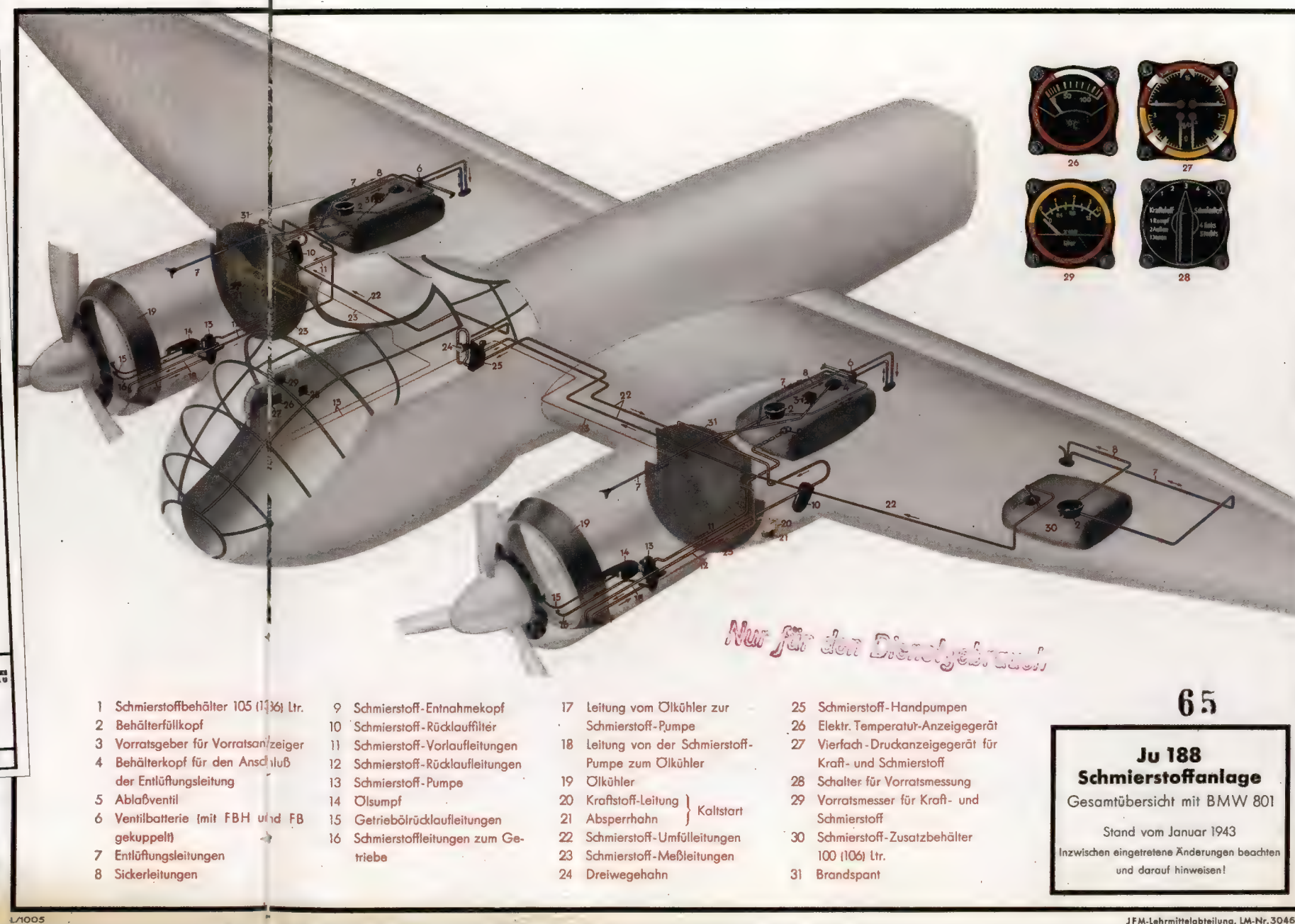


Jumo 211 Coolant Circulation (left)

When fitted to the Ju 88, the liquid-cooled Jumo 211 engine had the appearance of a large air-cooled radial. This was because of the circular engine and oil radiator mounted on the front of the engine. Airflow was controlled by gills as in a radial engine. This cutaway diagram shows the plumbing involved in a typical liquid-cooled engine.

Ju 188 Oil System Engine BMW 801 (below)

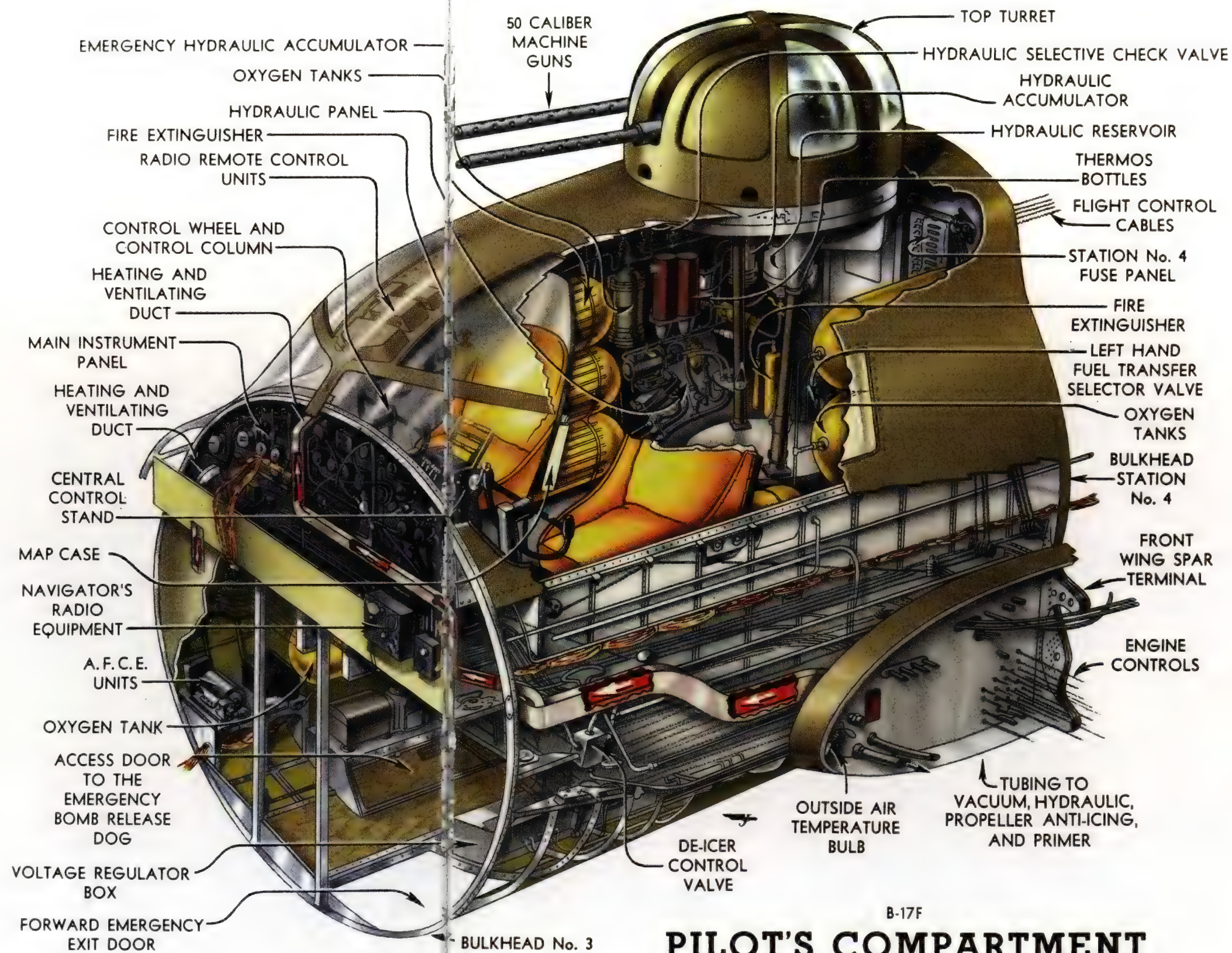
Both the Jumo 213 liquid-cooled engine and the BMW 801 radial air-cooled engines powered the Ju 188. This diagram illustrates the oil tanks and distribution system required for the BMW 801 engine.

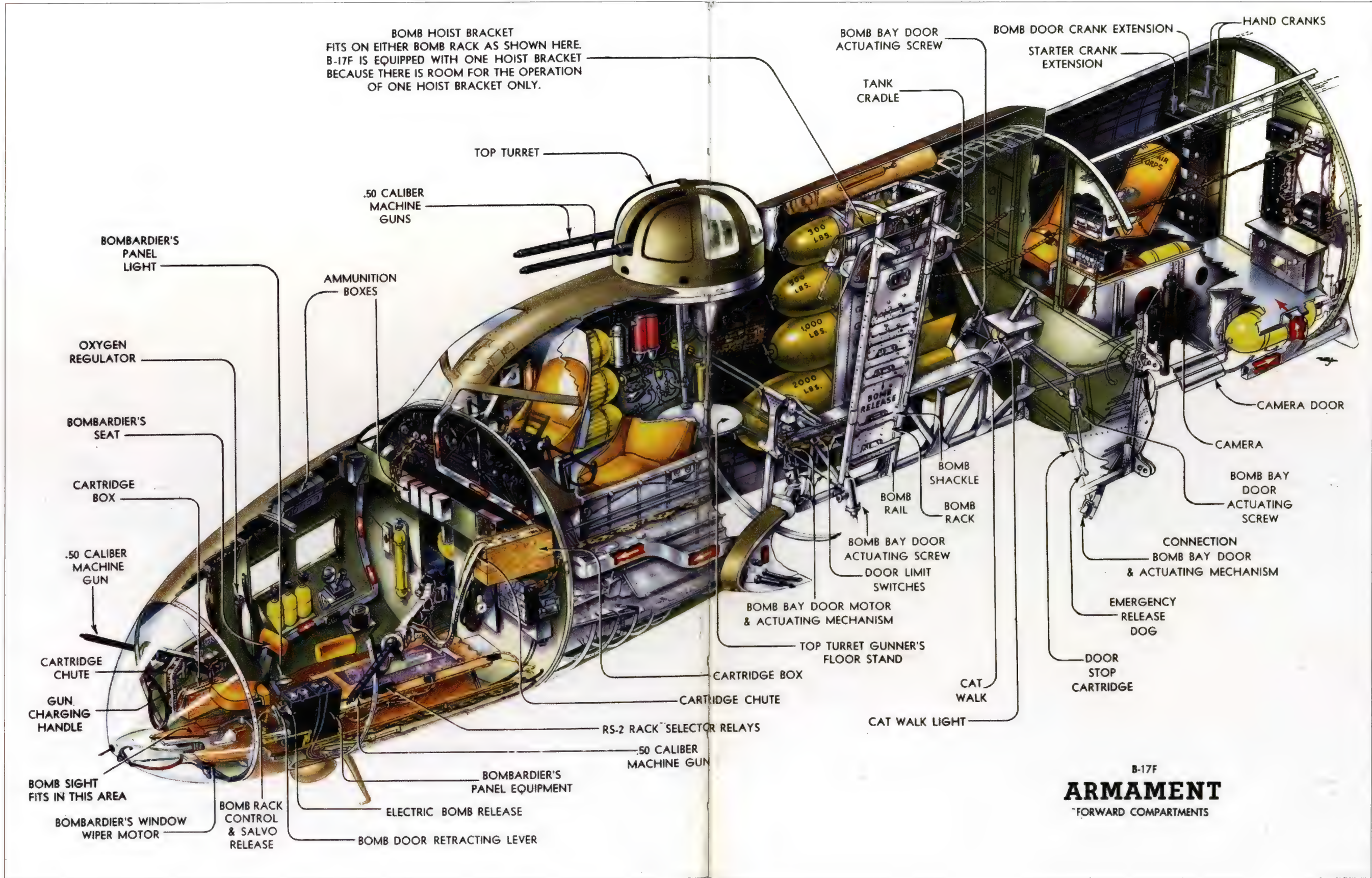




B-17F Familiarization and Inspection Manual for the B-17F

The lavishly illustrated cutaway drawings of the B-17F on this page and the next represent some of the best work done by illustrators during World War II. The artist is unknown, but his work is exemplary. These drawings focus on the forward armament and the pilot's compartment and would be used to familiarize new crews with the structure and various systems found in the B-17.





B-17F
ARMAMENT
"FORWARD COMPARTMENTS"

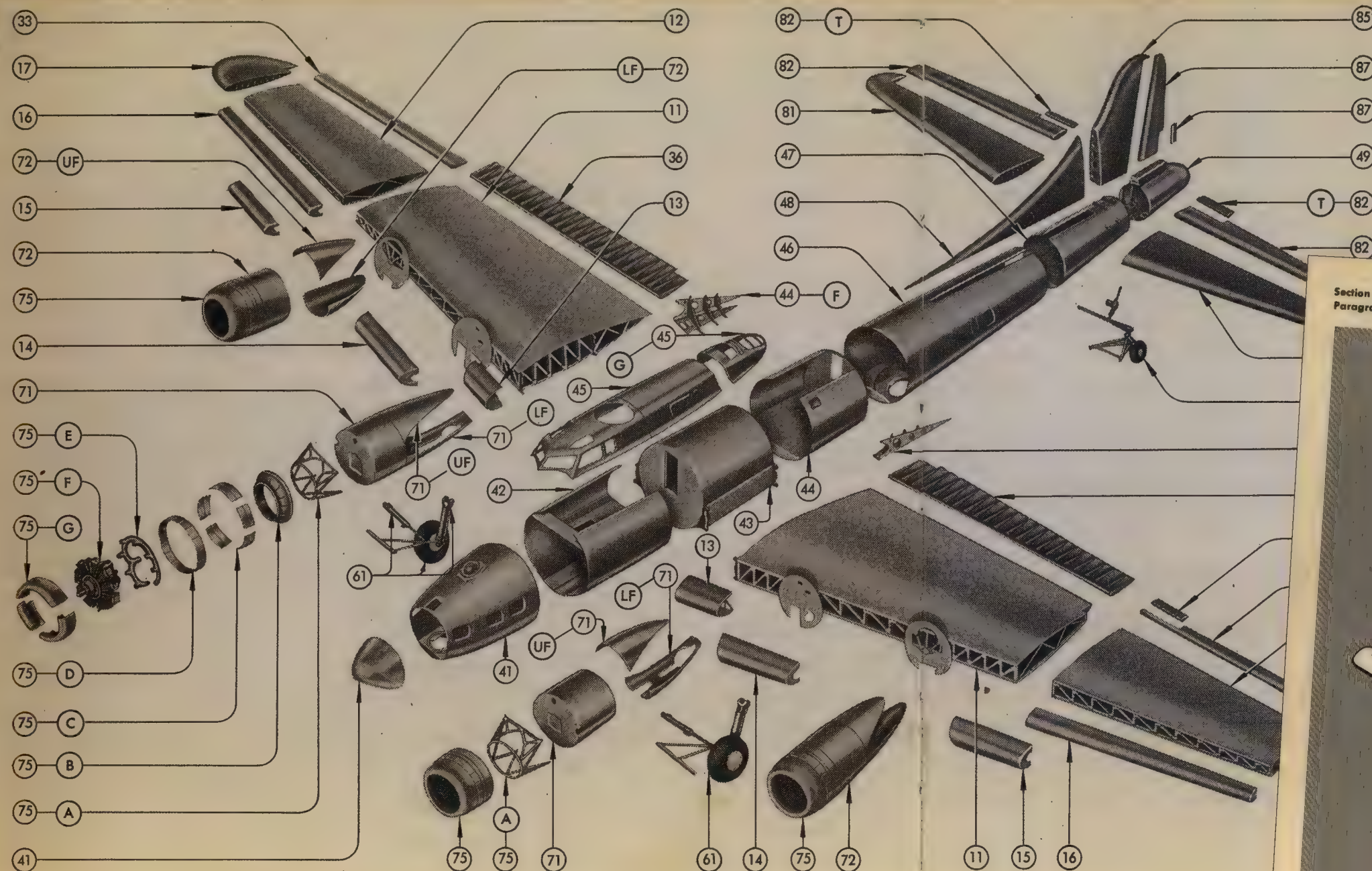


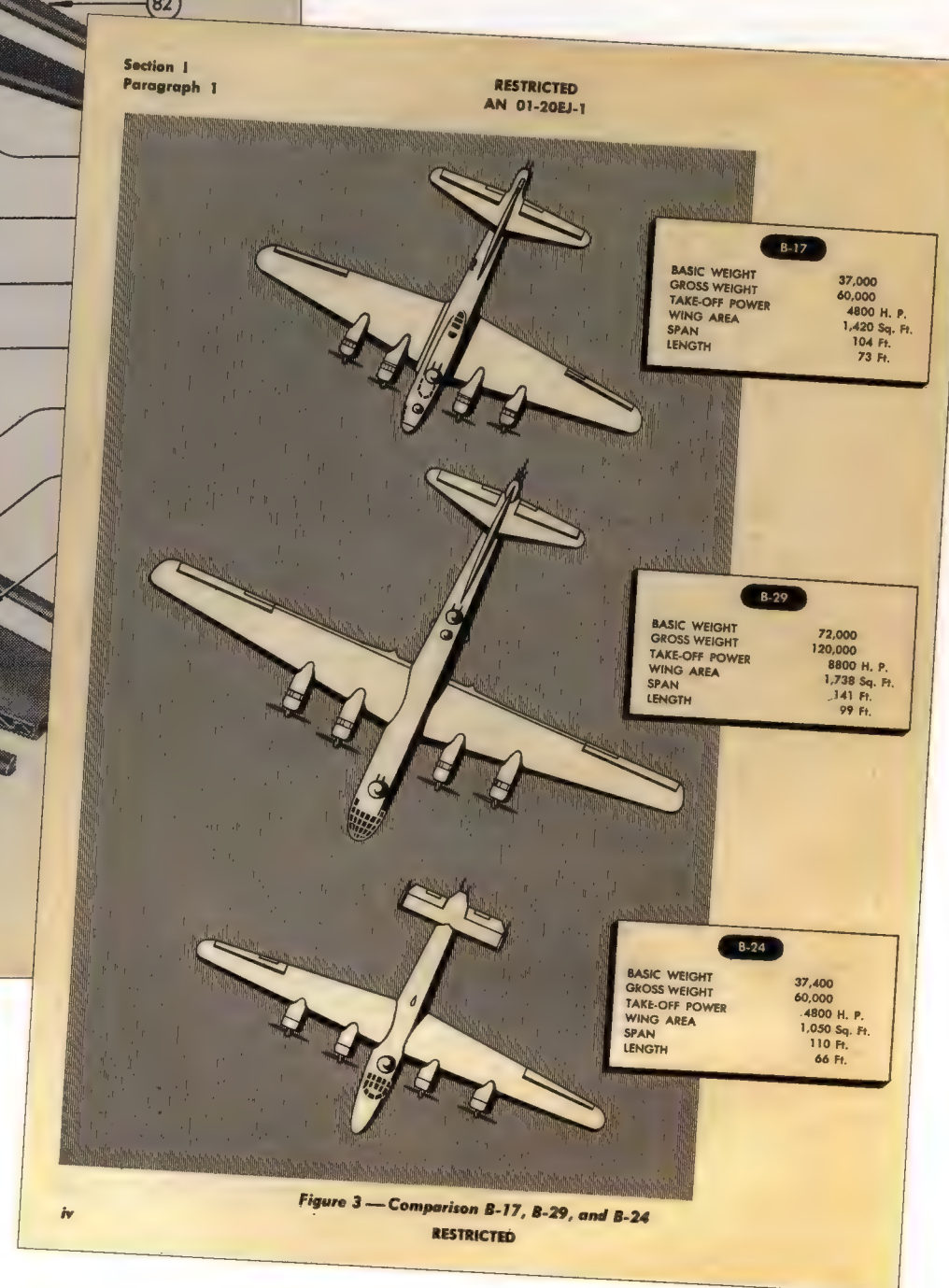
FIGURE 8—SUB-ASSEMBLY BREAKDOWN

B-17 Sub-Assembly Breakdown (above)

During the World War II the B-17 underwent thousands of modifications, but the basic design never changed. The wing, for example, was exactly the same on every model. The biggest change to occur was the lengthening of the fuselage to accommodate the tail gunner's station. This led to the design of the distinctive and large dorsal fin, which not only strengthened the rear of the aircraft but also increased its stability.

**Comparison B-17, B-29,
and B-24 (below)**

America's three principal strategic bombers. Compared to the B-17 and B-24, the B-29 was twice as heavy and had close to double the takeoff horsepower. Its range and bomb-carrying ability made it a "true" strategic bomber.





Cutaway Fuselage of the B-24D

The B-24D model was the first Liberator variant to make it into mass production. This cutaway drawing shows the early version with a single machine gun in the ventral gun position. Later versions were equipped with a retractable ball turret. There were 2,722 D models built.

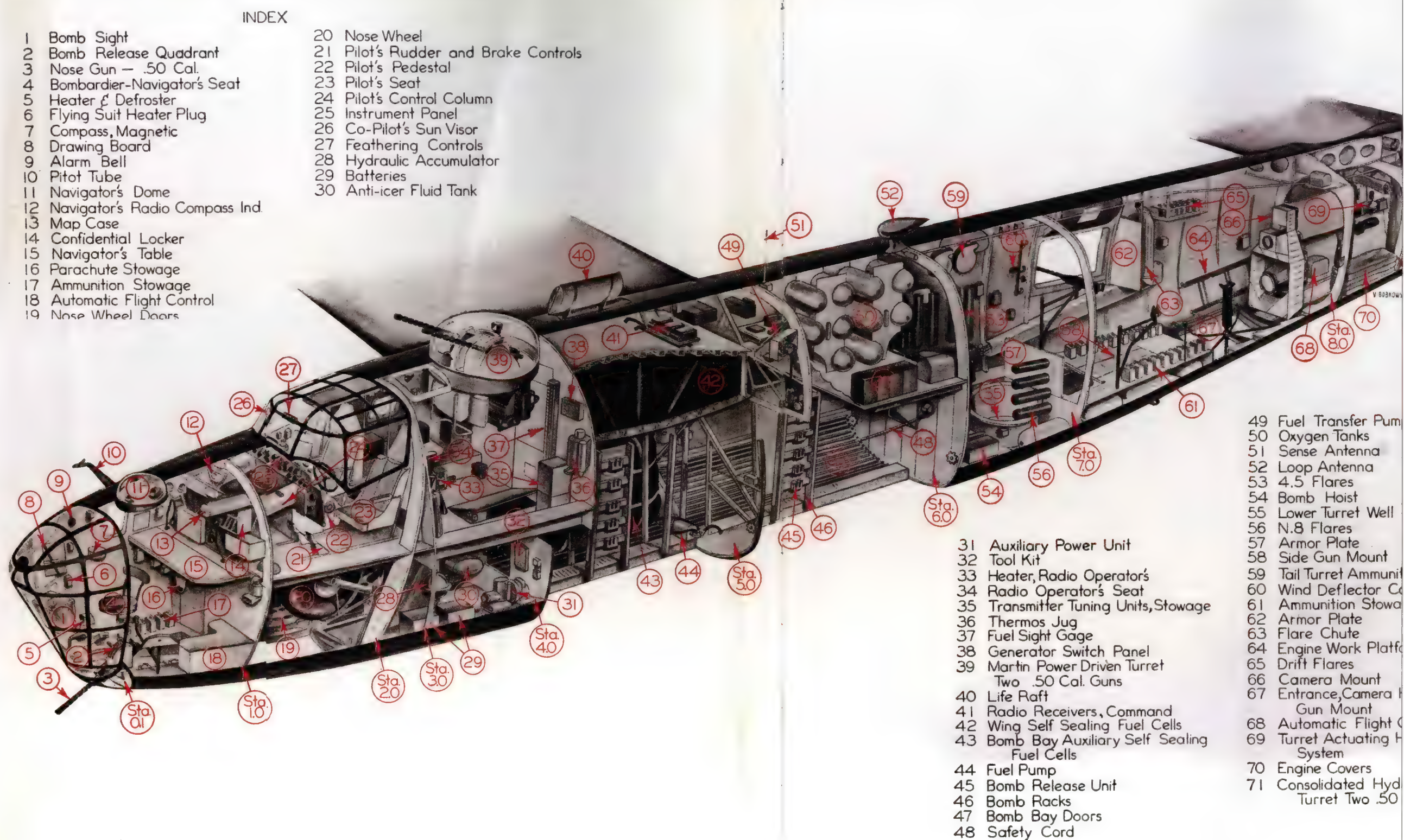
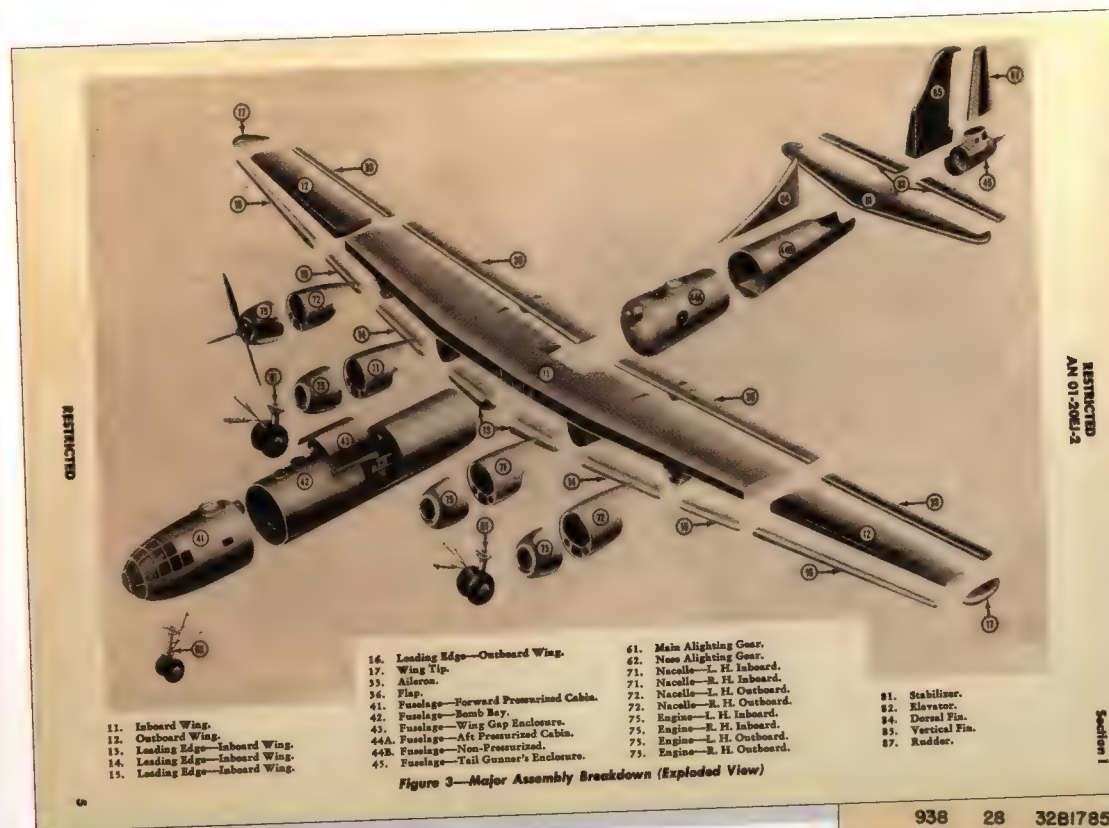


Figure 61. Cut-Away Fuselage



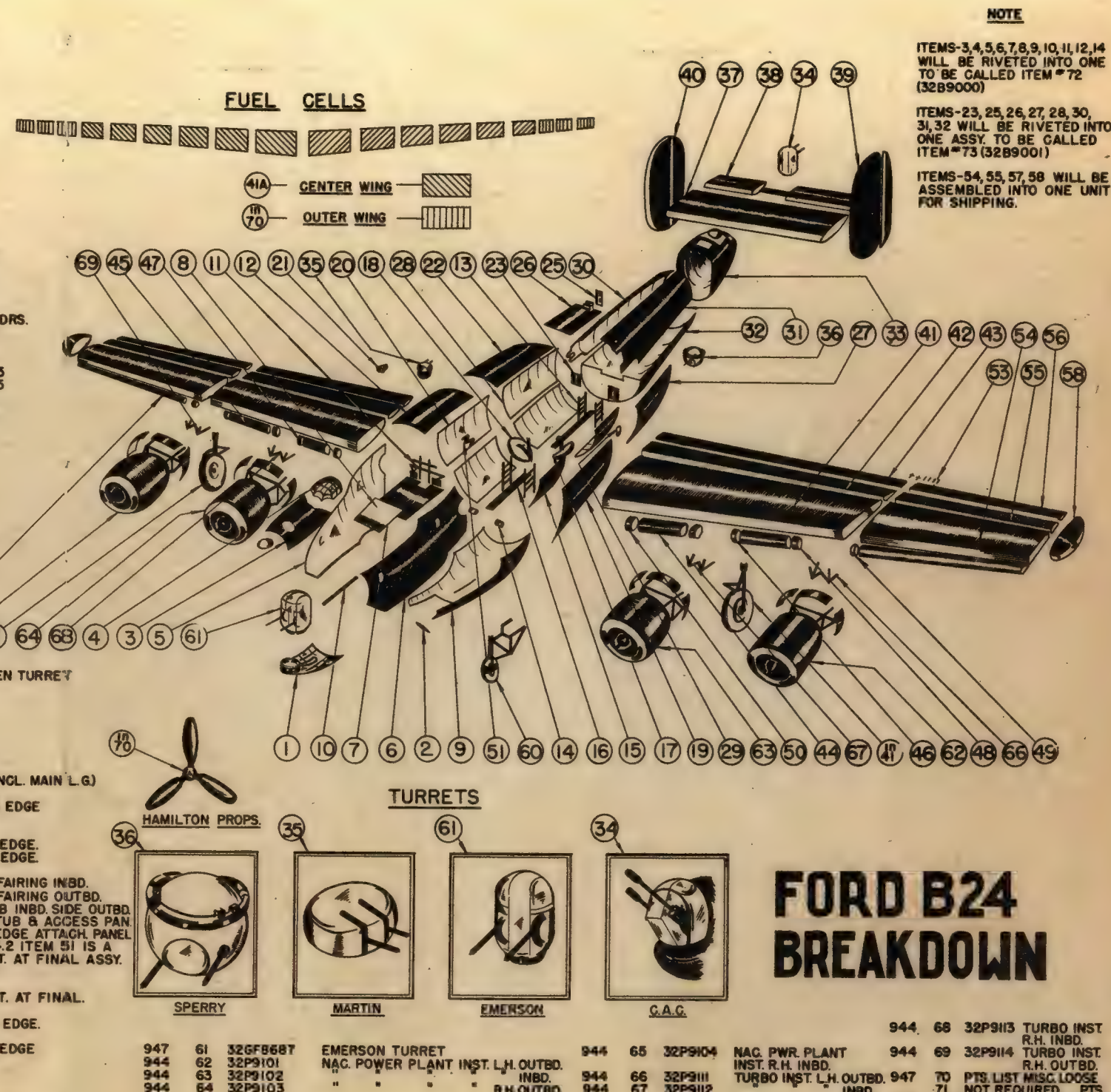
B-29 Major Assembly Breakdown (above)

Immediately after the attack on Pearl Harbor a massive B-29 manufacturing program was organized. Huge plants were built across the United States. Major components were manufactured in over sixty new factories. The engine nacelles, which were as big as the P-47 Thunderbolt fighter, were built at a new plant in Cleveland, and final assembly was organized at three of the world's largest buildings — Bell at Marietta, Martin at Omaha, and Boeing at Wichita. A fourth line was later set up by Boeing at Renton.

Ford B-24 Breakdown (right)

Ford B-24 Assembly Breakdown Diagram. During the war the Ford Plant at Willow Run, near Detroit, produced an astonishing 200 B-24s a month, plus 150 sets of parts for other assembly lines.

- BOMBARDIER'S ENCLOSURE**
PITOT TUBES
FUS. NOSE SECT. UPPER
FRONT. 0.1 TO 2.0
PILOT'S ENCLOSURE
FUS. NOSE SIDE PANEL
R.H. 0.1 TO 4.15
FUS. NOSE SIDE PANEL
L.H. 0.1 TO 4.15
PILOT'S FLOOR
RADIO OPERATOR'S FLOOR
FUS. NOSE BOTTOM PANEL
HAND RAIL. ITEM 10 IS A
GROUP OF SMALL PARTS
INSTALLED INTO ITEM 5.
TRUSS BLKHD. STA. 4.1
FUS. NOSE SEC. UPPER REAR
DECK. 2.0-4.0
BOMB RACK
-32 L/R SEGMENTS BLKHD.
STA. 4.0 SEGMENTS.
(H39 L/R)-(H40 L/R) BOMB BAY DRS.
LOWER LONGERON 4.0 TO 6.0
BLKHD. 5.0 L.H. PORTION.
BLKHD. 5.0 R.H. PORTION.
SIDE PANEL L.H. 4.15 TO 5.25
SIDE PANEL R.H. 4.15 TO 5.25
TRUSS REAR BOMB RACK.
FUS. TOP DECK ABV. WING.
4.2 TO 5.1
SEGMENT BLKHD. 6.0
NOT REQUIRED
DOOR BLKHD. 6.0
FLOOR 5.1 TO 6.0
FUS. SIDE PANEL BELOW
WING 5.25 TO 6.0 L.H.
FUS. SIDE PANEL BELOW
WING 5.25 TO 6.0 R.H.
HYDRAULIC RESERVOIR TANK
FUS. UPPER R.H. SECT.
5.0 TO 7.7
FUS. UPPER L.H. SECT.
5.0 TO 7.7
FUS. BOTTOM SECT.
6.0 TO 7.7
FUS. TAIL SECT. 5.7 6.5 4.1 6.4 6.8 4 3 5 6.1
AFT. STA. 7.7
TAIL TURRET
G. L. MARTIN ELEC. PWR. DRIVEN TURRET
SK-6276
SPERRY TURRET
STABILIZER
ELEVATOR ASSEMBLY
FINS
RUDDERS
WING CENTER SECT. VERT.
WING CENTER SECT. HORIZ. (INCL. MAIN L.G.)
FUEL CELLS L/R
WING CENTER SECT. TRAILING EDGE
SHORT SECTION
FLAP.
CENTER WING SECT. LEADING EDGE.
WING CENTER SECT. LEADING EDGE.
BETWEEN NAC.
INBD. NACELLE TO WING L.E. FAIRING INBD.
INBD. NACELLE TO WING L.E. FAIRING OUTBD.
NACELLE L.E. ATTACHING STUB INBD. SIDE OUTBD.
NACELLE L.E. CONNECTION STUB & ACCESS PAN.
WING CENTER SECT. LEADING EDGE ATTACH. PANEL
TRUSS FUS. TO WING 4.1 TO 4.2 ITEM 51 IS A
GROUP OF LOOSE PARTS INST. AT FINAL ASSY.
NOT REQUIRED
FLAP TRACK SUPPORTS
GROUP OF LOOSE PARTS INST. AT FINAL.
WING OUTER PANEL.
WING OUTER PANEL TRAILING EDGE.
AILERON
WING OUTER PANEL LEADING EDGE
WING TIP
COMBINED WITH ITEM 32
NOSE LANDING GEAR



FORD B24 BREAKDOWN

- | | | | | | | | | | | | |
|-----|-----|-----------------|---|-----|----|----------|------------------------------------|-----|----|-----------------------|-------------------------|
| 938 | 28 | 32B1785-2 | | 944 | 68 | 32P9113 | TURBO INST. | 944 | 69 | 32P9114 | TURBO INST. |
| 933 | 29 | 32F9712 | | | | | R.H. INBD. | | | | R.H. INBD. |
| 939 | 30 | 32B1788 | | 944 | 65 | 32P9104 | NAC. PWR. PLANT | 944 | 66 | 32P9111 | TURBO INST. L.H. OUTBD. |
| 939 | 31 | 32B1787 | | | | | INST. R.H. INBD. | 947 | 70 | PTS. LIST MISC. LOOSE | |
| 939 | 32 | 32B1786 | | 944 | 66 | 32P9111 | TURBO INST. L.H. OUTBD. | 940 | 71 | NOT REQUIRED | PTS. |
| 939 | 33 | 32B1794-0 | | 944 | 67 | 32P9112 | | 940 | 72 | 32B9000 | NOSE ASSY. |
| 947 | 34 | 32F5800-3 | | | | | | 940 | 73 | 32B9001 | FUS. ASSY. |
| 947 | 35 | 32GF8227 | | | | | | | | | STA. 5.1 TO 7.7 (NOTE) |
| 947 | 36 | 32GF8673 | | | | | | | | | |
| 945 | 37 | 32T9352 | | 947 | 61 | 32GF8687 | EMERSON TURRET | | | | |
| 945 | 38 | 32T10503-2L/R | ELEVATOR ASSEMBLY | 944 | 62 | 32P9101 | NAC. POWER PLANT INST. L.H. OUTBD. | | | | |
| 945 | 39 | 32T8050-0 | FINS | 944 | 63 | 32P9102 | " " " " INBD. | | | | |
| 945 | 40 | 32T10115-3L/R | RUDDERS | 944 | 64 | 32P9103 | " " " " R.H. OUTBD. | | | | |
| 936 | 41 | 32W9375 | WING CENTER SECT. VERT. | | | | | | | | |
| 937 | 41 | 32W1701-P | WING CENTER SECT. HORIZ. (INCL. MAIN L.G.) | | | | | | | | |
| 937 | 41A | 32G1039-4 | FUEL CELLS L/R | | | | | | | | |
| 943 | 42 | 32W520-2L/R | WING CENTER SECT. TRAILING EDGE | | | | | | | | |
| 943 | 42 | 32W9350 L/R | SHORT SECTION | | | | | | | | |
| 943 | 43 | 32W500-2L/R | FLAP. | | | | | | | | |
| 943 | 44 | 32W9337 L/R | CENTER WING SECT. LEADING EDGE. | | | | | | | | |
| 943 | 45 | 32W9338 L/R | WING CENTER SECT. LEADING EDGE. | | | | | | | | |
| | | | BETWEEN NAC. | | | | | | | | |
| 943 | 46 | 32W2067-2L/R | INBD. NACELLE TO WING L.E. FAIRING INBD. | | | | | | | | |
| 943 | 47 | 32W2068-2L/R | INBD. NACELLE TO WING L.E. FAIRING OUTBD. | | | | | | | | |
| 943 | 48 | 32W2069 L/R | NACELLE L.E. ATTACHING STUB INBD. SIDE OUTBD. | | | | | | | | |
| 935 | 49 | 32W2070 L/R | NACELLE L.E. CONNECTION STUB & ACCESS PAN. | | | | | | | | |
| 943 | 50 | 32W302-0L-OR | WING CENTER SECT. LEADING EDGE ATTACH. PANEL | | | | | | | | |
| 932 | 51 | 32B045-2 | TRUSS FUS. TO WING 4.1 TO 4.2 ITEM 51 IS A | | | | | | | | |
| | | | GROUP OF LOOSE PARTS INST. AT FINAL ASSY. | | | | | | | | |
| | | | NOT REQUIRED | | | | | | | | |
| 947 | 52 | | FLAP TRACK SUPPORTS | | | | | | | | |
| | | | GROUP OF LOOSE PARTS INST. AT FINAL. | | | | | | | | |
| 935 | 54 | 32W12003-135L/R | WING OUTER PANEL. | | | | | | | | |
| 935 | 55 | 32W026 L/R | WING OUTER PANEL TRAILING EDGE. | | | | | | | | |
| 945 | 56 | 32W10573-2L/R | AILERON | | | | | | | | |
| 935 | 57 | 32W9392 L/R | WING OUTER PANEL LEADING EDGE | | | | | | | | |
| 935 | 58 | 32W1024-0L/R | WING TIP | | | | | | | | |
| | | | COMBINED WITH ITEM 32 | | | | | | | | |
| 947 | 60 | 32L003 | NOSE LANDING GEAR | | | | | | | | |

ARMAMENT & FIELDS OF FIRE

German Air Craft



Prepared by
MATERIEL CENTER
EXPERIMENTAL ENGINEERING
SECTION
WRIGHT FIELD - DAYTON, OHIO.

★
U.S. ARMY AIR FORCES

Armament & Fields of Fire

This book was produced by the Material Center Experimental Engineering Section of the U.S. Army Air Force. It contained drawings of the various German aircraft in service with three angle views showing the areas of defensive fire.



UNITED STATES

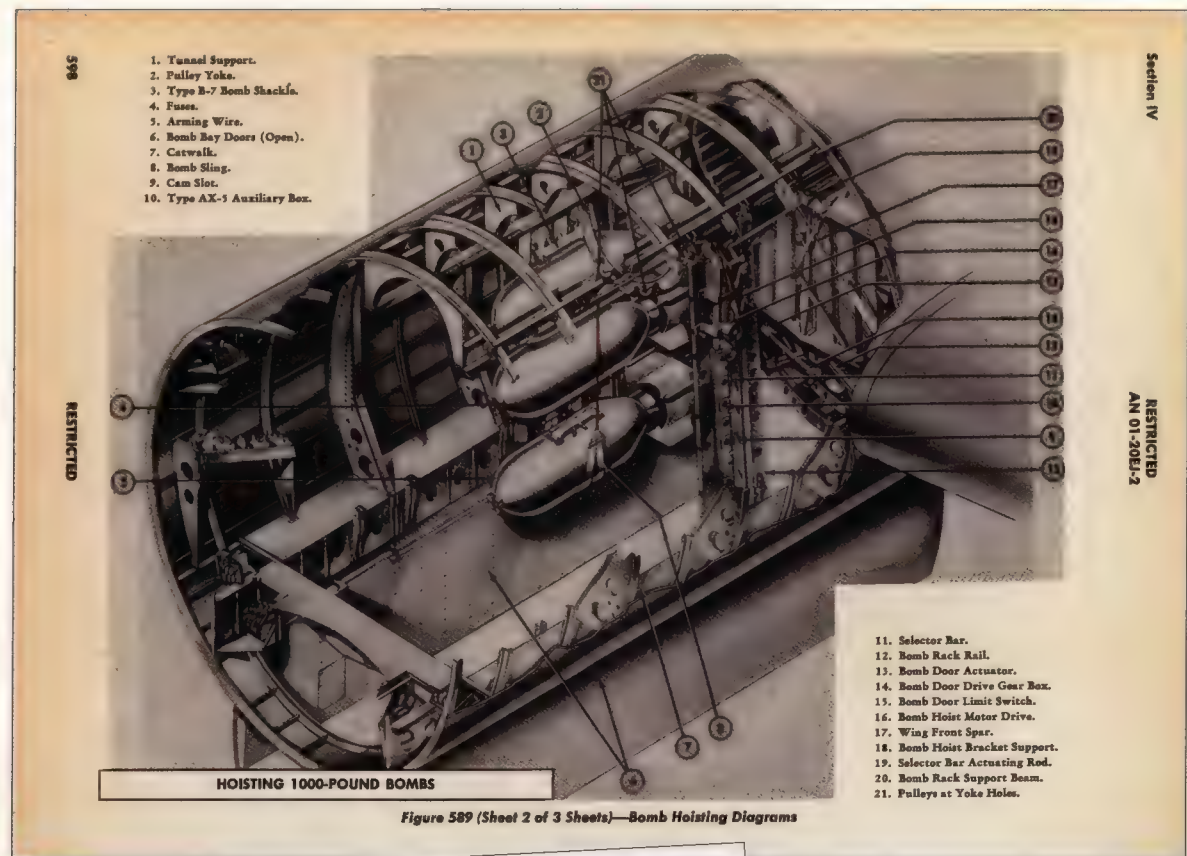


Figure 589 (Sheet 2 of 3 Sheets)—Bomb Hoisting Diagrams

Hoisting 1000-Pound Bombs (opposite)

The B-29 was equipped with two enormous bomb bays. The long, tall bays had their own bomb-hoisting winches to facilitate loading. Internally the B-29 could carry up to 20,000 pounds (9075 kg).

A Message for You — from the B-29 Gunner's Information File Manual (below)

This illustration shows a B-29 in formation with a Lockheed P-38 Lightning. These two aircraft never operated together. Although a long-range fighter, the P-38 was never used as an escort fighter for the B-29. That role was filled by the single-engine P-51 Mustang.



A MESSAGE FOR YOU

This Information File is *your* book and is designed to aid you in becoming better acquainted with the CENTRAL-STATION FIRE-CONTROL SYSTEM on the B-29 Bomber. It will aid in qualifying you to assist the C. F. C. specialists perform their ground maintenance and check duties on the System and its armament. Furthermore, it will enable you to determine whether the required armament, maintenance and ordnance inspections have been met by the personnel assigned to do that work.

You will find check lists and procedures in the text, which you may follow to assure yourself that everything in the CENTRAL-STATION FIRE-CONTROL SYSTEM is in perfect operating condition before you go into combat. In addition, there are lots of tips and suggestions which are important to your job as a gunner, so use them and here's luck.

Know Your Equipment and How to Use It

Remember, "The Pilot takes the plane up, but, the Gunner keeps it up."

RESTRICTED

External Armament Control System (left)

The P-61B version of the Black Widow was equipped with four wing pylons stressed for drop tanks or bombs. By the time the P-61 entered service in Europe in mid-1944 the number of German aircraft roaming the night skies were few and far between. The new P-61 was soon used in the night intruder role, attacking enemy rolling stock and fixed positions. The Pacific theater, however, provided more action for the P-61. There it racked up an impressive score of Japanese bombers and fighters.

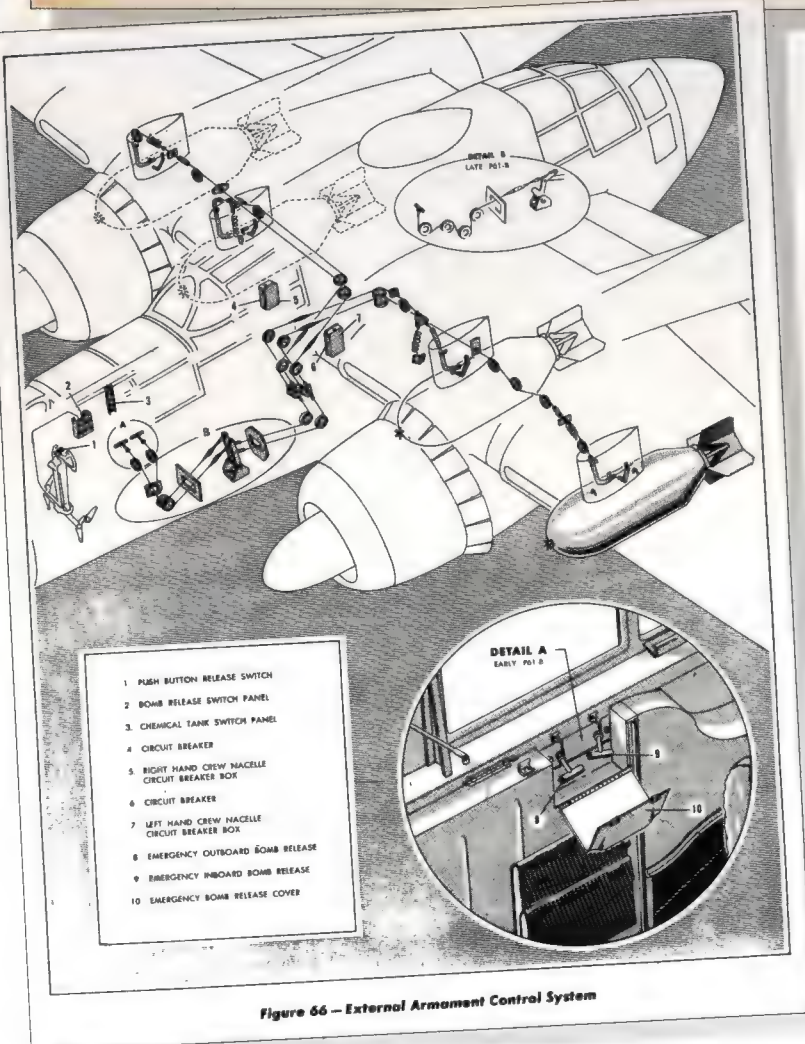


Figure 66 — External Armament Control System

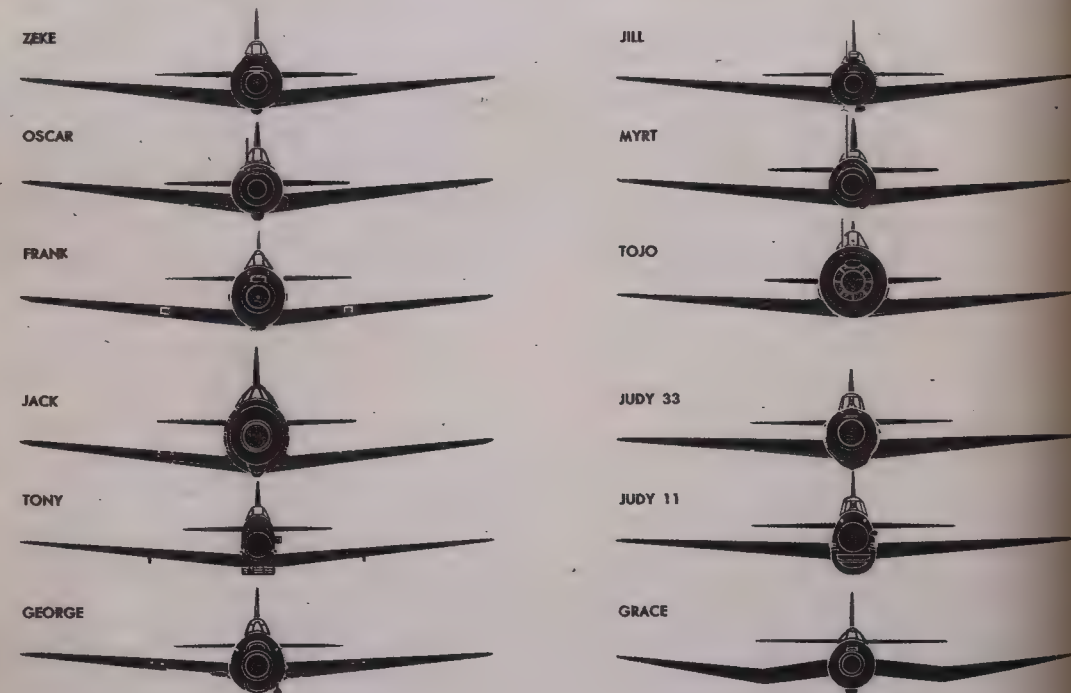


U.S. Army Navy Journal of Recognition

The U.S. Army Navy Journal of Recognition was the equivalent of the *British Aircraft Recognition Journal*. Published monthly, it not only covered aircraft, but ships and armored vehicles as well. This is an examination of the head-on views of the various fighters and bombers doing battle in the Pacific.

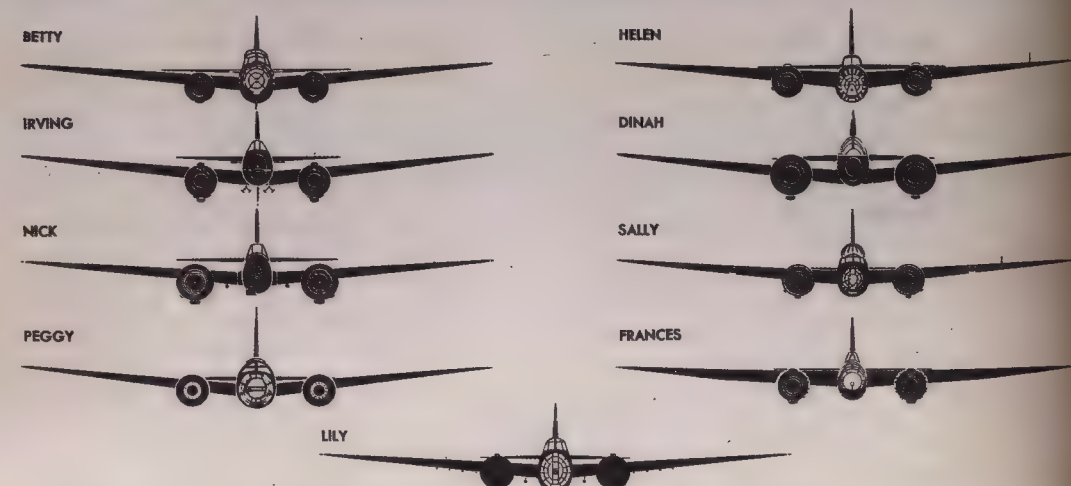
SINGLE ENGINE JAP

WHEN SEEN HEAD-ON, JAPANESE SINGLE-ENGINE AIRCRAFT GENERALLY APPEAR TO HAVE ROUND NOSES. WING IS ALMOST ALWAYS SET LOW, WITH EVEN DIHEDRAL FROM THE ROOTS (i.e., NO BREAK IN THE WING)



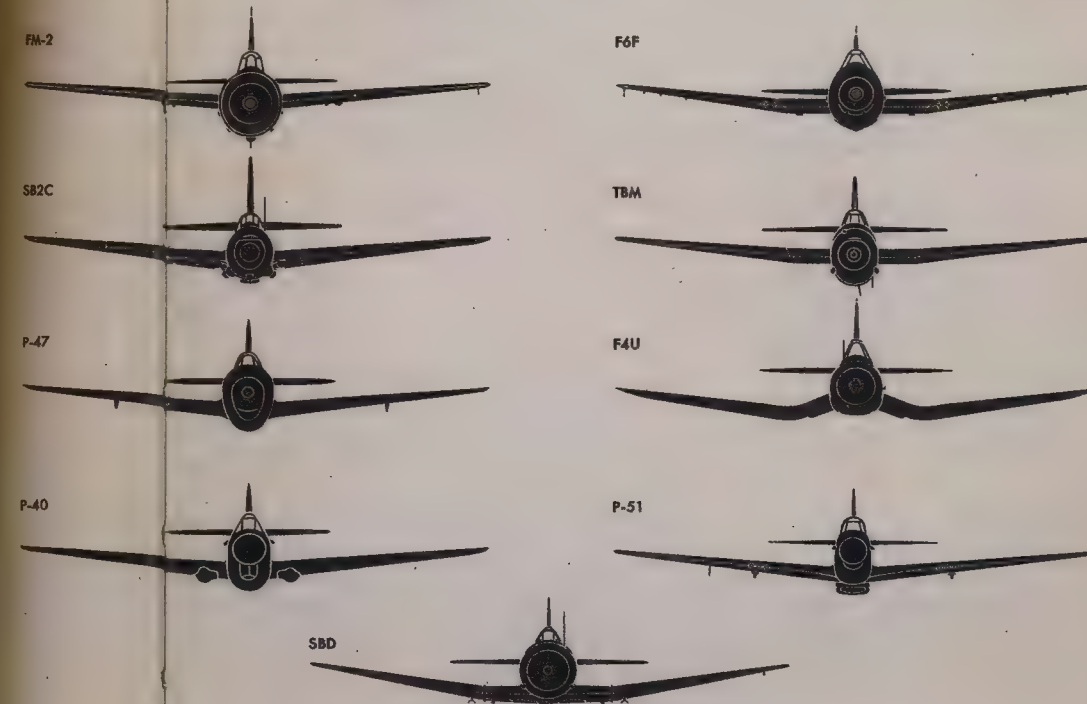
TWIN ENGINE JAP

SINGLE FIN AND RUDDER SET ABOVE A LOW, FLAT TAILPLANE ARE CHARACTERISTIC OF ALL JAPANESE TWIN-ENGINE AIRCRAFT SEEN IN HEAD-ON VIEW. THE WING POSITION USUALLY RANGES BETWEEN MID AND LOW



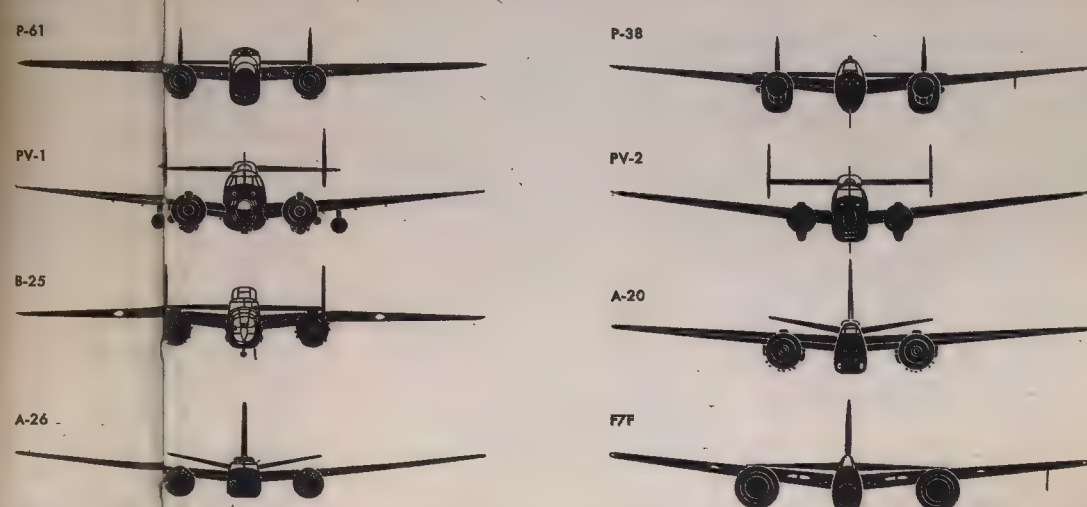
SINGLE ENGINE U.S.

IN CONTRAST TO THEIR JAPANESE COUNTERPARTS, MOST U.S. SINGLE-ENGINE PLANES ARE MORE MID-WING THAN LOW. A PROMINENT WING BREAK IS ALSO CHARACTERISTIC OF MOST U.S. CARRIER-BASED TYPES



TWIN ENGINE U.S.

EITHER TWIN FINS AND RUDDERS OR A DIHEDRAL TAILPLANE ARE CHARACTERISTIC OF ALL U.S. TWIN-ENGINE BOMBERS AND FIGHTERS EXCEPT THE NEW F7F TIGERCAT. HIGH (SHOULDER) OR MID-WING PREDOMINATES



JAP VS. U.S.

RESTRICTED

NATIONAL CHARACTERISTICS ARE NOT A NEW SYSTEM OF CHART POINTS OF GENERAL DIFFERENCES IN U.S. AND RECOGNITION TRAINING BUT ARE A SUPPLEMENTAL TO UNDERSTANDING ENEMY AND OUR AIRCRAFT. THIS FOLLOWED IN LATER ISSUES BY DIAGRAMS ILLUSTRATING CONTRASTS IN BEAM AND PLAN VIEWS. THE CHARTS ARE A DETAILED FOLLOW-UP TO THE OUTLINE OF NATIONAL DESIGN STYLES THAT APPEARED IN THE MARCH JOURNAL.

RESTRICTED

WEFT — Wing — Engine — Fuselage — Tail was a system designed to help ground and naval personnel quickly identify both Allied and enemy aircraft. This system may have worked well for the person on the ground, but for pilots in the air identifying enemy troops on the ground was a haphazard effort at best. During the Allied campaign in Tunisia it was not unusual for ground troops to be attacked by their own aircraft. It got to the point that Allied aircrew were regularly fired upon by their own troops and said that WEFT meant “Wrong every fucking time.”



TAIL

Types

Shapes

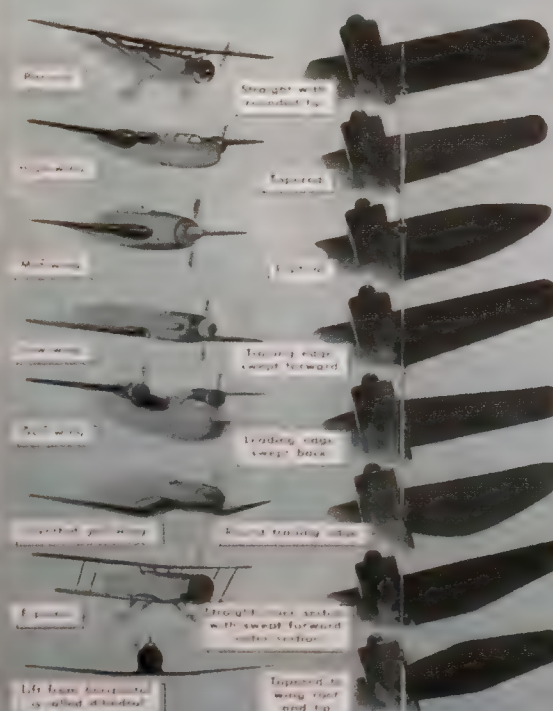
Types

Types

Shapes

Types

Shapes



Number

Position



Other Identifying Characteristics

[illegible]

The great number of different aircraft designs used in the program is a testament to the flexibility of the program. The aircraft used range from the lightest, single-engine, light aircraft to the heaviest, four-engine, heavy transport. The aircraft used range from the lightest, single-engine, light aircraft to the heaviest, four-engine, heavy transport. The aircraft used range from the lightest, single-engine, light aircraft to the heaviest, four-engine, heavy transport.



Zeke 52

The Technical Air Intelligence Unit was the primary evaluation formation concerned with flying captured Japanese aircraft. They also produced a wealth of visual information on dimensions, performance, and armament and armor protection. This information was made available to aircrew and ground personnel.

102D-3

ZEKE 52

FIELDS OF FIRE

FORWARD GUNS "A", "B" AND "C"
N-front view from above

EXHAUST FLAME PATTERNS

REAR VIEW

VULNERABILITY

Auxiliary gas tank
Jettisonable

FORWARD GUN "B"
1 x 20 mm. or
1 x 20 mm. &
1 x 13 mm.

FORWARD GUNS "A"
2 x 7.7 mm. or 2 x 13 mm.

FORWARD GUN "C"
1 x 20 mm. or
1 x 20 mm. &
1 x 13 mm.

OXYGEN

LEGEND

Fuel tanks, unprotected

Fuel tanks, self-sealing

Oil tanks, unprotected

Oil tanks, self-sealing

ARMAMENT

	No.	Size	Rds. Gun	Type		No.	Size	Rds. Gun	Type
Forward	2	7.7 mm	700	Fixed	Tail				
Cowl					Wing	2	20 mm	100	Fixed
Top	2	13.2 mm		Fixed		2	20 mm	100	Fixed
Side						2	20 mm and 13.2 mm		Fixed
Bottom									

TACTICAL DATA

DATE March 1945

RESTRICTED

102D-2

PERFORMANCE AND CHARACTERISTICS

ZEKE 52

TAKE-OFF

	Load	Feet
Runway Requirements	6026	975
T.O. over 50' obstacle		
Landing over 50' obstacle		
* T.O. + 100%		

CLIMB-CEILING

	lbs.	Feet	Min.
Rate @ S.L.	3140	1	
Rate @ 8,000 ft.	3340	1	
Time to 10,000'		3.6	
Time to 20,000'		7.8	
Service ceiling	35,100'		

AIRCRAFT

Duty Fighter

Designation Type 0 Model 52

Description Low-wing Monoplane

Mfg. Mitsubishi & Nakajima

Engines 1 Crew 1

Construction All Metal

SPEED

	@ 6026 lbs.	Mph.	Knts.	Altitude
Maximum WE	295	256		@ S. L.
Maximum WE Military Cruising	358	310		@ 22,000'
Economical	351	304		23,100'

BOMBS-CARGO

	No.	Size	Total lbs.
Normal			
Maximum or	2	60 kg	264
	10	32 kg	704

WEIGHTS

	Lbs.
Empty	4236
Gross Normal	6026
Overload	6600

FUEL

	U.S. gal.	Imp. gal.
Built-in	156	129
Internal (Removable)		
External (drop)	87	72
Maximum	243	201

ENGINES

	H. P.	Altitude
Take-off	1120	S.L.
Normal	830	1500'
Military	1080	9300'
War Emerg.	950	21600'
	1210	8000'

Mfg. Nakajima

Model Sakae 31 A

Type Radial

Cylinders 14 Cooling Air

Supercharger 2 Speed

Propeller 3-Blade Diam. 10' C.S.

Fuel - Take-off 92 Cruising 92

RANGE AND ENDURANCE

	Miles		Speed		Alt. feet	Fuel gal.		Bombs lbs.	Cargo lbs.
	stat.	naut.	mph.	knts.		U. S.	Imp.		
Maximum range (maximum fuel)	1844	1600	146	126	1500	243	201	None	None
At 75% Vmax.	1478	1630	198	172	1500	243	201	None	None
Maximum range (normal fuel)	1200	1042	146	126	1500	156	129	None	None
At 75% Vmax.	948	823	202	175	1500	156	129	None	None
Radius ()									

DIMENSIONS

Span 36.1' Length 29.8'

Height 9.2' Wing area 230 sq.ft.

GENERAL DATA

A maximum speed of only 340 mph has been obtained in flight tests.

RESTRICTED

DATE March 1945

102C-4

ZEKE 32 (HAMP)

TOP PLAN VIEW

BOTTOM PLAN VIEW

FRONT VIEW

SIDE VIEW

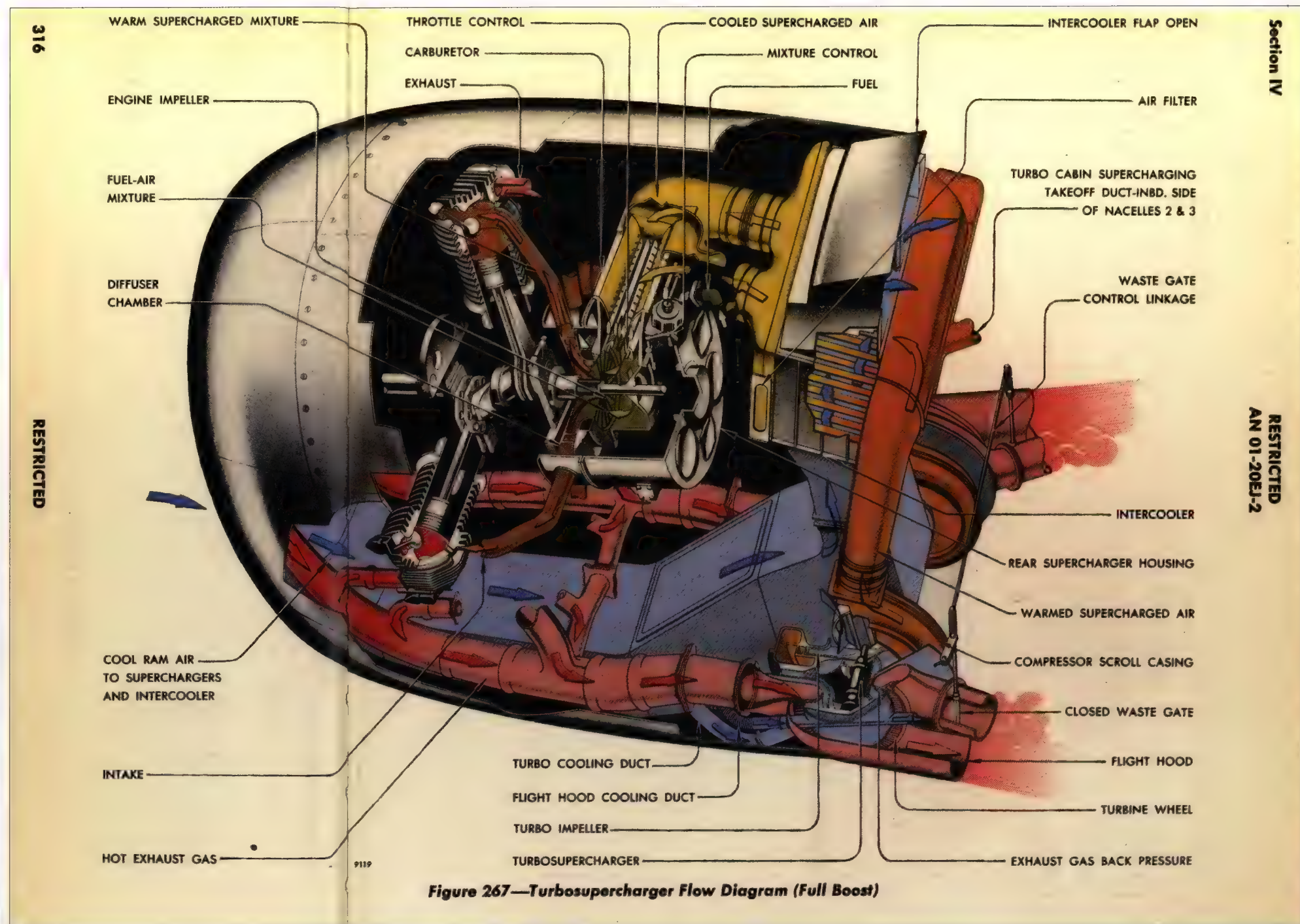
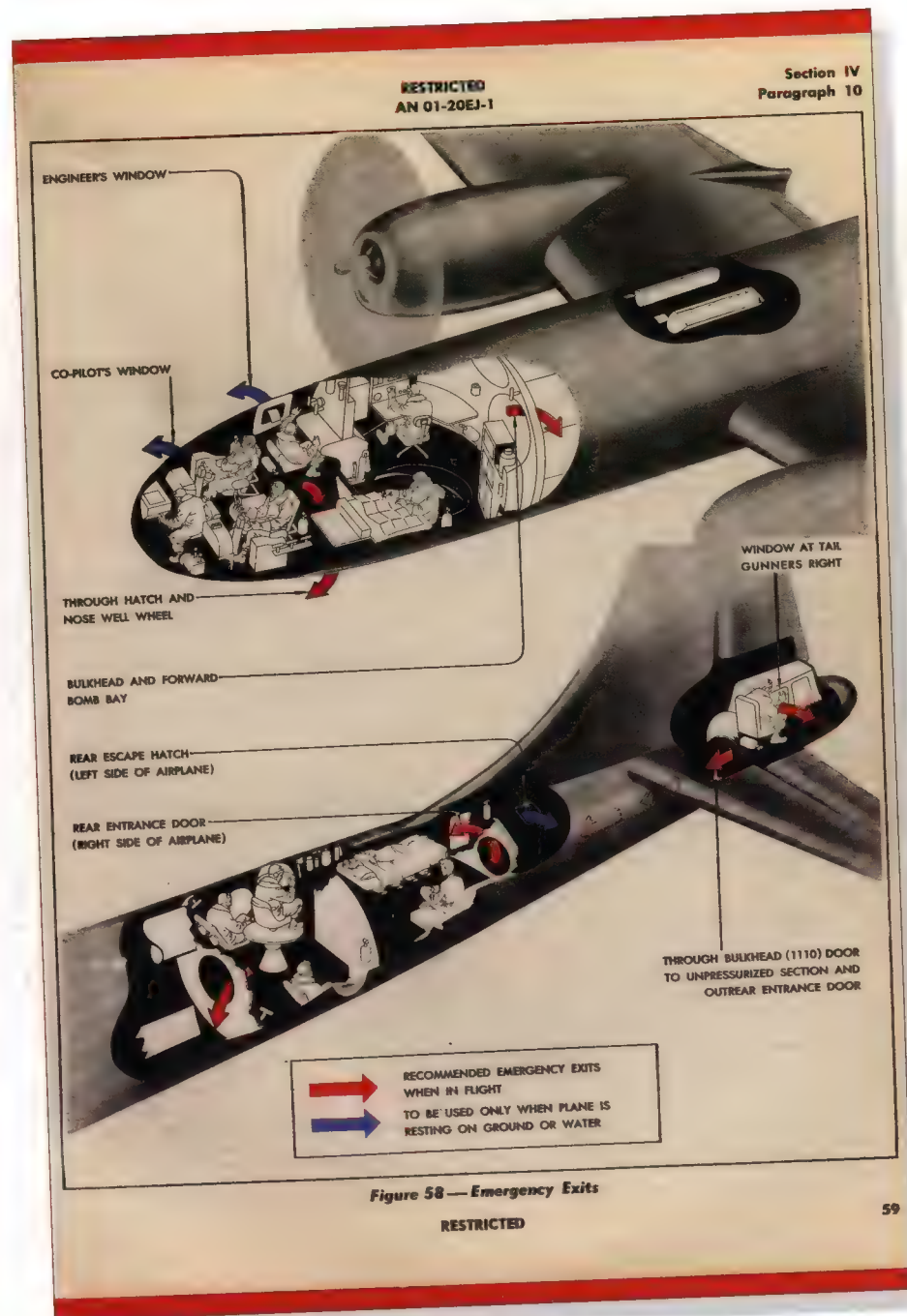
RESTRICTED

DATE December 1944



Emergency Exits B-29 (below)

B-29s flew the longest bombing missions of the war. With a bomb load of 12,000 pounds (5,443 kg), the B-29 had a range of 3,700 miles (5,954 km). Most if not all of the bombing missions were flown over water. Many B-29s and their crews were forced to ditch or bail out to and from their targets in Japan. An elaborate air-sea rescue system was set up involving aircraft, ships and submarines. At war's end, fourteen submarines, twenty-one Navy seaplanes, nine "Super Dumbos" (B-29s modified to carry a lifeboat) and five ships were on station ready to respond.



Turbo Supercharger Flow Diagram (above)

Four Wright R-3350-23 Duplex Cyclone engines powered the B-29. Each power plant was equipped with two General Electric turbo superchargers developing 2,200 horsepower (1641 kw) for takeoff.

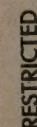


FIGURE 88—FUEL SYSTEM DIAGRAM

The B-17F was the first truly battle-worthy Fortress. The most noticeable change from the E model was the near doubling of fuel capacity with the installation of nine additional fuel tanks in the wing. These were located just outside of the outboard engines and added 250 miles to the B-17's practical range.

Maximum fuel load for B-17 was 2,800 gallons, and a fully loaded Fortress drank fuel at a prodigious rate, over 400 gallons an hour climbing to altitude and 200 cruising to the target.

Constant maintenance was necessary to keep a heavy bomber such as the B-17 combat-ready. It used hundreds of gallons of fuel and oil on every mission, and used vast quantities of lubricants to keep vital parts moving.



FIGURE 286—REPLENISHING DIAGRAM



FIGURE 284—LUBRICATION CHART—SHT. 1



RESTRICTED
AN 01-20EJ-2

Section IV

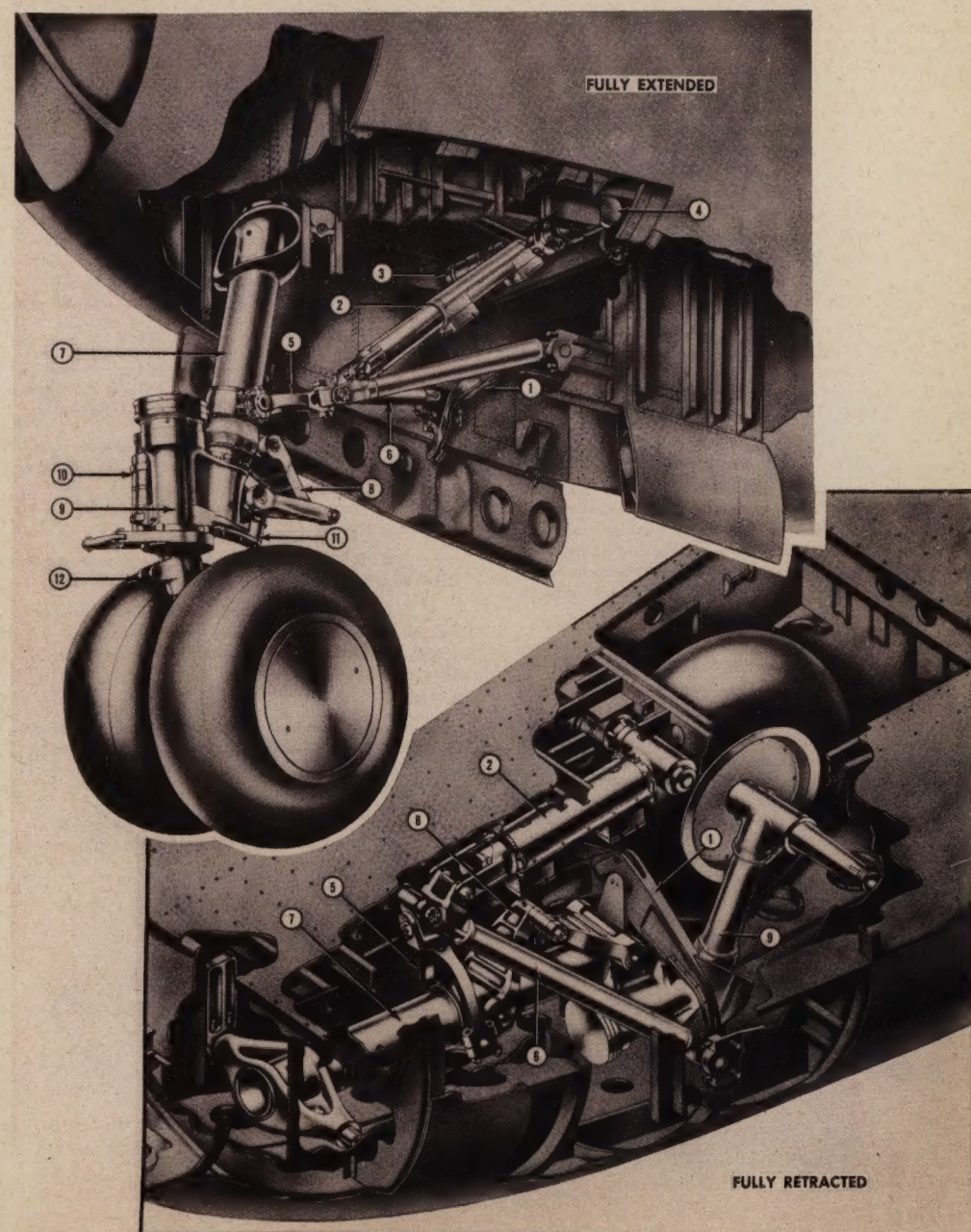
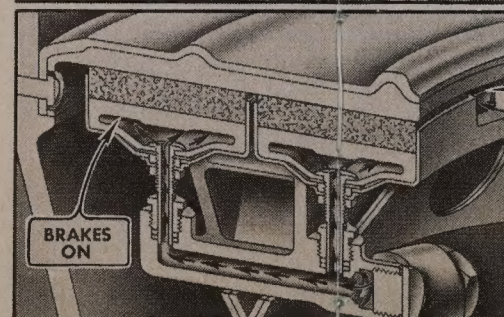
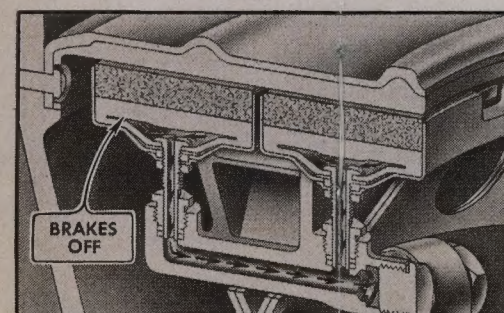


Figure 180—Nose Gear
RESTRICTED

191

LOCK RING
WHEEL RIM
BRAKE DRUM
BLEEDER FITTING
ROLLER BEARING
BRAKE FRAME
BRAKE BLOCK
TIRE RETAINING RING



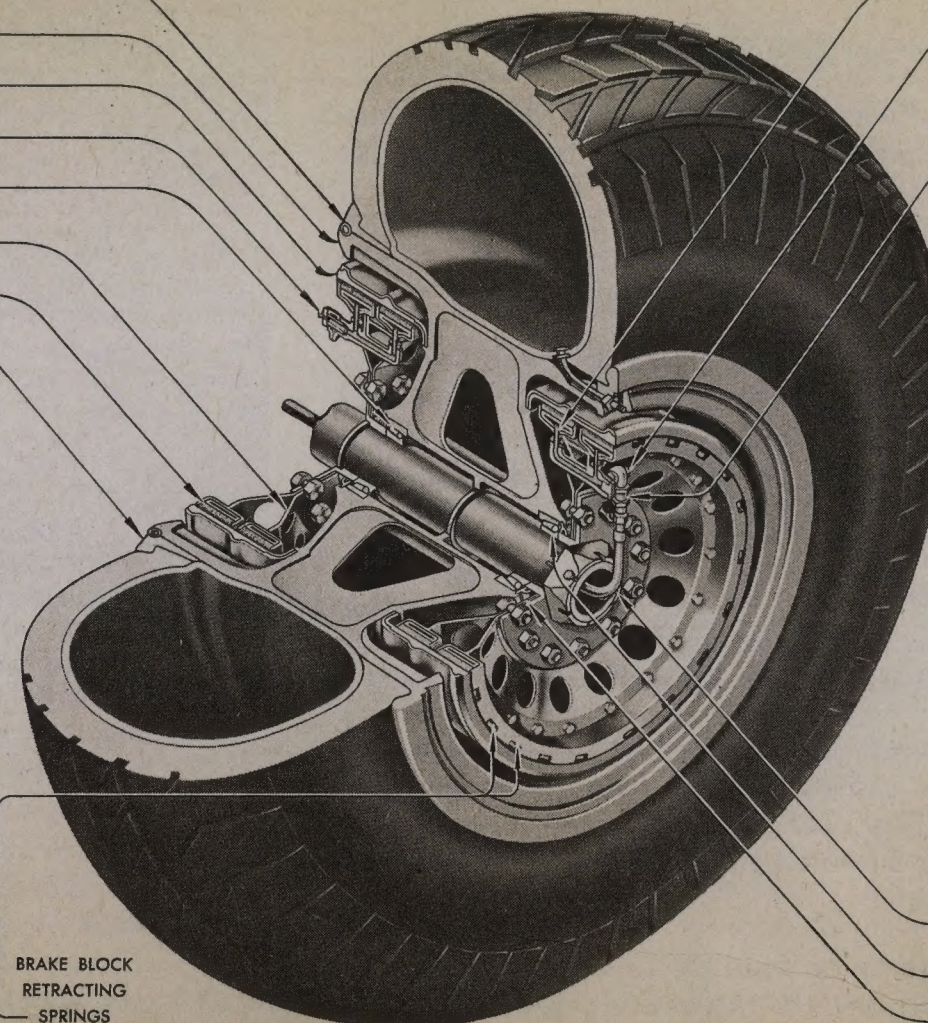
BRAKE BLOCK
RETRACTING
SPRINGS

FIGURE 143—BRAKE EXPANDER TUBE DIAGRAM

Nose Gear (opposite)

The B-29 was large and heavy bomber that required a sturdy undercarriage. The prototype was equipped with single main wheels, but these were replaced in production to a twin-wheel configuration. These wheels retracted forward into the engine nacelle while the nose wheel retracted backward to lie in a well below the forward cabin.

EXPANDER TUBE
BLEEDER FITTING
SELF-SEALING
COUPLING



FLEXIBLE HOSE
ROLLER BEARING
FELT RETAINER

LANDING GEAR

B-17 Brake Expander Tube Diagram (above)

Takeoff and landing have always been the most critical stages of flight. Most combat pilots would agree, but would add that flying over enemy territory was "the" most critical of all.

After every landing, the tires and braking systems on all heavy and medium bombers were inspected. Tires were checked for cracks or bad burns. If undetected, these flaws could lead to a blown tire and the loss of the aircraft.

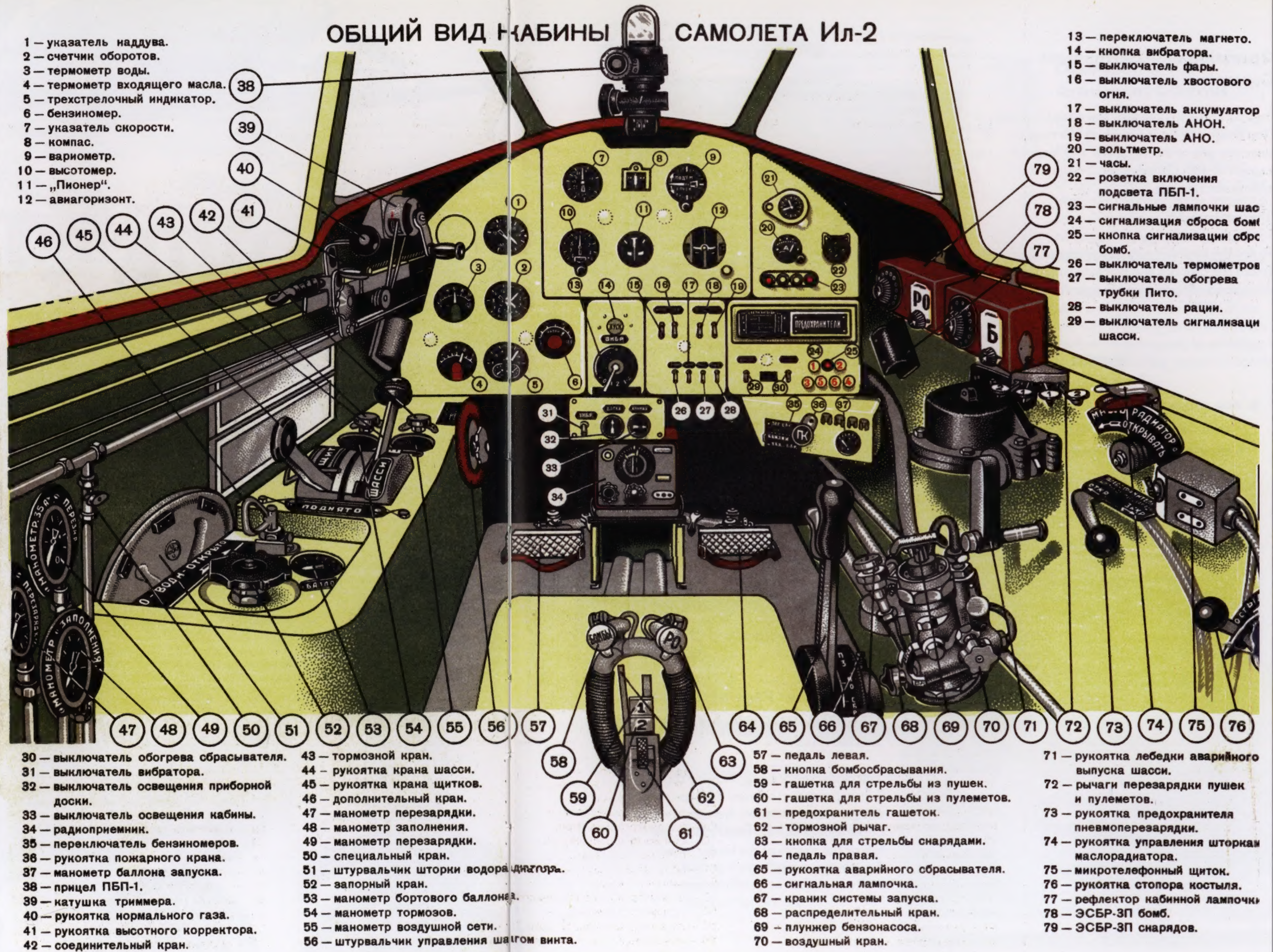
RESTRICTED

211



Il-2 Shturmovik Cockpit Diagram

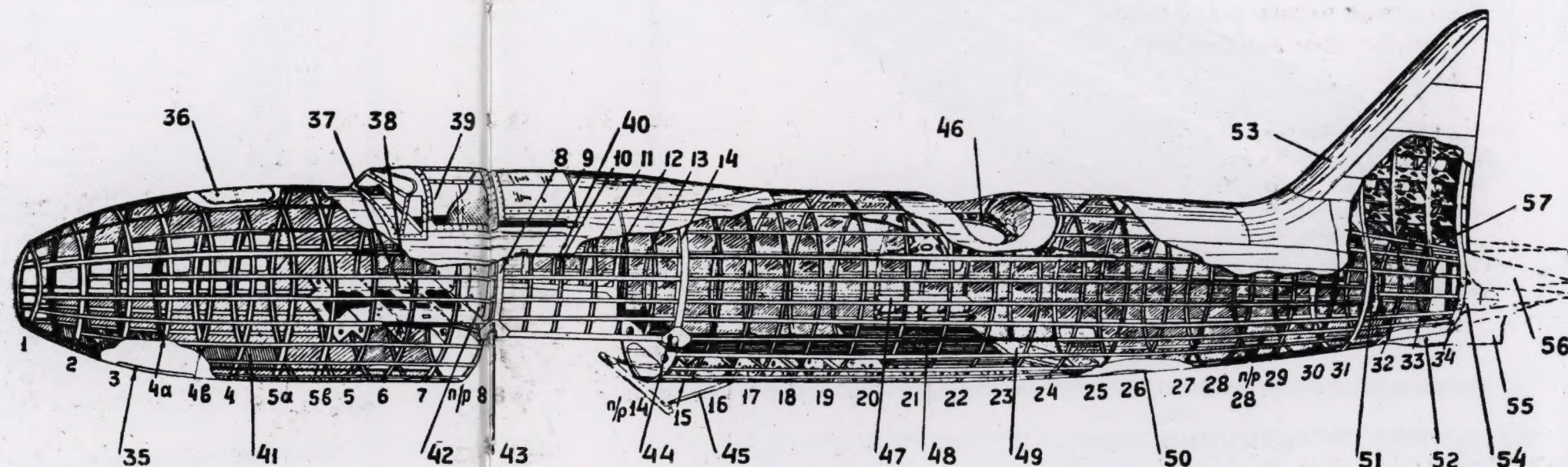
The Il-2 Shturmovik cockpit was a very clean and well laid-out design. It was also one of the most heavily armored aircraft in the air during the war. A heavy case-hardened armor plate one-piece tub surrounded the pilot. The back of the tub was sealed off by a 13 mm thick piece of armor plate. The pilot also had the benefit of an armored-glass canopy and a 65 mm thick armored windscreen.





Fuselage Structure of the Ilyushin DB-3m Bomber and Engine Cowling (right)

Not nearly as well known as the B-17 or Avro Lancaster, the DB-3 was one of the greatest bombers of World War II. Employed in enormous numbers, the DB-3 saw service as a tactical and strategic bomber as well as a torpedo attack aircraft. Over 6,800 had been delivered when production ceased in 1944.

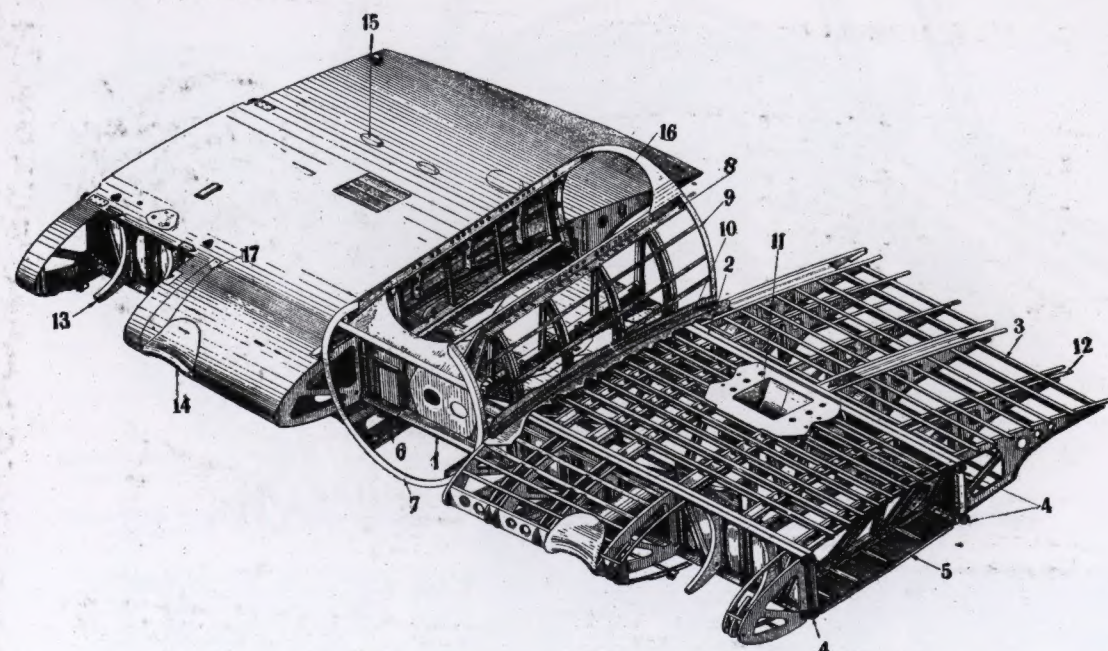


Фиг. 1. Фюзеляж

1 — 34 — рамы (шпангоуты), 35 — нижний передний люк, 36 — астрономический (аварийный) люк, 37 — пол пилота, 38 — кабина пилота, 39 — фонарь пилота, 40 — поручень, 41 — передний пол, 42 — перегородка задняя, 43 — передний верхний стыковой узел, 44 — задний верхний стыковой узел, 45 — раскосы, 46 — задняя жесткость, 47 — подножка, 48 — задний пол, 49 — задний пол (мягкий), 50 — нижний задний люк, 51 — узлы крепления переднего лонжерона фюзеляжа, 52 — предохранительная пятка, 53 — киль, 54 — узлы крепления заднего лонжерона стабилизатора, 55 — чехол, 56 — хвостовой обтекатель, 57 — жесткость рамы № 34

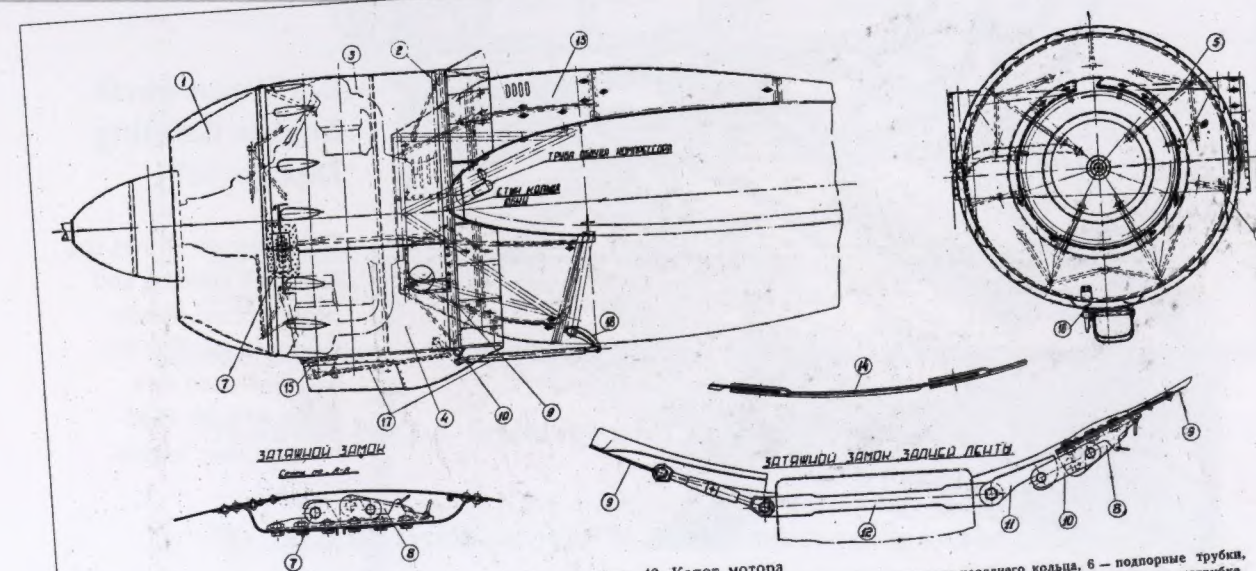
Wing Structure and Center Section of the Petlyakov Pe 2 (below)

This drawing details the wing structure and center section of the Petlyakov Pe-2 bomber. The Pe-2's slim fuselage and clean aerodynamic properties made it difficult for intercepting German fighters to shoot down. Just over 11,400 examples were produced.



Фиг. 14. Общий вид центроплана.

1 — передний лонжерон; 2 — задний лонжерон; 3 — стрингеры; 4 — стыковые узлы; 5 — стыковой угольник; 6 — балка; 7 — стыковой шпангоут № 1; 8 — верхний стрингер; 9 — стыковой шпангоут № 6; 10 — стыковой угольник; 11 — выходное отверстие туннеля радиатора; 12 — нераскрытые узлы; 13 — скоба маслобака; 14 — заборник воздуха туннеля радиатора; 15 — лючки; 16 — люк для бензобака № 1.



Фиг. 40. Капот мотора

1 — переднее кольцо, 2 — заднее кольцо с юбкой, 3 — верхняя крышка, 4 — нижняя крышка, 5 — кронштейны крепления переднего кольца, 6 — подпорные трубки, 7 — затяжные замки, 8 — рычаг замка, 9 — лента крепления капота, 10 — затяжной замок ленты, 11 — ухо замка, 12 — ушко тяги на всасывающей патрубке, 13 — внутренний капот, 14 — соединение створок юбки, 15 — заслонка всасывающей патрубке, 16 — ось заслонки, 17 — тяги управления заслонками, 18 — рычаг на подвижной части шасси